



For Low and Med. speeds connect Orange to Black, Red (Low) or Blue (Med) to Term. 4 of I. B. Relay. For High speed tape Orange, Red, and Blue leads separately. Connect Black to Term. 4 of I. B. Relay.

Red (50 hz only)(Low), Black (High) where applicable

<p><b>A</b> Wires Connect if Option Not Used</p>	<p><b>99</b> Wire Identification numbers for Bard use only.</p>		
	Factory	Field	Optional
High Voltage			
Low Voltage			

**WARNING**  
USE COPPER CONDUCTORS ONLY SUITABLE FOR AT LEAST 75°C.

**DANGER**  
ELECTRICAL SHOCK HAZARD DISCONNECT POWER BEFORE SERVICING.