

# **INSTALLATION INSTRUCTIONS**

## **SPLIT HEAT PUMP OUTDOOR SECTION**

### **MODELS**

**24UHPQA  
30UHPQA  
36UHPQA**

**FOR USE WITH:  
MATCHING INDOOR BLOWER  
COIL UNITS AND MATCHING  
ADD ON COIL UNITS ONLY**

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BRYAN, OHIO

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FIGURE 1

NOMENCLATURE EXPLANATION--Example:

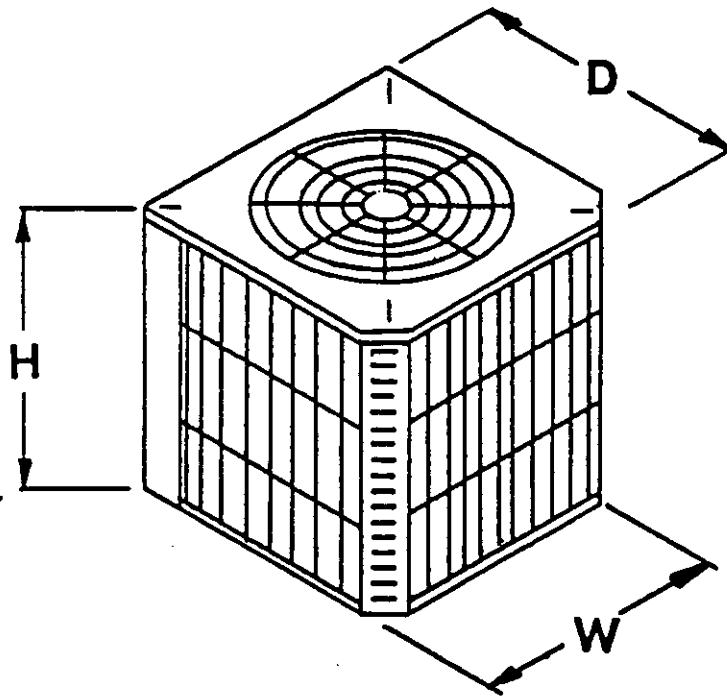
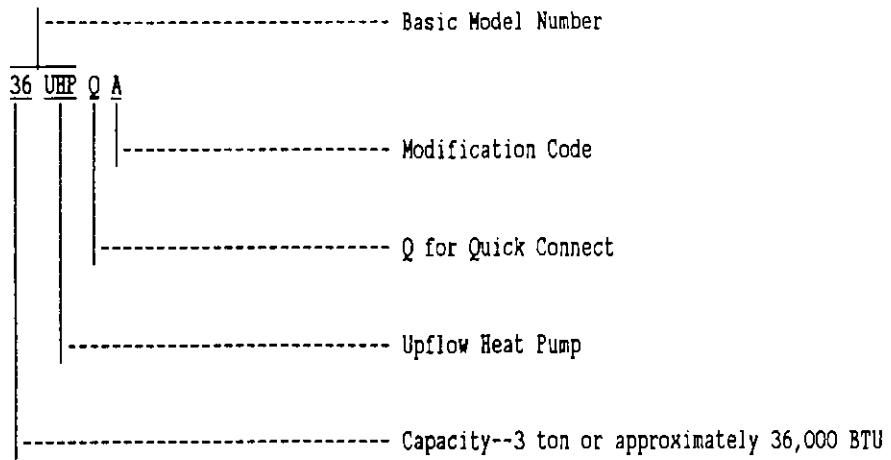


TABLE 1

DIMENSIONS			
Basic Model No.	"W" Width	"D" Depth	"H" Height
24UHPQA			
30UHPQA	32-1/2"	32-1/2"	26"
36UHPQA			

TABLE 2

RATED CFM AND AIRFLOW DATA (Wet Coil--Cooling)							
Condensing Unit Model Number	Evaporator Coil Model Number	Rated AirFlow		Rated E.S.P. (2)	Motor Speed Tap	Recommended Air Flow Range	System Orifice Required
		CFM	Pressure Drop H2O (1)				
24UHPQA	BC24B	800		.35	High	700 - 910	.059
	A30AQ-B	800	.16			700 - 910	.059
	A30AQ-A	800	.16			700 - 910	.059*
30UHPQA	BC36B	1050		.30 (3)	Low	900 - 1150	.067*
	BC35B	975		.50 (3)	Low	825 - 1075	--
	A36AQ, S-A	1050	.20			900 - 1150	.067
	A42AS, S-A	1050	.15			900 - 1150	.067*
36UHPQA	BC36B	1200		.30 (3)	High	1020 - 1320	.072
	BC35B	1125		.40 (3)	High	950 - 1240	--
	A36AQ, S-A	1200	.30			1020 - 1320	.072
	A36AQ-B	1200	.30			1020 - 1320	.072*
	A42AS, S-A	1200	.20			1020 - 1320	.072

(1) Measured across the evaporator coil assembly, including drain pan.  
(2) External static pressure available for the duct system--supply and return. All blower coils have multi-speed motors, and value shows is at the recommended rated speed. Consult specification airflow charts with the blower coil units for complete information at other speeds.  
(3) Add .05 ESP for side inlet return with FR6 filter rack.

**\*IMPORTANT**

Proper sized orifice is not factory installed in indoor section. Proper orifice size is shipped with outdoor unit packaged with its installation instructions. The orifice must be replaced with the proper system orifice shown above in Table 2.

TABLE 3  
ELECTRICAL DATA

MODEL	24UHPQA	30UHPQA	36UHPQA
Electrical Rating (60HZ/V/PH)	230/208-1		
Operating Voltage Range	197 - 253		
Minimum Circuit Ampacity	17	21.5	24
+Field Wire Size	#12	#10	#10
++Delay Fuse Max. or Ckt. Bkr.	25	30	40
Total Unit Amps 230/208	11.4/13.1	14.5/17.4	16.4/18.6
<b>COMPRESSOR</b>			
Rated Load Amps 230/208	10.3/12.0	13.4/16.3	15.3/17.5
Branch Ckt. Selection Current	12.1	14.8	18
Lock Rotor Amps 230/208	57/57	76/76	83.5/83.5
<b>FAN MOTOR AND COMPRESSOR</b>			
Fan Motor--HP/RPM	1/6 - 825		
Fan Motor--Amps	1.1		
Fan--Dia/CFM	24" - 3000		
+ 60 degree C copper wire size.			
++ Maximum time delay fuse or HACR type circuit breaker.			

## I. APPLICATION AND LOCATION

### GENERAL

These instructions explain the recommended method to install the air cooled remote type outdoor unit, the interconnecting refrigerant tubing and the electrical wiring connections to the unit.

The outdoor units are to be used in conjunction with the matching indoor coils or indoor blower coil for comfort cooling/heating applications as shown in the specification sheet.

These instructions and any instructions packaged with any separate equipment required to make up the entire system should be carefully read before beginning the installation. Note particularly "Connecting Quick-Connect Couplings, Starting Procedure" and any tags and/or labels attached to the equipment.

While these instructions are intended as a general recommended guide, they do not supersede any national and/or local codes in any way. Authorities having jurisdiction should be consulted before the installation is made.

### SHIPPING DAMAGE

Upon receipt of equipment, the carton should be checked for external signs of shipping damage. If damage is found, the receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent.

### APPLICATION

Size of unit for a proposed installation should be based on heat loss calculation made according to methods of Air Conditioning Contractors of America. The air duct should be installed in accordance with the Standards of the National Fire Protection Association for the Installation of Air Conditioning and Ventilating Systems of Other Than Residence Type, NFPA No. 90A and Residence Type Warm Air Heating and Air Conditioning Systems, NFPA No. 90B. Where local regulations are at a variance with instructions, installer should adhere to local codes.

For applications in Canada, the installation of the system must be made in accordance with CSA Standards C22.1, Canadian Electrical Code, Part I; C273.5 Installation Requirements for Air-To-Air Heat Pumps; and B52, Mechanical Refrigeration Code.

### LOCATION

The outdoor unit is designed to be located outside with free and unobstructed outdoor coil air inlet and discharge. It must also permit access for service and installation. Outdoor air enters the coil on three sides and discharges upward from the top. Refrigerant and electrical connections are made from the rear of the unit as shown in Figure 3 with electrical service access on the right side. The unit can be installed with the rear of the unit "close to the wall", however, additional service clearance at the back of the unit would be desirable if practical for unit service. The compressor can be serviced through the top.

### SETTING THE UNIT

**GENERAL**--The unit must be located outside, or in a well ventilated area. It must not be in the space being heated or cooled. A sound absorbing material should be considered if the unit is to be installed in such a position or location that might cause transmission of sound or vibration to the living area or adjacent buildings.

Figure 2

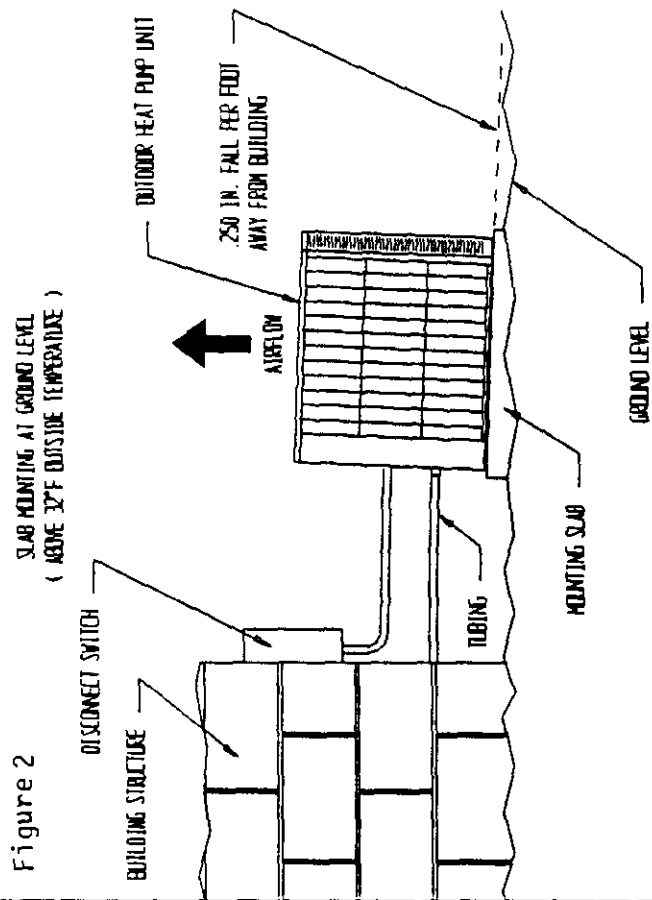


Figure 4

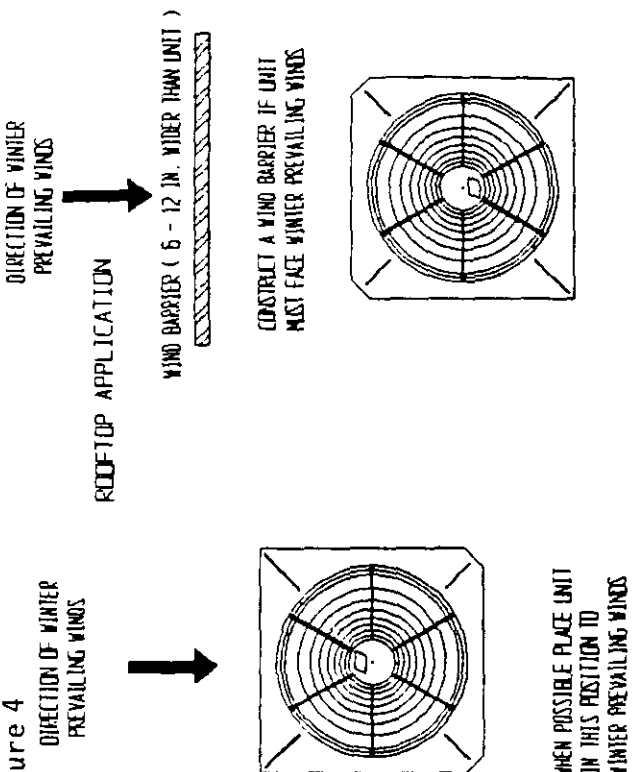


Figure 3

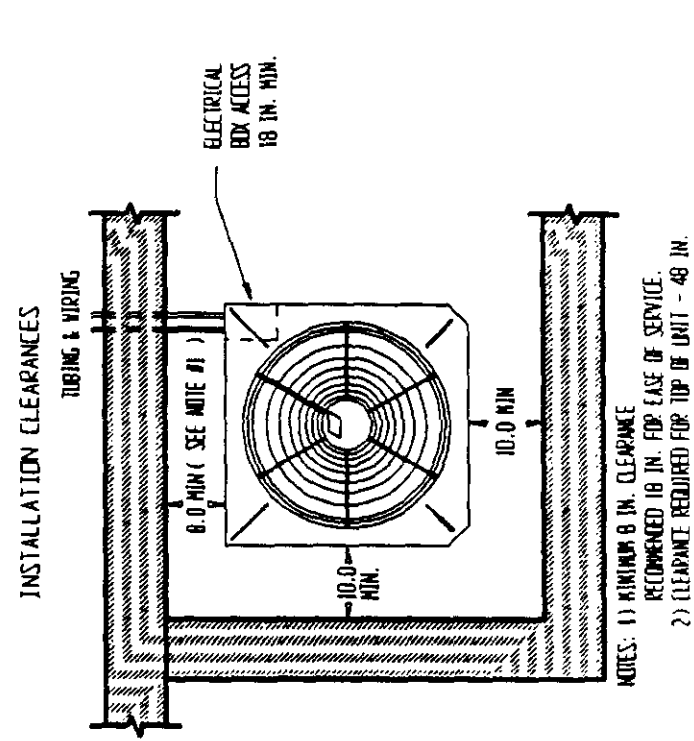
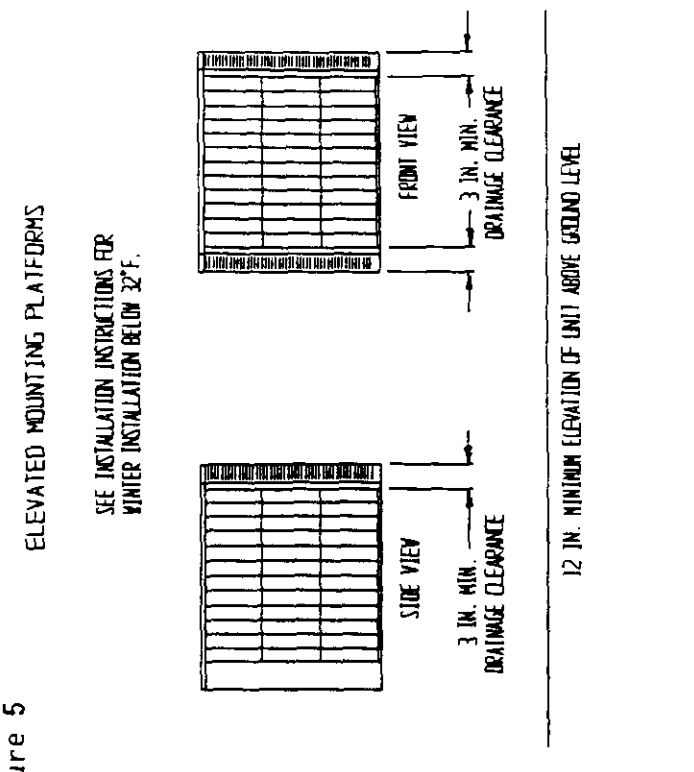


Figure 5





## **SLAB MOUNTING**

In areas where winter temperatures DO NOT go below 32 degrees F for periods over twelve hours, the unit may be slab mounted at grade level. When installing the unit at grade level, install on a concrete slab at least four inches above finished grade level. Slab should have a slope tolerance away from the building structure of at least 1/4 inch per foot, while being level from side to side. This will prevent ice buildup under the unit during defrost cycles. Place slab in a location where run-off water from higher ground will not collect around unit. See Figure 2.

A minimum clearance should be provided between the coil inlet and any building surfaces. Provide at least four feet between coil outlet and any structures. Provide a minimum of 8 inches clearance on the service access side of the unit. Refer to Figure 3.

## **ROOF MOUNTING**

When a unit is installed in areas where low ambient temperatures or strong winter winds exist, it should be placed so prevailing winter winds are not in direct line with the heat pump coil. If this is not possible, a wind barrier should be constructed. Place barrier 24 inches from the coil side of the unit and in the direction of the prevailing winds. Size barrier at least the same height and 6 to 12 inches wider than unit. See Figure 4.

## **WINTER INSTALLATION BELOW 32 DEGREES F**

In areas where winter conditions go below 32 degrees F for extended periods, the unit must be elevated above the mounting surface to prevent snowfall or defrost ice accumulation from interfering with the operation of the unit. A minimum of twelve inch elevation is recommended, while greater elevation may be required for areas of high snow accumulation. For ease of installation, a heat pump stand is available from Bard. Poured concrete, steel framework, brick, cement block, etc. can be utilized to construct a suitable raised mounting platform. See Figure 5. The mounting platform must provide support on all 5 dimples located on the unit base and must not rest against the unit base.

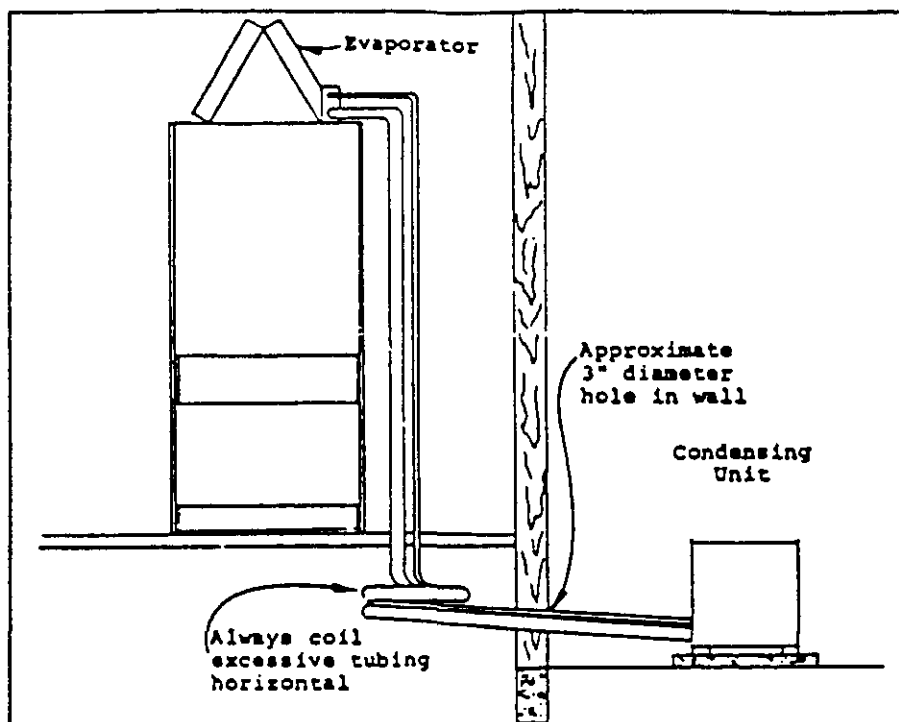
## **INDOOR COIL**

These units are designed to match with all indoor blower coils, horizontal coils and "A" coils shown earlier in these instructions. Some blower and all horizontal coils are produced with capillary tube type refrigerant control. All "A" coils and some blower coils shown are produced with an interchangeable brass orifice to provide optimum matching of the refrigerant control when matching alternate sized indoor units to the outdoor unit. A properly sized orifice for each outdoor section is packaged with this unit. See installation instructions packaged with the indoor section for complete details on how to change the orifice when required. See Table 2 for proper system orifice required.

## **IMPORTANT INSTALLER NOTE**

For improved start-up performance, wash the indoor coil with a dishwasher detergent.

FIGURE 6



## INSTALLING REFRIGERANT TUBING

### PRECHARGED TUBING CONNECTIONS ①

Examine carefully the two lengths of precharged tubing furnished with the system. The larger is the suction line and the smaller is the liquid line. The end of the tubing with the hex nut and gauge port is to be attached to the outdoor unit.

**STEP 1**--Unroll the tubing, being careful not to kink, and route both the suction line and liquid line between the indoor unit and outdoor unit.

Before fastening either end, use a tubing bender to make any necessary bends in tubing. When necessary to bend the insulated tube suction line, cut the insulation around its circumference at a distance far enough beyond the point of the bend so as to clear the tubing bender. Slip the insulation back together and vapor seal the joint with tape. Coil any excess tubing in a horizontal place with the slope of the tubing toward the condensing unit.

**CAUTION:** 1. Be careful not to tear the insulation when pushing it through holes in masonry or frame walls. 2. When sealing tube opening in house wall, use a soft material to prevent tube damper and vibration transmission. 3. Avoid excessive bending in any one place to avoid kinking.

**STEP 2**--Remove protector caps and plugs, inspect fittings and if necessary carefully wipe coupling seats and threaded surfaces with a clean cloth to prevent the inclusion of dirt or any foreign material in the system.

**STEP 3**--Lubricate male half diaphragm and synthetic rubber seal with refrigerant oil. Starting with the indoor coil thread coupling halves together by hand to insure proper mating of threads. Be sure to hold the coupling firmly to prevent movement of the coupling and tubing. Failure to do so could tear out the diaphragm causing a blockage of the system. Use proper size wrenches (on coupling body hex and on union nut) and tighten until coupling bodies "bottom" or a definite resistance is felt.

**CAUTION:** After starting to tighten up the fitting, never try to back it off or take it apart.

**STEP 4--**Using a marker or ink pen, mark a line lengthwise from the coupling union nut to the bulkhead. Then tighten an additional 1/4 turn: The misalignment of the line will show the amount the coupling has been tightened. This final 1/4 turn is necessary to insure the formation of leak proof joint. If a torque wrench is used, the following torque values are recommended:

TABLE 4

Coupling Size	Ft. Lbs.
-6	10 - 12
-10	35 - 45
-11	35 - 45
-12	50 - 65

Repeat Step 3 and 4 on outdoor section making sure to locate the gauge port in a 45 degree angle from a vertical up position so as to be accessible for gauge connections.

**STEP 5--**Leak test all connections using an electronic leak detector or a halide torch.

**STEP 6--**When tubing is installed in attics or drop ceilings, insulate the couplings on the larger tube thoroughly with 3/8" wall thickness, closed cell sponge tube insulation or equivalent. Failure to insulate will result in water damage to ceiling since the fitting will "sweat" and drop water on the ceiling.

1 **NOTE:** The maximum distance for precharged tubing between the outdoor and indoor unit is 45 feet.

#### **SWEAT STYLE TUBING CONNECTIONS**

Use only refrigeration grade (dehydrated and sealed) copper tubing. care must be taken to insure that the tubing is kept clean and dry before and during installation. Do not remove the plugs from the tubing ends, coil connections or base valves until the connection is ready to be brazed.

The suction line must be insulated with a minimum of 3/8" Armaflex or equivalent before cutting and making connections.

**STEP 1--**Being careful not to kink, route both the suction line and liquid line between the indoor unit and outdoor unit. Use a tubing bender to make any necessary bends in tubing. When necessary to bend the insulated tube suction line, cut the insulation around its circumference at a distance far enough beyond the point of the bend so as to clear the tubing bender. Slip the insulation back together and vapor seal the joint with tape. Coil any excess tubing in a horizontal place with the slope of the tubing toward the condensing unit.

**CAUTION:** 1. Be careful not to tear the insulation when pushing it through holes in masonry or frame walls. 2. When sealing tube opening in house wall, use a soft material to prevent tube damage and vibration transmission. 3. Avoid excessive bending in any one place to avoid kinking.

**STEP 2--**The tubing ends should be cut square. Make sure it is round and free of burrs at the connecting ends. Clean the tubing to prevent contaminants from entering the system.

**STEP 3--**Wrap a wet rag around the copper stub before brazing.

**STEP 4--**Flux the copper tube and insert into the stub. Braze the joint using an alloy of silver or copper and phosphorus with a melting temperature above 1100 degrees F for copper to copper joints. The phosphorus will act as a flux, therefore, no flux will be required.

A copper-silver ally with a high silver content should be used when iron or steel material is involved in the joint. These alloys require the use of silver solder flux. Alloys containing phosphorus should not be used with iron or steel. Phosphorus reacts with the iron, forming iron phosphate which is extremely brittle.

CAUTION: 1. Brazing alloys with a melting temperature below 700 degrees F should not be used. 2. Lead-tin or tin-antimony solders should not be used due to their low melting point and necessity for corrosive fluxes.

To further prevent the formation of copper oxide inside the tubing, dry nitrogen may be purged through the refrigerant system during brazing.

\*\*\*\*\*

WARNING: Never purge or pressurize a system with oxygen. An explosion and fire will result.

\*\*\*\*\*

STEP 5--After brazing, quench with wet rag to cool the joint and remove any flux residue.

STEP 6--Leak test all connections using an electronic leak detector or a halide torch.

## II. WIRING INSTRUCTIONS

### GENERAL

All wiring must be installed in accordance with the National Electrical Code and local codes. In Canada, all wiring must be installed in accordance with the Canadian Electrical Code and in accordance with the regulations of the authorities having jurisdiction. Power supply voltage must conform to the voltage shown on the unit serial plate. A wiring diagram of the unit is attached to the inside of the electrical cover. The power supply shall be sized and fused according to the specifications supplied. A ground lug is supplied in the control compartment for equipment ground.

The control circuit is a 24 volt circuit. "Typical" wiring diagrams illustrating some of the various circuits which could be encountered can be found in the installation instructions of the indoor section.

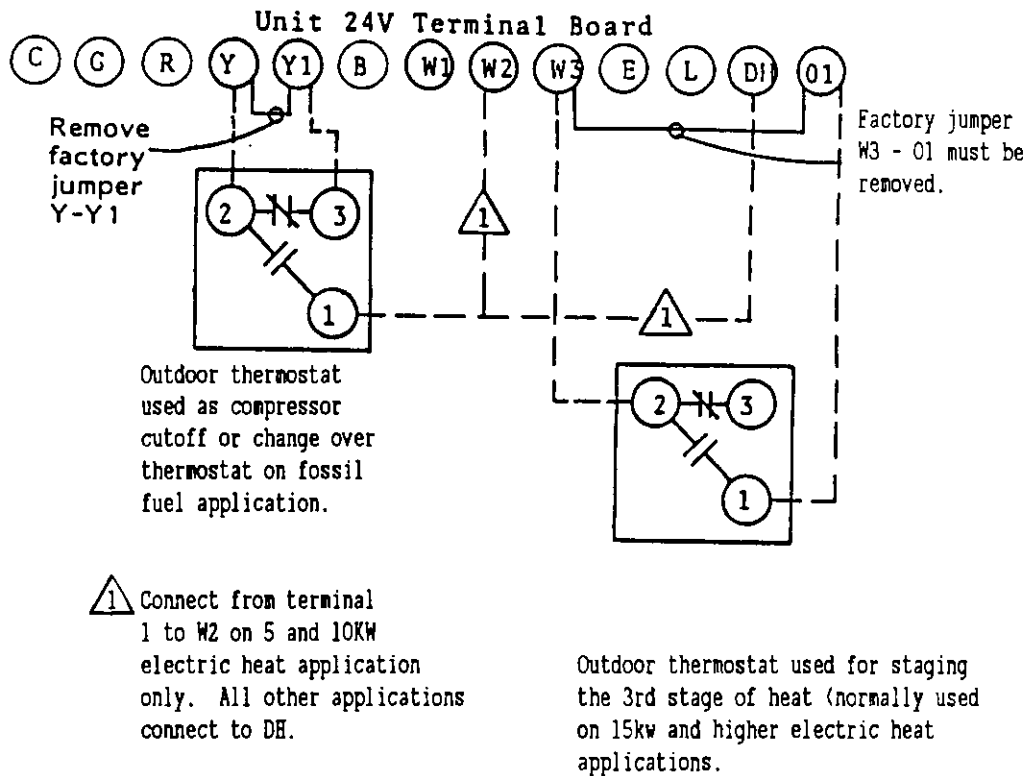
The unit rating plate lists a "Maximum Time Delay Fuse" or "HACR Type" circuit breaker that is to be used with the equipment. The correct size must be used for proper circuit protection and also to assure that there will be no nuisance tripping due to the momentary high starting current of the compressor motor.

### OUTDOOR THERMOSTAT

Heat pump compressor operation at outdoor temperatures below 0 degree F are neither desirable nor advantageous in terms of efficiency. Since most equipment at time of manufacture is not designated for any specific destination of the country, and most of the equipment is installed in areas not approaching this low outdoor temperature range. An outdoor thermostat (used as a compressor cut-off) is a field installed option.

Outdoor thermostats are available to hold off various stages of electric heat or fossil fuel furnace, until needed as determined by outdoor temperature. The set point of the thermostat(s) is variable with geographic region and sizing of the heating equipment to the structure. Utilization of the Heating Application Data and the heat loss calculation of the building is required in determining the correct set points.

OUTDOOR THERMOSTAT WIRING  
FIGURE 7



## CRANKCASE HEATERS

All models have an insertion well-type heater located in the lower section of the compressor housing. This is a self-regulating type heater that draws only enough power to maintain the compressor at a safe temperature.

Some form of crankcase heat is essential to prevent liquid refrigerant migrating to the compressor causing oil pump out on compressor start-up and possible valve failure due to compressing a liquid.

Refer to unit wiring diagram to find exact type of crankcase heater used.

The following decal is affixed to all outdoor units detailing start-up procedure. This is very important. Please read carefully.

FIGURE 8

## **IMPORTANT**

**THESE PROCEDURES MUST BE FOLLOWED AT INITIAL START-UP AND AT ANY TIME POWER HAS BEEN REMOVED FOR 12 HOURS OR LONGER.**

**TO PREVENT COMPRESSOR DAMAGE WHICH MAY RESULT FROM THE PRESENCE OF LIQUID REFRIGERANT IN THE COMPRESSOR CRANKCASE**

- 1. MAKE CERTAIN THE ROOM THERMOSTAT IS IN THE "OFF" POSITION. (THE COMPRESSOR IS NOT TO OPERATE).**
- 2. APPLY POWER BY CLOSING THE SYSTEM DISCONNECT SWITCH. THIS ENERGIZES THE COMPRESSOR HEATER WHICH EVAPORATES THE LIQUID REFRIGERANT IN THE CRANKCASE.**
- 3. ALLOW 4 HOURS OR 60 MINUTES PER POUND OF REFRIGERANT IN THE SYSTEM AS NOTED ON THE UNIT RATING PLATE. WHICHEVER IS GREATER.**
- 4. AFTER PROPERLY ELAPSED TIME THE THERMOSTAT MAY BE SET TO OPERATE THE COMPRESSOR.**
- 5. EXCEPT AS REQUIRED FOR SAFETY WHILE SERVICING — DO NOT OPEN SYSTEM DISCONNECT SWITCH.**

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### **SEQUENCE OF OPERATION WHEN USED WITH INDOOR BLOWER COIL**

**COOLING**--Circuit R-Y makes at thermostat pulling in compressor contactor starting the compressor and outdoor motor. The G (indoor motor) circuit is automatically completed on any call for cooling operation, or can be energized by manual fan switch on subbase for constant air circulation.

**HEATING**--A 24V solenoid coil on reversing valve controls heating cycle operation. Two thermostat options, one allowing "Auto" changeover from cycle to cycle and the other constantly energizing solenoid coil during heating season and thus eliminating pressure equalization noise except during defrost, are to be used. On "Auto" option, a circuit is completed from R-W1 and R-Y on each heating "on" cycle, energizing reversing valve solenoid and pulling in compressor contactor starting compressor and outdoor motor. R-G also make starting indoor blower motor. Heat pump heating cycle is now in operation. The second option has no "Auto" changeover position, but instead energizes the reversing valve solenoid constantly whenever the system switch on subbase is placed in "heat" position, the "B" terminal being constantly energized from R. A thermostat demand for heat completes R-Y circuit, pulling in compressor contactor starting compressor and outdoor motor. R-G also make starting indoor blower motor.

For sequence of operation when using add on coils with gas/oil furnaces, refer to the add on coil installation instructions.

TABLE 5

Part No.	Model No.	Description
8403-017	T874R1129	THERMOSTAT--1 stg. cool, 2 stg. heat, 1st stage fixed, 2nd stg. adj. heat anticipators
8404-009	Q674L1181	SUBBASE --System switch: Em. Heat-Heat-Off-Cool Fan switch: On-Auto SPECIAL FEATURE: Manual Changeover (Non-Cycling Rev. Valve) Em. heat light and System check light
8403-018	T874N1024	THERMOSTAT--1 stg. cool, 2 stg. heat, 1st stage fixed, 2nd stg. adj., heat anticipators
8404-010	Q674F1261	SUBBASE --System switch: Off-Cool-Auto-Heat-Em.Ht. Fan switch: On-Auto SPECIAL FEATURE: Auto system changeover, Em. heat light and System check light
8403-024	IF58-45	THERMOSTAT--1 stg. cool, 2 stg. heat, 1st stage fixed, 2nd stg. adj. heater System switch: Em. Heat-Heat-Off-Cool Fan Switch: On-Auto

**IMPORTANT NOTE:** All thermostat and subbase combinations shown above incorporate the following features: Man-Auto fan switch, Off-Heat-Cool-Em. Heat Switch, and two (2) indicator lamps--one for emergency heat and one for compressor malfunction.

\*\*\*\*\*  
**WARNING:** Only the thermostats and subbases listed in Table 5 have been approved for use with units covered in this manual. Use of any other thermostat subbase combination can cause a condition of no blower operation during defrost cycle when auxiliary heat is energized causing an unsafe condition and possible fire.  
 \*\*\*\*\*

**THERMOSTAT INDICATOR LAMPS**

The red lamp marked "EM.HT." comes on and stays on whenever the system switch is placed in the emergency heat position. The green lamp marked "check" will come on if the high pressure switch opens and that prevents the compressor from running. To reset high pressure switch, place thermostat in off position then back to on position.

**COMPRESSOR SHORT CYCLE PROTECTION**

The solid state heat pump control included with this model has a built in compressor short cycle protection that will prevent the compressor from restarting until compressor has been off for at least five minutes. There is a speed up jumper on the heat pump control that can be used to reduce this time for service of equipment.

**DEFROST CYCLE**

The defrost cycle is controlled by time and temperature. The 24 volt solid state heat pump control runs only during heat pump operation.

When the outdoor temperature is in the lower 40 degrees F temperature range or colder, the outdoor coil temperature is 32 degrees F or below. This temperature is sensed by the coil sensor mounted near the bottom of the outdoor coil. The coil sensor sends a signal to the control logic of the heat pump control at approximately 32 degrees F. Every 60 (90, or 30) minutes that the heat pump is running, contacts on the heat pump control close for 10 minutes. If the coil sensor indicates that the coil is at 32 degrees F or lower, the defrost relay energizes and places the system in defrost mode.

During the defrost mode, the refrigerant cycle switches back to the cooling cycle, the outdoor motor stops, electric heaters are energized, and hot gas passing through the outdoor coil melts any accumulated frost. When the temperature rises to approximately 57 degrees F, the defrost thermostat opens, de-energizing the defrost relay and returning the system to heating operations automatically.

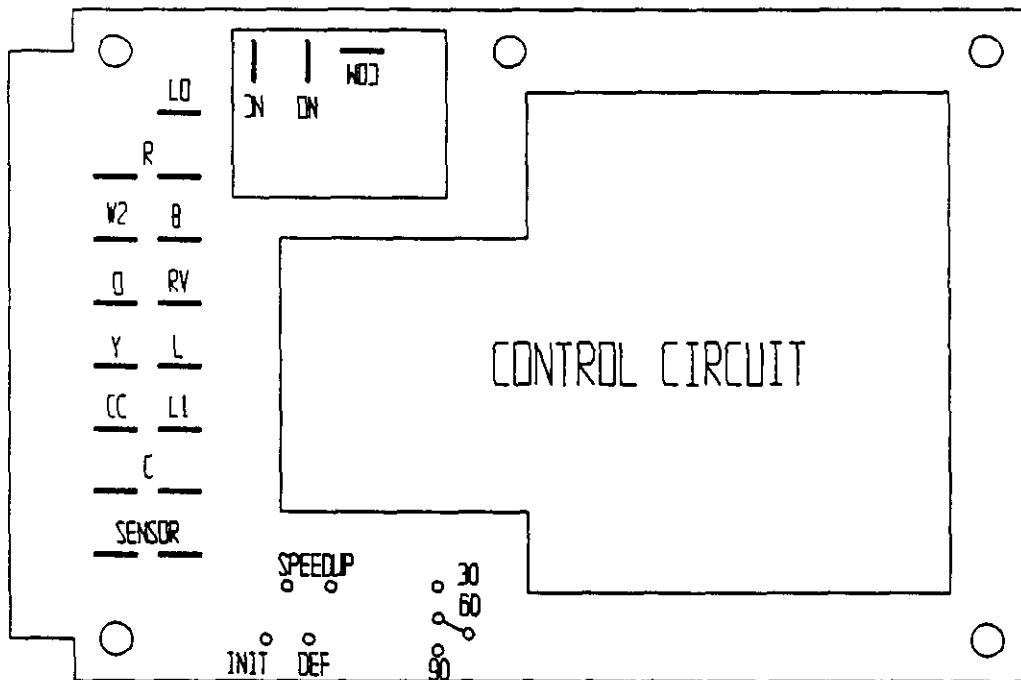
If some abnormal or temporary condition such as a high wind causes the heat pump to have a prolonged defrost cycle, the heat pump control will restore the system to heating operation automatically after 10 minutes.

There are three settings on the heat pump control--30 minute, 60 minute, and 90 minute. Most models are shipped wired on the 60 minute setting for greatest operating economy. If special circumstances require a change to another time, remove wire connected to terminal 60 and reconnect to desired terminal.

There is a cycle speed up jumper on the control. This can be used to reduce the time between defrost cycle operation without waiting for time to elapse.

There is an initial defrost jumper on the control that can be used at any outdoor ambient during the heating cycle to simulate a 0 degree coil temperature. This can be used to check defrost operation of the unit without waiting for the outdoor ambient to fall into the defrost region.

FIGURE 9





## SOLID STATE HEAT PUMP CONTROL TROUBLESHOOTING PROCEDURE

1. Turn on AC power supply to indoor and outdoor units.
2. Turn thermostat blower switch to fan on--The indoor blower should start. (If it doesn't, troubleshoot indoor unit and correct problem).
3. Turn thermostat blower switch to auto position. Indoor blower should stop.
4. Set system switch to heat or cool. Adjust thermostat to call for heat or cool--The indoor blower, compressor, and outdoor fan should start.

**NOTE:** If there was no power to 24 volt transformer, the compressor and outdoor fan motor will not start for 5 minutes. This is because of the compressor short cycle protection.

Symptom	Possible Causes	What to Check	How To Check Or Repair
Compressor contactor does not energize (cooling or heating)	Control circuit wiring	Check for R connection at outdoor unit, and 24V between R-C.	Run R connection to outdoor unit to power heat pump control.
	Compressor lock out	1. Check for 24V between L1-C on heat pump control. 2. Check across high pressure switch.	1. If no voltage between L1-C turn thermostat off and on again to reset high pressure switch. 2. If high pressure switch is open and will not reset, replace high pressure switch.
	Compressor short cycle protection	Check for 24V between CC-C on heat pump control.	1. If no voltage between CC-C jumper speed up terminal and within 10 seconds power should appear between CC-C. Remove speed up jumper after 10 seconds.
	Heat pump control defective	Check all other possible causes. Manual 2100-065	Replace heat pump control.
	Contactor defective	Check for open or shorted coil winding.	Replace contactor.
Fan outdoor motor does not run (cooling or heating except during defrost)	Motor defective	Check for open or shorted motor winding	Replace motor.
	Motor capacitor defective	Check capacitor rating. Check for open or shorted capacitor.	Replace capacitor.
	Heat pump control defective	Check across fan relay on heat pump control. (Com-NC)	Replace heat pump control.
Reversing valve does not energize (heating only)	Reversing valve solenoid coil defective	Check for open or shorted coil.	Replace solenoid coil.
	Heat pump control defective	Check for 24V between RV-C and B-C.	1. Check control circuit wiring. 2. Replace heat pump control.
Unit will not go into defrost (heating only)	Temperature sensor or heat pump control defective	Jumper across speed up terminals and init. def. terminals. This should cause the unit to go through a defrost cycle within one minute.	1. If unit goes through defrost cycle, replace temperature sensor. 2. If unit does not go through defrost cycle, replace heat pump control.
Unit will not come out of defrost (heating only)	Temperature sensor or heat pump control defective	Jumper across speed up terminals. This should cause the unit to come out of defrost within one minute.	1. If unit comes out of defrost cycle, replace temperature sensor. 2. If unit does not come out of defrost cycle, replace heat pump control.

## EMERGENCY HEAT POSITION

The operator of the equipment must manually place the system switch in this position. This is done when there is a known problem with the outdoor section, or when the green "check" lamp comes on indicating a problem.

## III. CHARGING INSTRUCTIONS

### PRESSURE SERVICE PORTS

High and low pressure service ports are installed on all units so that the system operating pressures can be observed. Pressure tables can be found later in the manual covering all models. It is imperative to match the correct pressure table to the unit by model number.

The pressure service ports on the split system heat pump are located on the interconnecting tubing quick connect fittings. An additional low side service port is located on the quick connect mounting plate for low side pressure during heating operation.

### REFRIGERANT CHARGE

The correct system R-22 is shown on the unit rating plate. Optimum unit performance will occur with a refrigerant charge resulting in a suction line temperature (6" from compressor) as shown in the following table:

TABLE 6

Models	Rated Airflow	95 Degrees F O.D. Temp.	82 Degrees F O.D. Temp
24UHPOA/BC24B	800	58 - 60	72 - 74
24UHPOA/A30AQ-B	800	52-54	66-68
24UHPOA/A30AQ, S-A	800	52 - 54	66 - 68
30UHPOA/BC35B	975	54 - 56	70 - 72
30UHPOA/BC36B	1050	56 - 58	68 - 70
30UHPOA/A36AQ, S-A	1050	62 - 64	70 - 72
30UHPOA/A42A, S-A	1050	59 - 61	68 - 70
36UHPOA/BC35B	1125	58 - 60	69 - 71
36UHPOA/BC36B	1200	60 - 62	67 - 69
36UHPOA/A36AQ-B	1200	59 - 61	68 - 70
36UHPOA/A36AQ, S-A	1200	59 - 61	68 - 70
36UHPOA/A42A, S-A	1200	60 - 62	69 - 71

NOTE: The suction line temperatures are based upon 80 degrees F dry bulb/67 degrees F wet bulb (50% R.H.) temperature and rated air flow across the indoor coil during cooling cycle.

## TOTAL SYSTEM CHARGE FOR SPLIT SYSTEMS

The following tables are used to determine the operating charge for split air conditioning and heat pump systems. The values shown are the total amount of refrigerant received in the precharged system components, which include the outdoor unit, indoor unit, and inter-connecting tubing. This is also the amount of refrigerant required for a system recharge following any refrigeration system repairs.

Find the outdoor section and matching indoor section (Table 8) and connecting tubing set (Table 7) for system being used. Add the ounces of charge for each of the system components together. This value is the TOTAL SYSTEM CHARGE.

$$\begin{array}{r} \text{OZs} \\ \hline \text{OUTDOOR UNIT} \\ \text{(Table 8)} \end{array} + \begin{array}{r} \text{OZs} \\ \hline \text{INDOOR UNIT} \\ \text{(Table 8)} \end{array} + \begin{array}{r} \text{OZs} \\ \hline \text{TUBING SET} \\ \text{(Table 7)} \end{array} = \begin{array}{r} \text{OZs} \\ \hline \text{TOTAL SYSTEM CHARGE} \end{array}$$

To change total charge to lbs. and ozs., divide by 16.

EXAMPLE: 30UHPQA with BC36B and CT25A tubing set.

$$\begin{array}{r} \text{84} \\ \hline \end{array} \text{ OZs} + \begin{array}{r} \text{13} \\ \hline \end{array} \text{ OZs} + \begin{array}{r} \text{8} \\ \hline \end{array} \text{ OZs} = \begin{array}{r} \text{105} \\ \hline \end{array} \text{ OZs}$$

or  $\frac{105}{16} = 6 \text{ lbs. } 9 \text{ ozs.}$

TABLE 7

CHARGED TUBING SETS				
Model	Charge	Length in Ft.	Liquid Line	Suction Line
FOR USE WITH: 24UHPQA, 30UHPQA, 36UHPQA				
CTO	None*	0	3/8"	3/4"
CT15A	2 oz.	15	3/8"	5/8"
CT25A	8 oz.	25	3/8"	3/4"
CT35	14 oz.	35	3/8"	3/4"
CT45	20 oz.	45	3/8"	3/4"

\*CTO and CTO-12 for field installed tubing. (See Table 8 for charging).

TABLE 8

Model	Outdoor Unit Factory Charge	For Use With Indoor Unit	Indoor Unit Factory Charge
24UHPQA	103 oz.	BC24B	5 oz.
		A30AQ-B	8 oz.
		A30AQ-A	8 oz.
30UHPQA	84 oz.	BC36B	13 oz.
		BC35B	8 oz.
		A36AQ-A ②	8 oz.
		A42AS-A ①	0 oz.
36UHPQA	111 oz.	BC36B	13 oz.
		BC35B	8 oz.
		A36AQ-B	8 oz.
		A36AQ-A	8 oz.
		A42AS-A ①	0 oz.

① Requires the use of CTO-12 kit for proper tubing connections on indoor coil.

② When using A36AQ-A with 30UHPQA, total system charge must be increased by 7 oz.

In the event that the installer is running his own tubing by using a CTO kit, or is modifying a precharged tubing set by adding or subtracting a few feet of tubing length, the tubing set should be evacuated and charged before being connected to the outdoor and indoor section. In the event that a sweat type indoor coil is being installed, braze the line set to the indoor coil and evacuate both coil and line set prior to connecting to outdoor unit.

**APPLICATION GUIDELINES**

To determine a total system charge for a system that is connected with a non-standard tubing length, the outdoor basic charge (from Table 8) plus the indoor basic unit charge (from Table 8) is added to the tubing charge adjustment (rounded to next higher full ounce) based on liquid line size. This value is the total system charge.

**EXAMPLE:** 30URPQA with A42AS-A and 45 feet 3/8" O.D liquid line

$$\underline{84 \text{ oz.}} + \underline{0 \text{ oz.}} + \underline{(.6 \times 45) 27 \text{ oz.}} = \underline{111 \text{ oz.}}$$

OR  $\frac{111}{16} = 6 \text{ lb. } 15 \text{ oz.}$

Application guidelines: For tubing sizes up to 45 feet, use liquid line size and suction line size as shown for precharged tubing sets. For tubing sizes for remote systems between 46 feet and 100 feet in length. Use size recommended in below table based on the 25 foot charged tubing size shown in Table 7.

**TABLE 9**

Approved 25 Feet Charged Tubing Sizes		Tubing Size Recommended ①			
		45 - 75 Ft.		76 - 100 Ft.	
Liquid	Vapor	Liquid	Vapor	Liquid	Vapor
1/4"	5/8"	1/4"	3/4"	3/8"	3/4"
1/4"	3/4"	1/4"	7/8"	3/8"	7/8"
3/8"	3/4"	3/8"	7/8"	1/2"	7/8"
3/8"	7/8"	3/8"	7/8"	1/2"	1-1/8"

The basis for selection is to maintain adequate velocity which assures adequate oil return to the compressor, an acceptable pressure drop to assure compressor capacity, and minimum tubing costs.

- ① These recommendations are based on the use of standard refrigeration tubing.
- ① Line sizes listed are outside tube dimensions.
- ① These suggestions do not include consideration for additional pressure drop due to elbows, valves, or reduced joint sizes.
- ① These recommendations are to be applied to approved combinations of Bard outdoor and indoor sections only.

Charge adjustments for tubing sizes are as follows 2 :

1/4" liquid line      .2 oz. R-22 per foot  
 3/8" liquid line      .6 oz. R-22 per foot  
 1/2" liquid line      1.2 oz. R-22 per foot

2 These values should only be applied during initial system charging. System operating charge should be adjusted for optimum performance outlined in the installation instructions for that model outdoor section.

### III. SERVICE

#### SERVICE HINTS

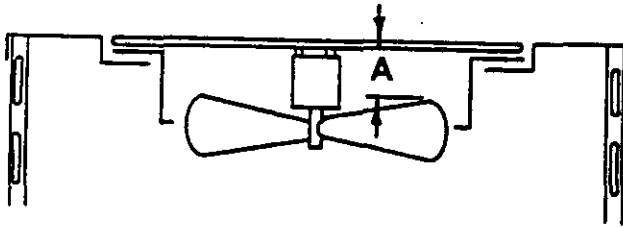
1. Caution homeowner to maintain clean air filters at all times. Also, not to needlessly close off supply and return air registers. This reduces air flow through the system, which shortens equipment service life as well as increasing operating costs.
2. Switching to heating cycle at 75 degrees F or higher outside temperature may cause a nuisance trip of the reset high pressure switch.
3. The heat pump wall thermostats perform multiple functions. Be sure that all function switches are correctly set for the desired operating mode before trying to diagnose any reported service problems.
4. Check all power fuses or circuit breakers to be sure that they are the correct rating.
5. Periodic cleaning of the outdoor coil to permit full and unrestricted air flow circulation is essential.

#### FAN BLADE SETTING DIMENSIONS

Shown in the drawing below are the correct fan blade setting dimensions for proper air delivery across the outdoor coil.

Any service work requiring removal or adjustment in the fan and/or motor area will require that the dimensions below be checked and blade adjusted in or out on the motor shaft accordingly.

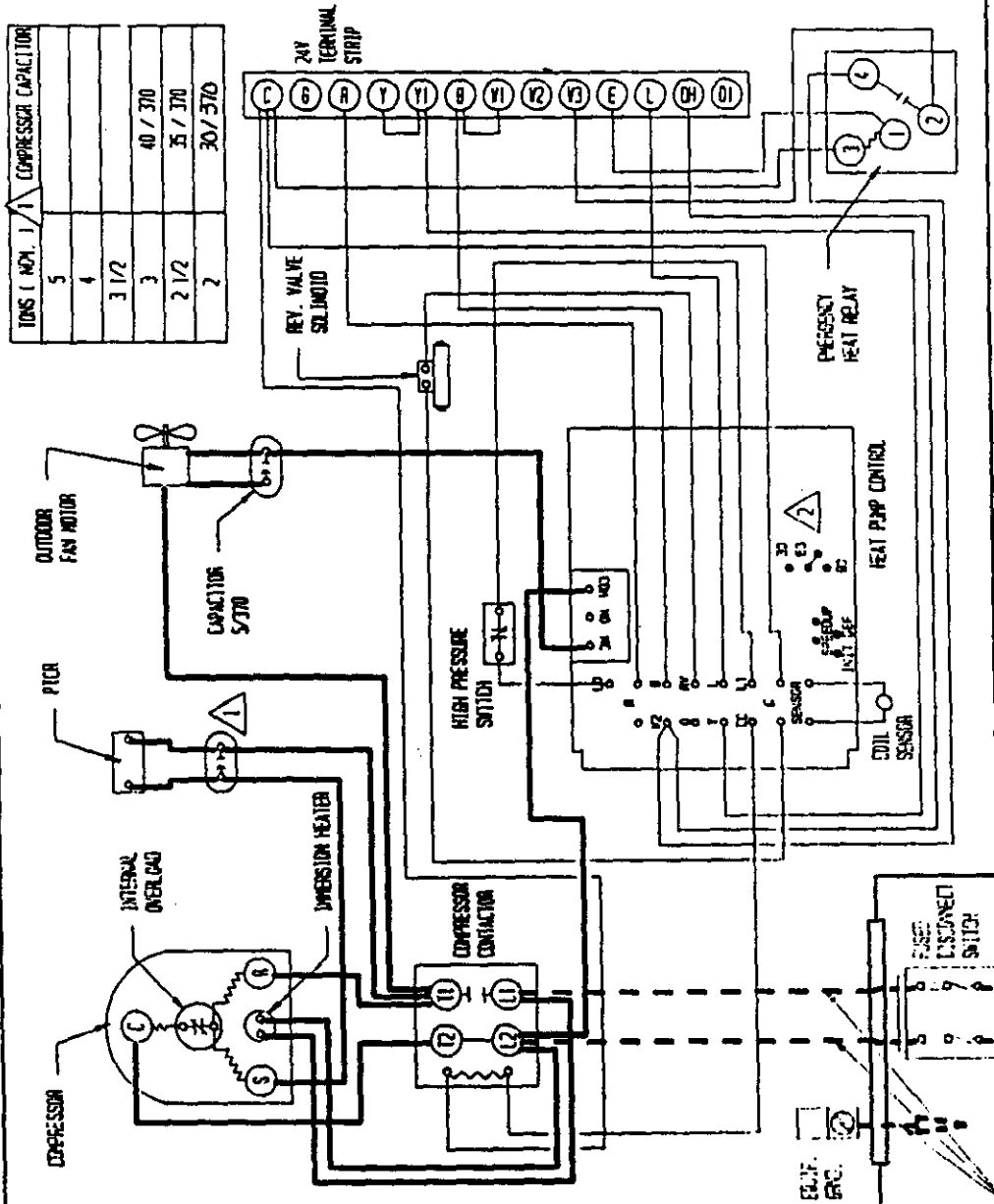
FIGURE 10



Model	Dimension A
24, 30, 36 UHP	3-1/2

# CONNECTION DIAGRAM

**DANGER: ELECTRICAL SHOCK HAZARD.**  
DISCONNECT POWER BEFORE SERVICING

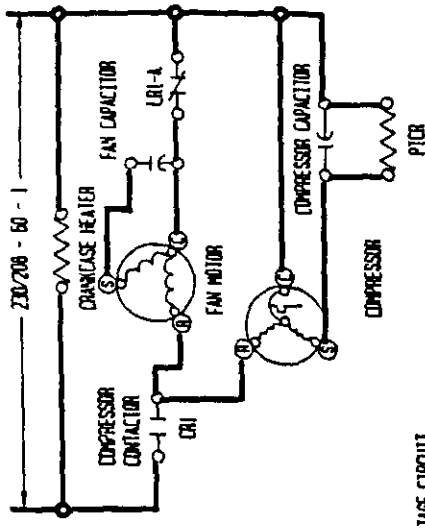


TONS ( NOM. )	COMPRESSOR CAPACITOR
5	
4	
3 1/2	40 / 370
3	35 / 370
2 1/2	30 / 370
2	

FACTORY WIRING  
 FIELD WIRING  
 Low Voltage  
 High Voltage

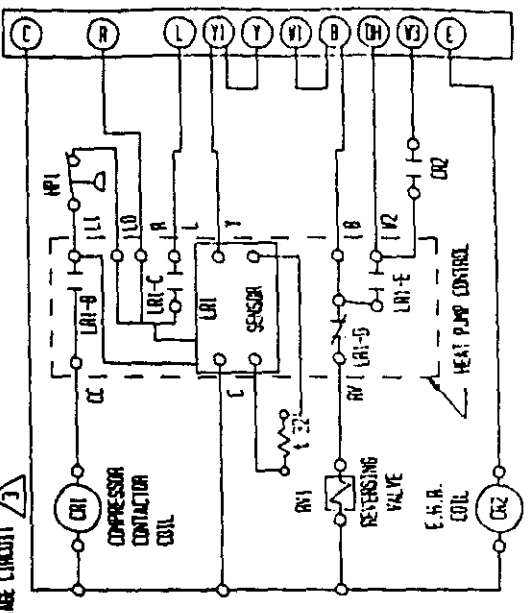
2 FACTORY SET ON 60 MIN. CYCLE  
 RECONNECT TO 30 FOR 30 MIN. CYCLE  
 RECONNECT TO 90 FOR 90 MIN. CYCLE

# LADDER DIAGRAM



HIGH VOLTAGE CIRCUIT

LOW VOLTAGE CIRCUIT



3 24 VOLTS FOR LOW VOLTAGE CONTROL CIRCUIT SUPPLIED BY INDOOR UNIT TRANSFORMER

24URPQA  
COOLING

TABLE 10  
Air Temperature Entering Outdoor Coil Degree F

Indoor Model	Return Air Temperature	Pressure	°	°	°	°	°	°	°	°	°
			75	80	85	90	95	100	105	110	115
BC24B Rated CFM 800	75 deg DB	Low Side	66	70	73	75	77	78	79	79	79
	62 deg WB	High Side	170	185	200	216	231	246	262	277	293
	80 deg DB	Low Side	71	75	78	80	82	83	84	85	85
	67 deg WB	High Side	174	190	205	221	237	253	269	285	301
	85 deg DB	Low Side	77	81	84	86	88	89	90	91	91
	72 deg WB	High Side	181	197	213	229	245	261	278	294	311
A30AQ-A A30AQ-B Rated CFM 800	75 deg DB	Low Side	63	66	69	71	73	75	76	77	78
	62 deg WB	High Side	168	183	199	215	230	245	261	276	291
	80 deg DB	Low Side	68	71	74	76	78	80	81	82	83
	67 deg WB	High Side	173	189	204	220	236	252	268	283	299
	85 deg DB	Low Side	72	76	79	82	84	86	87	88	89
	72 deg WB	High Side	178	194	211	228	244	260	277	293	309

TABLE 11

HEATING

Air Temperature Entering Outdoor Coil Degree F

Model	Return Air Temperature	Pressure	0	5	10	15	17	20	25	30	35	40	45	47	50	55	60
			BC24B Rated CFM 800	70 Degree D.B.	Low Side	25	27	30	33	34	36	40	44	48	53	58	60
High Side	135	149			162	174	178	184	194	203	211	218	234	226	229	233	236
A30AQ-A A30AQ-B Rated CFM 800	70 Degree D.B.	Low Side	20	23	26	29	31	33	38	42	47	52	58	60	64	70	76
		High Side	209	207	208	211	213	217	225	235	248	263	281	289	301	324	349

Low side pressure  $\pm$  2 PSIG (suction service port @ quick support plate)

High side pressure  $\pm$  5 PSIG (location line @ outdoor unit quick connect)

Tables are based upon rated CFM (airflow) across the evaporator coil and should be found under section titled "Refrigerant Charge" elsewhere in manual. If there is any doubt as to correct operating charge being in the system, the charge should be removed, system evacuated, and recharged to serial plate instructions.

30URPQA  
COOLING

TABLE 12  
Air Temperature Entering Outdoor Coil Degree F

Indoor Model	Return Air Temperature	Pressure	°								
			75	80	85	90	95	100	105	110	115
BC36B Rated CFM 1050	75 deg. DB	Low Side	69	70	72	73	75	77	78	79	81
	62 deg. WB	High Side	183	193	206	219	236	254	274	296	319
	80 deg. DB	Low Side	74	75	77	78	80	82	83	85	86
	67 deg. WB	High Side	188	198	211	225	242	261	281	304	328
BC35B Rated CFM 975	85 deg. DB	Low Side	79	81	83	84	86	88	89	91	92
	72 deg. WB	High Side	195	205	218	233	251	270	291	315	339
	75 deg. DB	Low Side	66	67	68	69	70	71	73	74	76
	62 deg. WB	High Side	174	187	200	213	228	243	260	277	294
A36AQ-A Rated CFM 1050	80 deg. DB	Low Side	71	72	73	74	75	76	78	79	81
	67 deg. WB	High Side	179	192	205	219	234	250	266	284	302
	85 deg. DB	Low Side	76	77	78	80	81	82	84	85	87
	72 deg. WB	High Side	185	199	212	227	242	260	275	294	312
A42AS-A Rated CFM 1050	75 deg. DB	Low Side	65	67	69	71	73	75	76	77	78
	62 deg. WB	High Side	170	186	203	219	236	253	270	287	304
	80 deg. DB	Low Side	70	72	74	76	78	80	81	82	83
	67 deg. WB	High Side	175	191	208	225	242	259	277	294	312
A42AS-A Rated CFM 1050	85 deg. DB	Low Side	75	77	80	82	84	86	87	88	89
	72 deg. WB	High Side	181	198	215	233	250	268	287	304	322
	75 deg. DB	Low Side	68	69	71	72	74	76	77	79	80
	62 deg. WB	High Side	176	189	203	217	233	250	268	288	308
A42AS-A Rated CFM 1050	80 deg. DB	Low Side	73	74	76	77	79	81	82	84	85
	67 deg. WB	High Side	181	194	208	223	239	256	275	295	316
	85 deg. DB	Low Side	78	80	82	83	85	87	88	90	91
	72 deg. WB	High Side	187	200	215	231	247	265	285	305	327

TABLE 13  
Air Temperature Entering Outdoor Coil Degree F

Model	Return Air Temperature	Pressure	°														
			0	5	10	15	17	20	25	30	35	40	45	47	50	55	60
BC36B Rated CFM 1050	70 DB	Low Side	11	16	21	26	28	31	36	40	45	50	54	56	59	63	68
		High Side	131	143	154	164	168	174	182	191	198	205	211	213	216	221	225
BC35B Rated CFM 975	70 DB	Low Side	20	22	25	29	30	32	36	40	44	48	53	55	58	63	68
		High Side	170	171	173	176	178	181	187	194	202	212	222	227	234	248	262
A36AQ-A Rated CFM 1050	70 DB	Low Side	11	16	21	26	28	31	36	40	45	50	54	56	59	63	68
		High Side	131	144	155	166	170	176	185	193	201	208	214	216	219	223	227
A42AS-A Rated CFM 1050	70 DB	Low Side	20	22	25	28	29	31	35	39	43	48	53	55	58	64	70
		High Side	168	166	165	166	167	168	173	178	185	194	204	208	215	228	243

Low side pressure + 2 PSIG (suction service port @ quick support plate)

High side pressure + 5 PSIG (location line @ outdoor unit quick connect)

Tables are based upon rated CFM (airflow) across the evaporator coil and should be found under section titled "Refrigerant Charge" elsewhere in manual. If there is any doubt as to correct operating charge being in the system, the charge should be removed, system evacuated, and recharged to serial plate instructions.



360HPQA  
COOLING

TABLE 14  
Air Temperature Entering Outdoor Coil Degree F

Indoor Model	Return Air Temperature	Pressure	°								
			75	80	85	90	95	100	105	110	115
BC36B Rated CFM 1200	75 deg. DB	Low Side	62	64	65	66	68	70	71	73	74
	62 deg. WB	High Side	180	194	209	222	236	250	263	278	291
	80 deg. DB	Low Side	67	68	70	71	73	75	76	78	79
	67 deg. WB	High Side	185	199	214	228	242	256	270	285	299
BC35B Rated CFM 1125	85 deg. DB	Low Side	72	73	75	76	78	81	82	84	85
	72 deg. WB	High Side	191	206	221	236	250	265	279	295	309
	75 deg. DB	Low Side	55	58	60	62	65	66	68	70	71
	62 deg. WB	High Side	172	188	205	221	238	253	270	285	300
A36AQ-A A36AQ-B Rated CFM 1200	80 deg. DB	Low Side	59	62	64	67	69	71	73	75	76
	67 deg. WB	High Side	176	193	210	227	244	260	277	292	308
	85 deg. DB	Low Side	63	66	68	72	74	76	78	81	82
	72 deg. WB	High Side	182	199	217	235	252	269	286	302	319
A42AS-A Rated CFM 1200	75 deg. DB	Low Side	61	62	64	66	68	70	71	73	74
	62 deg. WB	High Side	176	192	208	222	238	252	268	283	297
	80 deg. DB	Low Side	65	67	69	71	73	75	76	78	79
	67 deg. WB	High Side	180	197	213	228	244	259	275	290	305
A42AS-A Rated CFM 1200	85 deg. DB	Low Side	69	72	74	76	78	81	82	84	85
	72 deg. WB	High Side	186	204	220	236	253	268	285	300	316
	75 deg. DB	Low Side	61	62	64	65	68	70	72	74	76
	62 deg. WB	High Side	178	192	207	221	237	252	269	285	302
A42AS-A Rated CFM 1200	80 deg. DB	Low Side	65	67	69	70	73	75	77	79	81
	67 deg. WB	High Side	183	197	212	227	243	259	276	293	310
	85 deg. DB	Low Side	69	72	74	75	78	81	83	85	87
	72 deg. WB	High Side	189	204	219	235	251	268	286	303	321

HEATING

TABLE 15  
Air Temperature Entering Outdoor Coil Degree F

Model	Return Air Temperature	Pressure	°														
			0	5	10	15	17	20	25	30	35	40	45	47	50	55	60
BC36B Rated CFM 1200	70 D.B.	Low Side	27	26	26	27	28	29	32	36	40	45	51	54	58	66	75
		High Side	167	170	174	178	180	183	189	196	204	213	222	226	232	243	255
BC35B Rated CFM 1125	70 D.B.	Low Side	21	23	25	28	29	31	34	38	42	46	51	53	56	61	67
		High Side	174	185	196	207	211	218	229	240	251	262	273	278	285	296	308
A36AQ-A A36AQ-B Rated CFM 1200	70 D.B.	Low Side	23	24	25	27	28	30	32	36	40	45	50	52	56	62	69
		High Side	162	172	181	190	194	199	208	217	225	233	241	244	249	256	263
A42AS-A Rated CFM 1200	70 D.B.	Low Side	27	26	26	27	28	29	32	35	39	44	50	52	56	66	71
		High Side	196	190	186	185	185	186	190	196	204	215	228	234	244	262	282

Low side pressure + 2 PSIG (suction service port @ quick support plate)

High side pressure + 5 PSIG (location line @ outdoor unit quick connect)

Tables are based upon rated CFM (airflow) across the evaporator coil and should be found under section titled "Refrigerant Charge" elsewhere in manual. If there is any doubt as to correct operating charge being in the system, the charge should be removed, system evacuated, and recharged to serial plate instructions.