INSTALLATION INSTRUCTIONS

MODELS

EH3PA - I - 5A EH3PA - I - 10A EH3PA - 3 - 9B EH3PA - 3 - 12B EH3PA - 3 - 15B EH3PA - 3 - 9C EH3PA - 3 - 15C EH3PA - 3 - 15C

OPTIONAL ELECTRIC HEAT PACKAGES

FOR USE WITH MODELS

P31A1, P36A5 PH31-2, PH36-4

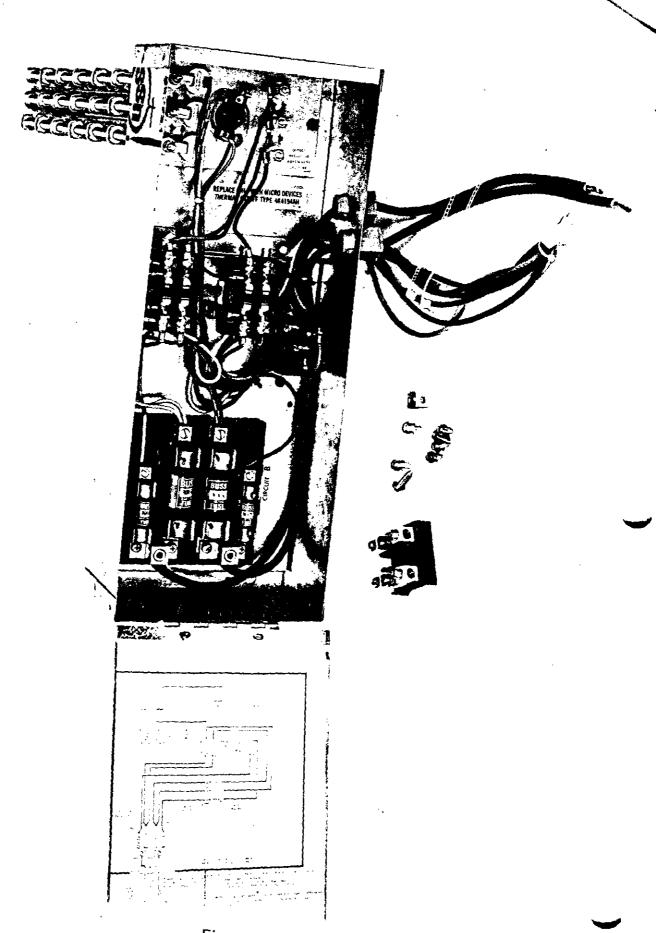


Figure 1

IMPORTANT

The equipment covered in this manual is to be installed by trained, experienced service and installation technicians.

SHIPPING DAMAGE

Upon receipt of equipment, the carton should be checked for external signs of shipping damage. If damage is found, the receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent.

UNPACKING THE HEAT PACKAGE

Remove the heat package from the shipping carton. The heat package must consist of the following: (See Figure 1)

- 1. Basic heater enclosure with controls and installation instructions.
- 2. Plastic bag containing (1) 230V terminal block; (1) grounding lug; (4) $\#10-16 \times 1/2"$ screws; (2) $\#8-16 \times 1"$ screws; (1) $\#10-24 \times 1/2"$ screw; and (1) wire tie.

INSTALLATION

Disconnect all power supplies to the air conditioner or heat pump. Remove the control panel service door. Remove the four (4) $\#10-16 \times 1/2"$ screws which secure the electric heat cover plate. Remove the electric heat cover plate from the blower partition and discard. Carefully insert heater package through the opening, provided in the blower partition. Guide the heater package into the opening being careful to align the locating pin(s) of the heater(s) in the dimpled holes provided in the rear of the blower partition. Line up the four (4) holes in the heater control panel with the four (4) prepunched holes in the blower partition and secure the heater package to the blower partition with the four (4) $\#10-16\times1/2"$ screws provided.

WIRING CONNECTIONS

Connect the wires exiting the bottom of the heater package into the unit circuit by plugging in the plastic snap lock fitting into the mating fitting located on the rear of the control panel.

IMPORTANT: A separate power supply must be provided for use with any optional heater package. DO NOT attempt to connect a heater package with a basic unit to a single power supply.

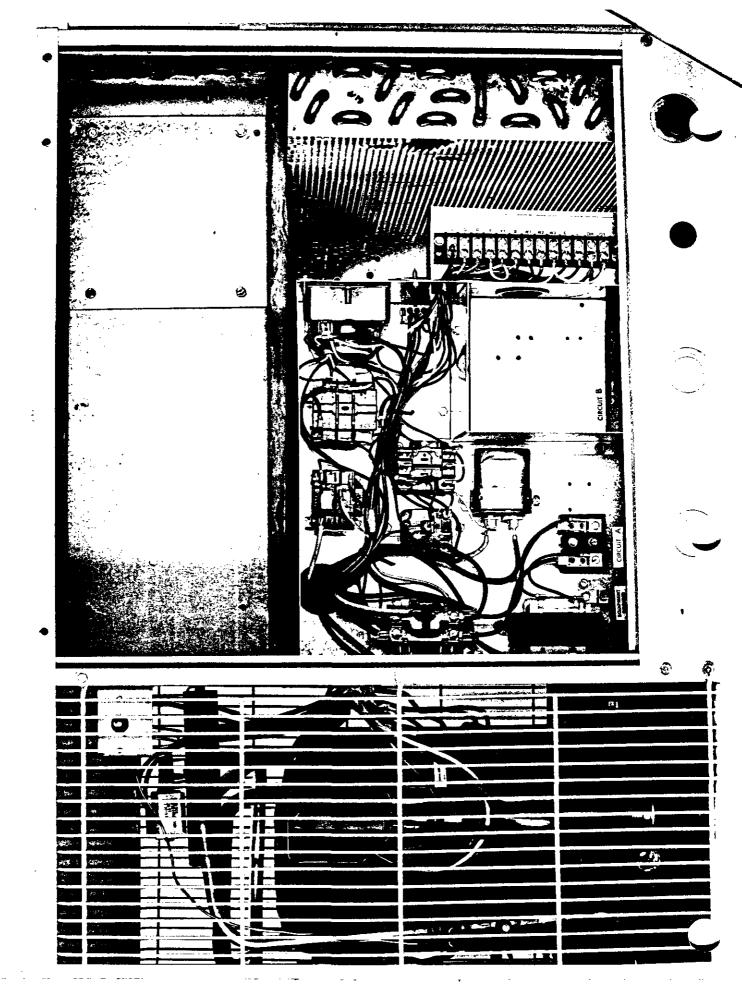


Figure 2

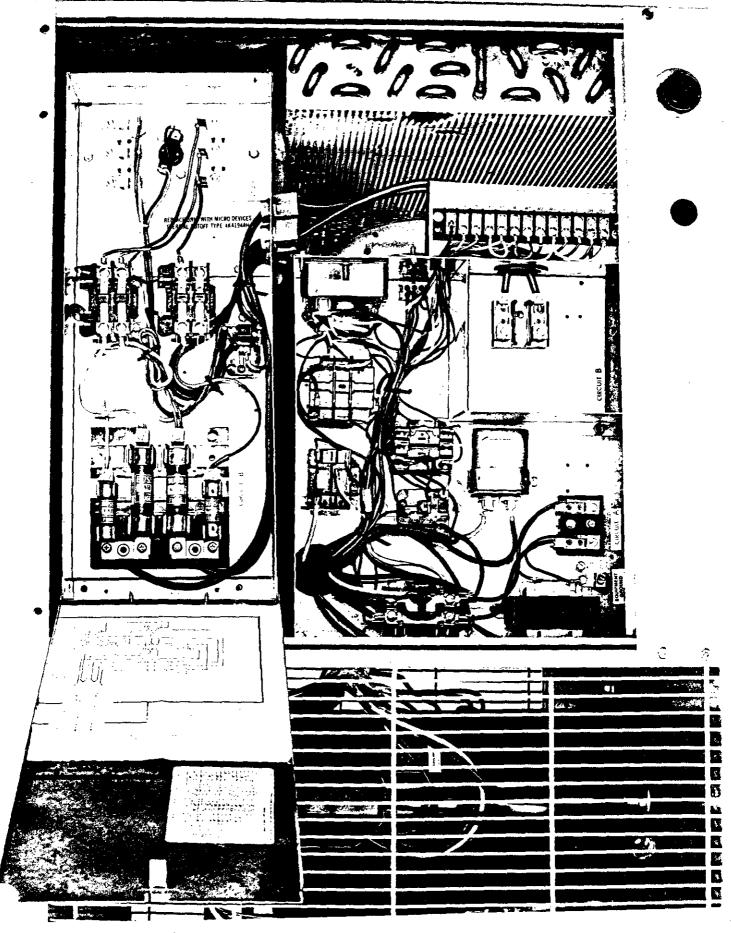


Figure 3

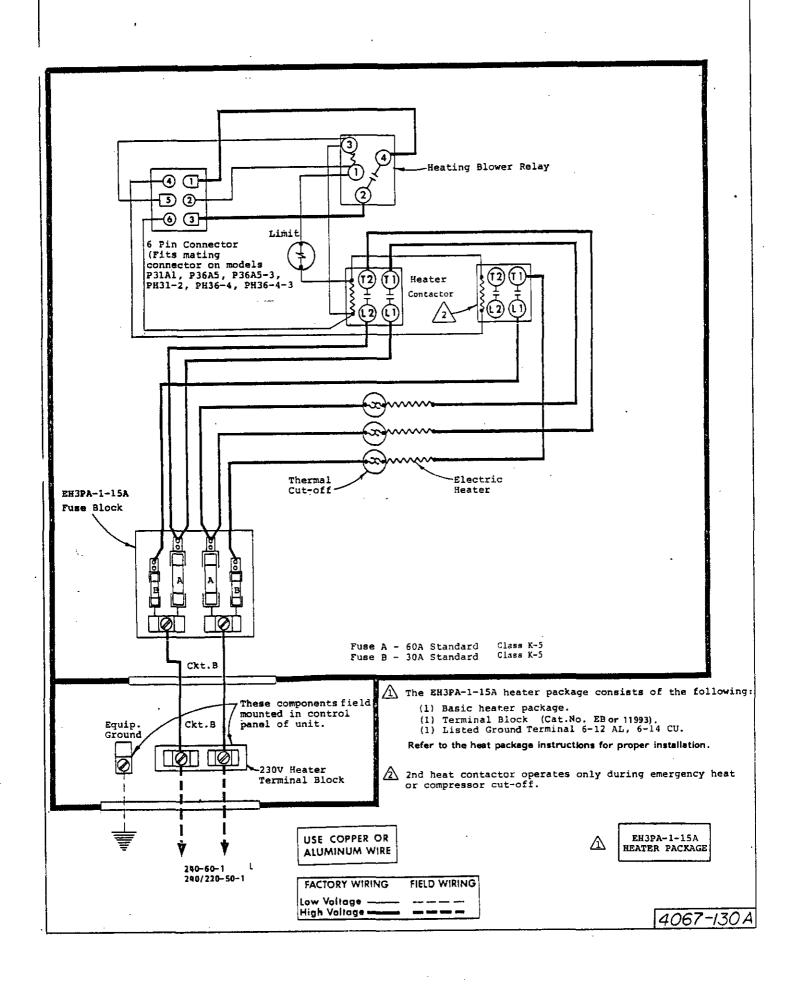
Remove the unit control panel cover and the inner $4-1/4^{11} \times 7-3/4^{11}$ cover. By removing this cover an isolated area is exposed. Install the high voltage terminal block. Use the two (2) #8-16 x 1" screws. Install the grounding lug, using the two (2) #10-24 x 1/2" screws into the prepunched holes supplied.

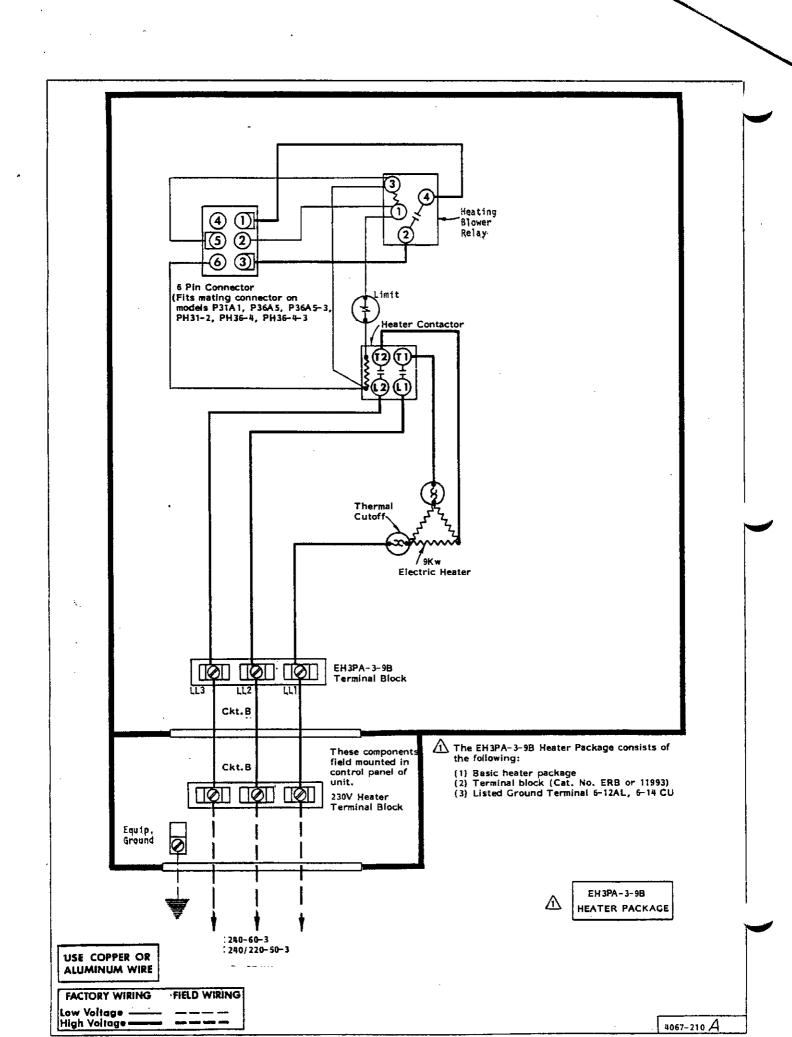
Route the line voltage power circuit wires from the heater package through the bushed hole in the control panel to the newly installed high voltage terminal block.

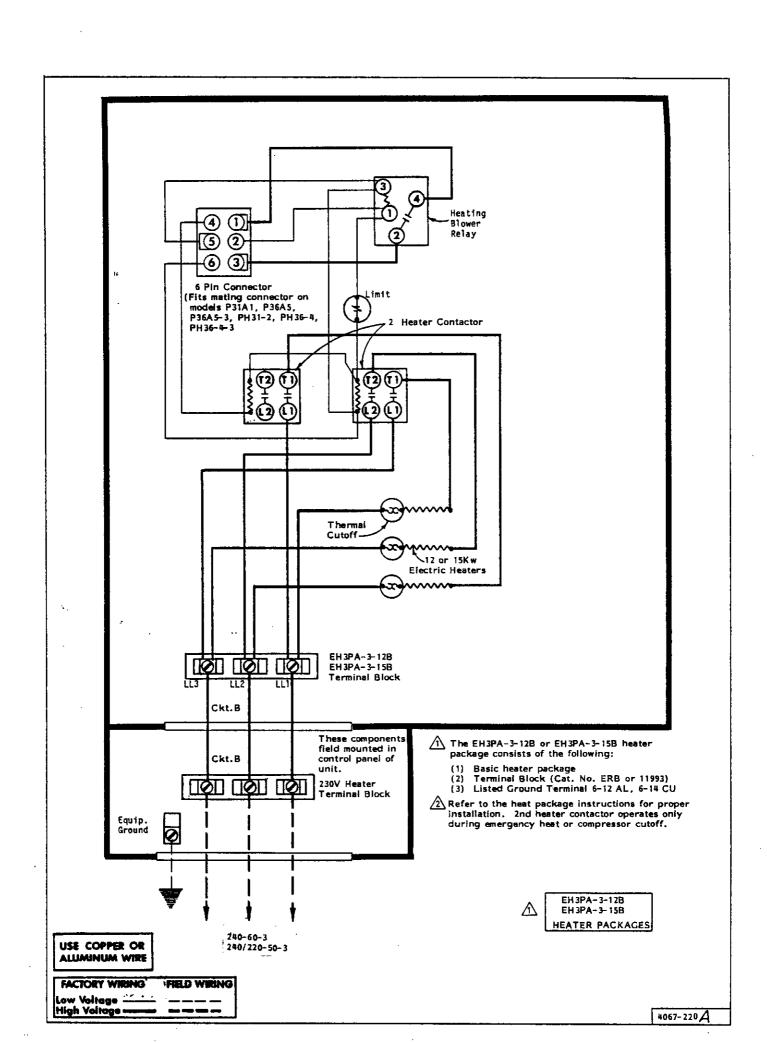
Inspect all wiring for damage and secure any loose wiring with the enclosed wire ties. See Figure 3 for completed assembly. Replace the terminal block cover, control box cover and blower service door.

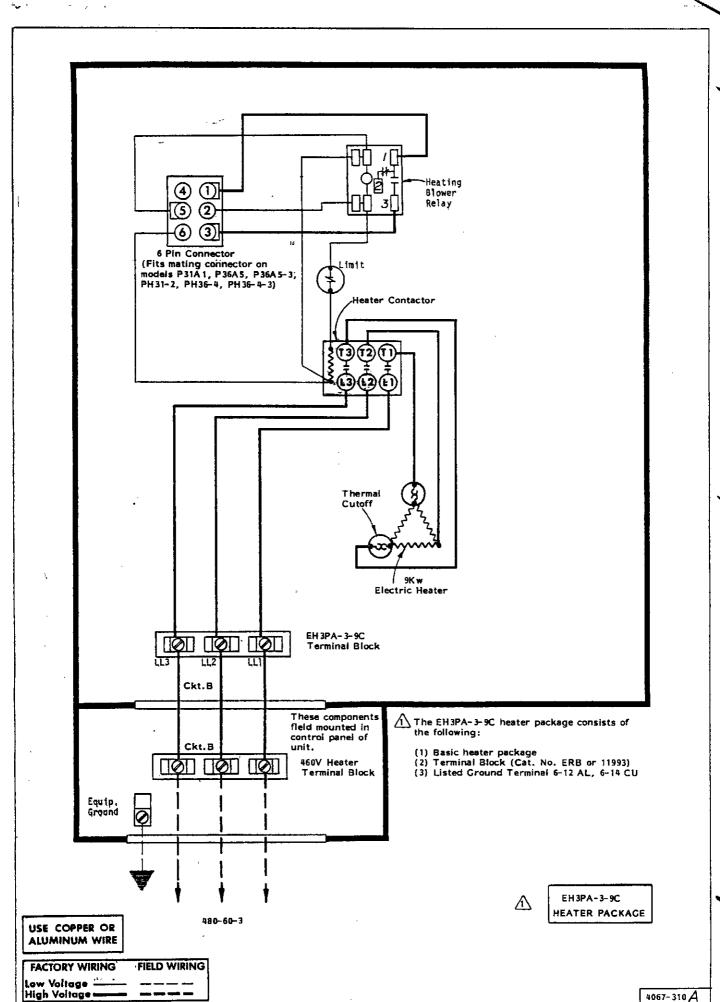
Energize both power supplies and check for proper system operation.

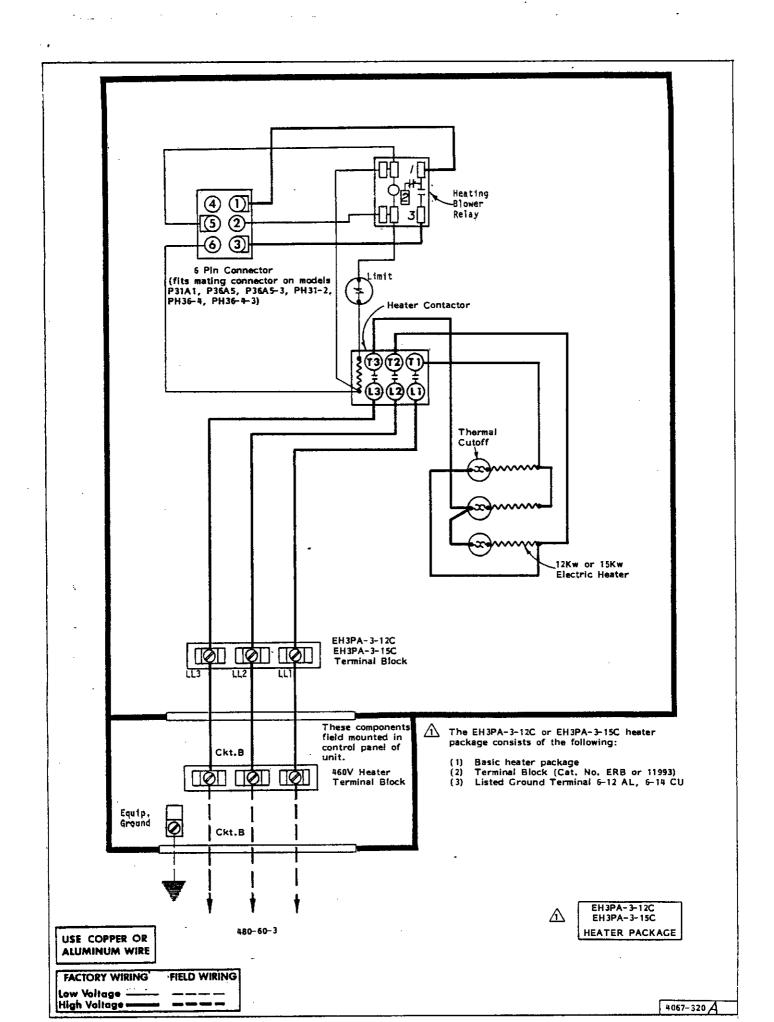
PARTS LIST												
OPTIONAL ELECTRIC HEAT PACKAGES												
Part No.	Description .	EH3PA-1-5A	EH3PA-1-10A	EH3PA-1-15A	EH3PA-3-9B	EH3PA-3-12B	EH3PA-3-15B	EH3PA-3-9C 460V	EH3PA-3-12C 460V	EH3PA-3-15C 460V		
8401-006 8401-002 8614-017	Contactor 2P20 Contactor 3P25A Fuse Block ,	(1)	(1)	x	(1)	(1)	(2)	(1)	(1)	(1)		
8614-006	Fuse 30A			(2)								
8614-007 8607-013	Fuse 60A Terminal Block	×	$ _{\mathbf{x}} $	(2)								
8607-013	Terminal Block	+^-	 ^- 		х	x	×	×	×	×		
8402-026	Thermal Cut-off	(1)	(2)	(3)								
8402-012	Limit Switch	x	x	×	x	x	x	x	x	x		
8201-032	Blower Relay							×	х	X		
8201-008	Blower Relay	×	×	×	×	X	×					
8604-042	Heat Strip 5Kw 240∨	X										
8604-044	Heat Strip 10Kw 240v		х			,						
8604-047	Heat Strip 15Kw 240v	1		×			×					
8604-048	Heat Strip 9Kw 240∨	 			×							
8604-046	Heat Strip 12Kw 240v			Ī	į	X	;					
8604-072	Heat Strip 9Kw 480v				ļ			X				
8604-051 8604-052	Heat Strip 12Kw 480v Heat Strip 15kw 480v			1					×			
0004-052	Heat Strip 15kw 480v	<u> </u>			- 1					X		











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