



⚠ If there is an X1 and X2 terminal on Q674L1181, Jumper them together and connect from C to either one.

	FACTORY WIRING	FIELD WIRING
Low Voltage	—	- - - -
High Voltage	—	- - - -

MODEL  
12V/1.43kW  
HEAT PUMP  
20Kw

⚠ For 208V operation move this wire to 208V transformer tap.

**USE COPPER OR ALUMINUM WIRE**