INSTALLATION INSTRUCTIONS HIGH EFFICIENCY GAS FURNACE

IMPORTANT

READ ALL INSTRUCTIONS CAREFULLY BEFORE BEGINNING THE INSTALLATION.

MODELS:

HI-BOY

CH060D36B CH080D48B CH100D60B

COUNTERFLOW

CC060D36A CC080D48A CC100D60A

IMPORTANT NOTICE

THIS FURNACE IS NOT INTENDED FOR USE AS A CONSTRUCTION HEATER.

USE OF THIS FURNACE DURING CONSTRUCTION AND FINISHING PHASES OF A STRUCTURE IS CONSIDERED AS "OPERATION IN A CORROSIVE ATMOSPHERE" AND "UNUSUAL, NEGLIGENT OR IMPROPER USE" AND AS SUCH ARE CONSIDERED EXCLUSIONS BY THE BARD MANUFACTURING COMPANY LIMITED WARRANTY.

MANUAL 2100-150 REV. N SUPERSEDES REV. M FILE VOL. I, TAB 2

GETTING OTHER INFORMATION AND PUBLICATIONS

These publications can help you install the furnace. You can usually find these at your local library or purchase them directly from the publisher. Be sure to consult current edition of each standard.

National Fuel Gas Code

-ANSI Z223.1/NFPA 54

National Electrical Code

-ANSI/NFPA 70

Standard For The Installation Of

-ANSI/NFPA 90A

Air Conditioning and Ventilating Systems

Standard For Warm Air Heating and Air Conditioning Systems

-ANSI/NFPA 90B

Standard For Chimneys, Fireplaces, Vents,

and Solid Fuel Burning Appliances

-NFPA 211

Load Calculation For Residential Winter and Summer Air Conditioning -ACCA Manual J

Duct Design For Residential Winter and Summer Air Conditioning and Equipment Selection

-ACCA Manual D

FOR MORE INFORMATION, CONTACT THESE PUBLISHERS

ACCA:

AIR CONDITIONING CONTRACTORS OF AMERICA

1513 16th Street NW Washington, DC 20036

Telephone: (202) 483-9370 Fax: (202) 234-4721

ANS I:

AMERICAN NATIONAL STANDARDS INSTITUTE

1430 Broadway

New York, NY 10018

Telephone: (212) 354-3300

Fax: (212) 302-1286

ASHRAE:

AMERICAN SOCIETY OF HEATING REFRIGERATING AND

AIR CONDITIONING ENGINEERS, INCORPORATED

1791 Tullie Circle, N.E. Atlanta, GA 30329-2305

Telephone: (404) 636-8400

Fax: (404) 321-5478

NFPA:

NATIONAL FIRE PROTECTION ASSOCIATION

Batterymarch Park P. O. Box 9101

Quincy, MA 02269-9901

Telephone: (800) 344-3555 Fax: (617) 984-7057

COPYRIGHT FEBRUARY, 1989 BARD MANUFACTURING COMPANY BRYAN, OH 43506 USA

TABLE OF CONTENTS

Ι.	Sizing of CH and CC Series 90+ Gas Furnaces	. 1
II.	Application	. 2
III.	Standard Orifice Sizing and High Altitude Derate	. 3
IV.	Locating the Furnace	. 4
V.	Duct Work	. 5
VI.	Combustion and Ventilation Air	. 6
VII.	Venting	. 7
	1. Vent Resizing Instructions	. 7
	2. Vent Troubleshooting Procedures	. 8
	3. Vent Configurations	. 8
	4. General Instructions	. 9
	5. Types of Insulation	. 10
	6. Connecting Vent To Furnace	
	A. Upflow ModelsCH Series	
	B. Downflow ModelsCC Series	
	C. All Models Vertical Venting	
	7. Joining Pipe and Fittings	
	A. PVC CleanerPrimer and PVC Medium Body Solvent Cement	12
	8. Horizontal Vents	
	9. Vent Location	13
	10. Location Requirements	13
	11. Vent Termination	
VIII.	Combustion Air Intake	
IX.		
		. 1/
X.	Condensate Pump and Neutralizer	. 1/
XI.	Gas Supply and Piping	. 19
	1. General Recommendations	
	2. Checking The Gas Piping	. 20
	3. Determining Gas InputNatural Gas	. 20
	4. Determining Gas InputLP Gas	
	5. Gas Pressure Specifications	. 21
XII.	Wiring	. 21
	1. Electrical Power Supply	. 22
	2. Electrical Grounding	
	3. Field Installed Equipment	
XIII.	Thermostat	
XIV.	Blower Operation	
	1. Blower Speed Adjustment	. 23
XV.	Filters	. 23
	1. Filter LocationsRemoval and Replacement Procedures	. 24
	All Hi-Boy Furnaces	
	2. Filter LocationsCounterflow Models	. 25
XVI.	Sequence Of Operation	
KVII.	Maintenance Instructions	
_	Service Agency Procedures	
	1. Heat Exchangers and Flue Gas Passageways	. 29
YTY	Replacement Parts	
	Wiring Diagram	
	S8600 Intermittent Pilot System Troubleshooting	. 30
$\nabla \nabla \mathbf{I}$.	Soud Thermittent File Jystem (Loudieshouting	

I. SIZING OF CH AND CC SERIES 90+ GAS FURNACES

The sizing of high efficiency gas furnaces for both new and replacement installations is critical due to condensing design of the appliances. Oversizing of the furnace for any application can cause short cycling (short on-time) conditions, and this in turn permits condensate to occur in locations within the furnace where it was not intended to be.

It is a normal occurrence for some condensate to form in the upper areas of the primary heat exchanger and in the combustion air blower section of the furnace on start-up. As the furnace attains normal operating conditions, these areas dry up, and all condensing takes place in the secondary stainless steel heat exchanger.

Short-cycling of the furnace permits condensate to form in some areas and never dry up. This continuously wet condition can lead to corrosion and metal deterioration causing premature failure of these components.

The following guidelines must be used to properly size and select the furnace for all applications:

- 1. Always conduct an accurate heating load calculation using appropriate methods, typically Air Conditioning Contractors of America (ACCA) Manual J.
- 2. Always use the correct outdoor and indoor design temperatures for the area; the actual dimensional information for the structure; the correct insulation values for windows, doors, walls, and ceilings; make sure that the correct values are used for the tightness of the building; and all other characteristics are input correctly into the calculation. There is no need to inflate or adjust any of these values just to make sure the furnace will be large enough. There is adequate safety factor built into Manual J, and any deviation from real or actual values will cause a potentially gross oversizing.
- 3. Always make the furnace selection based upon the useful heat rating of the furnace expressed as heating capacity or output Btuh. Never use input capacity.
- 4. Never make a furnace selection based upon the size of the previous furnace. It was undoubtedly grossly oversized to begin with, and very probably energy efficiency improvements were done to the structure over time further reducing the Btu requirement.
- 5. The CH and CC-Series 90+ gas furnaces are available in three heating output capacities:
 54,000 72,000 90,000 Btuh. A nominal 15 percent oversizing and 10 percent undersizing rule should be used in determining furnace to be installed. The following chart will assist in furnace selection:

It is important to remember that furnace selections are made based upon the winter outdoor design conditions, and that very few hours of operation per year are at or near that temperature. And when the outdoor temperature is at the winter design condition, a correctly sized furnace will be operating the majority of the time with few and/or short off cycles.

Approximately 85 percent of the operating time of a typical furnace is when the building heat loss is only 10-80 percent of the winter design heat loss rating of the building, so it is essential not to oversize the furnace by either having an inflated calculated heat loss and/or picking one size larger furnace than calculated just to be sure.

II. APPLICATION

This is a fan-assisted Category IV forced air gas furnace for indoor installation in building constructed on site. The furnace installation must conform with local building codes and ordinances or, in their absence with the National Fuel Gas Code, ANSI Z223.1-latest edition, and the National Electrical Code, ANSI/NFPA 70-latest edition. It is the personal responsibility and obligation of the purchaser to contract a qualified installation is adequate and is in conformance with governing codes and ordinances.

***** IMPORTANT NOTICE *****

THIS FURNACE IS NOT INTENDED FOR USE AS A CONSTRUCTION HEATER.

USE OF THIS FURNACE DURING CONSTRUCTION AND FINISHING PHASES OF A STRUCTURE IS CONSIDERED AS "OPERATION IN A CORROSIVE ATMOSPHERE" AND "UNUSUAL, NEGLIGENT OR IMPROPER USE" AND AS SUCH ARE CONSIDERED EXCLUSIONS BY THE BARD MANUFACTURING COMPANY LIMITED WARRANTY.

When a furnace is used as a construction heater, it is operated under unusual and abnormal conditions that can cause condensation to occur in some portions of the CH - CC series furnaces that will not condense under normal operation conditions when properly sized, installed and set-up for operation.

Combined with condensation problems are the many sources of chloride that are present in high concentrations during construction phases of a structure. These chloride sources are either very reduced or the vapors have left once the construction activities are completed and the structure is ready to occupy.

Many of the more common construction sources of chlorides are listed below, and they are usually present in large quantities.

Cement/Concrete Mixtures
Paint
Stain, Varnish
Solvents
Wood Preservatives
Ploor Sealers

Tile/Counter Cements Adhesives Cements and Glues Dust Particles Foam Insulations

III. STANDARD ORIFICE SIZING AND HIGH ALTITUDE DERATE

Rating of gas utilization equipment are based on sea level operation and need not be changed for operation at elevations up to 2,000 feet. For operation at elevations above 2,000 feet and, in the absence of specific recommendations from the local authority having jurisdiction, equipment ratings shall be reduced at the rate of 4 percent for each 1,000 feet above sea level before selecting appropriately sized equipment. (Ref. National Fuel Gas Code ANSI Z223.1 (NFPA 54), latest edition).

These furnaces are shipped with fixed gas orifices for use with Natural Gas and sized for 1000 Btu/cubic foot gas. Make sure actual furnace gas input does not exceed furnace rating plate input. You may need to change orifices to get correct gas input. Whether you do or not depends on furnace input, your gas heat value at standard conditions, and elevation. Consult your local gas supplier for gas heat value and any special derating requirements. Table 1 below gives normal orifice specifications based upon standard conditions as shown.

For propane (LP) gas operation, the furnace must be converted using authorized LP Kit sold separately.

EQUIVALENT ORIFICE SIZES AT HIGH ALTITUDES

TARPR 1	1 (INCLUDES 4% INPUT REDUCTION FOR BACH 1,000 FEET)									
		Orifice	Size Char	rtCH060	and CCO60	Models				
		0	2001	3001	4001	5001	6001	7001	8001	9001
	Gas Heat	to	to	to	to	to	to	to	to	to
Fuel	Value	2000	3000	4000	5000	6000	7000	8000	9000	10,000
Gas Type	Btu/Cu. Ft. *	Feet	Feet	_ Feet	Feet	Feet	Feet	Feet	Feet	Feet
	800 - 849	#33	#35	2.75mm	#36	#37	2.60mm	2.55mm	2.50mm	2.45mm
	850 - 899	#35	2.70mm	2.65mm	2.60mm	#38	#39	#40	#41	#42
Natural	900 - 949	#36	2.60mm	#38	#39	#40	#41	2.40mm	2.35mm	2.30mm
]	950 - 999	#37	#39	#40	#40	#41	#42	2.35mm	2.30mm	2.25mm
STANDARD -	1000 - 1049**	#38	#40	#41	2.40mm	#42	2.30mm	#43	2.25mm	#44
STANISTAL	1050 - 1100	2.50nm	2.40mm	#42	2.35mm	2,30 man	#43	2.25mm	#44	2.15mm
Propane (LP)	2500***	1,60mm	1.55mm	1.50mm	1.50mm	1.45mm	1.45mm	1,40mm	1.40mm	1.35mm

	Orifice Size ChartCHO8O and CCO8O Models									
		0	2001	3001	4001	5001	6001	7001	8001	9001
	Gas Heat	to	to	to	to	to	to	to	to	to
Fuel	Value	2000	3000	4000	5000	6000	7000	8000	9000	10,000
Gas Type	Btu/Cu. Ft. *	Feet	Feet	Feet	Feet	Feet	Feet	Feet	Feet	Feet
	800 - 849	#36	2.60mm	#38	2.55mm	2.50mm	2.45mm	2.40mm	2.35mm	2.30mm
	850 - 899	#37	#39	#40	2.45mm	2.40mm	#42	2.35mm	2.30mm	2.25mm
Natural	900 - 949	#38	#40	2.45mm	2.40mm	2.35 m m	2.30mm	2.30mm	2.25mm	2.20mm
	950 - 999	#4 0	2.40mm	2,35mm	2.35mm	2.30mm	2.25mm	2.25mm	2.20mm	2.15mm
	1000 - 1049**	#41	2.35mm	2.35mm	2.30mm	2,25mm	2.20mm	2.15mm	2.15mm	2,10mm
	1050 - 1100	#42	2.30mm	#43	2.25mm	2.20mm	2.15mm	2.10mm	#45	2.05mm
Propane (LP)	2500***	#53	1.45 nn	1.45mm	1.40mm	1.40mm	1.35mm	1.35mm	1.30mm	1.30mm

		Orifice	Size Cha	tCH100	and CC100	Models				
· · · · · · · · · · · · · · · · · · ·		0	2001	3001	4001	5001	6001	7001	8001	9001
	Gas Heat	to	to	to	to	to	to	to	to	to
Fuel	Value	2000	3000	4000	5000	6000	7000	8000	9000	10,000
Gas Type	Btu/Cu. Ft. *	Feet	Feet	Feet	Feet	Feet	Feet	Feet	Feet	Feet
	800 - 849	#36	2.60mm	#38	2.55mm	2.50mm	2.45mm	2.40mm	2.35mm	2.30mm
•	850 - 899	#37	#39	#40	2.45mm	2.40mm	#42	2.35mm	2.30mm	2.25mm
Natural	900 - 949	#38	#40	2.45mm	2.40mm	2.35mm	2.30mm	2.30mm	2.25mm	2.20mm
-	950 - 999	#40	2,40mm	2.35 m m	2.35mm	2.30mm	2.25mm	2.25mm	2.20mm	2.15mm
	1000 - 1049**	#41	2.35mm	2.35mm	2.30mm	2.25mm	2.20mm	2.15mm	2.15mm	2.10mm
•	1050 - 1100	#42	2.30mm	#43	2.25mm	2.20mm	2.15mm	2.10mm	#45	2.05mm
Propane (LP)	2500***	1.45 n m	1.40mm	1.40mm	1.35mm	1.35mm	#55	1.30mm	1.30mm	1.25mm

^{*} At standard coniditions: Sea level pressure and 60°F temperature.

TABLE 1

TRUDIOSISTENS LECKAIT - USE A .020 ORFICE (5603-610)

^{**} Standard factory supplied orifice size.

^{***} BTU/cu. ft. at 60°F temperature.

IV. LOCATING THE FURNACE

When selecting a location for the furnace, observe the following rules.

- 1. The furnace should be set on a level floor. If the floor may become damp or wet at times, the furnace should be supported above the floor using a concrete base, bricks, patio blocks, etc., making sure adequate support is available for the furnace. Counterflow furnaces require the use of combustible floor base if installed on combustible surface. The combustible floor base is not part of the furnace and must be ordered separately. Purnace approved for installation on combustible flooring shall not be installed directly on carpeting, tile or other combustible material other than wood flooring.
- 2. The furnace should be as centralized as practical with respect to the air distribution system.
- 3. The vent pipe should be as short as practical but must be at least 3 feet and no more than 60 feet in total equivalent length to vent combustion products outdoors, (see Venting).
- 4. Provide at least the minimum clearances specified in Table 2 for fire protection, proper operation and service access. These clearances must be permanently maintained. The ventilating air openings in the front of the furnace must never be obstructed.
- 5. Fresh air for combustion must be piped from the outside to the connection on either the right or left side of the furnace (see Combustion Air).
- 6. Minimum service clearances must take precedence over fire protection clearances (minimum installation clearances).
- 7. All models are approved for a utility room or closet installation.
- 8. A gas-fired furnace installed in a residential garage must be installed so that the burners and ignition source are located not less than 18 inches above the floor, and the furnace must be located or protected to avoid physical damage by vehicles.
- 9. This furnace must be installed as to protect all electrical components from exposure to condensation and/or water.

IMPORTANT DO NOT locate furnace where temperature may drop below freezing as condensate may furnafreeze resulting in improper operation or furnace damage.

CAUTION						
combustible materials near						
m air ducts The material						

DO NOT store combustible materials near furnace or warm air ducts. The material may ignite by spontaneous combustion creating a fire hazard.

TABLE 2	 MINIMUM	CLEARANCES	(INCHES)
	 11 11		

Minimum Installation Clearances Min Service Clear									earances	
Model	Тор	Front	Back	Right Side	Left Side	*Floor	Front	Back	Left Side	Right Side
CH060	1	6	0	0_	0	C	24	0	0	0_
CE080	1	6	0	0_	0	C	24	0	0	0
CH100	1	6	0	0	0	C	24	0	0	0
CC060	1	6	0	0	0	NC	24	0	0	0
CC080	1	6	0	0	0	NC	24	0	0	0
CC100	1_	6	0	1	0	NC	24_	0	0	1

*C--Floor may be combustible material. Refer to "Locating The Furnace" page 3, item 1. NC--Floor must be non-combustible. Can be installed on combustible flooring only when installed on special base part No. CFB-6 (CC060), CFB-7 (CC080), CFB-8 (CC100).

V. DUCT WORK

<u>Inadequate Supply Air and/or Return Air Duct Systems</u>. Short cycling because of limit control operation can be created by incorrectly designed or installed supply and/or return air duct systems.

The duct systems must be designed using ASHRAB or ACCA design manuals and the equipment cfm and external static pressure ratings to insure proper air delivery capabilities.

On replacement installations, particularly if equipment is oversized, the duct systems can easily be undersized. Modifications may be required to assure that the equipment is operating within the approved temperature rise range when under full input conditions, and that no short cycling on limit controls is occurring.

IMPORTANT

When a furnace is installed so that supply ducts carry air circulated by the furnace to areas outside the space containing the furnace, the return air must also be handled by a duct(s) sealed to the furnace casing and terminating outside the space containing the furnace. This is to prevent drawing possibly hazardous combustion products into the circulated air. Figure 1A.

When the furnace is used in connection with a cooling unit*, the furnace shall be installed parallel with or on the upstream side of the cooling unit to avoid condensation in the heating element. With a parallel flow arrangement, the dampers or other means used to control flow of air shall be adequate to prevent chilled air from entering the furnace and, if manually operated, must be equipped with means to prevent operation of either unit, unless the damper is in the full heat or cool position.

*A cooling unit is an air conditioning coil, heat pump coil or chilled water coil.

VI. COMBUSTION AND VENTILATION AIR

This furnace is intended to use outside air for combustion. Failure to connect the air intake to the outside may result in premature failure of the heat exchanger. Figures 1, 3, 4 and 6 show a typical air intake connection. Connection of the air intake is a requirement for limited lifetime warranty of primary and secondary heat exchangers to be in effect. Refer to instructions on Page 13 for combustion air intake. Consult local codes and ordinances for requirements applicable to your specific furnace installation conditions and comply with them. Provisions must be made for adequate combustion and ventilating air in accordance with Section 5.3, air for combustion and ventilation, of the National Fuel Gas Code, ANSI Z223.1--latest edition, or applicable provisions of the local building codes.

The following types of installation will require OUTDOOR AIR for combustion, due to chemical exposures:

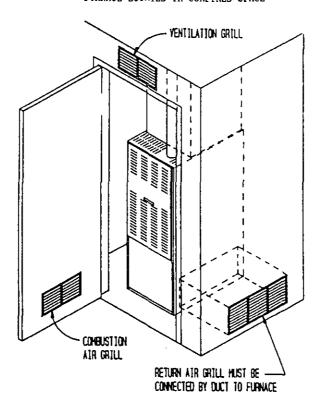
- · Commercial buildings
- · Buildings with indoor pools
- Furnaces installed in laundry rooms
- Furnaces installed in hobby or craft rooms
- · Furnaces installed near chemical storage areas

Exposure to the following substances in the combustion air supply will also require OUTDOOR AIR for combustion:

- Permanent wave solutions
- · Chlorinated waxes and cleaners
- · Chlorine based swimming pool chemicals
- Water softening chemicals
- De-icing salts or chemicals
- Carbon tetrachloride
- Halogen type refrigerants
- · Cleaning solvents (such as perchloroethylene)
- · Printing inks, paint removers, varnishes, etc.
- Hydrochloric acid
- · Cements and glues
- · Antistatic fabric softeners for clothes dryers
- · Masonry acid washing materials

Adequate provisions for ventilating air must be made. If the furnace is installed in a closet or utility room, ventilating air must be allowed to enter the room through two permanent openings of equal area. One opening shall be located within twelve (12) inches of the ceiling and one opening within twelve (12) inches of the floor. Each opening shall have a face area of one (1) square inch per 1000 BTU/HR, but not less than 100 square inches.

FIGURE 1A FURNACE LOCATED IN CONFINED SPACE



VII. VENTING

Vent Resizing Instructions

When an existing furnace is removed from a venting system serving other appliances, the venting system is likely to be too large to properly vent the remaining attached appliances.

The following steps shall be followed with each of the appliances remaining connected to the common venting system, placed in operation one at a time while the other appliances remaining connected to the common venting system are not in operation.

- 1. Seal any unused openings in the common venting system.
- 2. Visually inspect the venting system for proper size and horizontal pitch and determine there is no blockage or restriction, leakage, corrosion, and other deficiencies which could cause an unsafe condition.
- 3. Insofar as is practical, close all building doors and windows and all doors between the space in which the appliances remaining connected to the common venting system are located and other spaces of the building. Turn on clothes dryers and any appliance not connected to the common venting system. Turn on any exhaust fans, such as range hoods and bathroom exhausts, so they will operate at maximum speed. Do not operate a summer exhaust fan. Close fireplace dampers.

7

- 4. Pollow the lighting instructions. Place the appliance being inspected in operation. Adjust thermostat so appliance will operate continuously.
- 5. Test for spillage at the draft hood relief opening after 5 minutes of main burner operation. Use the flame of a match or candle.
- 6. After it has been determined that each appliance remaining connected to the common venting system properly vents when tested as outlined above, return doors, windows, exhaust fans, fireplace dampers and any other gas-burning appliance to their previous conditions of use.
- If improper venting is observed during any of the above tests, the common venting system must be corrected.

Venting Troubleshooting Procedures

TABLE 2A

Symptoms	Possible Causes	How To Check And/Or Correct
Downdrafting through	Negative pressure within	Check for downdraft in vent where vent connects to unit with
the furnace	the structure caused by	flame from a candle or a match.
	exhaust fan of device	
	Location of vent terminal	Verify that vent termination is position with the
_		recommended specifications stated in this manual.
	Incorrect or absent vent	Verity that the vent terminal is designed for and is
	terminal	compatible with the venting system.
Condensation in	Oversized venting system	Look for condensation in or around vent pipe joints or
venting system	!	around flue connections at furnace.
]	To correct this condition, design the venting system in
		accordance with the National Fuel Gas Code,
		ANSI-Z223.1-latest edition and addenda Z223.1a latest edition
	Uninsulated vent	Check for condensation in or around vent pipe joints.
	installed in an	Also check around the flue connecting areas on the unit.
	unconditioned space	Insulate the vent in unconditioned space to prevent the
		above condition.
•	Running vent as a liner	Check to make sure the space between the vent and the inside
	up an existing chimney	of the chimney has been sealed. With this space being open,
	without capping off the	it may allow too much cold air in and around the vent pipe
	chimney	allowing the flue products to condense causing condensation
	•	back at the unit.

Vent Configurations

- 1. Vent connectors serving Category I and Category II appliances shall not be connected into any portion of mechanical draft systems operating under positive pressure.
- 2. For Category II, III, and IV furnaces, the venting system shall be installed in accordance with the furnace manufacturer's installation instructions.

This furnace removes both sensible and latent heat from the combustion flue gases. Removal of latent heat results in condensation of flue gas water vapor. This condensed water vapor drains from the secondary heat exchanger into a 29-4C stainless steel drain pan. The condensate exits the drain pan by means of 3/8 I.D. vinyl hose. See Figures 7 and 7A.

This furnace must be vented to the outdoors with either 2 inch round or 3 inch round PVC (poly-vinyl chloride) or CPVC (chlorinated poly-vinyl chloride) schedule 40 vent pipe unless local codes do not allow PVC or CPVC. See Table 3 for vent size selection. The following substitutes are permitted, only when approved by and installed in accordance with local codes. Polypropylene (PP), Polyethylene (PE), Polybutylene (PB) and Accylonitrile-Butadiene-Styrene (ABS).

TABLE 3 PROPER VENT SIZE SELECTION

110000 0 1100	AF DE . DELLE #1 DA DOUDO!	1011
Furnace Models	Vent Length	Vent Diameter
CHO60D36B, CCO60D36A	3 - 60 Ft.	2" PVC
CHO80D48B, CCO80D48A	(1) 3 - 20 Ft.	2" PVC
	* 3 - 60 Ft.	3" PVC
CE100D60B, CC100D60A	3 - 60 Ft.	3" PVC

Vent length given is in equivalent foot measurements. Refer to Item 1, General Instructions.

- * If vent length is 20 to 60 equivalent feet, 3" must be run the entire length to the furnace.
- (1) For horizontal vents to <u>west</u> or <u>north</u> side of building 3" PVC (for entire length from furnace to vent terminal) is recommended for equivalent lengths exceeding 10 feet to <u>minimize</u> possible nuisance actuation of pressure switch during high and/or erratic wind conditions.

IMPORTANT							
For <u>horizontal</u> vent systems see special <u>vent terminatio</u> information on Page 13.	Ū						

When substitute piping is used, it must be connected to the furnace at the no-hub connector located inside the furnace vestibule. See Figure I. All joints, fittings, etc. must be cemented, sealed, or mechanically connected to prevent leakage of flue gases.

This vent must be in accordance with Part 7, Venting of Equipment, of the National Fuel Gas Code, ANSI Z223.1-latest edition, and Addenda Z223.1a-latest edition, or applicable provisions of the local building codes.

IMPORTANT Bach vent must serve only one furnace. Do not connect vent to existing vent or chimney.

General Instructions

 The maximum vent length is 60 total equivalent feet with each 45 degree elbow counting as 2-1/2 feet and each 90 degree elbow counting as 5 feet. Do not count the elbow within the furnace cabinet in this measurement. Drainage type (long radius) elbows should be used.

Example: 20 feet of straight vent pipe with 3 - 90 degree elbows equals 35 equivalent feet.

- 2. Minimum horizontal vent length is 3 feet and 1 elbow.
- . 3. A maximum of 5 elbows permitted in the vent run.
 - 4. Vent diameter must not be reduced.
 - 5. All horizontal runs must slope upwards not less than 1/4 inch per foot from the furnace to the vent terminal.

NOTE: Blbows used to change from a vertical run to a horizontal run should be DWV type to provide the correct slope in the horizontal run. If other types of elbows are used, then 2 - 45 degree elbows should be used in place of one 90 degree, with elbows slightly misaligned to provide slope in the horizontal runs.

- 6. All horizontal vent pipe runs must be supported at least every 4 feet with metal pipe strapping. No sags or dips or low spots are permitted.
- 7. All vertical vent pipe runs must be supported every 4 feet where possible.

- 8. Do not install the vent pipe in the same chase with a vent from another gas or other fuel burning appliance. EXCEPTION: CPVC pipe may be run in the same chase as a B-1 vent pipe for a water heater as long as 2 inch clearance is maintained between the two piping systems.
- 9. For any sections of the vent piping system in free air, do not install the vent pipe within 6 inches of a single wall vent pipe (2 inch B-1 vent) from another gas or other fuel burning appliance.
- 10. The vent pipe can be run in the same chase or adjacent to supply or vent pipe for water supply or waste plumbing.
- 11. The vent pipe must be insulated if there is any chance of condensate freezing inside the pipe. This can occur if the vent pipe passes through an unconditioned space such as attic, crawl, uninsulated chase or a masonry chimney. It can also occur where the vent terminates above the roof or if an exterior vertical riser (Figure 2) is used to get above snow levels. Local climatic conditions and vent length must be considered. If vent height above roof exceeds 30 inches because of snow accumulation, it must be insulated.

<u>Vent System/Pressure Control System.</u> On 90+ installations short cycling conditions by pressure switch operation can be created by vent system installations that have too much restriction (pressure drop) because of too many elbows, too much equivalent feet length, not the proper slope on horizontal runs, sag or low spots in horizontal piping sections creating condensation collection points, or incorrect vent terminal application or location.

Types Of Insulation

FOR INDOOR OR OUTDOOR USE

Armaflex closed cell foam or equal. Recommended thickness is one inch. Additional layers may be required for extreme cold climate conditions.

FOR INDOOR USE ONLY

Fiberglass insulation with vapor barrier, or equal. Recommended thickness of 1 inch up to 10 feet. 2 inch thickness if unconditioned exposure exceeds 10 feet.

Connecting Vent to Furnace

The furnace is shipped from the factory with a 2" PVC street ell installed in the furnace vestibule. This is the point where field connection is made.

UPPLOW MODELS--CH SERIES

- 1. Cut a piece of 2" PVC pipe 21" long and connect one end to the 2" street ell located inside the furnace vestibule.
- 2. Attach 2" no-hub connector just above the top panel of the furnace. See Figure 1 for upflow. This fitting will help support the weight of the vent system.
- 3. If 3" vent is required (see Table 3) it is at this point where the vent should be increased. Cut a 3" length of 2" PVC and insert one end into the open end of the no-hub connector. Install a 2" x 3" PVC reducer on the top of the 2" nipple. Run the 3" PVC from this point on to the point of termination. See Figure 3A.

DOWNFLOW MODELS--CC Series

1. Cut a piece of 2" PVC pipe 40-3/4" long. Slide one end through top of cabinet and through the hole in the blower base and into the 2" street ell located inside the furnace vestibule.

- 2. Attach 2" no-hub connector just above the top panel of the furnace. See Figure 3 for downflow. This fitting will help support the weight of the vent system.
- 3. If 3" vent is required (see Table 3) it is at this point where the vent should be increased. Cut a 3" length of 2" PVC and insert one end into the open end of the no-hub connector. Install a 2" x 3" PVC reducer on the top of the 2" nipple. Run the 3" PVC from this point on to the point of termination. See Figure 3Å.

ALL MODELS -- VERTICAL VENTING

A typical vent installation is shown in Figure 4.

- A. When vent penetrates through the roof and is brought above anticipated snow level, it is recommended that the pipe be cut off on a 45 degree angle. This will help prevent freezing and blockage of the vent system.
- B. Vent pipe running through an unconditioned space must be insulated. See "Types of Insulation" on page 10.
- C. An interior masonry chinney can be used as a chase as long as steps 8 and 9 under General Instructions on page 10 are followed.
- D. If an exterior masonry chimney is used as a raceway or chase, the vent piping must be insulated. See "Types of Insulation" on page 10. If a B-vent for a water heater is also run up through the same chimney, a minimum of one inch clearance from the insulation to the B-vent must be maintained at all points.
- B. For either an interior or exterior chimney, the top of the chimney must be sealed with a metal cap to prevent cold air from blowing into the chimney and surrounding the vent pipe(s).

Joining Pipe and Fittings

All pipe, fittings, solvent cement, primers and procedures must conform to American National Standard Institute and American Society for Testing and materials (ANSI/ASTM) standards.

Pipe and Fittings--ASTEM D1785, D2466 & D2665 PVC Primer and Solvent Cement--ASTM D2564 Procedure for Cementing Joints Ref ASTM D2855.

WARNING

- · DANGER OF FIRE OR BODILY INJURY
- PVC SOLVENT CEMENTS AND PRINERS ARE HIGHLY PLANMABLE.
- PROVIDE ADEQUATE VENTILATION AND DO NOT ASSEMBLE NEAR HEAT SOURCE OR OPEN FLAME. DO NOT SMOKE.
- AVOID SKIN OR BYB CONTACT. OBSERVE ALL CAUTIONS AND HARNINGS PRINTED ON MATERIAL CONTAINERS.

All joints in the PVC vent must be properly sealed using the following material and procedure.

IMPORTANT

FOR PROPER INSTALLATION:

DO NOT use solvent cement that has become curled, lumpy or thickened.

DO NOT thin. Observe shelf precautions printed on containers.

For applications below 32 degress F use only low temperature type solvent cement.

PVC Cleaner-Primer and PVC Medium Body Solvent Cement

- 1. Cut pipe end square, remove ragged edges and burrs. Chamfer end of pipe, then clean fitting socket and pipe joint area of all dirt, grease or moisture.
- 2. After checking pipe and socket for proper fit, wipe socket and pipe with cleaner-primer. Apply a liberal coat of primer to inside surface of socket and outside of pipe. DO NOT ALLOW PRIMER TO DRY BEFORE APPLYING CEMENT.
- 3. Apply a thin coat of cement evenly in the socket. Quickly apply a heavy coat of cement to the pipe end and insert pipe into fitting with a slight twisting movement until it bottoms out.

NOTE: Cement must be fluid, if not, recoat.

- 4. Hold the pipe in the fitting for 30 seconds to prevent the tapered socket from pushing the pipe out of the fitting.
- 5. Wipe all excess cement from the joint with a rag. Allow 15 minutes before handling. Cure time varies accordingly to fit, temperature and humidity.

NOTE: Stir the solvent cement frequently while using. Use a natural bristle brush or the dauber supplied with the can. The proper size is one inch.

Horizontal Vents

The furnace may be vented horizontally through an outside wall, using all of the applicable instructions under Vent Pipe Installation with these additional requirements. The requirements and limitations for Borizontal Venting are very strict. ALL BORIZONTAL VENT INSTALLATIONS MUST BE MADE IN ACCORDANCE WITH THESE INSTRUCTIONS.

Vent Location

The vent location must meet the requirements listed in the following instructions or applicable codes, whichever specifies the most clearance or strictest limitations.

IMPORTANT

THE COMBUSTION PRODUCTS AND MOISTURE IN THE FLUE GASES MAY CONDENSE AS THEY LEAVE THE TERMINAL BLBOM. THE CONDENSATE MAY FREEZE ON THE EXTERIOR WALL, UNDER THE BAVES AND ON SURROUNDING OBJECTS. SOME DISCOLORATION TO THE EXTERIOR OF THE BUILDING MAY OCCUR.

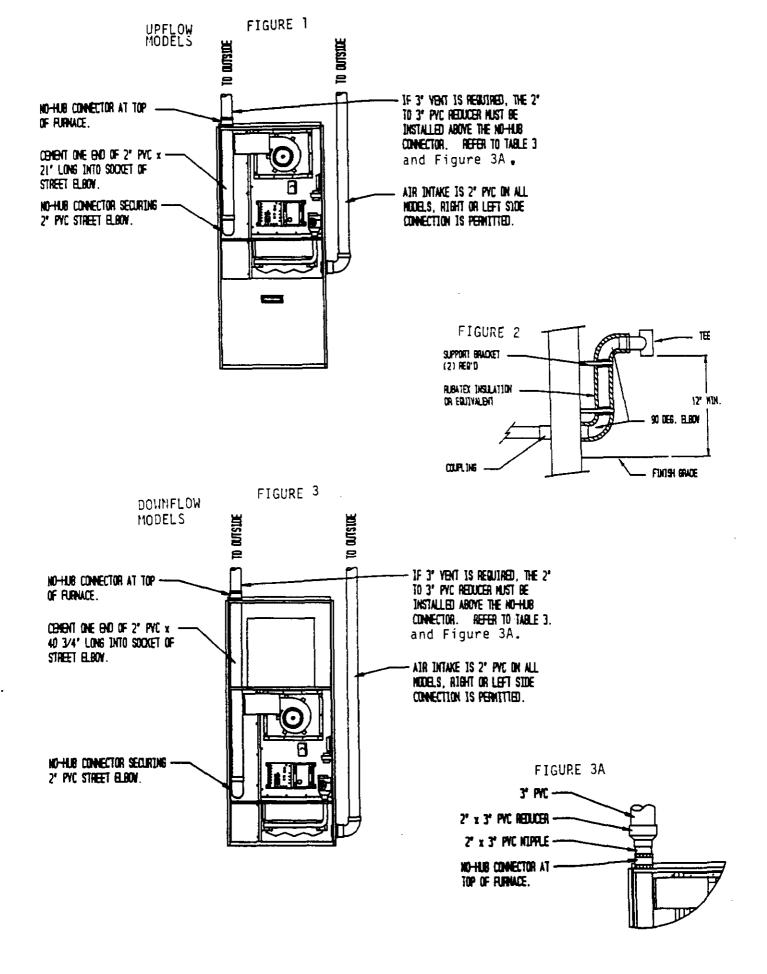
Location Requirements

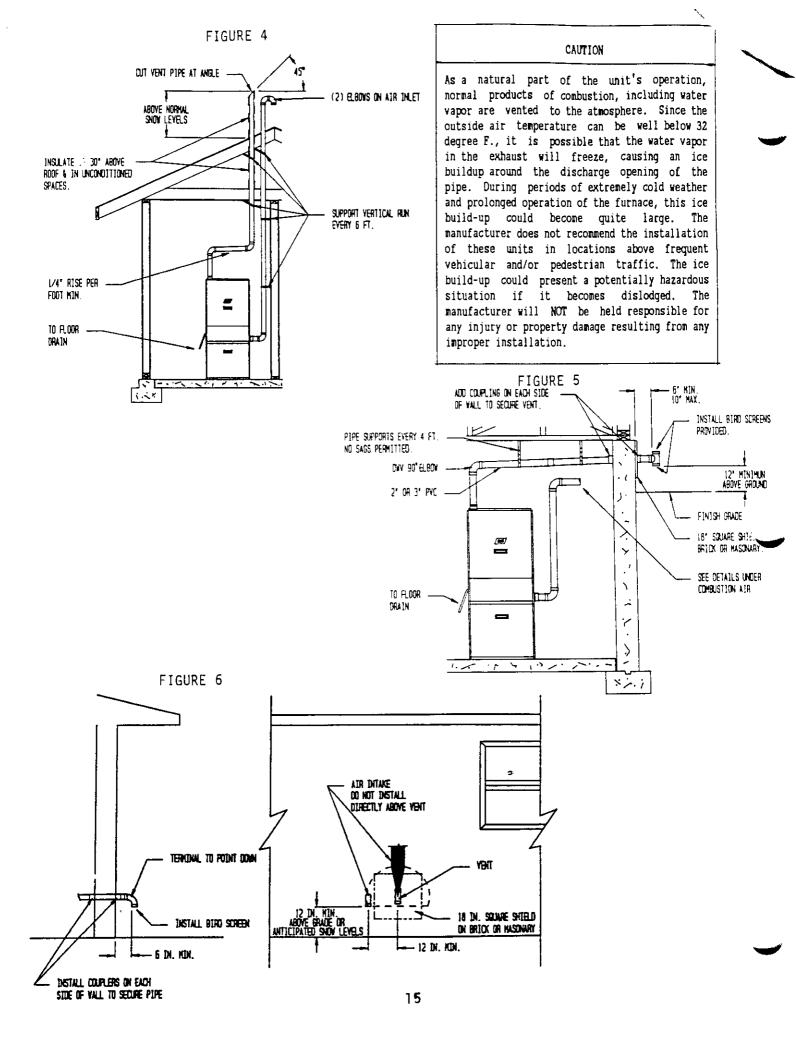
The vent must be installed with the following minimum clearances and requirements.

1. 12 inches above ground level, above normal snow levels (when practical) and 6 inches out from the wall. See Figure 5.

NOTE: Ice or snow may cause the furnace to shut down if the vent becomes obstructed. If required, use a vertical riser or shield vent to prevent blockage from drifting snow. See Figure 2.

- 2. Not above the walkway or area that may cause a hazard or nuisance or be detrimental to the operation of other equipment.
- 3. 4 feet from and not above or below any door, window, gravity inlet or forced air inlet for the building.
- 4. At least 4 feet from any soffit or under eave vent.
- 5. Do not vent under any kind of patio or deck.
- 6. Locate vent on the side of the building away from prevailing winter winds when practical but taking into consideration other limitations to determine the best overall location. If installed on a side with prevailing winds, consider the possible effects of moisture damage from freezing on walls or overhangs (under eaves) and use protective measures such as shielding and/or sealing cracks, seams and joints but extend area of sealing to minimum of 6 feet. On masonry surfaces, use a rust resistant shield (18" square) behind vent. If a vertical rise is used, the shield must extend 9" below as shown in Figure 5. Shield can be wood, plastic, sheet metal, etc.





- 7. Do not locate too close to shrubbery as condensate may stunt or kill them.
- 8. Caulk all cracks, seams, and joints within 3 feet of vent.

A typical horizontal vent installation is shown in Figure 5.

Vent Termination

The vent termination will consist of either a 2" or 3" PVC tee, dependent upon vent size. See Table 3A below. The tee is to be a minimum of 6" and a maximum of 10" out from the wall and 12" above finish grade. See Figure 5. Bird screens are provided and are to be installed in both the top and the bottom of the tee. The tee should be installed in vertical position.

To exit the structure, a round hole is to be cut large enough to accommodate the pipe, yet smaller then the coupling so that a coupling installed on each side of the wall will prevent the vent pipe from being pulled out or pushed in the wall. See Figure 5.

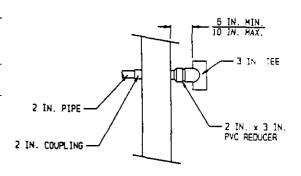
TABLE 3A	VENT	TERMINAL	SIZING	CHART
TUDATE OU	4 1214.7	Thirtim	OTULIN	Omn.

*			
Model	Vent Length*	Vent Diameter	Vent Terminal
CBO60D36B	3-60	2" PVC	2" PVC Tee
CC060D36A			
CHO80D48B	3-10	2" PVC	2" PVC Tee
CC080D48A	(1) 3-20	2" PVC	(2)3" PVC Tee
	(3) 3-60	3" PVC	3" PVC Tee
CH100D60B	3-60	3" PVC	3" PVC Tee
CC100D60A			

*Equivalent feet.

- (1) For horizontal vents to west or north side of building 3" PVC (for entire length from furnace to vent terminal) is recommended for equivalent lengths exceeding 10 ft. to minimize possible nuisance actuation of pressure switch during high and/or erratic wind conditions.
- (2) 2" x 3" reducer is used on tee side (outside) of wall, see Figure 6A.
- (3) If vent length is 20 to 60 equivalent feet, 3" pipe must be run the entire length to the furnace.

FIGURE 6A



VIII. COMBUSTION AIR INTAKE

This furnace is intended to use outside air for combustion. Failure to connect the air intake to the outside may result in premature failure of the heat exchanger. Figures 1 and 4 show a typical air intake connection. Connection of the air intake is a requirement for limited lifetime warranty of primary and secondary heat exchangers be in effect.

When installing the air intake, these quidelines must be followed.

- 1. The air intake may be connected to either the left side or right side of the furnace cabinet using the adapter and locknut shipped with the unit. The unused opening in the cabinet is to be plugged with the large hole plug supplied.
- 2. The air intake pipe is 2" PVC. The minimum horizontal length of the air intake is 3 equivalent feet and one elbow, the maximum length is 60 equivalent feet, with each 45 degree elbow counting as 2-1/2 feet and each 90 degree elbow counting as 5 feet (refer to Venting, General Instructions for example). Do not count the 90 degree elbow at the furnace side in this measurement. Drainage type (long radius) elbows should be used.

- 3. The air intake terminal must be at least 12 inches away from the vent terminal, 6 inches out from the wall, and not directly above the vent terminal. See Figure 6.
- 4. Air intake terminal must be 12" above ground or above anticipated snow levels.
- 5. The bird screen supplied is to be installed into the end of the 90 degree elbow (see Figure 6).
- 6. Follow rules under venting for joining pipe and fittings.
- 7. On vertical intake, two 90 degree elbows must be used at the terminal to prevent moisture from entering the air intake (see Figure 4).
- 8. On horizontal air intakes one 90 degree elbow must be used on the termination. This elbow must point down to prevent moisture from entering the air intake (see Figure 6).
- 9. Attach couplings on each side of the wall to prevent pipe from being pushed in or pulled out.
- 10. Do not take the combustion air from the crawl space or attic space.

IX. CONDENSATE DRAIN

The drain tubing that is provided with this unit is for the purpose of removing condensation from the furnace. A condensate trap is required for operation and is easily obtained when installed as shown in Figure 7 and 7A. The drain line should slope "downhill" to the drain after exiting the furnace cabinet. Excessive condensate trap (long uphill and/or level runs) can cause the furnace to malfunction.

UPPLON MODELS

The drain tubing supplied with the <u>upflow</u> versions measures $3/8^{\circ}$ I.D. x $1/2^{\circ}$ O.D. x 60° long and is a clear PVC flex tubing. See Figure 7 for left or right side drain options.

DOWNFLOW MODELS

The silicone tubing which is supplied with the <u>downflow</u> models measures 3/8" I.D. x 5/8" 0.D. x 36" long and is to be used within the confines of the burner compartment. Two wire ties, supplied in the installation parts kit provided with each unit, are used to secure the silicone drain tubing to the lower base. Slide the wire ties through dimple holes in the base and loop around drain line as shown on drain installation instructions provided with the installation parts kit. Once the silicone drain tubing has exited the cabinet, the PVC flex tubing measuring 3/8" I.D. x 1/2" 0.D. x 30" long may be used to reach the drain. A 3/8" barbed hose coupling which is also provided may be used to couple the silicone drain tube and the PVC drain tube together. Schedule 40 PVC pipe may also be used once outside the cabinet. See Figure 7A for left or right side drain options.

IMPORTANT

Do not run drain to an area where temperature may drop below freezing point (32 degree F). Freezing of condensate could result in property damage or furnace malfunction.

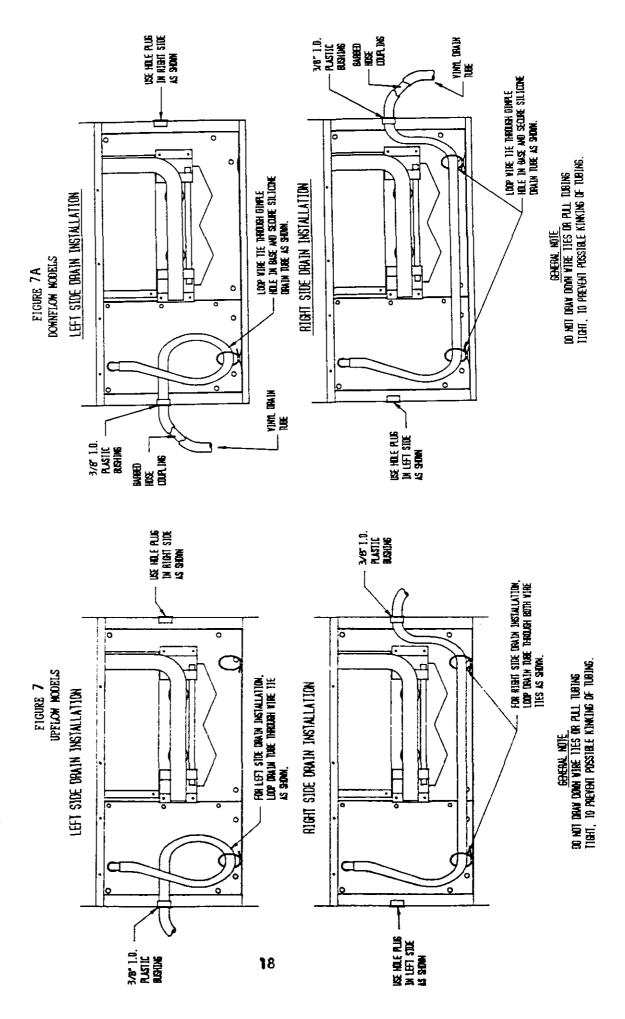
X. CONDENSATE PUMP AND NEUTRALIZER

If no floor drain is available, a condensate pump or sump pump must be used for pumping condensate to the nearest drain. A condensate neutralizer cartridge may be required depending on the type of pump and/or local codes. If a condensate pump is used or if local codes require, install a condensate neutralizer cartridge in the drain line as it exists the furnace.

Neutralizer part No. 8620-031 can be ordered separately as an option. It has a barbed fitting on both ends sized for 3/8^m I.D. tubing. It can be installed either vertically or horizontally and should be located somewhere in drain line <u>after</u> it exits the furnace and <u>ahead</u> of condensate pump (if used) or drainage system.

Vinyl drain tube measures 3/8" I.D. x 1/2" 0.D. x 30" long for counterflow and 60" long for upflow units, and is clear in color. This tubing is to be used externally to the cabinet for counterflow models and within the confines of the cabinet for the upflow models. NOTE:

This tubing is to be used within the confines of the 36" long and is translucent in color. × x 5/8" 0.D. Silicone drain tube measures 3/8" I.D. burner compartment (counterflow only)

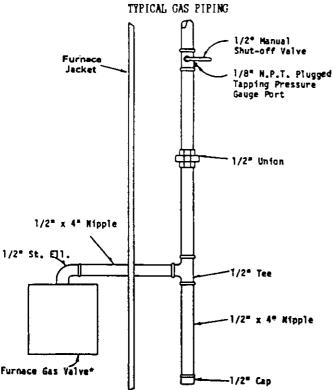


XI. GAS SUPPLY AND PIPING

General Recommendations

- 1. Be sure the gas line complies with the local codes and ordinances, or in their absence with National Fuel Gas Code, ANSI Z223.1-latest edition.
- 2. A sediment trap or drip leg must be installed in the supply line to the furnace.
- 3. A ground joint union shall be installed in the gas line adjacent to the upstream from the gas valve and downstream from the manual main shut-off valve.
- 4. A 1/8" N.P.T. plugged tapping accessible for test gauge connection shall be installed immediately upstream of the gas supply connection to the furnace for the purpose of determining the supply gas pressure.
- 5. A manual shut-off valve shall be installed in the supply gas line external to the furnace when required by local code. See Figure 8.
- 6. Use steel or wrought iron pipe and fittings.
- 7. DO NOT thread pipe too far. Valve distortion or malfunction may result from excess pipe within the control. Use pipe joint compound resistant to the action of liquefied petroleum gases on male threads only. DO NOT use Teflon tape. See illustrations.
- 8. Refer to Tables 4 and 5 for Gas Pipe Sizes for Natural and L.P. gas. If more than one appliance is supplied from a single line size, capacity must equal or exceed the combined input to all appliances, and the branch lines feeding the individual appliances properly sized for each input.

FIGURE 8



* Gas valve is covered to prevent dust from entering. Remove cover only when ready to connect piping.

LENGTH OF STANDARD PIPE THREADS (INCHES)				
	Effective	Overali		
Pipe Size	Length Of	Length Of		
	Thread	Thread		
3/8	3/8	9/16		
1/2	1/2	3/4		
3/4	1/2 - 9/16	13/16		
1	9/16	11		

Checking The Gas Piping

Before turning gas under pressure into piping, all openings from which gas can escape should be closed. Immediately after turning on gas, the system should be checked for leaks. This can be done by watching the 1/2 cubic foot test dial and allowing 5 minutes to show any movement, and by soaping each pipe connection and watching for bubbles. If a leak is found, make the necessary repairs immediately and repeat the above test. The furnace must be isolated from the gas supply piping system by closing the manual shutoff valve on the combination gas control valve during pressure testing of the gas supply piping system at pressures up to 1/2 psig. The furnace must be disconnected from supply piping and supply piping capped during any pressure testing of supply piping system at test pressure in excess of 1/2 psig.

Defective pipes or fittings should be replaced and not repaired. Never use a flame or fire in any form to locate gas leaks, use a soap solution.

After the piping and meter have been checked completely, purge the system of air. DO NOT bleed the air inside the furnace. Be sure to relight all the gas pilots on other appliances that may have been extinguished because of interrupted gas supply.

TABLE 4
GAS PIPE SIZES/CAPACITY
NATURAL GAS

_							
Ī		Capacity-	-Btuh Per 1	Hour Input			
	Length of	Pipe Size					
	PipeFt.	1/2" 3/4" 1"					
1	20'	92,000	190,000	350,000			
	401	63,000	130,000	245,000			
	601	50,000	105,000	195,000			

TABLE 5
GAS TUBING AND PIPE SIZES
LP GAS

	CapacityBTU Per Hour Input				
Length	Copper	Tubing*	Iron	Pipe	
In Feet	1/2"**	3/4"**	1/2"	3/4"	
201	62,000	216,000	189,000	393,000	
40'	41,000	145,000	129,000	267,000	
60'	35,000	121,000	103,000	217,000	

^{*}Copper tubing for gas supply must comply with limitation in National Fuel Gas Code, reference "2.6.3 Metallic Tubing".

DETERMINING GAS INPUT--NATURAL GAS

The following is a procedure in which to measure gas input:

- 1. Turn off all gas appliances other than the furnace.
- 2. From local gas supplier, obtain the average heating value in BTU/CU FT of gas supplied to the installation site.
- 3. Light furnace following the lighting and operating instructions label.
- 4. With a stop watch, measure the amount of time, in seconds, it takes to consume two (2) cubic feet of gas.
- 5. Use the following formula to calculate the gas input of the furnace.

Example: Assume a time of 60 seconds for two cubic feet has been determined with a heating value of 1,000 BTU/CU FT.

Gas input rating = 120,000 BTU/HR

^{**}Outside diameter.

6. If the input rate is not within two percent of the rated input, it may be achieved by adjusting the manifold pressure. If the specified input cannot be obtained, the furnace must be reorificed.

CAUTION: For operation at elevations above 2,000 feet, the installer must comply with the "Standard Orifice

Size and High Altitude Derate" section on page 3.

DETERMINING GAS INPUT--LP GAS

The pressure regulator on the storage tank must be adjusted to maintain a manifold pressure of 10.0" W.C. on the exit side of the furnace gas valve. This pressure will result in correct input when the burners are orificed properly.

GAS PRESSURE SPECIFICATIONS

This furnace is equipped with fixed orifices for rated input with the following gas pressures:

TABLE 5A				
	Supply			
	Minimum	Maximum	Manifold	
Natural @ 1,000 BTU/CU FT	4.5" WC	11.0" WC	3.5" WC	
LP @ 2,550 BTU/CU FT	11.0" HC	13.0" HC	10.0" WC	

The supply pressure may be measured by attaching a water column gauge to a pressure tap adjacent to and up stream from the gas valve. The manifold pressure may be measured by removing the small pipe plug located in the top of the main burner manifold, and inserting a pressure tap. Attach water column gauge to tap and ignite main burner. Small variations in the gas pressure may be made, not to exceed $\pm 0.1^{\circ}$ M.C., to achieve rated manifold pressure. This may be achieved by turning the gas valve regulator adjusting screw clockwise to increase pressure or counterclockwise to decrease pressure. Major changes in flow rate must be made by changing the size of the main burner orifices.

<u>Underfire Conditions.</u> Underfire conditions (not setting up furnace installation for full input operation) can also cause condensation and corrosion problems. Natural gas models are to be operated at 3.5 inches W.C. manifold pressure with standard factory supplied orifice sizes. Models converted to L.P. gas are to be operated at 10.0 inch W.C. using the designated orifices from the approved L.P. conversion kit.

It is <u>not acceptable</u> to either reduce manifold pressure or to reduce orifice size to compensate for oversized equipment. It is <u>mandatory</u> that manifold pressure be checked at time of installation/start-up of the furnace. Adjustments, if necessary, must be made to achieve correct manifold pressure as stated above and also on the rating plate on the furnace.

XII. WIRING

I MPORTANT
For your personal safety, turn off electric power at service entrance panel before making any electrical connections.

All electrical work must conform with local codes and ordinances, or in their absence, with the National Electrical Code, ANSI/NEPA 70-latest edition.

Electrical Power Supply

Run a separate 120 volt, AC circuit from a separate fuse or circuit breaker in the service entrance panel with an ampacity rating as shown in Table 6. Locate a shut off switch at the furnace. Make connections from this switch to the furnace junction box as shown in the furnace wiring diagram.

				TAI	BLE 6			
	Volts/	Total		ower tor	Induc Moto		Minimum Circuit	Minimum Time Delay Fuse OR HACR
Model	HZ/PH	Amps	ΗP	FLA	HP	FLA	Ampacity	Circuit Breaker
CHO6OD36B CCO6OD36A	115/60/1	7.5	1/3	6/5	1/40	1.0	15	15 amp
CH080D48B CC080D48A	115/60/1	11.5	1/3	10.5	1/40	1.0	15	20 amp
CE100D60B CC100D60A	115/60/1	13.5	3/4	12.5	1/40	1.0	17	20 amp

Electrical Grounding

RECOMMENDED GROUNDING METHOD

When installed, the furnace must be electrically grounded in accordance with local codes or in the absence of local codes, with the National Electrical Code, ANSI/NFPA No. 70-latest edition. Use #14 AWG copper wire from green screw or green ground wire on the furnace to a grounded connection in the service panel or a properly driven and electrically grounded ground rod.

Field Installed Equipment

Wiring to be done in the field between the furnace and devices not attached to the furnace, or between separate devices which are field installed and located, shall conform with the temperature limitation for Type T wire (63 degree F rise (36 degree C)) when installed in accordance with the manufacturer's instructions. Refer to wiring diagrams.

XIII. THERMOSTAT

Install the thermostat in accordance with instructions packed with it. Locate the thermostat 4-1/3 feet from the floor on an inside wall away from drafts, warm air registers and floor or table lamps. Refer to furnace wiring diagrams for connections.

All 24V wall thermostats have heat anticipators to compensate the thermostat for various system controls and allow the best possible cycle rates. Some anticipators are fixed and require no adjustment. However, the majority of wall thermostats have adjustable anticipators and do require adjustment to match the current rating of the thermostat circuit. Nominal rating of thermostat circuit is <u>.60A</u>, however, actual amp draw through the thermostat should be checked to determine heat anticipator setting.

Failure to adjust the anticipator lever to correspond to the actual current draw through the thermostat will cause severe short cycling if set too low and room temperature may never attain the thermostat set point, and if set too high, will cause room temperature to overshoot the set point.

XIV. BLOWER OPERATION

All models are three or four speed direct drive and are equipped with a heating-cooling blower relay. When matched with the appropriate wall thermostat, offers manual blower operation from the wall thermostat for air circulation.

Blower Speed Adjustment

CAUTION

When servicing or changing blower motor speeds, always turn off electrical power supply to the furnace to prevent possibility of electrical shock hazard.

In the event that more air or less air is desired for either the heating or cooling mode, blower speeds may be adjusted by removing the undersired motor lead from its appropriate wire and replacing it with the speed desired. All models are factory wired on low speed for heating and high speed for cooling. See Table 6A for recommended motor speeds for various size add-on air conditioning systems. Consult wiring diagram for additional information.

IMPORTANT

After the furnace is operating with filters installed and all cabinet panels are in place, check the temperature rise through the unit to insure it is within the the range specified on the furnace rating plate. If it is not, adjust blower speed until the temperature is within specified range.

AIRPLON CAPACITIES AND MOTOR SPEED INFORMATION TABLE 6A Maximum Blower Motor Speed CFM--INCHES H20 Tons Size Motor Cooling D"xW" ΗP Range .20 .30 .50 Model Speed 800 750 835 LOW 10 x 9 1/3 Medium 1020 1010 940 2-1/2 CHO60D36B 3 1440 1375 1260 High 2 - 2 - 1/2Lov 830 880 850 1190 10 x 10 Med-Lov 1210 1225 3 CH080D48B 1/2 1400 Med-High 1540 1510 3-1/2 High 1815 1740 1575 2-1/2 - 31215 1200 1115 11 x 12 Med-Lov 1705 1675 1570 CH100D60B 3/4 4 1745 1850 4-1/2 Med-High 1870 High 2180 2110 1975 5 760 Low 865 850 2 CC060D36A 10 x 9 1/3 3 Medium 1065 1040 960 2-1/2 High 1390 1320 1200 3 2-1/2 950 985 975 Low 1270 1200 Med-Lov 1310 3 CC080D48A 10 x 10 1/2 4 1400 3-1/2Med-High 1600 1550 High 1800 1710 1525 3 1215 Low 1270 1260 1400 3-1/2CC100D60A 11 x 12 Med-Lov 1490 1460 3/4 4 Med-High 1750 1700 1610 4

XV. FILTERS

High

All models are shipped with filters. See Table 7 for sizes. See following information. Hi-boy models are supplied with an external filter rack which can be installed on either left or right side. The counterflow models require a bracket installation and final filter location projects into return air plenum attachment to furnace. See Figures 10A and 10B.

	TABLE 7				
Filter	Size For Gas Furnace				
Model	Size				
CH060D36B	1 - 16x25x1				
CCO6OD36A	2 - 10x20x1				
CH080D48B	1 - 16x25x1				
CC080D48A _	1 - 10x20x1, 1 - 15x20x1				
CH100D60B	1 - 20x25x1				
CC100D60A	1 - 10x20x1, 1 - 15x20x1				

1930

5

2075

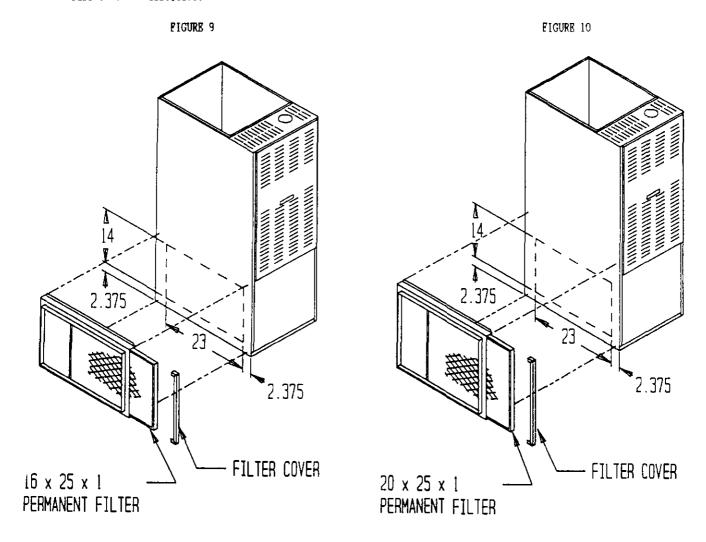
2140

Filter Locations--Removal and Replacement Procedures--All Hi-Boy Furnaces

16 x 25 x 1 external filter racks are supplied as standard equipment for all CH models (20 x 25 x 1 is standard for CH100D60B model). A 14 x 23 opening is to be cut into either the left or right side of the furnace depending upon installation requirements.

See Figure 9 for typical installation of a 16 x 25 x 1 filter rack centered over the 14 x 23 cutout.

Figure 10 shows a typical installation of a 20 x 25 x 1 filter rack. The same 14×23 cutout is required in the furnace side, and the bottom of the filter rack is aligned over the bottom of the 14×23 cutout. The top of the filter rack rises approximately 6 inches above the top of the cutout. The 3 inch depth of the filter rack provides ample spacing between furnace side and leaving edge of filter for the entire filter surface to be effective.



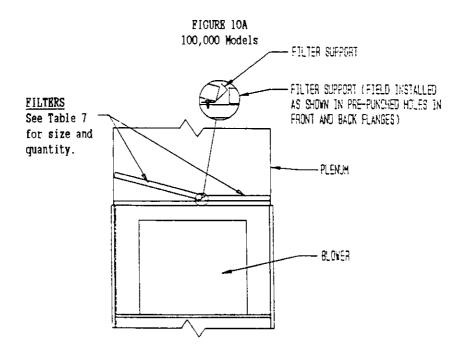
To remove filter from the filter rack (see Figures 9 and 10), remove the filter access cover and grasp the end of the filter.

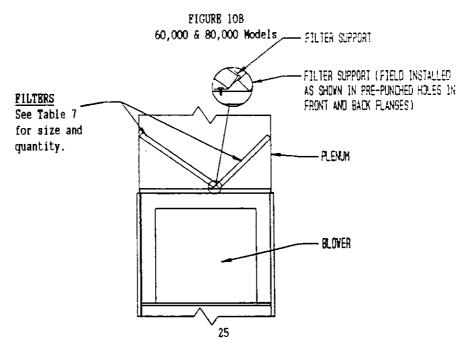
This filter is the permanent high velocity type foam filter which may be washed and used over and over. DO NOT replace it with a fiberglass disposable filter of the same size.

To replace filter, reverse the above procedure.

Filter Locations--Counterflow Models

Counterflow models normally have filters installed in the return air plenum above the furnace unless a common return air/filter grille is used. Refer to Figures 10A and 10B for suggested filter locations.





FOR YOUR SAFETY READ BEFORE OPERATING

WARNING: If you do not follow these instructions exactly, a fire or explosion may result causing property damage, personal injury or loss of life.

- A. This appliance is equipped with an ignition device which automatically lights the pilot. Do not try to light the pilot by hand.
- B. BEFORE OPERATING smell all around the appliance area for gas. Be sure to smell next to the floor because some gas is heavier than air and will settle on the floor.

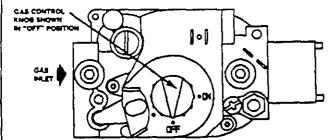
WHAT TO DO IF YOU SMELL GAS

- Do not try to light any appliance.
 Do not touch any electric switch; do not use any phone in your building.
- Immediately call your gas supplier from a neighbor's phone. Follow the gas supplier's instructions.

- · If you cannot reach your gas supplier, call the fire department
- C. Use only your hand to push in or turn the gas control knob. Never use tools, if the knob will not push in or turn by hand, don't try to repair it, call a qualified service technician. Force or attempted repair may result in a fire or explosion.
- D. Do not use this appliance if any part has been under water, immediately call a qualified service technician to inspect the appliance and to replace any part of the control system and any gas control which has been under water.

OPERATING INSTRUCTIONS

- 1. STOP! Read the safety information above on this 5. Remove control access panel. label.
- 2. Set the thermostat to lowest setting.
- 3. Turn off all electric power to the appliance.
- 4. This appliance is equipped with an ignition device which automatically lights the pilot. Do not try to light the pilot by hand.



- 6. Push in gas control knob slightly and turn clockwise to "OFF".

NOTE: Knob cannot be turned to "OFF" unless knob is pushed in slightly. Do not force.

- 7. Wait five (5) minutes to clear out any gas. Then smell for gas, including near the floor. If you smell gas, STOPI Follow "B" in the safety information above on this label. If you don't smell gas, go to the next step.
- Turn gas control knob counterclockwise \(\sigma \text{ to "ON".} \)
- 9. Replace control access panel.
- 10. Turn on all electric power to the appliance.
- Set thermostat to desired setting.
- 12. If the appliance will not operate, follow the instructions "To Turn Off Gas To Appliance" and call your service technician or gas supplied

TO TURN OFF GAS TO APPLIANCE

- 1. Set the thermostat to lowest setting.
- 2. Turn off all electric power to the appliance if service is to be performed.
- 3. Remove control access panel.

- 4. Push in gas control knob slightly and turn clockwise to "OFF". Do not force.
- 5. Replace control access panel.

7961-389

XVI. SEQUENCE OF OPERATION

On a call for heat from the thermostat, the induced draft blower relay is energized through the normally closed contacts of the air proving pressure switch. At this point, the induced draft blower starts its operation. Once sufficient draft is established, the ignition module is energized through the normally open contacts of the air proving pressure switch. The pilot ignition electrode will begin to spark and the pilot valve will be energized allowing pilot gas to flow. Upon establishment of the pilot burner flame, adequate flame for burner ignition is proved to the control module allowing the main gas valve is to be energized and to discontinue ignition spark. At the same time the main valve is energized, a one minute blower delay timer is activated.

After this delay, the low speed blower relay energizes. The blower will begin operating and remain in operation until two minutes after the call for heat has been satisfied. This timing sequence guarantees blower on, blower off operation.

This unit is equipped with a flame rollout switch which is wired in series with the control circuit. This is a manual reset switch and is used for the purpose of preventing possible fire hazard in the event of a system malfunction. If this switch has opened the control circuit, there could be a possible system malfunction. Some of the conditions that might cause a rollout to occur are blockage or sooting of primary heat exchanger, over-firing of furnace due to improper main burner orifices or incorrect manifold pressure, insufficient combustion air, or installation deficiencies with respect to return air duct design or sizing.

Once the problem has been resolved, reset the switch by pressing down on the black button on top of the switch.

XVII. MAINTENANCE INSTRUCTIONS

The furnace and its vent system should be inspected annually by a qualified service agency, generally prior to the heating season.

NOTE: PRIOR TO THE START OF ANY OF THE FOLLOWING MAINTENANCE PROCEDURES SHUT OFF ALL POWER TO THE UNIT.

Routine maintenance procedures are the responsibility of the owner and are contained in the Owner's Manual. These are briefly outlined below:

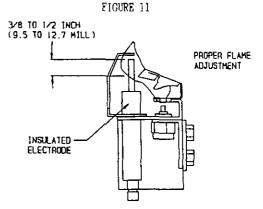
- 1. <u>Air Filters.</u> Check the condition on at least a monthly basis when the furnace is in use or replace whenever it is necessary.
- 2. <u>Lubrication Requirements.</u> Direct drive motors are permanently lubricated, no maintenance required. The induced draft blower motor should be oiled every six months with SAE20 motor oil.
- 3. <u>Periodic Inspection of the Vent and Air Intake</u>. Visual inspection of the vent and air intake for any leaking, sags, dips or defective parts. The vent and intake should also be inspected outside of the structure for any blockage in the openings. If blockage is present, remove the bird screens and brush clean before putting them back in.
- 4. <u>Periodic Inspection of Drain Line</u>. The drain line on a condensing furnace should be checked monthly for blockage or freezing of drain condensate. Blockage of drain will prevent furnace operation.

--QUALIFIED TECHNICIANS ONLY--

XVII. SERVICE AGENCY PROCEDURES

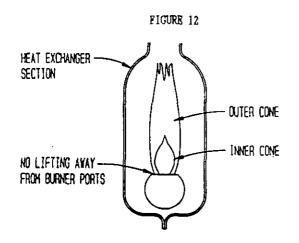
The pilot flame can be adjusted by removing the pilot adjustment cover screw. Turn inner adjustment screw clockwise to decrease and counterclockwise to increase pilot fiame. Be sure to replace cover screw after adjustment to prevent possible gas leakage. See Figures 11 and 13.

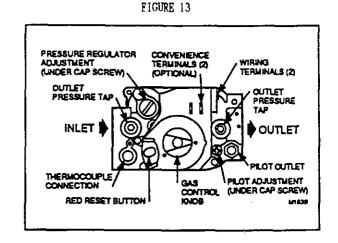
Observe the main burners in operation. The flame should be mostly "blue" with possibly a little orange (not yellow) at the tips of the flame. The flames should be in the center of the heat exchanger compartments and not impinging on the heat exchanger surfaces themselves. See Figure 12.



The air shutters are factory adjusted completely open. If flashback occurs, the air shutters may be closed slightly to prevent the flashback.

Observe the fire until the blower starts (there is a normal delay period until the heat exchanger warms up). There should be no change in the size or shape of the flame. If there is any wavering or blowing of the flame on blower start-up, it is an indication of a possible leak in the heat exchanger.





Inspect the burner assembly for any scaling, sooting or blockage of ports. If there are signs of this, the burner should be removed and cleaned with a wire brush until all soot and scale is removed and burner ports are not obstructed.

Check Temperature Rise--Adjust blower speed if necessary to obtain a temperature rise within the range specified on the furnace rating plate. See blower operation for details.

Heat Exchangers and Flue Gas Passageways

Furnaces that are properly installed and maintained will normally not require cleaning of the heat exchangers.

THE ONLY TIME it should be necessary to disassemble and clean the interior of both the Primary and Secondary Heat Exchangers would be due to a sooting condition caused by abnormal combustion.

The inside of the heat exchanger can be examined for scale and soot using a light and a mirror on an extension handle. If soot and/or scale is evident, the heat exchanger must be cleaned as follows:

- 1. Remove burner assembly from inlet to heat exchanger.
- 2. Remove flue transition, combustion air blower, flue collector box and internal flue baffles from the outlet of the primary heat exchanger.
- 3. Using a small wire brush on an extension handle, brush inside walls of the heat exchanger until soot and/or scale is removed. The loose scale and/or soot is easily removed using a vacuum cleaner at the inlet side of the heat exchanger.
- 4. To clean the secondary heat exchanger, disconnect the 2 no-hub connectors securing the vent to the furnace. Remove the length of vent located in the furnace vestibule. Remove the 18 sheet metal screws securing the coil partition (partition located on left side when facing unit). Disconnect drain hose and remove burner partition. The secondary heat exchanger is now ready for removal.
- Gently ease secondary heat exchanger straight forward away from back of furnace being careful not to damage the fins.
- 6. Once the coil is removed from the furnace, take it to a place where the following steps can be performed.
 - A. Set coil on its back so the inlet, outlet and drain openings are pointed up. Pour 2 quarts of hot water into the coil and cap off openings. Shake coil vigorously and pour out water. Repeat this procedure until the water being poured from the coil is clear.
 - B. Thoroughly wash off the exterior of the heat exchanger using a soft brush and mild stream of water. DO NOT use a hard stream as this may damage the fins.

XIX. REPLACEMENT PARTS

Replacement parts for the gas furnaces are available through local distributor.

Parts list covering all furnace components is shown in the Replacement Parts Manual. When ordering parts or making inquiries pertaining to any of the furnaces covered by these instructions, it is very important to always supply the COMPLETE model number and serial number of the furnace. This is necessary to assure that the correct parts (or an approved alternate part) are issued to the service agency.

