# **INSTALLATION INSTRUCTIONS**

# WALL MOUNTED PACKAGE AIR CONDITIONERS

WA181 WA241

> MANUAL 2100-200 REV. B SUPERSEDES REV. A FILE VOL. III, TAB 16

#### SECTION 1 --GETTING OTHER INFORMATION AND PUBLICATIONS

These publications can help you install the air conditioner or heat pump. You can usually find these at your local library or purchase them directly from the publisher. Be sure to consult current edition of each standard.

National Electrical Code

-ANSI/NFPA 70

Standard For The Installation Of

-ANSI/NFPA 90A

Air Conditioning and Ventilating Systems

Standard For Warm Air Heating and Air Conditioning Systems

-ANSI/NFPA 90B

Load Calculation For Residential Winter and Summer Air Conditioning -ACCA Manual J

Duct Design For Residential Winter and Summer Air Conditioning and Equipment Selection

-ACCA Manual O

#### FOR MORE INFORMATION, CONTACT THESE PUBLISHERS

ACCA:

AIR CONDITIONING CONTRACTORS OF AMERICA

1513 16th Street NW Washington, DC 20036

Telephone: (202) 483-9370 Fax: (202) 234-4721

ANSI:

AMERICAN NATIONAL STANDARDS INSTITUTE

1430 Broadway

New York, NY 10018

Telephone: (212) 354-3300 Fax: (212) 302-1286

ASHRAE: AMERICAN SOCIETY OF HEATING REFRIGERATING AND

AIR CONDITIONING ENGINEERS, INCORPORATED

1791 Tullie Circle, N.E. Atlanta, GA 30329-2305

Telephone: (404) 636-8400 Fax: (404) 321-5478

NFPA:

NATIONAL FIRE PROTECTION ASSOCIATION

Batterymarch Park P. O. Box 9101

Quincy, MA 02269-9901

Telephone: (800) 344-3555 Fax: (617) 984-7057

COPYRIGHT JUNE, 1992 BARD MANUFACTURING COMPANY BRYAN, OH 43506 USA

## TABLE OF CONTENTS

PART 1 WALL M																										
Air Conditioner W	lall Mo	unt 1	Mod	ie ì	1	Моп	ner	ıc l	at	ur	e															1
Shipping Damage .										-																1
General																										4
Duct Work																										4
Filters																										5
Fresh Air Intake																										5
Condensate Drain			•		•		•	•	•	•	•	•		•				•		•	•			•		5
PART 2 INSTAL	LATION																									
Wall Mounting Inf	ormati	on .						-						-												5
Mounting The Unit			•	•	•		•	•	•	•	•	•	•	•	•	٠	٠	٠		•	•		•	•	•	5
WIRING																										_
WiringMain Powe																										
Wiring: Low Volt	age W1	ring	•	•	٠	٠	•	•	•	•	•	٠	•	•	•	•	•	•	•	٠	•	•	٠	•	•	7
PART 3 START-																										
Important Install	er Not	е.	•				•	-							٠											9
Crankcase Heaters																										
Service Hints																										
Sequence of Opera	tion .					٠	•	-											-							9
Pressure Service	Ports			•	•	•	•	•	•		•	٠	•	•		•	•		•	•	•	•	•	•	•	10
PART 4 ~- TROUBL	ESHOOT	ING																								
Fan Blade Setting	Dimen	sion	S																							10
Removal of The Fa																										
Refrigerant Charg																										
Pressure Tables .																										
Optional Accessor																										

## FIGURES AND TABLES

Figure		
Figure 2		6
Figure :	B Unit 24V Terminal Board	8
Figure 4	Start-Up	9
Figure !	5 Fan Blade Setting	0
Table 1	Electric Heat Table	1
Table 2	Electrical Specifications	
Table 3	Thermostat Wire Sizes	
Table 4	Fan Blade Setting	
Table 5	Refrigerant Charge	
Table 6	Indoor Blower Performance	
Table 7	Recommended Operating Ranges	
Table 8	Maximum ESP of Operation	. 1
Table 9	CoolingPressure (PSI)	2
Table 10	Optional Accessories	3

#### PART 1 -- WALL MOUNT GENERAL INFORMATION

#### AIR CONDITIONER WALL MOUNT MODEL NOMENCLATURE

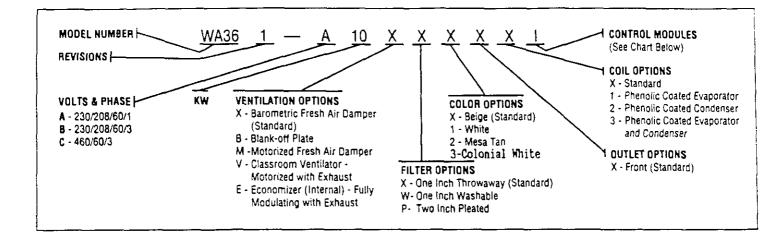


TABLE	<u>l</u>				LECTR	IC HEAT	TABL	<u> </u>				
Models		WA18	81- <b>A</b>			WA24	41-A			WA24	11-B	
	24	0-1	20	8-1	24	0-1	20	8-1	24	0-3	20	3-3
<u>KW</u>	A	BTU	A	BTU	A	BTU	A	BTU	λ	BTU	A	BTU
5	20.8	17065	18.1	12799	20.8	17065	18.1	12799				
8	33.3	27300	28.8	20475	33.3	27300	28.8	20475		l	<u> </u>	
10	41.6	34130	36.2	25598	41.6	34130	36.2	25598				
6									14.4	20500	12.5	15360
9									21.7	30600	18.7	23030

## SHIPPING DAMAGE

Upon receipt of equipment, the carton should be checked for external signs of shipping damage. If damage is found, the receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent.

SIZE SPECS FOR MIS-278

SIDE VIEW

BACK VIEW

-		
ď	T	i
F		í
-	>	
E	=	
		١
2	7	
L	1	

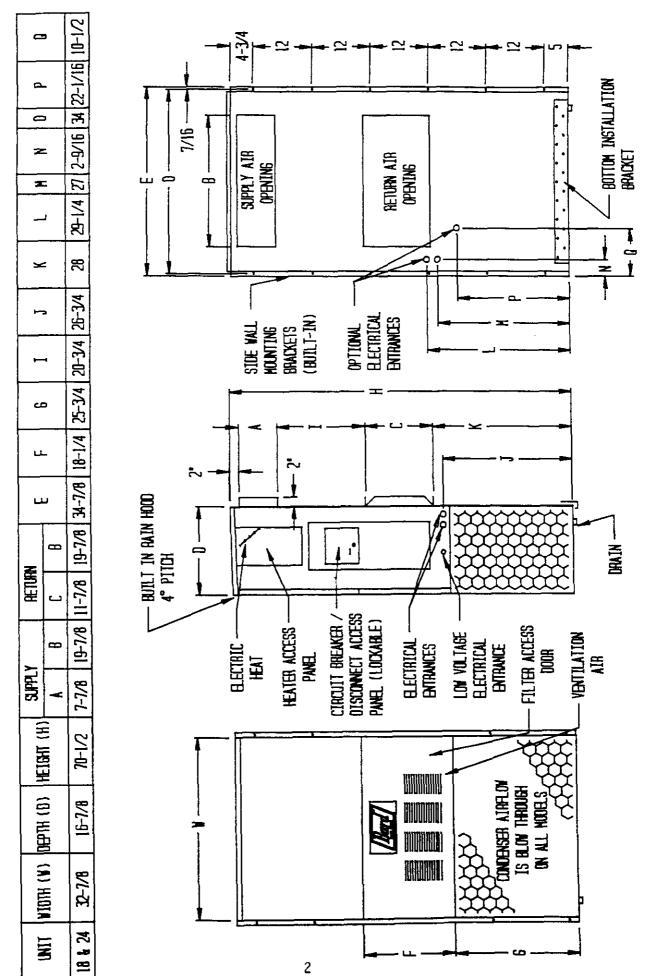


TABLE 2

SINGLE CIRCUIT										
Model	Rated Volts and Phase	No. Field Power Ckts.	(3) Minimum Circuit Ampacity	(1) Maximum External Fuse Or Circuit Breaker	(2) Field Power Wire Size	(2) Ground Wire Size				
WA181-A00, A0Z		1	14	20	14	12				
A05	230/208-1	1	28	30	10	10				
AO8		1	44	<b>4</b> 5	8	10				
A10		1	54	60	6	10				
WA241-A00, A0Z		1	15	20	14	12				
A05	230/208-1	1	28	30	10	10				
80A		1	44	45	8	10				
<u>A10</u>		11	54	60	6	10				
WA241-BOO, BOZ	230/208-3	1	11	15	14	12				
B06		1	_20	20	12	12				

- (1) Maximum size of the time delay fuse or HACR type circuit breaker for protection of field wiring conductors.
- (2) Based on 75°C copper wire. All wiring must conform to NEC and all local codes.
- (3) These "Minimum Circuit Ampacity" values are to be used for sizing the field power conductors. Refer to the National Electrical Code (latest revision), article 310 for power conductor sizing. Caution: When more than one field power conductor circuit is run thru one conduit, the conductors must be derated. Pay special attention to note 8 of table 310 regarding Ampacity Adjustment Factors when more than 3 conductors are in a raceway.

#### **GENERAL**

The equipment covered in this manual is to be installed by trained, experienced service and installation technicians.

The refrigerant system is completely assembled and charged. All internal wiring is complete.

The unit is designed for use with or without duct work. Flanges are provided for attaching the supply and return ducts.

These instructions explain the recommended method to install the air cooled self-contained unit and the electrical wiring connections to the unit.

These instructions and any instructions packaged with any separate equipment required to make up the entire air conditioning system should be carefully read before beginning the installation. Note particularly "Starting Procedure" and any tags and/or labels attached to the equipment.

While these instructions are intended as a general recommended guide, they do not supersede any national and/or local codes in any way. Authorities having jurisdiction should be consulted before the installation is made. See Page 1 for information on codes and standards.

Size of unit for a proposed installation should be based on heat loss calculation made according to methods of Air Conditioning Contractors of America (ACCA). The air duct should be installed in accordance with the Standards of the National Fire Protection Association for the Installation of Air Conditioning and Ventilating systems of Other Than Residence Type, NFPA No. 90A, and Residence Type Warm Air Heating and Air Conditioning Systems, NFPA No. 90B. Where local regulations are at a variance with instructions, installer should adhere to local codes.

#### **DUCT WORK**

All duct work, supply and return, must be properly sized for the design air flow requirement of the equipment. Air Conditioning Contractors of America (ACCA) is an excellent guide to proper sizing. All duct work or portions thereof not in the conditioned space should be properly insulated in order to both conserve energy and prevent condensation or moisture damage.

#### Refer to Table 8 for maximum static pressure available for duct design.

Design the duct work according to methods given by the Air Conditioning Contractors of America (ACCA). When duct runs through unheated spaces, it should be insulated with a minimum of one inch of insulation. Use insulation with a vapor barrier on the outside of the insulation. Flexible joints should be used to connect the duct work to the equipment in order to keep the noise transmission to a minimum.

Ducts through the walls must be insulated and all joints taped or sealed to prevent air or moisture entering the wall cavity.

Some installations may not require any return air duct. It is recommended that on this type of installation that a filter grille be located in the wall. Filters must be of sufficient size to allow a maximum velocity of 400 FPM.

NOTE: If no return air duct is used, applicable installation codes may limit this cabinet to installation only in a single story structure.

## **FILTERS**

A 1-inch throwaway filter is supplied with each unit. The filter slides into position making it easy to service. This filter can be serviced from the outside by removing the service door. A 1-inch washable filter and 2-inch pleated filter are also available as optional accessories. The internal filter brackets are adjustable to accommodate the 2-inch filter by loosening 2 screws in each bracket assembly and sliding the brackets apart to the required width and retightening the 4 screws.

#### FRESH AIR INTAKE

All units are built with a fresh air inlet slots punched in the service panel.

The fresh air damper assembly is standard equipment with the unit because of the variety of state or local codes requiring fresh air capability. It is shipped already attached to each unit.

All capacity, efficiency and cost of operation information as required for Department of Energy "Energyguide" Fact Sheets is based upon the fresh air blank-off plate in place and is recommended for maximum energy efficiency.

The blank-off plate is available upon request from the factory and is installed in place of the fresh air damper shipped with each unit.

#### CONDENSATE DRAIN

A plastic drain hose extends from the drain pan at the top of the unit down to the unit base. There are openings in the unit base for the drain hose to pass through. In the event the drain hose is connected to a drain system of some type, it must be an open or vented type system to assure proper drainage.

## PART 2 -- INSTALLATION INSTRUCTIONS

#### WALL MOUNTING INFORMATION

- 1. These units are secured by wall mounting brackets which secure the unit to the outside wall surface at both sides. A bottom mounting bracket is provided for ease of installation, but is not required.
- 2. On wood-frame walls, the wall construction must be strong and rigid enough to carry the weight of the unit without transmitting any unit vibration. MARNING: Fire hazard can result if 1/4-inch clearance to combustible materials for supply air duct is not maintained. See Figure 2.
- 3. Concrete block walls must be thoroughly inspected to insure that they are capable of carrying the weight of the installing unit.

#### MOUNTING THE UNIT

- 1. Two holes, for the supply and return air openings, must be cut through the wall as shown in Figure 2.
- 2. Locate and mark lag bolt locations and bottom mounting bracket location, if desired. See Figure 2.
- 3. Mount bottom mounting bracket, if used.
- 4. Position unit in opening and secure with 5/16 lag bolts; use flat washers on the lag bolts.
- 5. For additional mounting rigidity, the return air and supply air frames or collars can be drilled and screwed or welded to the structural wall itself (depending upon wall construction). Be sure to observe required clearance if combustible wall.
- 6. On side by side installations, maintain a minimum of 20 inches clearance on right side to allow access to control panel and heat strips and allow proper airflow to outcor coil.

FIGURE 2 MOUNTING INSTRUCTIONS

- YALL STRUCTURE SPPLY AIR DUCT RETURN ATR Operang 00 HEATER ACCESS -PAMEL PLASHING - (NATER SEAL) **™** 2. 12.000 9 00 -7.0007.000 -20.000 -20,000 2.000 1.00 7.000 3 13/16 12.000 2.000 900.21 00 2: 100 21 5.000

NOTE: IT IS RECOMMENDED THAT A BEAD OF SILICONE CAULKING BE PLACED BEHIND THE SIDE MOUNTING FLANGES AND UNDER THE TOP FLASHING AT TIME OF INSTALLATION.

#### WIRING--MAIN POWER

Refer to the unit rating plate for wire sizing information and maximum fuse or "HACR Type" circuit breaker size. Bach outdoor unit is marked with a "Minimum Circuit Ampacity". This means that the field wiring used must be sized to carry that amount of current. Depending on the installed KW of electric heat, there may be two field power circuits required. If this is the case, the unit serial plate will so indicate. All models are suitable only for connection with copper wire. Each unit and/or wiring diagram will be marked "Use Copper Conductors Only". These instructions MUST BE adhered to. Refer to the National Electrical Code (NEC) for complete current carrying capacity data on the various insulation grades of wiring material. All wiring must conform to NEC and all local codes.

The electrical data lists fuse and wire sizes (75°C copper) for all models, including the most commonly used heater sizes. Also shown are the number of field power circuits required for the various models with heaters.

The unit rating plate lists a "Maximum Time Delay Relay Fuse" or "BACR Type" circuit breaker that is to be used with the equipment. The correct size must be used for proper circuit protection and also to assure that there will be no nuisance tripping due to the momentary high starting current of the compressor motor.

The disconnect access door on this unit may be locked to prevent unauthorized access to the disconnect. To convert for the locking capability, bend the tab located in the bottom left hand corner of the disconnect opening under the disconnect access panel straight out. This tab will now line up with the slot in the door. When shut, a padlock may be placed through the hole in the tab preventing entry.

## WIRING: LOW VOLTAGE WIRING

230/208V, 1 phase and 3 phase equipment dual primary voltage transformers. All equipment leaves the factory wired on 240V tap. For 208V operation, reconnect from 240V to 208V tap. The acceptable operating voltage range for the 240 and 208V taps are:

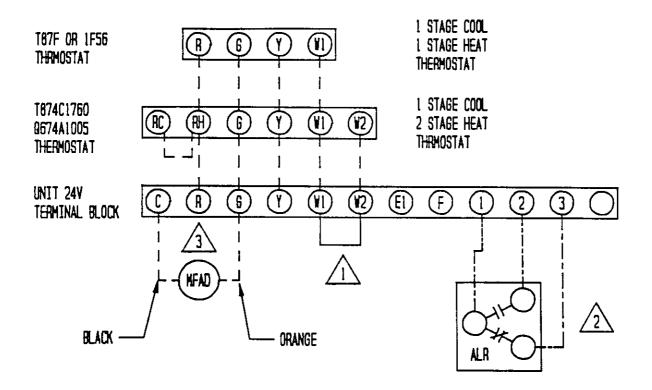
<u>TAP</u>	RANGE_					
240	253 - 216					
208	220 - 187					

NOTE: The voltage should be measured at the field power connection point in the unit and while the unit is operating at full load (maximum amperage operating condition).

Five (5) wires should be run from thermostat subbase to the 24V terminal board in the unit. A five conductor, 18 gauge copper, color-coded thermostat cable is recommended. The connection points are shown in Figure 3.

TABLE 3	THERMO	STAT WIRE SIZE	
Transformer VA	<u>ELA</u>	<u>Wire Gauge</u>	Maximum Distance In Feet
55	2.3	20 Gauge	<b>4</b> 5
		18	60
		16	100
		14 "	160
		12 "	250

FIGURE 3 LOW VOLTAGE WIRING





REMOVE JUMPER FOR 2 STAGE ELECTRIC HEAT ON UNITS WITH 15 OR MORE KW

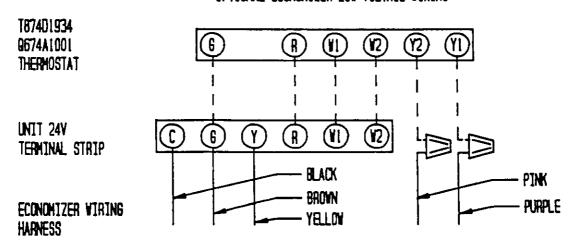


OPTIONAL ALARM RELAY PROVIDED ON UNITS WITH CONTROL MODULE "M" OR "J" INSTALLED. CONTACT RATING 24VAC • 125VA



OPTIONAL MOTORIZED FRESH AIR DAMPER SUGGESTED HOOK UP

## OPTIONAL ECONOMIZER LOW VOLTAGE WIRING



#### PART 3 -- START-UP

#### IMPORTANT INSTALLER NOTE

For improved start-up performance, wash the indoor coil with a dishwater detergent.

#### CRANKCASE HEATERS

All units are provided with some form of compressor crankcase heat.

All single and three phase models have an insertion well-type heater located in the lower section of the compressor housing. This is a self-regulating type heater that draws only enough power to maintain the compressor at a safe temperature.

Some form of crankcase heat is essential to prevent liquid refrigerant from migrating to the compressor, causing oil pump out on compressor start-up and possible valve failure due to compressing a liquid.

The decal in Figure 4 is affixed to all outdoor units detailing start-up procedure. This is very important. Please read carefully.

#### FIGURE 4

## **IMPORTANT**

THESE PROCEDURES MUST BE FOLLOWED AT INITIAL START-UP AND AT ANY TIME POWER HAS BEEN REMOVED FOR 12 HOURS OR LONGER.

TO PREVENT COMPRESSOR DAMAGE WHICH MAY RESULT FROM THE PRESENCE OF LIQUID REFRIGERANT IN THE COMPRESSOR CRANKCASE

- 1. MAKE CERTAIN THE ROOM THERMO-STAT IS IN THE OFF POSITION (THE COMPRESSOR IS NOT TO OPERATE).
- 2. APPLY POWER BY CLOSING THE SYSTEM DISCONNECT SWITCH THIS ENERGIZES THE COMPRESSOR HEATER WHICH EVAPORATES THE LIQUID REFRIGERANT IN THE CRANKCASE.
- 3. ALLOW 4 HOURS OR 60 MINUTES PER POUND OF REFRIGERANT IN THE SYS-TEM AS NOTED ON THE UNIT RATING PLATE, WHICHEVER IS GREATER.
- 4. AFTER PROPERLY ELAPSED TIME THE THERMOSTAT MAY BE SET TO OPERTHE COMPRESSOR.
- 5. EXCEPT AS REQUIRED FOR SAFETY WHILE SERVICING DO NOT OPEN SYSTEM DISCONNECT SWITCH.

7961-061

#### SERVICE HINTS

- 1. Caution homeowner to maintain clean air filters at all times. Also, not to needlessly close off supply and return air registers. This reduces air flow through the system, which shortens equipment service life as well as increasing operating costs.
- 2. Switching to heating cycle at 75°F or higher outside temperature may cause a nuisance trip of the remote reset high pressure switch. Turn thermostat off, then on to reset the high pressure switch.
- 3. The heat pump wall thermostats perform multiple functions. Be sure that all function switches are correctly set for the desired operating mode before trying to diagnose any reported service problems.
- 4. Check all power fuses or circuit breakers to be sure they are the correct rating.
- 5. Periodic cleaning of the outdoor coil to permit full and unrestricted airflow circulation is essential.

#### SEQUENCE OF OPERATION

COOLING--Circuit R-Y makes at thermostat pulling in compressor contactor, starting the compressor and outdoor motor. The G (indoor motor) circuit is automatically completed on any call for cooling operation or can be energized by manual fan switch on subbase for constant air circulation. On a call for heating, circuit R-Wl make at the thermostat pulling in heat contact for the strip heat and blower operation. On a call for second stage heat, R-W2 makes bringing on second heat contactor, if so equipped.

#### PRESSURE SERVICE PORTS

Bigh and low pressure service ports are installed on all units so that the system operating pressures can be observed. Pressure curves can be found later in the manual covering all models. It is imperative to match the correct pressure curve to the unit by model number.

#### PART 4 -- TROUBLESHOOTING

#### FAN BLADE SETTING DIMENSIONS

Shown in the drawing below are the correct fan blade setting dimensions for proper air delivery across the outdoor coil.

Any service work requiring removal or adjustment in the fan and/or motor area will require that the dimensions below be checked and blade adjusted in or out on the motor shaft accordingly.

FIGURE 5

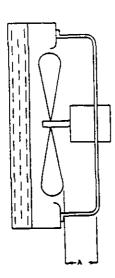


TABLE 4	·
Model	Dimension A
WA181 WA241	1.00

#### REMOVAL OF THE FAN SHROUD

- 1. Diconnect all power to unit.
- 2. Remove the screws holding both grills--one on each side of unit--and remove grills.
- 3. Remove screws holding fan shroud to condenser and bottom. (9) screws.
- 4. Unwire condenser fan motor.
- 5. Slide complete motor, fam blade, and shroud assembly out the left side of the unit.
- 6. Service motor/fan as needed.
- 7. Reverse steps to reinstall.

#### REFRIGERANT CHARGE

The correct system R-22 charge is shown on the unit rating plate. Optimum unit performance will occur with a refrigerant charge resulting in a suction line temperature (6" from compressor) as shown in the following table:

TABLE 5

	Rated	95° F	82° F
Model	Airflow	OD Temperature	OD Temperature
WA181	650	51 - 53	63 - 65
WA241	800	61 - 63	63 - 65

The above suction line temperatures are based upon 80° F dry/bulb/67°P wet bulb (50 percent R.H.) temperature and rated airflow across the evaporator during cooling cycle.

TABLE 6 INDOOR BLOWER PERFORMANCE--CFM @ 230V

1	1
B.S.P.	WA181, WA241
In <b>H</b> 2O	230V
<u> </u>	Dry_ / Wet
.0	1020 / 975
.1	960 / 905
.2	865 / 800
.3	820 / 735
.4	735 / 650
.5	615 / 535

TABLE 7

Model	Rated CFM*	Rated BSP*	Recommended Airflow Range
WA181	650	.40	575 - 725
WA241	800	.20	700 - 950
*Rated	CFM and	BSP on 1	high speed tap.

MAXIMUM ESP OF OPERATION

TABLE 8	K)	LECTRIC HEA	AT ONLY
Но	iel	Low Speed	High Speed
	<b>A00</b>	.50	.50
WA181	A05	.50	,50
WA241	A08	.50	.50
	B00	.50	.50
WA241	806	.50	.50

Values shown are for units equipped with STD 1" throw-away filter or 1" washable filter. Derate RSP by .15 for 2" pleated filters.

TABLE 9

#### COOLING

Air Temperature Entering Outdoor Coil °F Return Air Model Temperature Pressure 75 deg. DB Low Side 62 deq. WB High Side Low Side WA181 80 deg. DB 67 deg. WB High Side 85 deg. DB Low Side 72 deq. WB High Side <u> 22</u>1 75 deg. DB Low Side 62 deq. WB High Side WA241 80 deg. DB Low Side 67 deg. WB High Side 85 deg. DB Low Side 72 deq. WB High Side 

Low side pressure ± 2 PSIG High side pressure + 5 PSIG

Tables are based upon rated CFM (airflow) across the evaporator coil and should be found under section titled "Refrigerant Charge" elsewhere in manual. If there is any doubt as to correct operating charge being in the system, the charge should be removed, system evacuated, and recharged to serial plate instructions.

TABLE 10	OPTIONAL ACCESSORIES		_	
Model		W	W	W
		A	A	A
	Description	1	2	2
		8	4	4
		1	1	1
		-	- 1	- [
		A	A	В
EHWAO2-AO5	Heater Packages	Х	Х	
RHMYOS-YOS	Heater Packages	Х	х	
BHWAO2-A10	Heater Packages	х	Х	
KHWA24-B06	Heater Packages	<u> </u>		R
BOP-2	Blank Off Plate	ĸ	X	X
BFAD-2	Barometric Fresh Air Damper	х	Х	X
MFAD-2	Motorized Fresh Air Damper	X	X	X
CRV-2	Classroom Ventilator With Exhaust	x	X	х
BIFM-2	Economizer With Exhaust	Х	X.	x
CMA-1	High Pressure Control (HPC)	Х	Х	Х
CMA-2	Low Pressure Control (LPC)	X	Х	x
CMA-4	Low and High Pressure Control	X	Х	x
CMA-5	Time Delay Relay (TDR)	X	Х	х
CMA-6	Low Ambient Control (LAC)	ж	Х	x
CMA-8	TDR + HPC	X	X	X
CMA-10	LPC + HPC + TDR	X	X_	X
CMA-11	LPC + HPC + LAC	X	X	X
CMA-12	LAC + TDR	X	X	x
CMA-13	LPC + HPC + TDR + LAC	X	X	Х
CMC-15	Start Kit	X	X	
WMCB~02A	Circuit Breaker Kits	×	X	]
WMCB-01B	Circuit Breaker Kits		$oxed{oxed}$	X

