

# **INSTALLATION INSTRUCTIONS**

## **SPLIT AIR CONDITIONER OUTDOOR SECTION**

### **MODELS**

**2412UACSA  
3012UACSA  
3612UACSA  
4212UACSA  
4812UACSA  
6012UACSA  
6012UACQA**

**FOR USE WITH:  
MATCHING INDOOR BLOWER  
COIL UNITS AND MATCHING  
ADD ON COIL UNITS ONLY**

**MANUAL 2100-169 E  
SUPERSEDES REV. D  
FILE VOL. I, TAB 4**

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FIGURE 1

NOMENCLATURE EXPLANATION - Example:

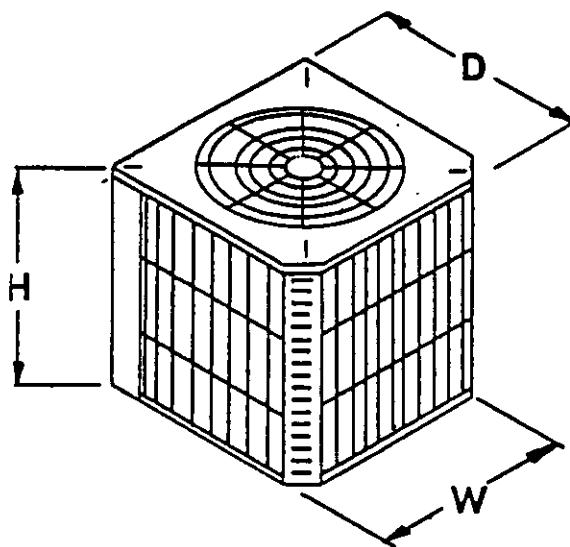
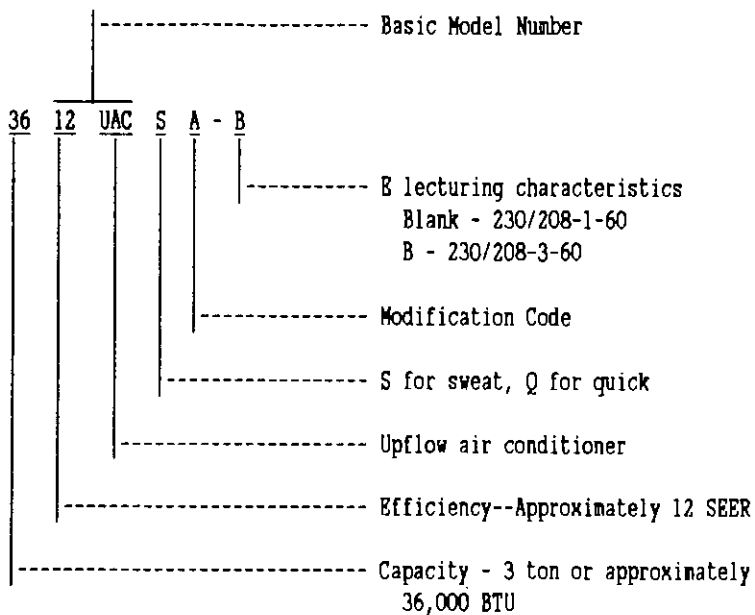


TABLE 1

| DIMENSIONS      |           |           |            |
|-----------------|-----------|-----------|------------|
| Basic Model No. | "W" Width | "D" Depth | "H" Height |
| 2412UACSA       | 32-1/2    | 32-1/2    | 26"        |
| 3012UACSA       |           |           |            |
| 3612UACSA       |           |           |            |
| 4212UACSA       | 32-1/2    | 32-1/2    | 36"        |
| 4812UACSA       |           |           |            |
| 6012UACSA, QA   |           |           |            |

TABLE 2  
RATED CFM AND AIR FLOW DATA (WET COIL--COOLING)

| Condensing Unit Model Number | Evaporator Coil Model Number | Rated Airflow |                                    | Rated E.S.P. (2) | Motor Speed Tap | Recommended Air Flow Range | System Orifice Required |
|------------------------------|------------------------------|---------------|------------------------------------|------------------|-----------------|----------------------------|-------------------------|
|                              |                              | CFM           | Pressure Drop H <sub>2</sub> O (1) |                  |                 |                            |                         |
| 2412UACSA                    | A36AS-A                      | 820           | .15                                | .15              | High            | 700 - 910                  | .061*                   |
|                              | BC24B                        | 775           |                                    |                  |                 | 680 - 890                  | .059                    |
| 3012UACSA                    | A36AS-A                      | 1050          | .20                                | .10<br>.21       | High<br>Low     | 900 - 1325                 | .067                    |
|                              | BC30B                        | 800           |                                    |                  |                 | 700 - 910                  | .063                    |
|                              | BC36B                        | 1050          |                                    |                  |                 | 900 - 1325                 | .067*                   |
| 3612UACSA                    | A36AS-A                      | 1200          | .30                                | .20              | High            | 1020 - 1320                | .072*                   |
|                              | A37AS-A                      | 1200          | .25                                |                  |                 | 1020 - 1320                | .072                    |
|                              | BC36B                        | 1200          |                                    |                  |                 | 1020 - 1320                | .072                    |
| 4212UACSA                    | A48AS-A                      | 1325          | .20                                | .15              | High            | 1125 - 1450                | .081                    |
|                              | BC36B                        | 1240          |                                    |                  |                 | 1060 - 1360                | .081*                   |
| 4812UACSA                    | A61AS-A                      | 1600          | .25                                | .40<br>.38       | High<br>Low     | 1360 - 1760                | .085*                   |
|                              | BC48B                        | 1600          |                                    |                  |                 | 1360 - 1760                | .085*                   |
|                              | BC60B                        | 1600          |                                    |                  |                 | 1360 - 1760                | .085*                   |
| 6012UACSA, QA                | A61AS-A, AQ-A                | 1725          | .30                                | .30              | High            | 1485 - 1925                | .092                    |
|                              | BC60B                        | 1800          |                                    |                  |                 | 1525 - 1975                | .092                    |

(1) Measured across the evaporator coil assembly, including drain pan.

(2) External static pressure available for the duct system - supply and return. All blower coils have multi-speed motors, and value shown is at the recommended rated speed. Consult specification air flow charts with the blower coil units for complete information at other speeds.

**\*IMPORTANT**

Proper sized orifice is not factory installed in indoor section. Proper orifice size is shipped with outdoor unit packaged with its installation instructions for indoor sections listed on this page. The orifice must be replaced with the proper system orifice shown above in Table 2.

For other evaporator coil models not listed, see indoor coil installation instructions for proper orifice information.

**TABLE 3  
SPECIFICATIONS--SPLIT AIR CONDITIONING**

| <b>MODEL</b>                                            | <b>2412UACSA</b> | <b>3012UACSA</b> | <b>3612UACSA</b> | <b>4212UACSA</b> | <b>4812UACSA</b> | <b>6012UACSA</b> |
|---------------------------------------------------------|------------------|------------------|------------------|------------------|------------------|------------------|
| <b>ELECTRICAL RATING (60Hz/V/Ph)</b>                    | 230/208-1        | 230/208-1        | 230/208-1        | 230/208-1        | 230/208-1        | 230/208-1        |
| <b>Operating Voltage Range</b>                          | 197-253          | 197-253          | 197-253          | 197-253          | 197-253          | 197-253          |
| <b>Minimum Circuit Ampacity</b>                         | 16               | 18               | 24               | 27               | 31               | 38               |
| <b>*Field Wire Size</b>                                 | #14              | #12              | #10              | #10              | #8               | #8               |
| <b>**Delay Fuse Max. or Ckt. Bkr.</b>                   | 25               | 30               | 40               | 45               | 50               | 60               |
| <b>Total Unit Amps 230/208</b>                          | 9.1/10.1         | 11.6/12.1        | 14.1/14.6        | 18.5/17.5        | 21/22.4          | 24.7/26.8        |
| <b>COMPRESSOR</b>                                       |                  |                  |                  |                  |                  |                  |
| <b>Volts</b>                                            | 230/208          | 230/208          | 230/208          | 230/208          | 230/208          | 230/208          |
| <b>Rated Load Amps 230/208</b>                          | 8/9              | 10.5/11          | 13/13.5          | 17/16            | 19.8/21.2        | 23.5/25.6        |
| <b>Branch Circuit Selection Current</b>                 | 11.6             | 13.5             | 18               | 20               | 23.7             | 28.8             |
| <b>Lock Rotor Amps 230/208</b>                          | 62.5/62.5        | 76/76            | 90.5/90.5        | 107/107          | 129/129          | 169/169          |
| <b>FAN MOTOR &amp; CONDENSER</b>                        |                  |                  |                  |                  |                  |                  |
| <b>Fan Motor--HP/RPM</b>                                | 1/6 - 825        | 1/6 - 825        | 1/6 - 825        | 1/4 - 825        | 1/3 - 1075       | 1/3 - 1075       |
| <b>Fan Motor--AMPS</b>                                  | 1.1              | 1.1              | 1.1              | 1.5              | 1.2              | 1.2              |
| <b>Fan--DIA/CFM</b>                                     | 24" - 3000       | 24" - 3000       | 24" - 3000       | 24" - 3100       | 24" - 3100       | 24" - 3100       |
| <b>REFRIGERANT CONNECTION AND CEG.</b>                  |                  |                  |                  |                  |                  |                  |
| <b>Suction Line Size</b>                                | 7/8"             | 7/8"             | 7/8"             | 7/8"             | 7/8"             | 7/8"             |
| <b>Liquid Line Size</b>                                 | 3/8"             | 3/8"             | 3/8"             | 3/8"             | 3/8"             | 3/8"             |
| *60 degree C Copper wire size.                          |                  |                  |                  |                  |                  |                  |
| **Maximum time delay fuse or HACR Type circuit breaker. |                  |                  |                  |                  |                  |                  |

## I. APPLICATION AND LOCATION

### GENERAL

These instructions explain the recommended method to install the air cooled remote type condensing unit, the interconnecting refrigerant tubing, and the electrical wiring connections to the unit.

The condensing units are to be used in conjunction with the matching evaporator coils or evaporator blower units for comfort cooling applications as shown in the specification sheet.

These instructions and any instructions packaged with any separate equipment required to make up the entire air conditioning system should be carefully read before beginning the installation. Note particularly "Starting Procedure" and any tags and/or labels attached to the equipment.

While these instructions are intended as a general recommended guide, they do not supersede any national and/or local codes in any way. Authorities having jurisdiction should be consulted before the installation is made.

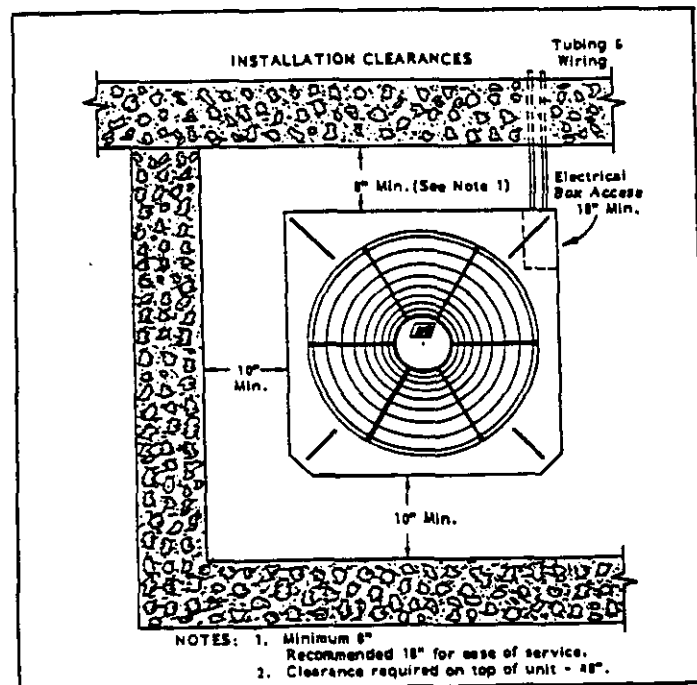
### SHIPPING DAMAGE

Upon receipt of equipment, the carton should be checked for external signs of shipping damage. If damage is found, the receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent.

### APPLICATION

Size of unit for a proposed installation should be based on heat loss calculation made according to methods of Air Conditioning Contractors of America. The air duct should be installed in accordance with the Standards of the National Fire Protection Association for the Installation of Air Conditioning and Ventilating Systems of Other Than Residence Type, NFPA No. 90A, and Residence Type Warm Air Heating and Air Conditioning Systems, NFPA 90B. Where local regulations are at a variance with instructions, installer should adhere to local codes.

FIGURE 2





## LOCATION

The condensing unit is designed to be located outside with free and unobstructed condenser air inlet and discharge. It must also permit access for service and installation. Condenser air enters the coil on three sides and discharges upward from the top. Refrigerant and electrical connections are made from the rear of the unit as shown in Figure 2 with electrical service access on the right side. The unit can be installed with the rear of the unit "close to the wall", however, additional service clearance at the back of the unit would be desirable if practical for unit service. The compressor can be serviced through the top.

## MOUNTING UNIT OUTSIDE ON SLAB

A solid level base or platform, capable to support the unit's weight, must be set at the outdoor unit predetermined location. The base should be at least two inches larger than the base dimensions of the unit and at least two inches higher than surrounding grade level. The required unit minimum installed clearances must be maintained as called out in Figure 2 when locating and setting the base.

Remove the unit from its shipping carton and position the unit on the prepared base or platform.

Do not attach the unit or its base to the building structure to avoid the transmission of noise into the occupied area.

**NOTE:** These units employ internally sprung compressors; therefore, it is not necessary to remove or loosen the base mounting bolts on the compressor prior to operation.

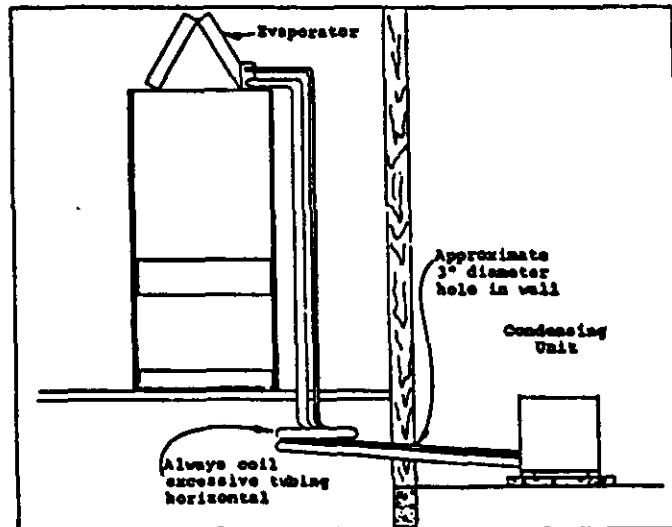
Consideration should be given to the electrical and tubing connections when placing the unit to avoid unnecessary bends or length of material.

## IMPORTANT INSTALLER NOTE:

For improved start-up performance, wash the indoor coil with a dishwasher detergent.

## INSTALLING REFRIGERANT TUBING

FIGURE 3



SWEAT STYLE TUBING CONNECTIONS

TABLE 4

| Basic<br>Condensing<br>Unit Model | Refrigerant Line Length (Ft.) |                  |                  |
|-----------------------------------|-------------------------------|------------------|------------------|
|                                   | 0 - 20                        | 21 - 60          | 61 - 100         |
|                                   | Liquid & Suction              | Liquid & Suction | Liquid & Suction |
| ALL                               | 3/8 & 3/4                     | 3/8 & 7/8        | 1/2 & 7/8        |

Use only refrigeration grade (dehydrated and sealed) copper tubing. Care must be taken to insure that the tubing is kept clean and dry before and during installation. Do not remove the plugs from the tubing ends, coil connections or base valves until the connection is ready to be brazed.

The suction line must be insulated with a minimum of 3/8" Armaflex or equivalent before cutting and making connections.

STEP 1--Being careful not to kink, route both the suction line and liquid line between the indoor unit and outdoor unit. Use a tubing bender to make any necessary bends in tubing. When necessary to bend the insulated tube suction line, cut the insulation around its circumference at a distance far enough beyond the point of the bend so as to clear the tubing bender. Slip the insulation back together and vapor seal the joint with tape. Coil any excess tubing in a horizontal place with the slope of the tubing toward the condensing unit.

CAUTION: 1. Be careful not to tear the insulation when pushing it through holes in masonry or frame walls. 2. When sealing tube opening in house wall, use a soft material to prevent tube damage and vibration transmission. 3. Avoid excessive bending in any one place to avoid kinking.

STEP 2--The tubing ends should be cut square. Make sure it is round and free of burrs at the connecting ends. Clean the tubing to prevent contaminants from entering the system.

STEP 3--Wrap a wet rag around the copper stub before brazing.

STEP 4--Flux the copper tube and insert into the stub. Braze the joint using an alloy of silver or copper and phosphorus with a melting temperature above 1100° F for copper to copper joints. The phosphorus will act as a flux, therefore, no flux will be required.

A copper-silver alloy with a high silver content should be used when iron or steel material is involved in the joint. These alloys require the use of silver solder flux. Alloys containing phosphorus should not be used with iron or steel. Phosphorus reacts with the iron, forming iron phosphate which is extremely brittle.

CAUTION: 1. Brazing alloys with a melting temperature below 700 degrees F should not be used. 2. Lead-tin or tin-antimony solders should not be used due to their low melting point and necessity for corrosive fluxes.

To further prevent the formation of copper oxide inside the tubing, dry nitrogen may be purged through the refrigerant system during brazing.

\*\*\*\*\*

WARNING: Never purge or pressurize a system with oxygen. An explosion and fire will result.

\*\*\*\*\*

STEP 5--After brazing, quench with wet rag to cool the joint and remove any flux residue.

STEP 6--Leak test all connections using an electronic leak detector or a halide torch.

## II. WIRING INSTRUCTIONS

### GENERAL

All wiring must be installed in accordance with the National Electrical Code and local codes. In Canada, all wiring must be installed in accordance with the Canadian Electrical Code and in accordance with the regulations of the authorities having jurisdiction. Power supply voltage must conform to the voltage shown on the unit serial plate. A wiring diagram of the unit is attached to the inside of the electrical cover. The power supply shall be sized and fused according to the specifications supplied. A ground lug is supplied in the control compartment for equipment ground.

The unit rating plate lists a "Maximum Time Delay Fuse" or "BACR Type" circuit breaker that is to be used with the equipment. The correct size must be used for proper circuit protection and also to assure that there will be no nuisance tripping due to the momentary high starting current of the compressor motor.

### CONTROL CIRCUIT WIRING

For split systems, the minimum control circuit wiring gauge needed to insure proper operation of all controls in both indoor and outdoor units will depend on two factors.

1. The rated VA of the control circuit transformer.
2. The maximum total distance of the control circuit wiring. (This is the distance between the wall thermostat to the indoor unit plus the distance between the indoor unit to the outdoor unit.)

The following table should be used to determine proper gauge of control circuit wiring required.

TABLE 4A

| Rated VA of Control Circuit Transformer | Transformer Secondary FLA @ 24V | Maximum Total Distance of Control Circuit Wiring In Feet |
|-----------------------------------------|---------------------------------|----------------------------------------------------------|
| 40                                      | 1.6                             | 20 gauge - 65                                            |
|                                         |                                 | 18 gauge - 90                                            |
|                                         |                                 | 16 gauge - 145                                           |
|                                         |                                 | 14 gauge - 230                                           |
| 50                                      | 2.1                             | 20 gauge - 45                                            |
|                                         |                                 | 18 gauge - 60                                            |
|                                         |                                 | 16 gauge - 100                                           |
|                                         |                                 | 14 gauge - 160                                           |
| 65                                      | 2.7                             | 20 gauge - 40                                            |
|                                         |                                 | 18 gauge - 55                                            |
|                                         |                                 | 16 gauge - 85                                            |
|                                         |                                 | 14 gauge - 135                                           |
|                                         |                                 | 12 gauge - 210                                           |

Example: 1. Control circuit transformer rated at 40VA.

2. Maximum total distance of control circuit wiring 85 feet.

From the table above, minimum of 18 gauge wire should be used in the control circuit wiring.

For control circuit transformers rated other than those listed, use the next lower rated transformer listed.

Example: 1. Control circuit transformer rated at 55VA.

From table use 50VA transformer.

There are two (2) separate control diagrams for fossil fuel furnaces with air conditioners.

Control diagrams for the various circuits which could be encountered with blower coils can be found in the installation instructions of the blower coil.

| System     | Gas Furnace Control Diagram | Oil Furnace Control Diagram |
|------------|-----------------------------|-----------------------------|
| All Models | 4091-100                    | 4091-101                    |

#### DISCHARGE TEMPERATURE SENSOR (2412 - 4212 Models)

Each scroll compressor is equipped with discharge temperature sensor located on the outside top of the compressor. The sensor is a SPST thermostat which opens when the discharge temperature exceeds  $280^{\circ}\text{F} + 8^{\circ}\text{F}$  on a temperature rise. When the switch opens, the circuit to the compressor contactor is de-energized and the unit shuts off. The switch automatically resets when the compressor temperature drops below  $130^{\circ}\text{F} + 14^{\circ}\text{F}$ .

The sensor can be accessed by prying on the snap plug on top of the compressor (See Figure 4). Make sure to securely reseal the sensor after replacement. The sensor terminals are located inside the compressor terminal box. Figure 5 shows the arrangement of compressor line voltage terminals and discharge sensor terminals.

FIGURE 4

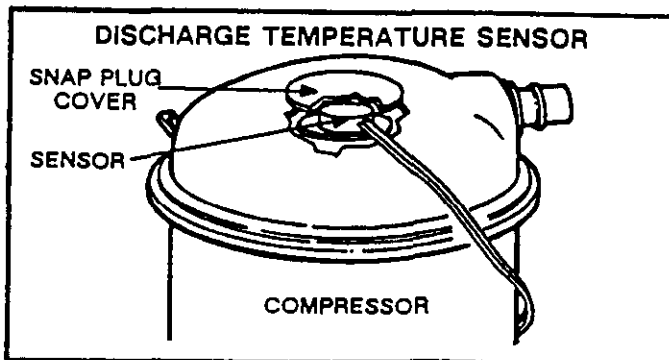
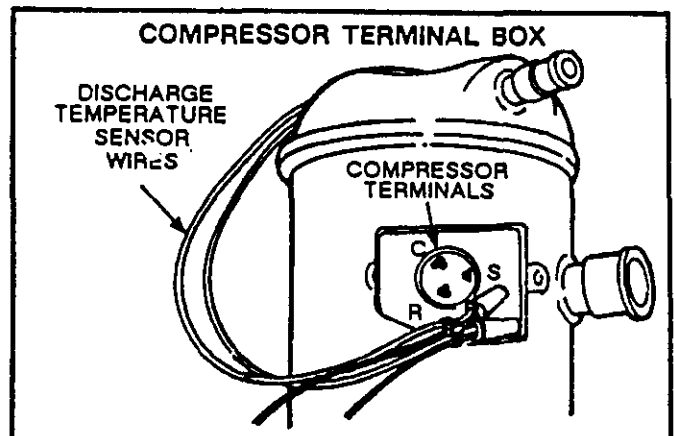


FIGURE 5



## WALL THERMOSTATS

The following wall thermostats and subbases should be used as indicated, depending on the application.

TABLE 5

| AIR CONDITIONING THERMOSTATS |           |                                                                                                      |
|------------------------------|-----------|------------------------------------------------------------------------------------------------------|
| Part No.                     | Model No. | Description                                                                                          |
| 8403-002                     | T87F3111  | THERMOSTAT--1 stg. heat, adj. heater, Mercury                                                        |
| 8404-003                     | Q539A1220 | SUBBASE --System Heat-Off-Cool<br>Fan: On-Auto                                                       |
| 8403-008                     | 1D51-605  | THERMOSTAT--1 stg. cool, System w/Off Sw. Snap Action<br>Fan: Auto-On                                |
| 8403-009                     | 1F56-318  | THERMOSTAT--1 st. cool, 1 stg. heat, Adj. heater<br>Mercury<br>System: Heat-Off-Cool<br>Fan: Auto-On |
| 8403-019                     | T874C1000 | THERMOSTAT--1 stg. cool, 2 stg. heat, Adj. heater,<br>Mercury                                        |
| 8404-012                     | Q674A1001 | SUBBASE --System: Heat-Auto-Cool<br>Fan: Auto-On                                                     |

## III. CHARGING INSTRUCTIONS

### PRESSURE SERVICE PORTS

High and low pressure service ports are installed on all units so that the system operating pressures can be observed. Pressure tables can be found later in the manual covering all models. It is imperative to match the correct pressure table to the unit by model number.

### SYSTEM START-UP

The outdoor section of the air conditioner units are shipped with a factory R-22 charge sufficient for the nominal (size for size) matching "A" coil when used with 25' of interconnecting tubing. The units are shipped with the base valves in the closed position to contain the refrigerant charge within the unit.

1. For "S" models, connect a vacuum pump to both base valve service ports.
2. Evacuate the tubing and evaporator to 500 microns or less for a minimum of 30 minutes. Close the valve to the pump and wait for 15 minutes. The vacuum should not rise above 800 microns. If it rises above 800 or if you are not able to obtain 500 micron vacuum, pressurize with R-22, leak check, repair any leaks and repeat step 2.
3. Close valve to the vacuum pump and disconnect. Break the vacuum by opening both the suction and liquid line base valves to the fully open position and connect service gauges for pressure check.
4. Close disconnect switch and set the thermostat to cool and the temperature to the highest setting.
5. Check for proper operation of the indoor fan and outdoor unit.
6. Check and adjust charge if necessary. Refer to charge checking section.

## REFRIGERANT CHARGE CHECKING

1. After connecting the service gauges and allowing the unit to run for at least 10 minutes until pressures are stable, record the suction and discharge (liquid) pressure.
2. Install a thermometer on the suction line approximately 6" to 10" from the compressor on all models.
3. Determine superheat.

Refer to Table 6 to determine the saturated suction temperature.

Suction line temperature (from step 2) \_\_\_\_\_

Minus saturated suction temperature - \_\_\_\_\_

Equals--superheat \_\_\_\_\_

4. Measure outdoor temperature and return air dry bulb and wet bulb temperature and refer to Table 7 to determine the proper superheat setting.
5. Adjust the charge to the proper superheat by adding charge to lower and removing charge to raise the superheat.
6. Check final system operating pressures by comparing to the pressure tables later in this manual.

TABLE 6

| SATURATED SUCTION TEMPERATURE (R-22) |                                        |
|--------------------------------------|----------------------------------------|
| Suction Pressure PSIG                | Saturated Suction Temperature (Deg. F) |
| 50                                   | 26                                     |
| 53                                   | 28                                     |
| 55                                   | 30                                     |
| 58                                   | 32                                     |
| 61                                   | 34                                     |
| 63                                   | 36                                     |
| 65                                   | 38                                     |
| 67                                   | 39                                     |
| 70                                   | 41                                     |
| 73                                   | 43                                     |
| 76                                   | 45                                     |
| 79                                   | 47                                     |
| 82                                   | 49                                     |
| 86                                   | 51                                     |

TABLE 7

| SYSTEM SUPERHEAT                                 |                                            |    |     |    |
|--------------------------------------------------|--------------------------------------------|----|-----|----|
| Outdoor Ambient Temperature<br>(Deg. F Dry Bulb) | Return Air Temperature<br>Deg. F--Wet Bulb |    |     |    |
|                                                  | 59                                         | 63 | 67  | 71 |
| 105                                              | 1                                          | 1  | 5   |    |
| 95                                               | 1                                          | 3  | (8) | 20 |
| 90                                               | 1                                          | 7  | 14  | 26 |
| 85                                               | 3                                          | 9  | 19  | 33 |
| 80                                               | 8                                          | 14 | 25  | 39 |
| 75                                               | 10                                         | 20 | 30  | 42 |

TABLE 8

| TOTAL SYSTEM OPERATING CHARGE<br>(Includes charge for the basic outdoor unit, indoor coil and 25' of interconnecting tubing) |                |                         |
|------------------------------------------------------------------------------------------------------------------------------|----------------|-------------------------|
| Outdoor Section                                                                                                              | Indoor Section | Total R-22 Charge (Oz.) |
| 2412UACSA                                                                                                                    | A36AS-A        | 107 oz.                 |
|                                                                                                                              | BC24B          | 116 oz.                 |
| 3012UACSA                                                                                                                    | A36AS-A        | 100 oz.                 |
|                                                                                                                              | BC30B          | 102 oz.                 |
|                                                                                                                              | BC36B          | 110 oz.                 |
| 3612UACSA                                                                                                                    | A36AS-A        | 162 oz.                 |
|                                                                                                                              | A37AS-A        | 173 oz.                 |
|                                                                                                                              | BC36B          | 172 oz.                 |
| 4212UACSA                                                                                                                    | A48AS-A        | 213 oz.                 |
|                                                                                                                              | BC36B          | 197 oz.                 |
| 4812UACSA                                                                                                                    | A61AS-A        | 221 oz.                 |
|                                                                                                                              | BC48B          | 211 oz.                 |
|                                                                                                                              | BC60B          | 240 oz.                 |
| 6012UACSA, QA                                                                                                                | A61AS-A, AQ-A  | 215 oz.                 |
|                                                                                                                              | BC60B          | 230 oz.                 |

The above includes 25' of 3/8" diameter liquid line. For other than 25' and other tube sizes, adjust the total charge according to the following schedule.

| <u>Liquid Line Diameter</u> | <u>Oz, R-22 Per Ft.</u> |
|-----------------------------|-------------------------|
| 3/8"                        | .6                      |
| 1/2"                        | 1.2                     |

**INSTALLER NOTE:** Stamp or mark the final system charge determined above on the outdoor unit serial plate.

Examples: 3612UACSA and A36AS-A with 35' liquid line  
 $35' - 25' = 10' \times .6 = 6 \text{ oz.}$        $162 + 6 = 168 \text{ oz. Total}$

3612UACSA and A36AS-A with 18' liquid line  
 $25' - 18' = 7' \times .6 = 4.2 \text{ oz.}$        $162 - 4 = 158 \text{ oz. Total}$

**NOTE:** Round all decimals to nearest whole number.

## IV. SERVICE

### SERVICE HINTS

1. Caution homeowner to maintain clean air filters at all times. Also, not to needlessly close off supply and return air registers. This reduces air flow through the system, which shortens equipment service life as well as increasing operating costs.
2. Check all power fuses or circuit breakers to be sure that they are the correct rating.
3. Periodic cleaning of the outdoor coil to permit full and unrestricted air flow circulation is essential.

### FAN BLADE SETTING DIMENSIONS

Shown in the drawing below are the correct fan blade setting dimensions for proper air delivery across the outdoor coil.

Any service work requiring removal or adjustment in the fan and/or motor area will require that the dimensions below be checked and blade adjusted in or out on the motor shaft accordingly.

FIGURE 6

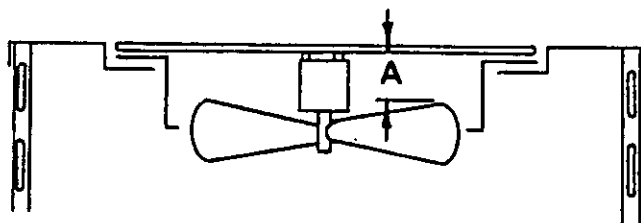


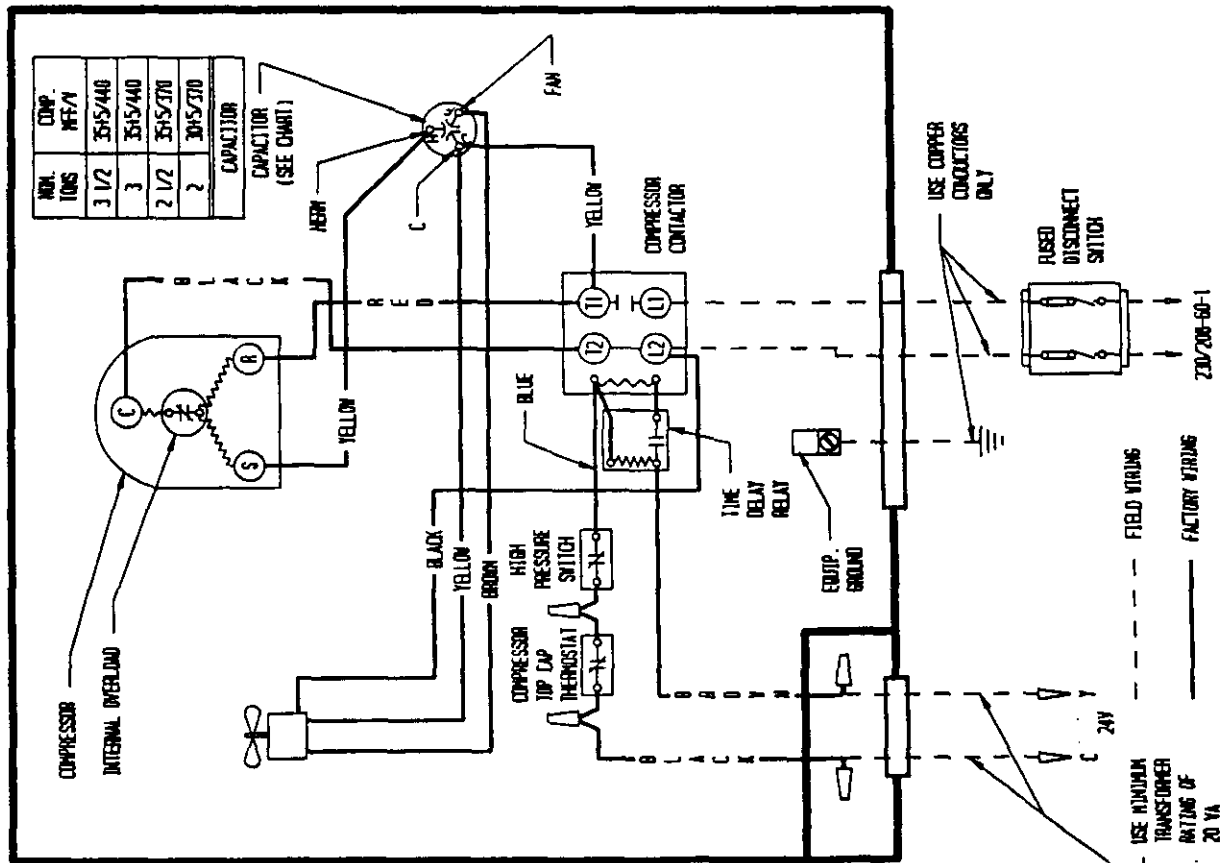
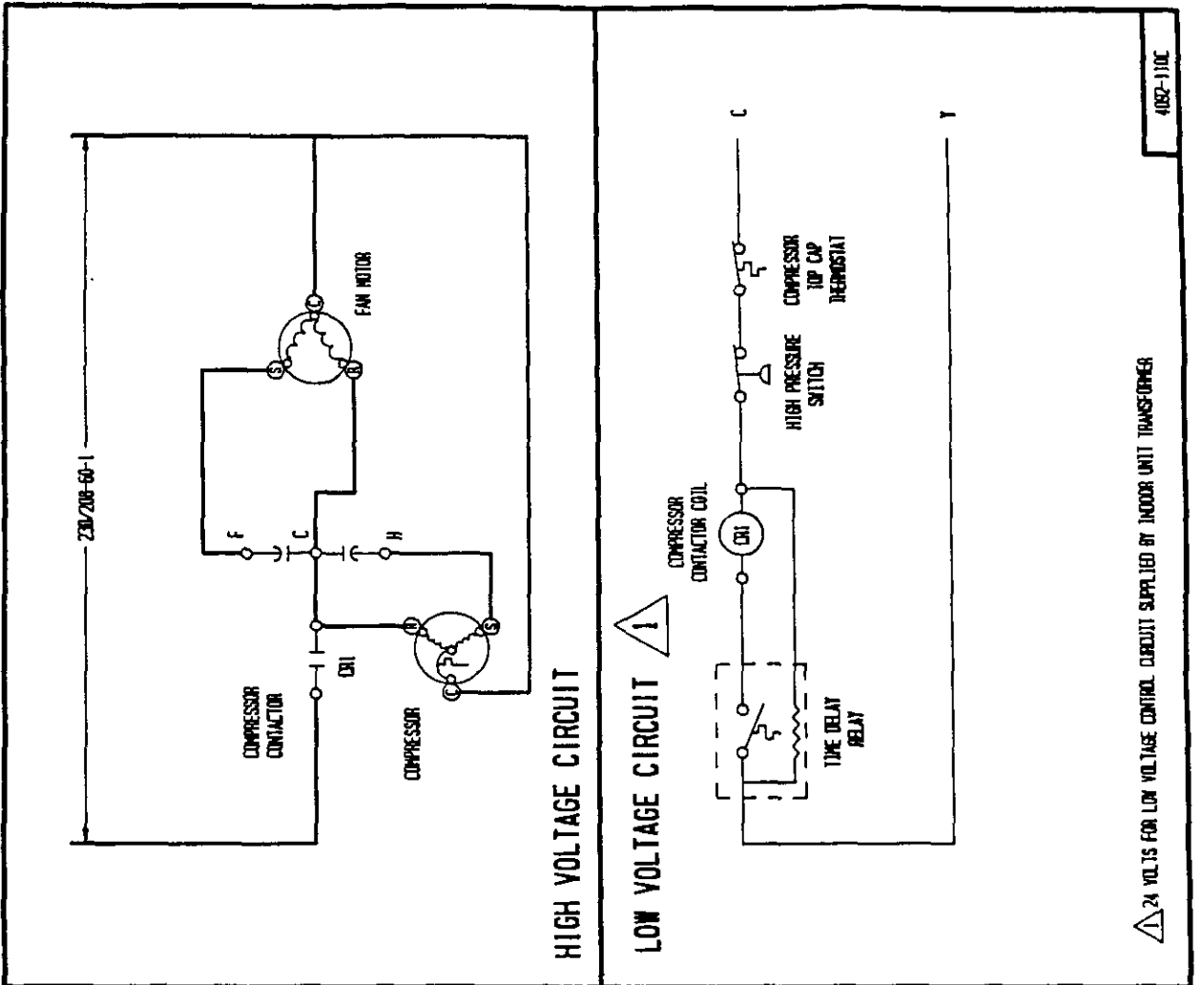
TABLE 9

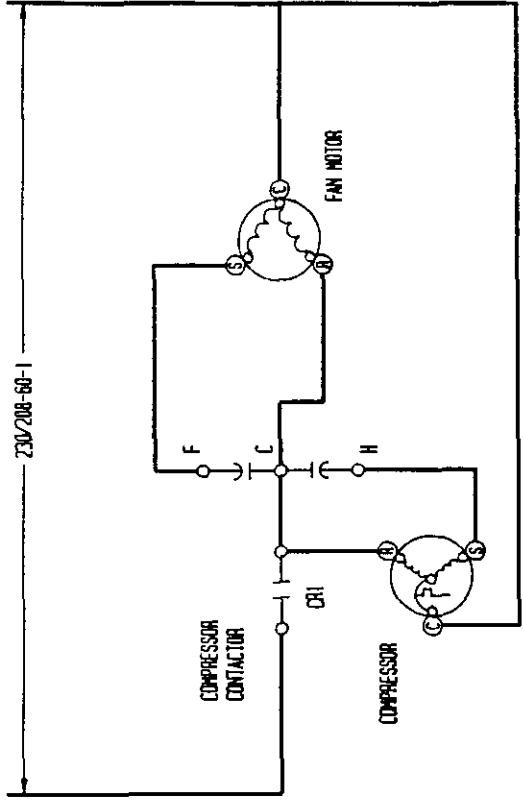
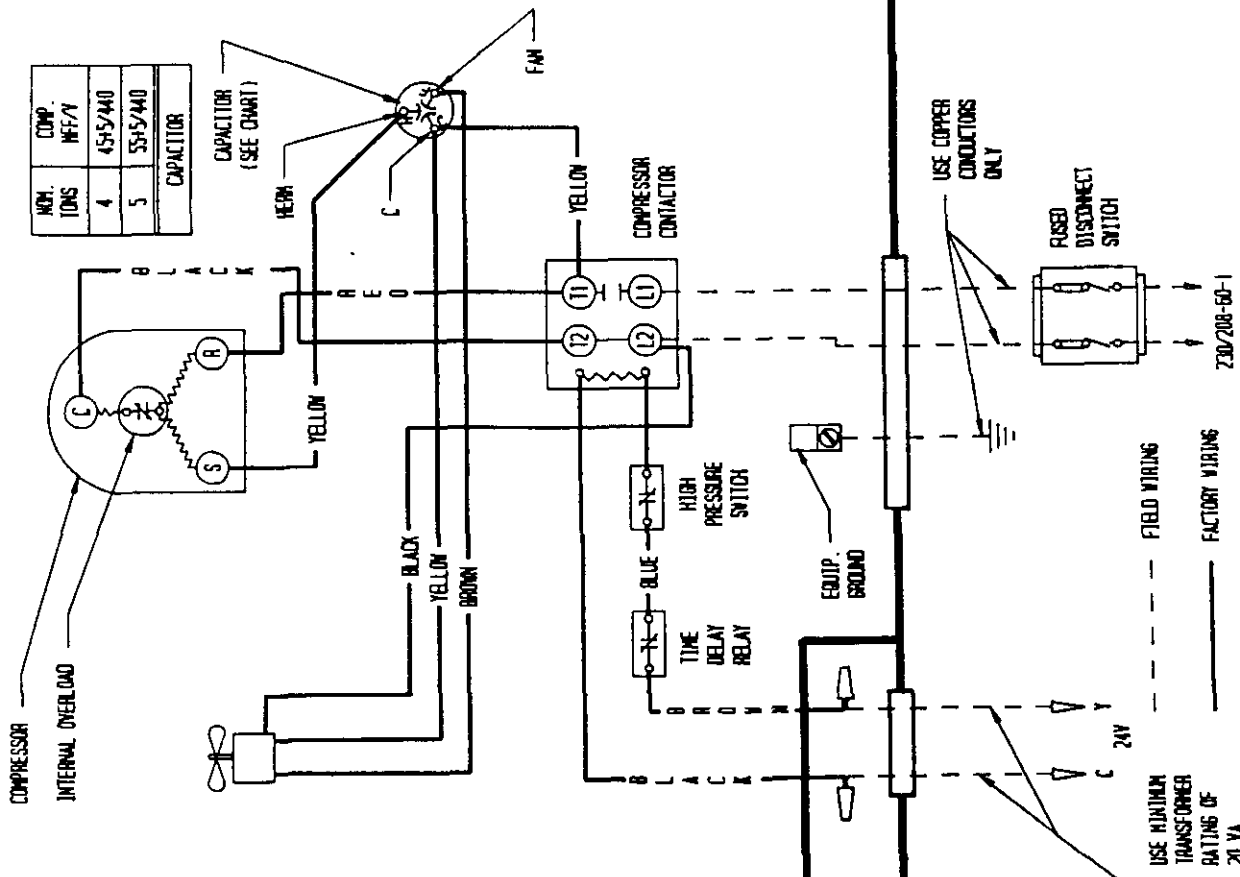
| Model                                   | Dimension A |
|-----------------------------------------|-------------|
| 2412UASA<br>3012UACSA<br>3612UACSA      | 3-1/2       |
| 4212UACSA<br>4812UACSA<br>6012UACSA, QA | 4           |

### UNBRAZING SYSTEM COMPONENTS

If the refrigerant charge is removed from a scroll equipped unit by bleeding the high side only, it is sometimes possible for the scrolls to seal, preventing pressure equalization through the compressor. This may leave low side shell and suction line tubing pressurized. If the brazing torch is then applied to the low side while the low side shell and suction line contains pressure, the pressurized refrigerant and oil mixture could ignite when it escapes and contacts the brazing flame. To prevent this occurrence, it is important to check both the high and low side with manifold gauges before unbrazing.

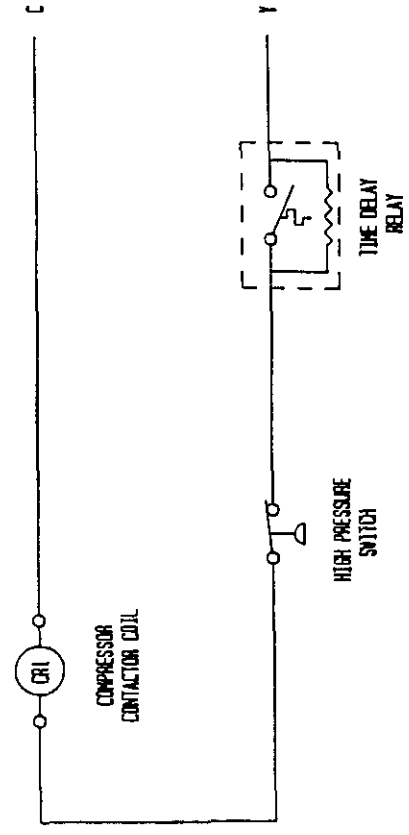






### HIGH VOLTAGE CIRCUIT

### LOW VOLTAGE CIRCUIT



⚠ 24 VOLTS FOR LOW VOLTAGE CONTROL CIRCUIT SUPPLIED BY INDOOR UNIT TRANSFORMER

| COOLING                        |                        |           | Air Temperature Entering Outdoor Coil Degree F |     |     |     |     |     |     |     |     |
|--------------------------------|------------------------|-----------|------------------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|
| Model                          | Return Air Temperature | Pressure  | °                                              | °   | °   | °   | °   | °   | °   | °   | °   |
|                                |                        |           | 75                                             | 80  | 85  | 90  | 95  | 100 | 105 | 110 | 115 |
| A36AS-A<br>Rated<br>CFM<br>820 | 75 deg. DB             | Low Side  | 68                                             | 71  | 73  | 75  | 77  | 78  | 79  | 80  | 80  |
|                                | 62 deg. WB             | High Side | 165                                            | 179 | 194 | 209 | 224 | 240 | 256 | 273 | 291 |
|                                | 80 deg. DB             | Low Side  | 74                                             | 76  | 78  | 80  | 82  | 83  | 85  | 85  | 86  |
|                                | 67 deg. WB             | High Side | 170                                            | 184 | 199 | 214 | 230 | 246 | 263 | 281 | 299 |
| BC24B<br>Rated<br>CFM<br>775   | 85 deg. DB             | Low Side  | 80                                             | 82  | 84  | 86  | 88  | 89  | 91  | 91  | 92  |
|                                | 72 deg. WB             | High Side | 177                                            | 191 | 206 | 222 | 238 | 255 | 272 | 290 | 309 |
|                                | 75 deg. DB             | Low Side  | 72                                             | 73  | 75  | 76  | 77  | 78  | 79  | 80  | 81  |
|                                | 62 deg. WB             | High Side | 172                                            | 186 | 201 | 215 | 230 | 245 | 260 | 276 | 292 |
| BC24B<br>Rated<br>CFM<br>775   | 80 deg. DB             | Low Side  | 78                                             | 79  | 81  | 82  | 83  | 84  | 85  | 86  | 87  |
|                                | 67 deg. WB             | High Side | 177                                            | 191 | 206 | 221 | 236 | 252 | 267 | 284 | 300 |
|                                | 85 deg. DB             | Low Side  | 84                                             | 85  | 87  | 88  | 89  | 90  | 91  | 92  | 93  |
|                                | 72 deg. WB             | High Side | 183                                            | 198 | 213 | 228 | 244 | 260 | 276 | 293 | 310 |

| COOLING                         |                        |           | Air Temperature Entering Outdoor Coil Degree F |     |     |     |     |     |     |     |     |
|---------------------------------|------------------------|-----------|------------------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|
| Model                           | Return Air Temperature | Pressure  | °                                              | °   | °   | °   | °   | °   | °   | °   | °   |
|                                 |                        |           | 75                                             | 80  | 85  | 90  | 95  | 100 | 105 | 110 | 115 |
| A36AS-A<br>Rated<br>CFM<br>1050 | 75 deg. DB             | Low Side  | 70                                             | 71  | 73  | 74  | 75  | 76  | 77  | 78  | 79  |
|                                 | 62 deg. WB             | High Side | 172                                            | 183 | 196 | 209 | 224 | 240 | 257 | 276 | 296 |
|                                 | 80 deg. DB             | Low Side  | 74                                             | 76  | 78  | 80  | 81  | 82  | 83  | 84  | 85  |
|                                 | 67 deg. WB             | High Side | 177                                            | 188 | 201 | 215 | 230 | 247 | 264 | 284 | 304 |
| BC30B<br>Rated<br>CFM<br>800    | 85 deg. DB             | Low Side  | 80                                             | 82  | 84  | 86  | 87  | 88  | 89  | 90  | 91  |
|                                 | 72 deg. WB             | High Side | 182                                            | 194 | 207 | 222 | 238 | 255 | 274 | 294 | 315 |
|                                 | 75 deg. DB             | Low Side  | 66                                             | 68  | 69  | 70  | 71  | 72  | 73  | 74  | 75  |
|                                 | 62 deg. WB             | High Side | 167                                            | 182 | 197 | 213 | 229 | 245 | 262 | 278 | 295 |
| BC36B<br>Rated<br>CFM<br>1050   | 80 deg. DB             | Low Side  | 71                                             | 76  | 74  | 75  | 76  | 77  | 78  | 79  | 80  |
|                                 | 67 deg. WB             | High Side | 171                                            | 187 | 203 | 219 | 235 | 252 | 268 | 286 | 303 |
|                                 | 85 deg. DB             | Low Side  | 76                                             | 78  | 79  | 80  | 81  | 82  | 83  | 85  | 86  |
|                                 | 72 deg. WB             | High Side | 176                                            | 192 | 209 | 226 | 243 | 260 | 278 | 295 | 313 |
| BC36B<br>Rated<br>CFM<br>1050   | 75 deg. DB             | Low Side  | 72                                             | 73  | 75  | 76  | 77  | 78  | 79  | 79  | 80  |
|                                 | 62 deg. WB             | High Side | 166                                            | 181 | 196 | 211 | 227 | 243 | 259 | 275 | 292 |
|                                 | 80 deg. DB             | Low Side  | 76                                             | 78  | 80  | 82  | 83  | 84  | 85  | 86  | 86  |
|                                 | 67 deg. WB             | High Side | 171                                            | 186 | 201 | 217 | 233 | 249 | 266 | 283 | 300 |
| BC36B<br>Rated<br>CFM<br>1050   | 85 deg. DB             | Low Side  | 82                                             | 84  | 86  | 88  | 89  | 90  | 91  | 92  | 92  |
|                                 | 72 deg. WB             | High Side | 177                                            | 193 | 208 | 225 | 241 | 258 | 275 | 292 | 310 |

Low side pressure  $\pm$  2 PSIG (suction line @ outdoor unit base valve)

High side pressure  $\pm$  5 PSIG (liquid line @ outdoor unit base valve)

Tables are based upon rated CFM (airflow) across the evaporator coil and should be found under section titled "Refrigerant Charge" elsewhere in manual. If there is any doubt as to correct operating charge being in the system, the charge should be removed, system evacuated, and recharged to serial plate instructions.

| COOLING                         |                        |           | Air Temperature Entering Outdoor Coil Degree F |     |     |     |     |     |     |     |     |
|---------------------------------|------------------------|-----------|------------------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|
| Model                           | Return Air Temperature | Pressure  | °                                              | °   | °   | °   | °   | °   | °   | °   | °   |
|                                 |                        |           | 75                                             | 80  | 85  | 90  | 95  | 100 | 105 | 110 | 115 |
| A36AS-A<br>Rated<br>CFM<br>1200 | 75 deg. DB             | Low Side  | 66                                             | 68  | 70  | 72  | 73  | 74  | 75  | 76  | 77  |
|                                 | 62 deg. WB             | High Side | 168                                            | 183 | 198 | 214 | 231 | 248 | 266 | 284 | 302 |
|                                 | 80 deg. DB             | Low Side  | 71                                             | 73  | 75  | 77  | 78  | 79  | 80  | 81  | 82  |
|                                 | 67 deg. WB             | High Side | 172                                            | 188 | 204 | 220 | 237 | 254 | 272 | 291 | 310 |
| A37AS-A<br>Rated<br>CFM<br>1200 | 85 deg. DB             | Low Side  | 76                                             | 78  | 80  | 82  | 84  | 85  | 87  | 87  | 88  |
|                                 | 72 deg. WB             | High Side | 177                                            | 193 | 210 | 227 | 245 | 263 | 282 | 301 | 320 |
|                                 | 75 deg. DB             | Low Side  | 69                                             | 71  | 73  | 75  | 77  | 79  | 80  | 81  | 82  |
|                                 | 62 deg. WB             | High Side | 173                                            | 189 | 205 | 221 | 238 | 255 | 272 | 290 | 308 |
| BC36B<br>Rated<br>CFM<br>1200   | 80 deg. DB             | Low Side  | 74                                             | 76  | 78  | 80  | 82  | 84  | 85  | 87  | 88  |
|                                 | 67 deg. WB             | High Side | 177                                            | 193 | 210 | 227 | 244 | 262 | 279 | 298 | 316 |
|                                 | 85 deg. DB             | Low Side  | 80                                             | 82  | 84  | 86  | 88  | 90  | 92  | 93  | 95  |
|                                 | 72 deg. WB             | High Side | 184                                            | 200 | 217 | 234 | 252 | 270 | 289 | 308 | 327 |
| BC36B<br>Rated<br>CFM<br>1200   | 75 deg. DB             | Low Side  | 66                                             | 67  | 69  | 70  | 72  | 74  | 75  | 77  | 78  |
|                                 | 62 deg. WB             | High Side | 168                                            | 184 | 199 | 215 | 230 | 245 | 261 | 276 | 292 |
|                                 | 80 deg. DB             | Low Side  | 71                                             | 72  | 74  | 75  | 77  | 79  | 80  | 82  | 83  |
|                                 | 67 deg. WB             | High Side | 173                                            | 189 | 204 | 220 | 236 | 252 | 268 | 283 | 299 |
| BC36B<br>Rated<br>CFM<br>1200   | 85 deg. DB             | Low Side  | 76                                             | 77  | 79  | 80  | 82  | 84  | 85  | 87  | 88  |
|                                 | 72 deg. WB             | High Side | 178                                            | 194 | 211 | 227 | 244 | 261 | 277 | 294 | 310 |

| COOLING                         |                        |           | Air Temperature Entering Outdoor Coil Degree F |     |     |     |     |     |     |     |     |
|---------------------------------|------------------------|-----------|------------------------------------------------|-----|-----|-----|-----|-----|-----|-----|-----|
| Model                           | Return Air Temperature | Pressure  | °                                              | °   | °   | °   | °   | °   | °   | °   | °   |
|                                 |                        |           | 75                                             | 80  | 85  | 90  | 95  | 100 | 105 | 110 | 115 |
| A48AS-A<br>Rated<br>CFM<br>1325 | 75 deg. DB             | Low Side  | 65                                             | 67  | 69  | 71  | 73  | 75  | 76  | 78  | 79  |
|                                 | 62 deg. WB             | High Side | 159                                            | 174 | 189 | 205 | 221 | 237 | 254 | 271 | 289 |
|                                 | 80 deg. DB             | Low Side  | 70                                             | 72  | 74  | 76  | 78  | 80  | 82  | 83  | 85  |
|                                 | 67 deg. WB             | High Side | 163                                            | 179 | 194 | 211 | 227 | 244 | 261 | 278 | 296 |
| BC36B<br>Rated<br>CFM<br>1240   | 85 deg. DB             | Low Side  | 74                                             | 77  | 79  | 82  | 84  | 86  | 88  | 90  | 91  |
|                                 | 72 deg. WB             | High Side | 168                                            | 184 | 201 | 218 | 235 | 252 | 270 | 288 | 306 |
|                                 | 75 deg. DB             | Low Side  | 61                                             | 64  | 66  | 68  | 70  | 71  | 72  | 73  | 73  |
|                                 | 62 deg. WB             | High Side | 156                                            | 170 | 185 | 200 | 216 | 232 | 249 | 266 | 283 |
| BC36B<br>Rated<br>CFM<br>1240   | 80 deg. DB             | Low Side  | 66                                             | 69  | 71  | 73  | 75  | 76  | 77  | 78  | 78  |
|                                 | 67 deg. WB             | High Side | 160                                            | 175 | 190 | 206 | 222 | 239 | 256 | 273 | 291 |
|                                 | 85 deg. DB             | Low Side  | 70                                             | 74  | 77  | 79  | 81  | 82  | 83  | 84  | 84  |
|                                 | 72 deg. WB             | High Side | 165                                            | 181 | 197 | 213 | 230 | 247 | 265 | 283 | 301 |

Low side pressure  $\pm$  2 PSIG (suction line @ outdoor unit base valve)

High side pressure  $\pm$  5 PSIG (liquid line @ outdoor unit base valve)

Tables are based upon rated CFM (airflow) across the evaporator coil and should be found under section titled "Refrigerant Charge" elsewhere in manual. If there is any doubt as to correct operating charge being in the system, the charge should be removed, system evacuated, and recharged to serial plate instructions.

| COOLING                         |                        |           | Air Temperature Entering Outdoor Coil Degree F |     |     |     |     |      |      |      |      |
|---------------------------------|------------------------|-----------|------------------------------------------------|-----|-----|-----|-----|------|------|------|------|
| Model                           | Return Air Temperature | Pressure  | 75°                                            | 80° | 85° | 90° | 95° | 100° | 105° | 110° | 115° |
| A61AS-A<br>Rated<br>CFM<br>1600 | 75 deg. DB             | Low Side  | 70                                             | 72  | 74  | 76  | 77  | 78   | 79   | 79   | 79   |
|                                 | 62 deg. WB             | High Side | 170                                            | 183 | 197 | 212 | 228 | 245  | 264  | 284  | 305  |
|                                 | 80 deg. DB             | Low Side  | 75                                             | 77  | 79  | 81  | 82  | 83   | 84   | 85   | 85   |
|                                 | 67 deg. WB             | High Side | 174                                            | 187 | 202 | 217 | 234 | 252  | 271  | 291  | 313  |
| BC48B<br>Rated<br>CFM<br>1600   | 85 deg. DB             | Low Side  | 81                                             | 83  | 85  | 87  | 88  | 89   | 90   | 91   | 91   |
|                                 | 72 deg. WB             | High Side | 179                                            | 193 | 208 | 225 | 242 | 261  | 281  | 302  | 324  |
|                                 | 75 deg. DB             | Low Side  | 63                                             | 66  | 69  | 71  | 73  | 75   | 76   | 77   | 78   |
|                                 | 62 deg. WB             | High Side | 168                                            | 180 | 193 | 208 | 224 | 241  | 260  | 280  | 302  |
| BC60B<br>Rated<br>CFM<br>1600   | 80 deg. DB             | Low Side  | 68                                             | 71  | 74  | 76  | 78  | 80   | 81   | 82   | 83   |
|                                 | 67 deg. WB             | High Side | 172                                            | 185 | 198 | 213 | 230 | 248  | 267  | 288  | 310  |
|                                 | 85 deg. DB             | Low Side  | 72                                             | 76  | 79  | 82  | 84  | 86   | 87   | 88   | 89   |
|                                 | 72 deg. WB             | High Side | 177                                            | 190 | 205 | 221 | 238 | 257  | 276  | 298  | 320  |
| BC60B<br>Rated<br>CFM<br>1600   | 75 deg. DB             | Low Side  | 69                                             | 72  | 74  | 76  | 78  | 79   | 80   | 81   | 81   |
|                                 | 62 deg. WB             | High Side | 170                                            | 184 | 199 | 214 | 230 | 246  | 263  | 281  | 299  |
|                                 | 80 deg. DB             | Low Side  | 75                                             | 77  | 79  | 81  | 83  | 84   | 86   | 86   | 87   |
|                                 | 67 deg. WB             | High Side | 175                                            | 189 | 204 | 220 | 236 | 253  | 270  | 288  | 307  |
| 1600                            | 85 deg. DB             | Low Side  | 81                                             | 83  | 85  | 87  | 89  | 90   | 92   | 92   | 93   |
|                                 | 72 deg. WB             | High Side | 179                                            | 195 | 211 | 227 | 244 | 261  | 279  | 298  | 307  |

| COOLING                                    |                        |           | Air Temperature Entering Outdoor Coil Degree F |     |     |     |     |      |      |      |      |
|--------------------------------------------|------------------------|-----------|------------------------------------------------|-----|-----|-----|-----|------|------|------|------|
| Model                                      | Return Air Temperature | Pressure  | 75°                                            | 80° | 85° | 90° | 95° | 100° | 105° | 110° | 115° |
| A61AQ-A<br>A61AS-A<br>Rated<br>CFM<br>1725 | 75 deg. DB             | Low Side  | 68                                             | 70  | 71  | 72  | 73  | 74   | 75   | 77   | 78   |
|                                            | 62 deg. WB             | High Side | 175                                            | 191 | 208 | 225 | 241 | 257  | 274  | 290  | 306  |
|                                            | 80 deg. DB             | Low Side  | 73                                             | 75  | 76  | 77  | 78  | 79   | 80   | 82   | 83   |
|                                            | 67 deg. WB             | High Side | 179                                            | 196 | 213 | 230 | 247 | 264  | 281  | 297  | 314  |
| BC60B<br>Rated<br>CFM<br>1800              | 85 deg. DB             | Low Side  | 79                                             | 81  | 82  | 83  | 84  | 85   | 86   | 88   | 89   |
|                                            | 72 deg. WB             | High Side | 186                                            | 203 | 220 | 238 | 255 | 272  | 290  | 307  | 324  |
|                                            | 75 deg. DB             | Low Side  | 68                                             | 70  | 72  | 74  | 75  | 76   | 77   | 78   | 78   |
|                                            | 62 deg. WB             | High Side | 177                                            | 192 | 207 | 223 | 240 | 257  | 275  | 293  | 312  |
| 1800                                       | 80 deg. DB             | Low Side  | 73                                             | 75  | 77  | 79  | 80  | 81   | 82   | 83   | 84   |
|                                            | 67 deg. WB             | High Side | 182                                            | 197 | 213 | 229 | 246 | 264  | 282  | 301  | 320  |
|                                            | 85 deg. DB             | Low Side  | 79                                             | 81  | 83  | 85  | 86  | 87   | 88   | 89   | 90   |
|                                            | 72 deg. WB             | High Side | 187                                            | 203 | 220 | 237 | 255 | 273  | 292  | 311  | 331  |

Low side pressure  $\pm$  2 PSIG (suction line @ outdoor unit base valve)

High side pressure  $\pm$  5 PSIG (liquid line @ outdoor unit base valve)

Tables are based upon rated CFM (airflow) across the evaporator coil and should be found under section titled "Refrigerant Charge" elsewhere in manual. If there is any doubt as to correct operating charge being in the system, the charge should be removed, system evacuated, and recharged to serial plate instructions.

