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# Supplemental Instructions

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## Models:

Q36A4D Q42A4D Q48A4D

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Q\*\*A4D dehumidification models provide a unique dehumidification circuit for periods of low outdoor ambient temperature and high indoor humidity conditions.

Refer to Spec Sheet S3620 for the standard features of the base units and this manual for electrical data.

### Dehumidification Circuit

The dehumidification circuit incorporates an independent heat exchanger coil in the supply air stream. This coil uses discharge gas to reheat the supply air after it passes over the cooling coil without requiring the electric resistance heater to be used for reheat purposes. This results in very high mechanical dehumidification capability from the air conditioner on demand without using electric resistance reheat.

The dehumidification refrigerant reheat circuit is controlled by a dehumidification valve directing the refrigerant gas to the normal condenser during periods when standard air conditioning is required. During periods of time of low ambient temperature (approximately 65° to 75° outdoor) and high indoor humidity, a humidistat senses the need for mechanical dehumidification. It then energizes both the compressor circuit and dehumidification valve, thus directing the hot refrigerant discharge gas into a separate desuperheating condenser circuit, which reheats the conditioned air before it is delivered to the room. The refrigerant gas is then routed from the desuperheating condenser to the system condenser for further heat transfer. When the humidistat is satisfied, the system automatically switches off. The result is separate humidity control at minimum operating cost.

### Dehumidification Sequence of Operation

Dehumidification is controlled through the thermostat (if capable) or through a separate humidistat. On a call for dehumidification mode of operation, the compressor and dehumidification valve of the unit are energized through circuit R - D to provide dehumidification. Dehumidification will continue until humidistat is satisfied.

A cooling call takes precedence over a dehumidification call as long as the cooling call is present. A heating call takes precedence over a dehumidification call as long as the heating call is present.

Refer to the chart on page 9 for a full list of outputs that can be expected for different input combinations.

### Balanced Climate™ Mode

Enable Balanced Climate mode for cooling operation ONLY and utilize a 2-stage thermostat to enhance the comfort. To activate this mode, the jumpers between Y1 and Y2 on both low voltage terminal strips (blower section and control panel) need to be removed. Refer to unit wiring diagram for clarity.

This mode will allow the indoor blower to run at a reduced airflow on the first stage of cooling. A 2-stage thermostat connected to Y2 will then allow the airflow to return to normal rated speed if the call for cooling is not satisfied within the allotted time frame specified by the thermostat.

### Electronic Expansion Valve

#### Operation

This model employs an electronic expansion valve (EEV) which meters the refrigerant to the evaporator. The EEV



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Supersedes: 7960-923  
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is made of a stepper motor that is controlled with a step output from the controller. The valve is capable of 480 steps which drives a needle valve that in turn regulates the flow of refrigerant. The EEV allows for tighter control and better capacity management in varying operating conditions than a standard TXV. The EEV system consists of the electronic valve and stator, control board, relay, suction temperature sensor and suction pressure transducer. The pressure transducer and temperature sensor monitor the suction line to provide realtime data to the control board so that a realtime superheat can be calculated. This then determines the EEV position. The controller is set to maintain around the model superheat (see Table 1). The relay is used to activate the EEV system's controller anytime the compressor is energized.

**TABLE 1**  
**Superheat Setpoints**

Model	Superheat Setpoint
Q36A4DA	13°
Q42A4DA	
Q48A4DA	18°

**EEV Instructions for Vacuuming, Reclaiming and Charging Unit**

**⚠ WARNING**

**Exposure to high pressure refrigerant hazard.**

***This unit is equipped with an electronic expansion valve (EEV). In order to fully recover refrigerant or evacuate system during repairs, either use service tool P/N 2151-021 to manually open the EEV or be sure to recover and evacuate from all service ports: suction, liquid and discharge.***

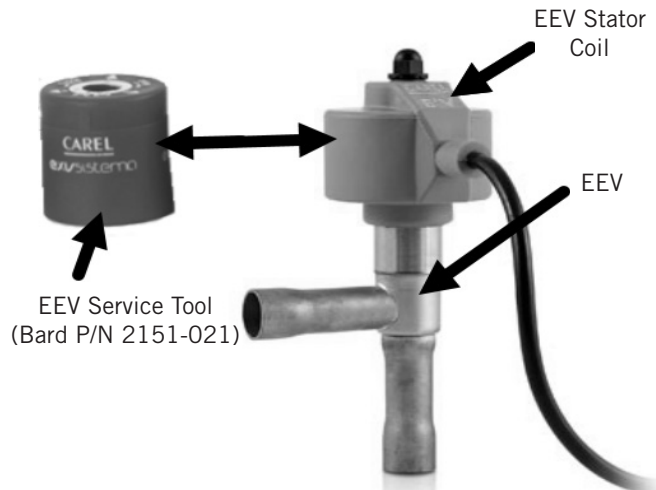
***Failure to do so could result in eye injuries and/or refrigerant burns.***

**DO NOT** connect to the high pressure service port on the front of the unit with the RED circular label. This connection point is under very high pressure and could cause injury and/or refrigerant burns.

The electronic expansion valve moves to a closed position when there is no call to control. In order to pull a complete vacuum, fully reclaim the system or charge the unit, connections to the suction and liquid line service ports need to be utilized or the valve needs to be manually opened first. The valve can be opened manually using the magnetic EEV service tool shown in Figure 1. To do this, remove the EEV stator coil (red

color with retaining nut on top), slide the magnetic tool over the shaft where the stator was removed and turn in a clockwise direction to open the valve to the full open position (directional arrows are provided on the tool).

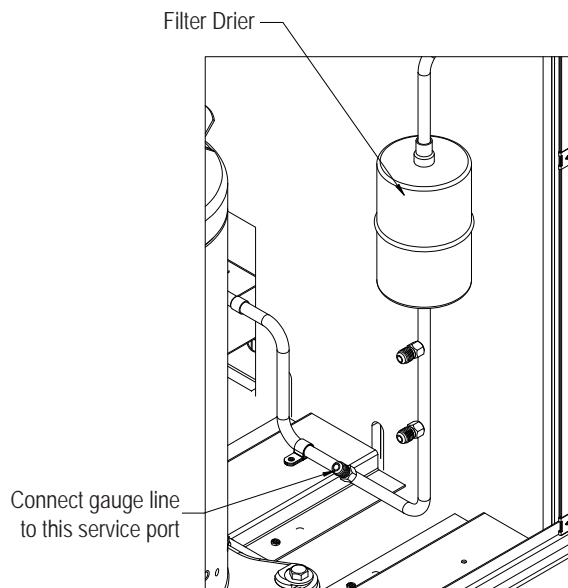
**FIGURE 1**  
**Electronic Expansion Valve (EEV) and Service Tool**



Reapply the EEV stator coil and retaining nut once complete. Upon powering the unit back up, the control board will automatically drive the EEV back to the fully shut position. Once the compressor starts, the control board will again modulate the EEV position to control the system superheat.

The high side connection should be made at the service port located on the liquid line assembly near the unit base on the right side of the unit (see Figure 2).

**FIGURE 2**  
**High Side Connection**



MIS-4214

## Troubleshooting the Electronic Expansion Valve

The control board has two status LEDs.

- The green LED should be lit anytime that the board has power and the control is functioning.
- The red LED is to show that an alarm is present.

See Table 2 for a guide to know where to start troubleshooting the EEV. Refer to the appropriate unit replacement parts manual for any parts that are needed.

### Control Board

Check that the controller is getting 24VAC signal (GO 24VAC Hot and G 24VAC common). Reference unit wiring diagram for proper connections. If 24V is present but the green LED is not lit, replace the controller. If the green LED is now lit but the superheat is still not being maintained, troubleshoot the relay to check that the DI is connected to G; refer to **Relay in EEV Control Box**.

### Electronic Expansion Valve

Check to see if valve can be moved by manually moving the stepper motor using the EEV service tool shown in Figure 1. If valve still does not control, check the transducer and thermistor sensors as described on page 4. If sensors are good, replace the valve.

### Relay in EEV Control Box

Contacts NO to DI and COM to G must be closed for EEV control to start controlling superheat. Check that the relay is getting 24VAC. Reference unit wiring diagram for proper connections. If 24V is present, measure the resistance between COM and NO; it should be 0 ohms when the relay is getting 24V. If the resistance is out of range, replace the relay.

### Stator Coil

Disconnect the stator from the valve and the control and measure the resistance of the windings using an electrical tester. The resistance of both windings should be around 40 ohms +/- 10%. The four wire sets that will have resistance between them are: White and red, green and red, yellow and purple, blue and purple. If the

resistance falls outside these values, replace the stator.

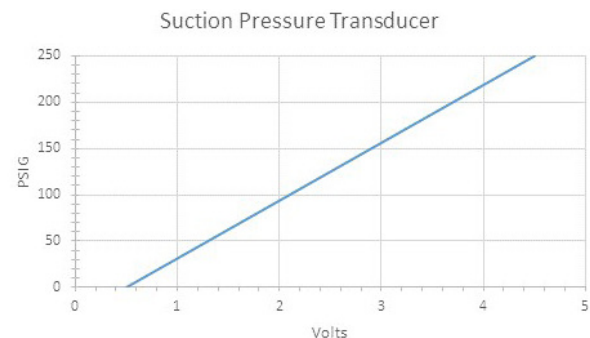
### Transducer Sensor

1. Check continuity of all three wires from transducer plug to controller plug. Replace wires if poor connection in any wire.
2. Check to ensure wires are correctly connected as follows:  
Blue wire = pin 1 of controller plug to pin C on transducer plug  
Red wire = pin 2 of controller plug to pin B on transducer plug  
Black wire = pin 3 of controller plug to pin A on transducer plug
3. Check that there is 5VDC Nominal between the red and black wires going to the transducer.
4. Check the signal voltage between the blue and black wires (0.5-4.5VDC Actual). The following formula and Figure 3 can be used to determine if the transducer's voltage to pressure ratio is within range. Replace transducer if out of range.

Formula for Tech:

$(\text{Measured Pressure} \times .016) + .5 =$   
Expected Transducer Signal Voltage (see Figure 3).

**FIGURE 3**  
**Voltage to Pressure: Suction Pressure Transducer**



**TABLE 2**  
**Electronic Expansion Valve Troubleshooting**

Problem	Probable Cause	Troubleshoot
The green LED is not lit.	Controller not receiving 24VAC signal.	Control Board
The green LED is lit, but superheat is not being maintained.	The relay is not closing the controller's DI connection to ground.	Relay
The red LED is flashing and EEV is not controlling superheat properly. One of the following is likely the fault:		
1. Low superheat is detected and the controller is taking steps to protect the system by closing the valve.	Stator is broken or connected incorrectly.	Stator
	Valve is stuck open.	EEV Valve
2. Suction temperature sensor error.	Poor connection of sensor or faulty sensor.	Thermistor
3. Suction pressure transducer error.	Pressure transducer wiring incorrect or faulty transducer.	Transducer
The red LED is on steady.	The operating parameters have been damaged.	Replace Control Board

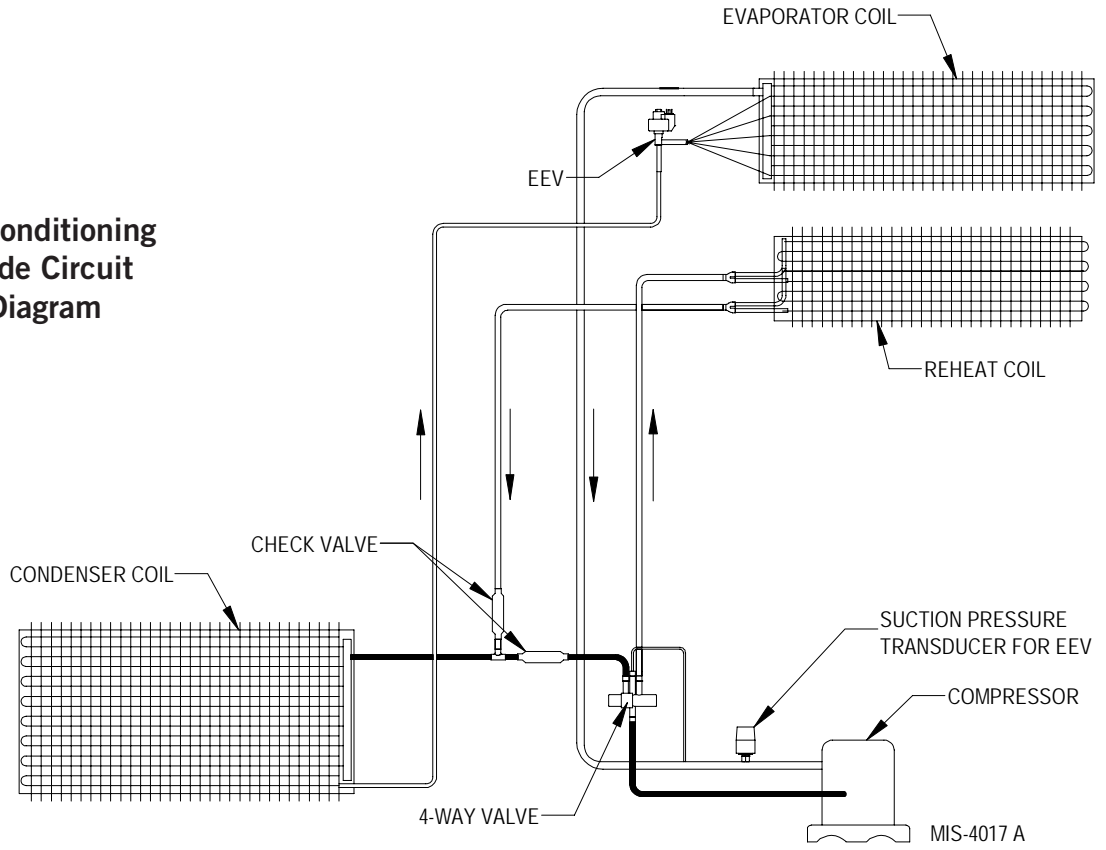
### Thermistor Sensor

1. Make a visual check for broken wire insulation, broken wires or cracked epoxy material.
2. Disconnect 10k ohm NTC thermistor from the EEV control box.
3. Use an ohmmeter to measure the resistance between the two connectors. Also use ohmmeter to check for short or open.
4. Compare the resistance reading to Table 2. Use sensor ambient temperature. (Tolerance of part is  $\pm 10\%$ .)
5. If sensor is out of tolerance, shorted, open or reads very low ohms, it should be replaced.

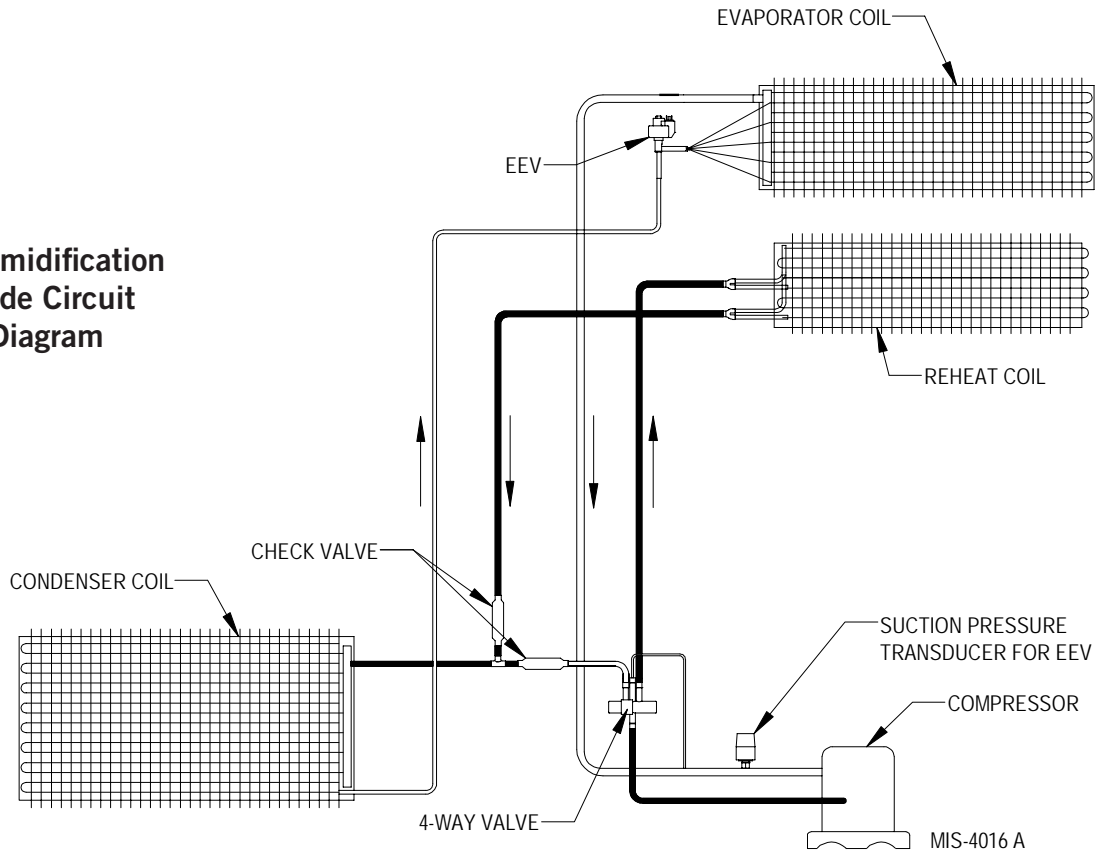
**TABLE 2**  
**10K Ohm NTC Sensor: Temperature/Resistance**

Temperature		Resistance	Temperature		Resistance	Temperature		Resistance	Temperature		Resistance
F	C	$\Omega$	F	C	$\Omega$	F	C	$\Omega$	F	C	$\Omega$
-40	-40	188,500	28.4	-2	29,730	96.8	36	6,700	165.2	74	1,980
-38.2	-39	178,500	30.2	-1	28,480	98.6	37	6,470	167	75	1,920
-36.4	-38	169,000	32	0	27,280	100.4	38	6,250	168.8	76	1,870
-34.6	-37	160,200	33.8	1	26,130	102.2	39	6,030	170.6	77	1,820
-32.8	-36	151,900	35.6	2	25,030	104	40	5,830	172.4	78	1,770
-31	-35	144,100	37.4	3	23,990	105.8	41	5,630	174.2	79	1,920
-29.2	-34	136,700	39.2	4	23,000	107.6	42	5,440	176	80	1,670
-27.4	-33	129,800	41	5	22,050	109.4	43	5,260	177.8	81	1,620
-25.6	-32	123,300	42.8	6	21,150	111.2	44	5,080	179.6	82	1,580
-23.8	-31	117,100	44.6	7	20,300	113	45	4,910	181.4	83	1,530
-22	-30	111,300	46.4	8	19,480	114.8	46	4,750	183.2	84	1,490
-20.2	-29	105,700	48.2	9	18,700	116.6	47	4,590	185	85	1,450
-18.4	-28	100,500	50	10	17,960	118.4	48	4,440	186.8	86	1,441
-16.6	-27	95,520	51.8	11	17,240	120.2	49	4,300	188.6	87	1,370
-14.8	-26	90,840	53.6	12	16,560	122	50	4,160	190.4	88	1,340
-13	-25	86,430	55.4	13	15,900	123.8	51	4,030	192.2	89	1,300
-11.2	-24	82,260	57.2	14	15,280	125.6	52	3,900	194	90	1,270
-9.4	-23	78,330	59	15	14,690	127.4	53	3,770	195.8	91	1,230
-7.6	-22	74,610	60.8	16	14,120	129.2	54	3,650	197.6	92	1,200
-5.8	-21	71,100	62.6	17	13,580	131	55	3,540	199.4	93	1,170
-4	-20	67,770	64.4	18	13,060	132.8	56	3,430	201.2	94	1,140
-2.2	-19	64,570	66.2	19	12,560	134.6	57	3,320	203	95	1,110
-0.4	-18	61,540	68	20	12,090	136.4	58	3,220	204.8	96	1,080
1.4	-17	58,680	69.8	21	11,630	138.2	59	3,120	206.6	97	1,050
3.2	-16	55,970	71.6	22	11,200	140	60	3,020	208.4	98	1,020
5	-15	53,410	73.4	23	10,780	141.8	61	2,930	210.2	99	1,000
6.8	-14	50,980	75.2	24	10,380	143.6	62	2,840	212	100	970
8.6	-13	48,680	77	25	10,000	145.4	63	2,750			
10.4	-12	46,500	78.8	26	9,630	147.2	64	2,670			
12.2	-11	44,430	80.6	27	9,280	149	65	2,590			
14	-10	42,470	82.4	28	8,940	150.8	66	2,510			
15.8	-9	40,570	84.2	29	8,620	152.6	67	2,440			
17.6	-8	38,770	86	30	8,310	154.4	68	2,360			
19.4	-7	37,060	87.8	31	8,010	156.2	69	2,300			
21.2	-6	35,440	89.6	32	7,730	158	70	2,230			
23	-5	33,900	91.4	33	7,450	159.8	71	2,160			
24.8	-4	32,440	93.2	34	7,190	161.6	72	2,100			
26.6	-3	31,050	95	35	6,940	163.4	73	2,040			

**Air Conditioning  
Mode Circuit  
Diagram**



**Dehumidification  
Mode Circuit  
Diagram**



**Q36A4D Cooling and Dehumidification Application Data<sup>1</sup>**

DB/WB <sup>2</sup>	OD Temp.	75°F		85°F		95°F	
	Mode	A/C	Dehum	A/C	Dehum	A/C	Dehum
<b>75/64.1 (55% RH)</b>	Total Cooling Btuh	38,300	16,000	36,300	11,600	34,300	7,100
	Sensible Btuh	26,700	4,600	25,800	1,300	24,800	(2,000)
	S/T	0.697	0.29	0.711	0.11	0.723	0
	Latent Btuh	11,600	11,400	10,500	10,300	9,500	9,100
	Lbs. H <sub>2</sub> O/hr.	10.9	10.8	9.9	9.7	9.0	8.6
	Supply Air DB	54.3	70.2	55.0	73.9	55.7	77.6
	Supply Air WB	52.8	57.7	53.5	59.6	54.1	61.4
	Suction PSIG <sup>3</sup>	129	121	131	124	134	127
	Discharge PSIG <sup>3</sup>	320	280	363	311	409	343
<b>75/65.5 (60% RH)</b>	Total Cooling Btuh	38,700	17,100	37,100	12,600	35,100	8,200
	Sensible Btuh	25,100	3,700	24,200	400	23,200	(2,900)
	S/T	0.649	0.216	0.652	0.032	0.661	0
	Latent Btuh	13,600	13,400	12,900	12,200	11,900	11,100
	Lbs. H <sub>2</sub> O/hr.	12.8	12.6	12.2	11.5	11.2	10.5
	Supply Air DB	55.6	71.2	56.3	75.0	57.1	78.7
	Supply Air WB	54.3	58.9	54.9	60.7	55.6	62.6
	Suction PSIG <sup>3</sup>	132	124	134	127	137	130
	Discharge PSIG <sup>3</sup>	317	283	367	314	414	346
<b>75/66.7 (65% RH)</b>	Total Cooling Btuh	39,500	18,100	37,900	13,700	35,800	9,200
	Sensible Btuh	23,500	2,800	22,500	(500)	21,600	(3,800)
	S/T	0.595	0.15	0.594	0	0.603	0
	Latent Btuh	16,000	15,300	15,400	14,200	14,200	13,000
	Lbs. H <sub>2</sub> O/hr.	15.1	14.4	14.5	13.4	13.4	12.3
	Supply Air DB	57.0	72.3	57.7	76.1	58.4	79.8
	Supply Air WB	55.8	60.0	56.4	61.9	57.1	63.7
	Suction PSIG <sup>3</sup>	135	127	138	130	140	134
	Discharge PSIG <sup>3</sup>	321	287	372	317	419	350

<sup>1</sup> Values listed are with ventilation package disabled

<sup>2</sup> Return air temperature °F @ Default airflow (1125 CFM) for AC tests and Balanced Climate airflow (825 CFM) for dehumidification tests

<sup>3</sup> Suction pressure +/- 4 psi, Discharge pressure +/- 10 psi

**Q42A4D Cooling and Dehumidification Application Data<sup>1</sup>**

DB/WB <sup>2</sup>	OD Temp.	75°F		85°F		95°F	
	Mode	A/C	Dehum	A/C	Dehum	A/C	Dehum
<b>075/64.1 (55% RH)</b>	Total Cooling Btuh	38,300	16,000	36,300	11,600	34,300	7,100
	Sensible Btuh	26,700	4,600	25,800	1,300	24,800	(2,000)
	S/T	0.697	.029	0.711	0.11	0.723	0
	Latent Btuh	11,600	11,400	10,500	10,300	9,500	9,100
	Lbs. H2O/hr.	10.9	10.8	9.9	9.7	9.0	8.6
	Supply Air DB	54.3	70.2	55.0	73.9	55.7	77.6
	Supply Air WB	52.8	57.7	53.5	59.6	54.1	61.4
	Suction PSIG <sup>3</sup>	129	121	131	124	134	127
	Discharge PSIG <sup>3</sup>	320	280	363	311	409	343
<b>75/65.5 (60% RH)</b>	Total Cooling Btuh	38,700	17,100	37,100	12,600	35,100	8,200
	Sensible Btuh	25,100	3,700	24,200	400	23,200	(2,900)
	S/T	0.649	0.216	0.652	0.032	0.661	0
	Latent Btuh	13,600	13,400	12,900	12,200	11,900	11,100
	Lbs. H2O/hr.	12.8	12.6	12.2	11.5	11.2	10.5
	Supply Air DB	55.6	71.2	56.3	75.0	57.1	78.7
	Supply Air WB	54.3	58.9	54.9	60.7	55.6	62.6
	Suction PSIG <sup>3</sup>	132	124	134	127	137	130
	Discharge PSIG <sup>3</sup>	317	283	367	314	414	346
<b>75/66.7 (65% RH)</b>	Total Cooling Btuh	39,500	18,100	37,900	13,700	35,800	9,200
	Sensible Btuh	23,500	2,800	22,500	(500)	21,600	(3,800)
	S/T	0.595	0.15	0.594	0	0.603	0
	Latent Btuh	16,000	15,300	15,400	14,200	14,200	13,000
	Lbs. H2O/hr.	15.1	14.4	14.5	13.4	13.4	12.3
	Supply Air DB	57.0	72.3	57.7	76.1	58.4	79.8
	Supply Air WB	55.8	60.0	56.4	61.9	57.1	63.7
	Suction PSIG <sup>3</sup>	135	127	138	130	140	134
	Discharge PSIG <sup>3</sup>	321	287	372	317	419	350

<sup>1</sup> Values listed are with ventilation package disabled

<sup>2</sup> Return air temperature °F @ Default airflow (1300 CFM) for AC tests and Balanced Climate airflow (910 CFM) for dehumidification tests

<sup>3</sup> Suction pressure +/- 4 psi, Discharge pressure +/- 10 psi

**Q48A4D Cooling and Dehumidification Application Data<sup>1</sup>**

DB/WB <sup>2</sup>	OD Temp.	75°F		85°F		95°F	
	Mode	A/C	Dehum	A/C	Dehum	A/C	Dehum
<b>075/64.1 (55% RH)</b>	Total Cooling Btuh	49,500	17,800	46,700	13,700	43,600	8,000
	Sensible Btuh	34,200	3,900	32,800	1,100	31,200	-3,200
	S/T	0.691	0.219	0.702	0.080	0.716	0
	Latent Btuh	15,300	13,900	13,900	12,600	12,400	11,200
	Lbs. H2O/hr.	14.4	13.1	13.1	11.9	11.7	10.6
	Supply Air DB	54.7	71.9	55.6	74.5	56.5	78.2
	Supply Air WB	53.1	58.7	53.8	60.1	54.5	61.9
	Suction PSIG <sup>3</sup>	127	116	129	119	130	121
	Discharge PSIG <sup>3</sup>	339	292	382	323	428	354
<b>75/65.5 (60% RH)</b>	Total Cooling Btuh	50,300	20,200	47,700	15,100	44,600	9,300
	Sensible Btuh	32,200	3,500	30,700	0	29,100	-4,400
	S/T	0.640	0.173	0.644	0.000	0.652	0
	Latent Btuh	18,100	16,700	17,000	15,100	15,500	13,700
	Lbs. H2O/hr.	17.1	15.8	16	14.2	14.6	12.9
	Supply Air DB	56	72.4	56.9	75.6	57.8	79.3
	Supply Air WB	54.5	59.6	55.3	61.3	56	63.1
	Suction PSIG <sup>3</sup>	129	119	132	122	133	124
	Discharge PSIG <sup>3</sup>	341	296	384	326	430	357
<b>75/66.7 (65% RH)</b>	Total Cooling Btuh	51,300	21,500	48,600	16,500	45,600	10,700
	Sensible Btuh	30,200	2,400	28,700	-1,200	27,100	-5,500
	S/T	0.589	0.112	0.591	0	0.594	0
	Latent Btuh	21,100	19,100	19,900	17,700	18,500	16,200
	Lbs. H2O/hr.	19.9	18	18.8	16.7	17.5	15.3
	Supply Air DB	57.3	73.5	58.1	76.6	59.1	80.3
	Supply Air WB	56	60.7	56.8	62.4	57.5	64.2
	Suction PSIG <sup>3</sup>	132	122	134	125	136	127
	Discharge PSIG <sup>3</sup>	344	300	387	330	433	361

<sup>1</sup> Values listed are with ventilation package disabled

<sup>2</sup> Return air temperature °F @ Default airflow (1300 CFM) for AC tests and Balanced Climate airflow (910 CFM) for dehumidification tests

<sup>3</sup> Suction pressure +/- 4 psi, Discharge pressure +/- 10 psi



**TABLE 3  
Dehumidification Relay Logic Board**

Energize on Unit Terminal Strip	Mode	Occupied/ Unoccupied	Inputs to the Board				Outputs from the Board		
			Y	W2	A1	D	TWV	YO	G1
Y1, G	Cooling	Unoccupied	X					X	X
Y1, G, A	Cooling	Occupied	X		X			X	X
Y1, G, A, D	Cooling w/Dehum ①	Occupied	X		X	X		X	X
Y1, G, D	Cooling w/Dehum ①	Unoccupied	X			X		X	X
G, B/W1	1st Stage Electric Heat	Unoccupied		X					X
G, B/W1, A	1st Stage Electric Heat	Occupied		X	X				X
G, B/W1, A, D	1st Stage Electric Heat w/Dehum ②	Occupied		X	X				X
G, B/W1, D	1st Stage Electric Heat w/Dehum ②	Unoccupied		X					X
G, B/W1, W2	2nd Stage Electric Heat	Unoccupied		X					X
G, B/W1, W2, A	2nd Stage Electric Heat	Occupied		X	X				X
G, B/W1, W2, A, D	2nd Stage Electric Heat and Dehum ②	Occupied		X	X				X
G, B/W1, W2, D	2nd Stage Electric Heat and Dehum ②	Unoccupied		X					X
D	Dehum	Unoccupied				X	X ③	X ③	X ③
D, A	Dehum	Occupied			X	X	X	X	X

① Cooling takes precedence over dehumidification. A cooling call cancels dehumidification.

② The dehumidification input "D" is not received by the board because of an isolation relay that is energized by the call for heating (B/W1). Thus, the heating call (B/W1) always takes precedence over dehumidification.

③ The relay logic board has a jumper (J1) on it to choose between "any-time dehumidification" and "occupied dehumidification". The factory default is P1-P2. With the jumper in the P1-P2 position, dehumidification is available any time there is a "D" input to the relay logic board. With the jumper in the P2-P3 position, dehumidification is available when there is an occupancy signal to the "A1" terminal, "D" would also need to be energized to dehumidify.

Refer to sequence of operation. In most cases cooling and heating modes take priority over dehumidification.

**TABLE 4**  
**Electrical Specifications – Q\*\*A4D Series**

Model	Rated Volts & Phase	No. Field Power Circuits	① Minimum Circuit Ampacity	② Maximum External Fuse or Ckt. Brkr.	③ Field Power Wire Size	③ Ground Wire
Q36A4DA0Z -A05 -A10	230/208-1	1 1 1	26 31 57	40 40 60	8 8 6	10 10 10
Q36A4DB0Z -B06 -B09 -B15	230/208-3	1 1 1 1	20 23 32 50	25 25 35 50	10 10 8 8	10 10 10 10
Q36A4DC0Z -C06 -C09 -C15	460-3	1 1 1 1	11 12 16 25	15 15 20 25	14 14 12 10	14 14 12 10
Q42A4DA0Z -A05 -A10	230/208-1	1 1 1	31 31 57	50 50 60	8 8 6	10 10 10
Q42A4DB0Z -B06 -B09 -B15	230/208-3	1 1 1 1	24 24 32 51	35 35 35 60	8 8 8 6	10 10 10 10
Q42A4DC0Z -C06 -C09 -C15	460-3	1 1 1 1	11 12 16 25	15 15 20 25	14 14 12 10	14 14 12 10
Q48A4DA0Z -A05 -A10	230/208-1	1 1 1	33 33 57	40 40 60	8 8 6	10 10 10
Q48A4DB0Z -B06 -B09 -B15	230/208-3	1 1 1 1	25 25 33 51	30 30 40 60	10 10 8 6	10 10 10 10
Q48A4DC0Z -C06 -C09 -C15	460-3	1 1 1 1	12 12 16 25	15 15 20 30	14 14 12 10	14 14 12 10

① These “Minimum Circuit Ampacity” values are to be used for sizing the field power conductors. Refer to the National Electrical code (latest version), Article 310 for power conductor sizing. **CAUTION:** When more than one field power circuit is run through one conduit, the conductors must be derated. Pay special attention to note 8 of Table 310 regarding Ampacity Adjustment Factors when more than three (3) current carrying conductors are in a raceway.

② Maximum size of the time delay fuse or circuit breaker for protection of field wiring conductors.

③ Based on 75°C copper wire. All wiring must conform to the National Electrical Code and all local codes.

**NOTE:** The Maximum Overcurrent Protection (MOCP) value listed is the maximum value as per UL 1995 calculations for MOCP (branch-circuit conductor sizes in this chart are based on this MOCP). The actual factory-installed overcurrent protective device (circuit breaker) in this model may be lower than the maximum UL 1995 allowable MOCP value, but still above the UL 1995 minimum calculated value or Minimum Circuit Ampacity (MCA) listed.

**IMPORTANT:** While this electrical data is presented as a guide, it is important to electrically connect properly sized fuses and conductor wires in accordance with the National Electrical Code and all local codes.