



*Climate Control Solutions*

Bard Manufacturing Company, Inc.  
Bryan, Ohio 43506

# QT<sub>EC</sub>

## QCDS48A CONDENSATE DRAIN SYSTEM

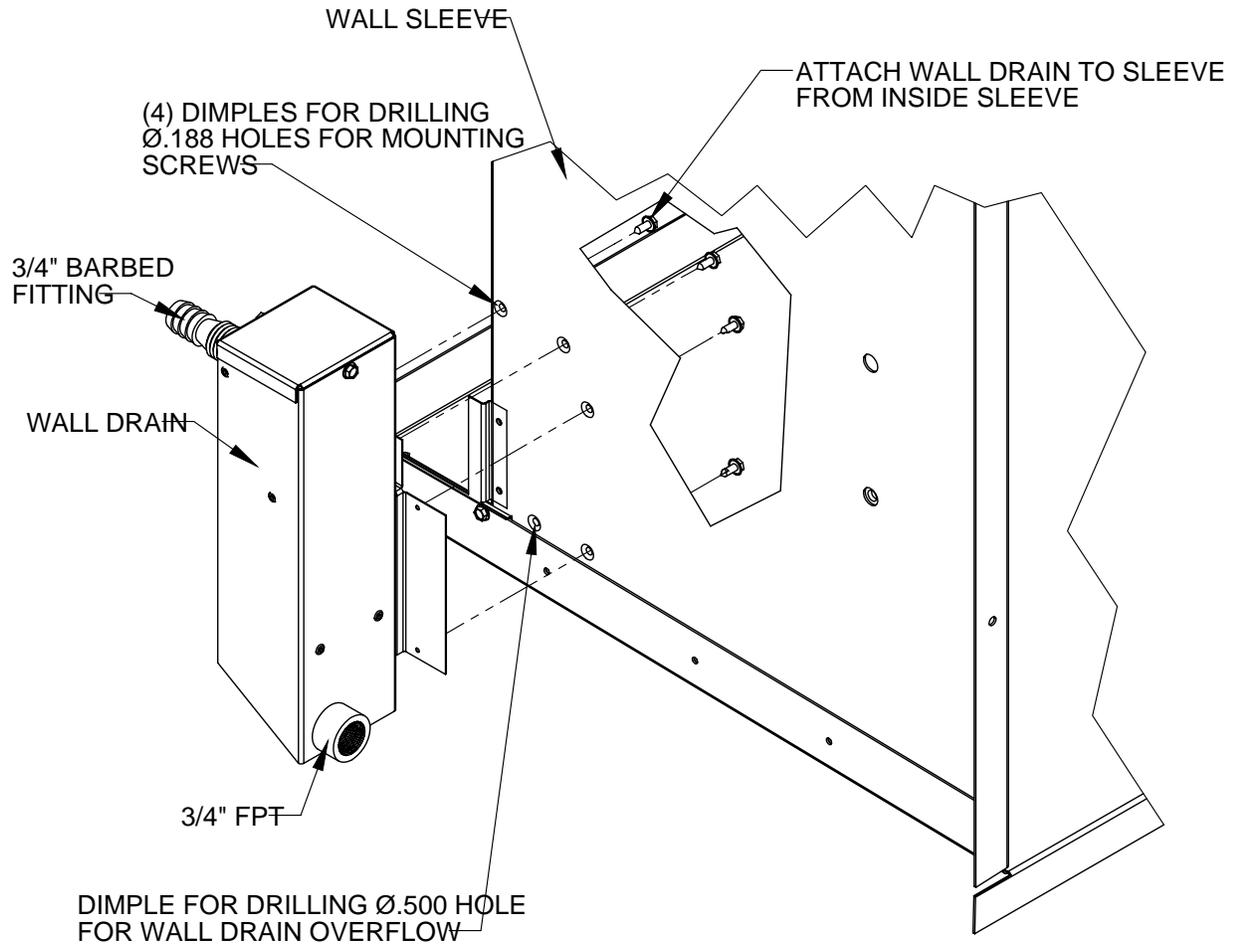
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The following are the installation instructions for the Condensate Drain Box:

1. Four 3/16" holes must be drilled in the sleeve side for the drain mounting screws. (Refer to Figure 1.)
2. A 1/2" hole must be drilled in the sleeve side for the overflow tube. (Refer to Figure 1.)
3. When possible, connect the drain line to the box before mounting.
4. Place the drain box against the sleeve so the mounting holes line up.
5. Install the four mounting screws from the inside of the sleeve out. (Refer to Figure 1.)
6. Seal the inside of the sleeve where the overflow tube sticks through. (Refer to Figure 2.)
7. Install 3/4" plastic pipe nipple and tee in the rear QT<sub>EC</sub> drain. Tee will need to be horizontal to floor when tightened. (Refer to Figure 3.)
8. Remove knockout in rear right unit corner. (Refer to Figure 4.)
9. Follow unit instructions for installation of the unit into the sleeve.
10. With lower door of QT<sub>EC</sub> unit removed, locate indoor side drain hose and place onto barbed fitting from drain box securing it with supplied clamp. (Refer to Figure 5.)

# DRAIN BOX INSTALLATION

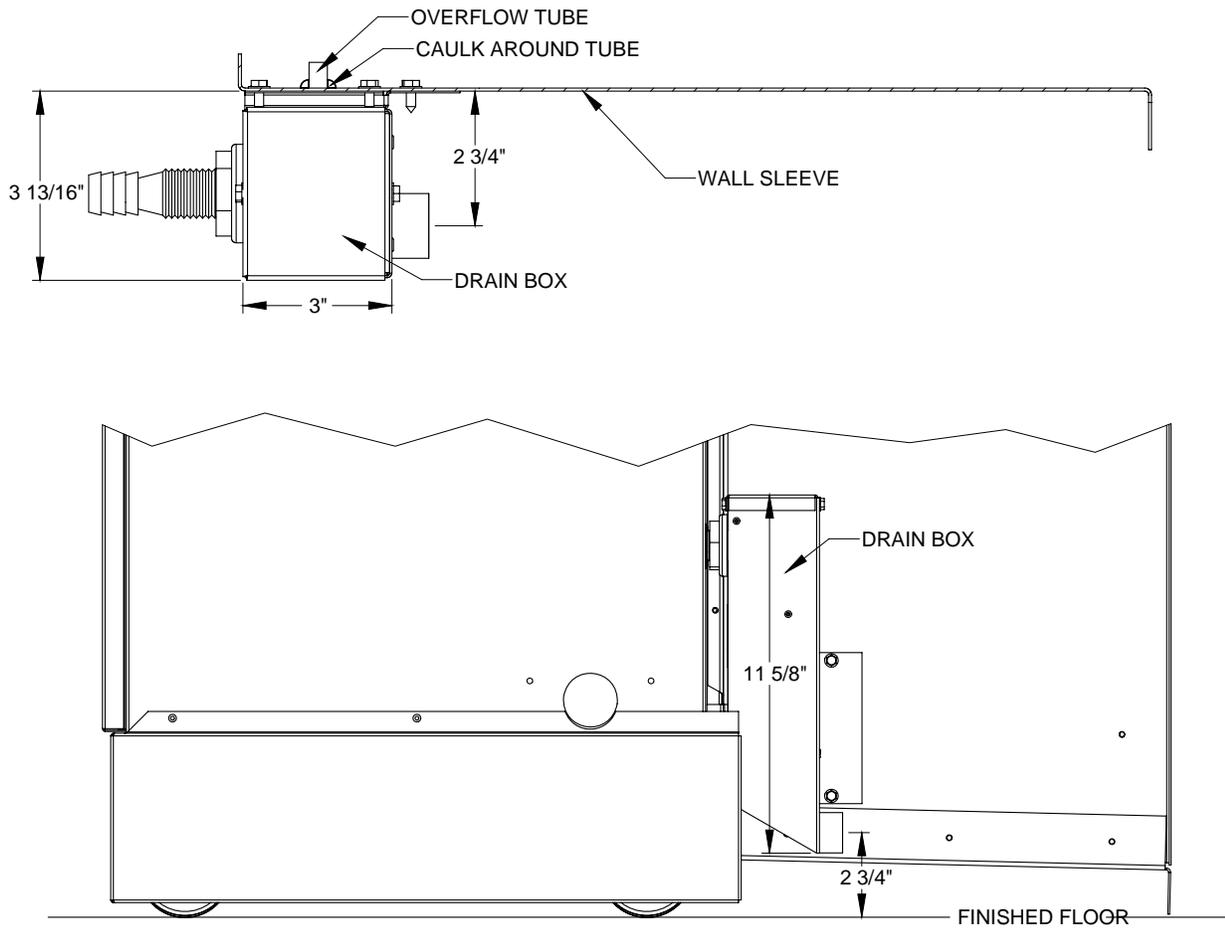
Figure 1



MIS-2468 A

# TOP SECTION VIEW CONDENSATION DRAIN INSTALLATION

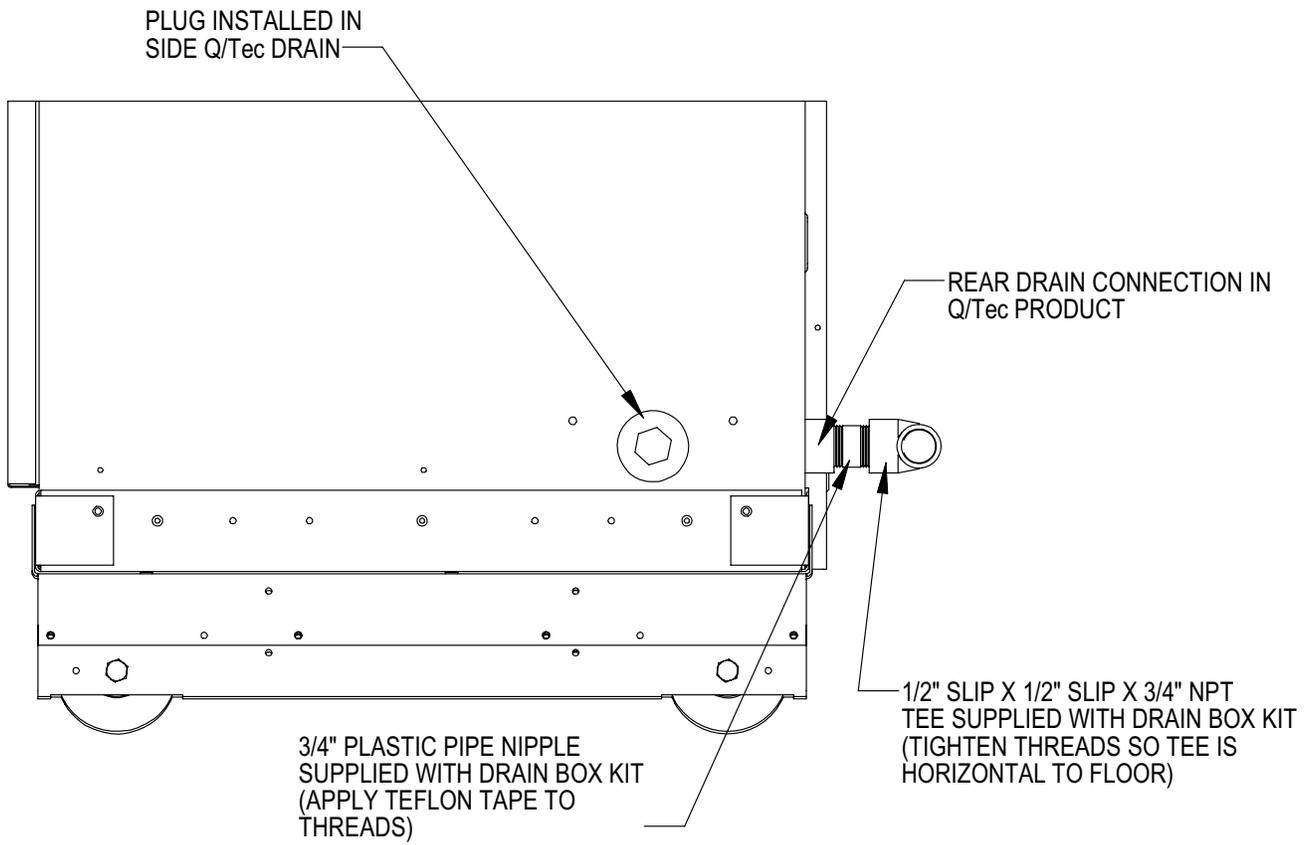
Figure 2



MIS-2469 A

# CONDENSATE DRAIN INSTALLATION

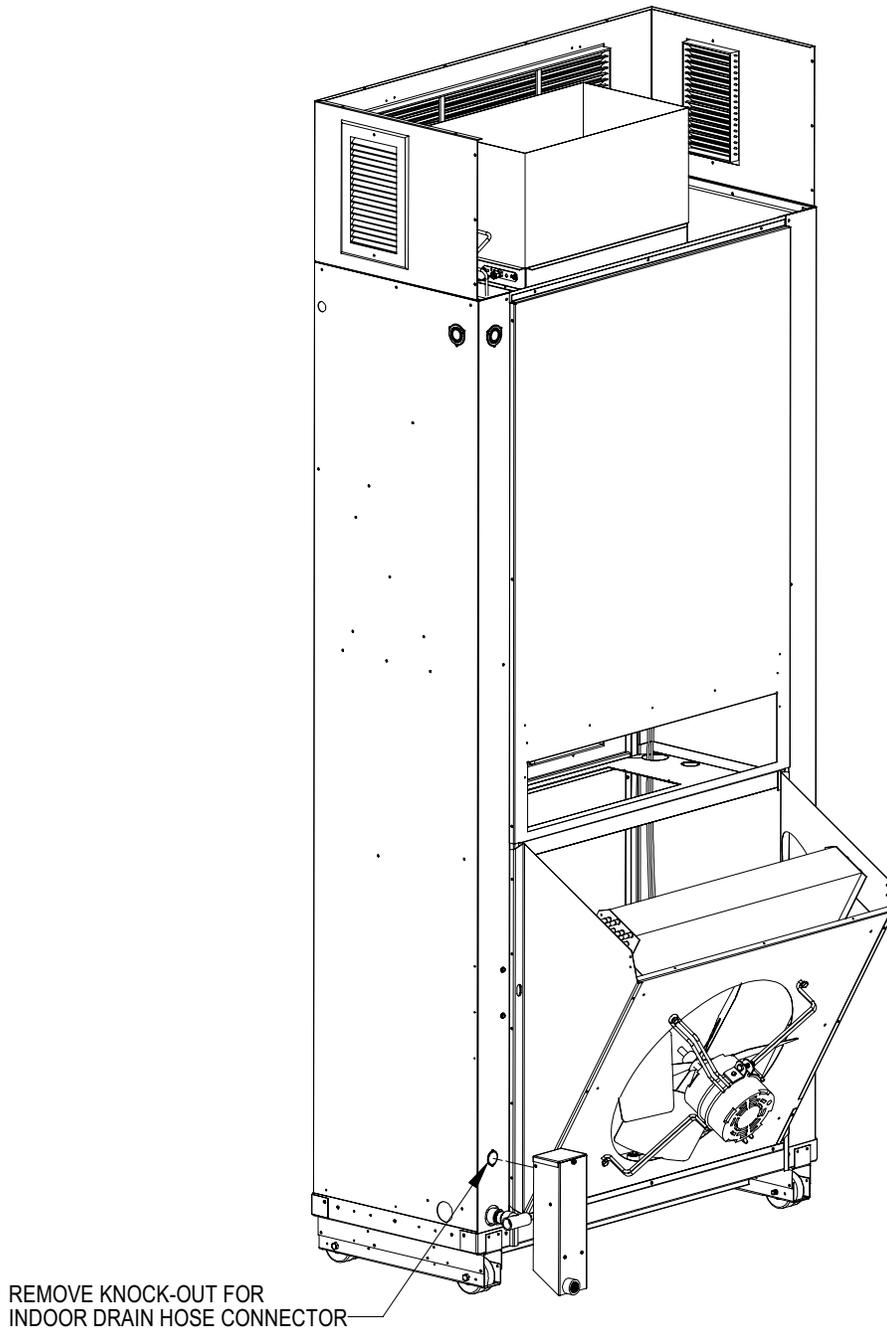
Figure 3



MIS-2470

# INSTALLATION

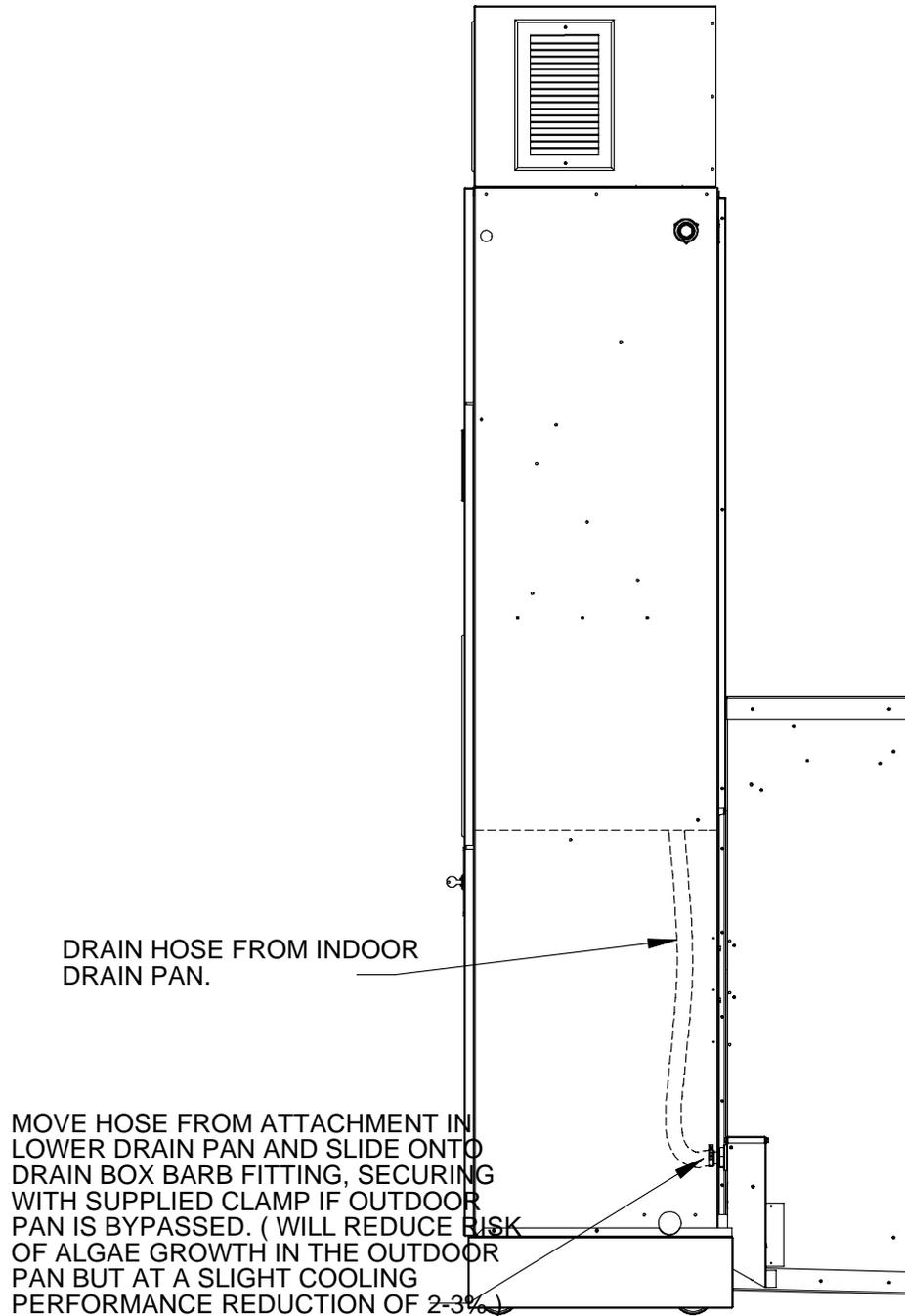
Figure 4



MIS-2471

# INSTALLATION

Figure 5



MIS-2472