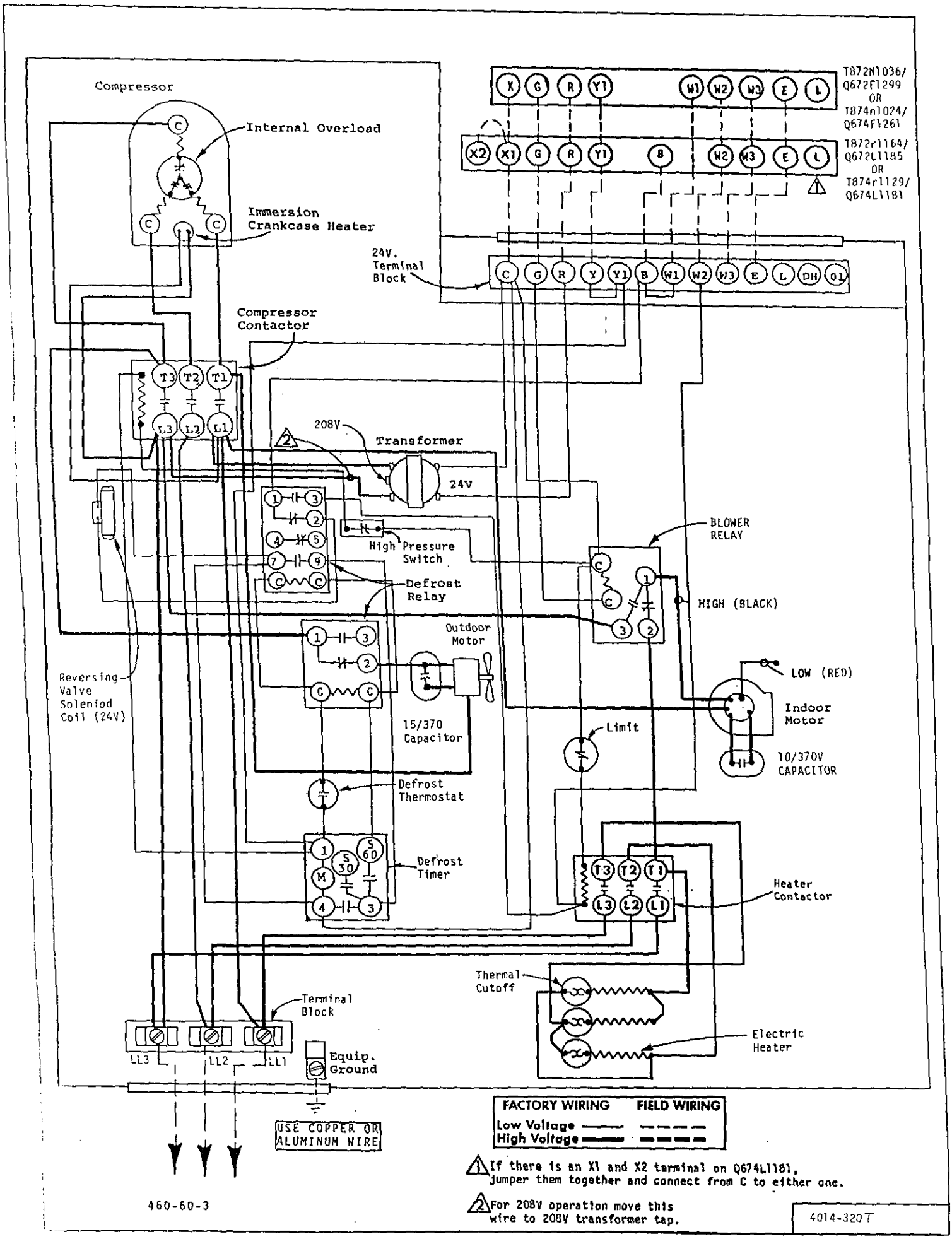
Compressor
Internal Overload
Immersion Crankcase Heater
T872N1036/ Q672F1299 OR T874n1024/ Q674F1261
T872r1164/ Q672L1185 OR T874r1129/ Q674L1181
24V. Terminal Block
Compressor Contactor
208V
Transformer
24V
High Pressure Switch
Defrost Relay
BLOWER RELAY
HIGH (BLACK)
Outdoor Motor
LOW (RED)
Indoor Motor
Reversing Valve Soleniod Coil (24V)
15/370 Capacitor
Limit
10/370V CAPACITOR
Defrost Thermostat
Defrost Timer
Heater Contactor
Thermal Cutoff
Terminal Block
Electric Heater
Equip. Ground
USE COPPER OR ALUMINUM WIRE
FACTORY WIRING
FIELD WIRING
Low Voltage
High Voltage
If there is an X1 and X2 terminal on Q674L1181, jumper them together and connect from C to either one.
For 208V operation move this wire to 208V transformer tap.
460-60-3
4014-320T