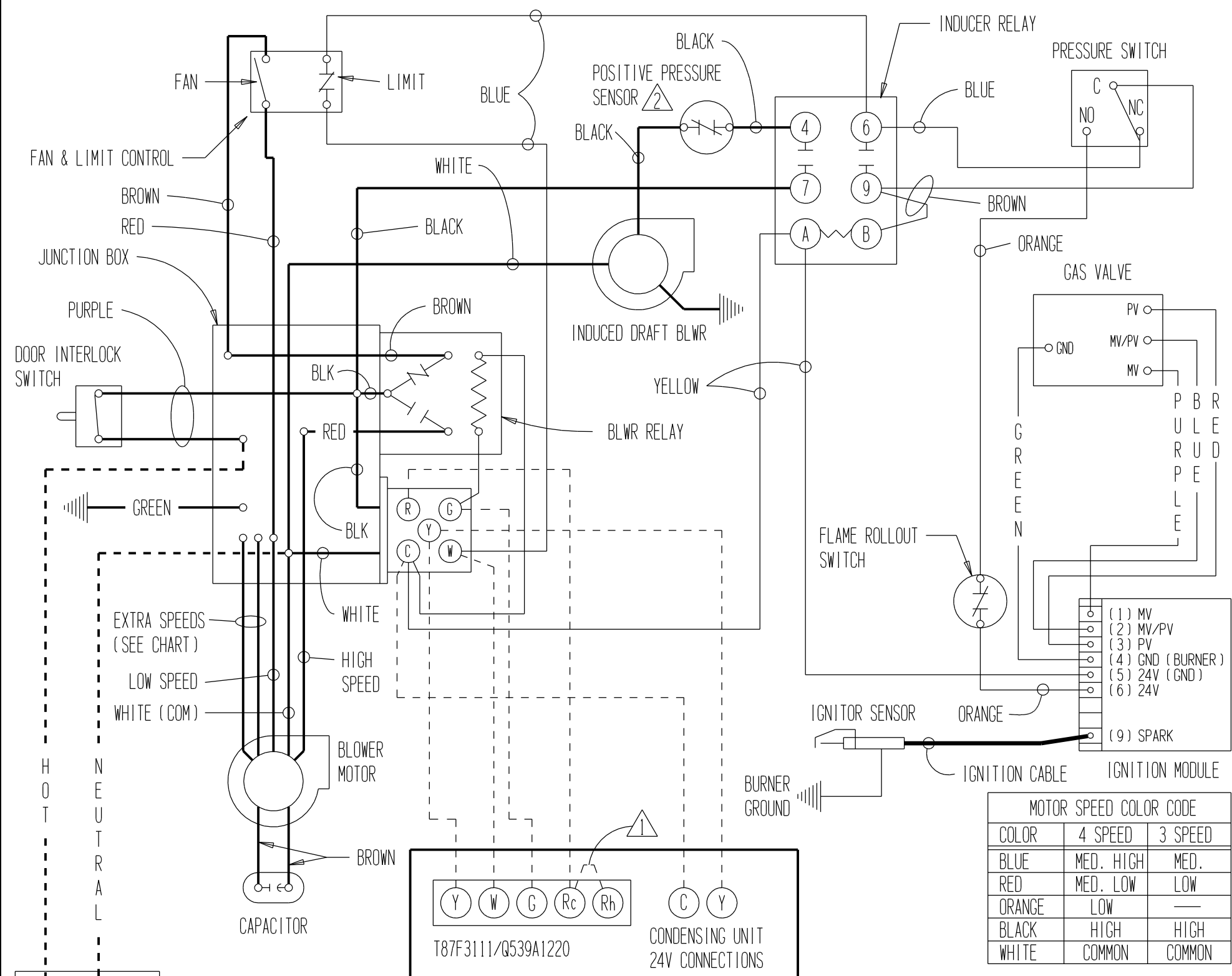


CONNECTION DIAGRAM

DANGER: ELECTRICAL SHOCK HAZARD,
DISCONNECT POWER BEFORE SERVICING.



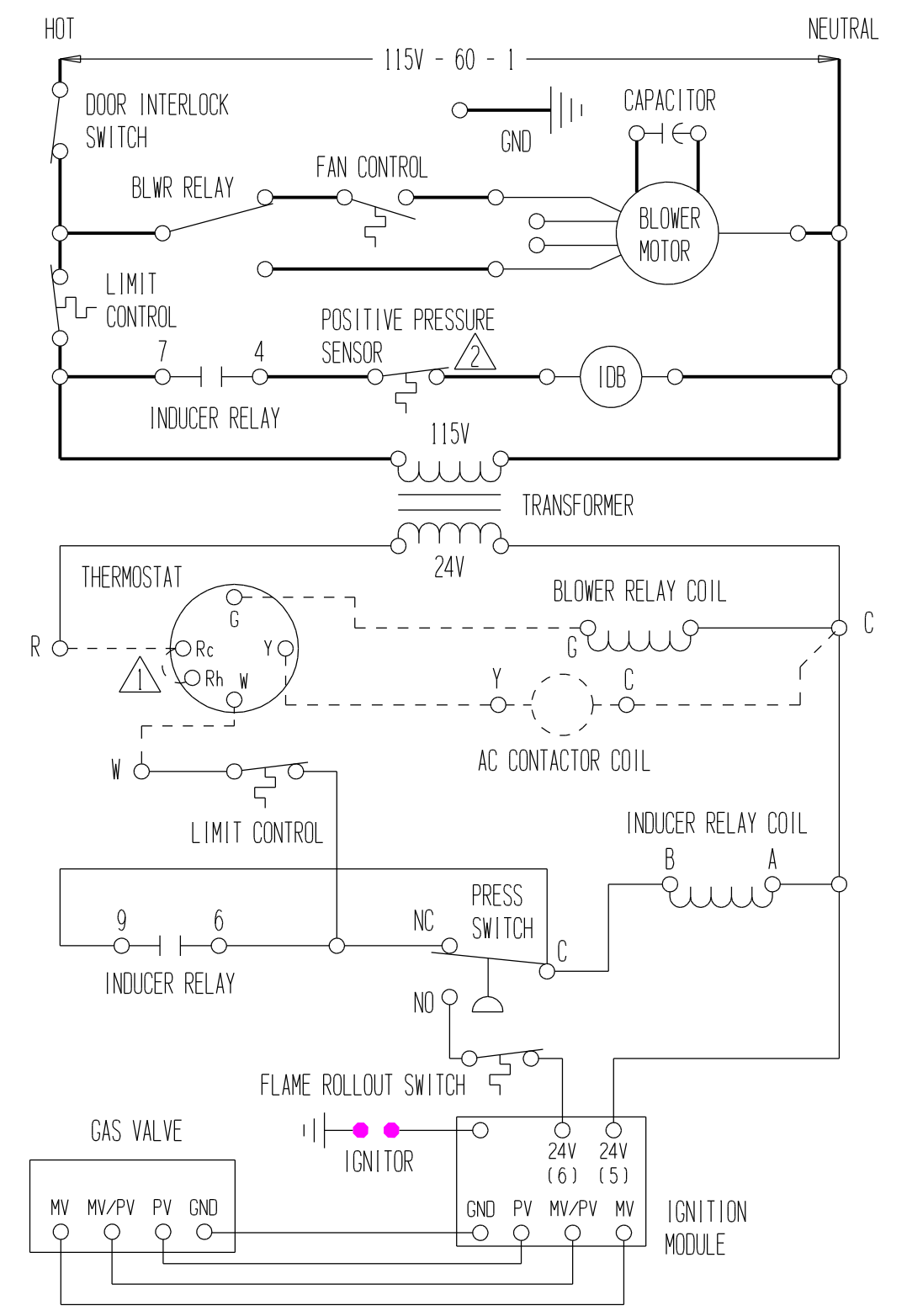
MOTOR SPEED COLOR CODE		
COLOR	4 SPEED	3 SPEED
BLUE	MED. HIGH	MED.
RED	MED. LOW	LOW
ORANGE	LOW	—
BLACK	HIGH	HIGH
WHITE	COMMON	COMMON

- ⚠️ JUMPER Rc-Rh REQUIRED ON Q539A1220.
- ⚠️ FIELD INSTALLED, OPTIONAL POSITIVE PRESSURE SENSOR REQUIRED ONLY FOR COMMON VENTING INSTALLATIONS.

USE COPPER CONDUCTORS ONLY

	FACTORY WIRING	FIELD WIRING
LOW VOLTAGE	—	---
HIGH VOLTAGE	—	----

LADDER DIAGRAM



IF ANY OF THE ORIGINAL WIRE AS SUPPLIED WITH THE APPLIANCE MUST BE REPLACED, IT MUST BE REPLACED WITH WIRING MATERIAL HAVING A TEMPERATURE RATING OF AT LEAST 105°C. EXCEPT THE IGNITION CABLE WHICH IS 250°C. HIGH VOLTAGE CABLE.