INSTALLATION INSTRUCTIONS

WALL MOUNTED PACKAGE AIR CONDITIONERS

MODELS
WA181
WA241

DATE: 05-29-94

MANUAL 2100-200 REV. G SUPERSEDES REV. F FILE VOL. III, TAB 16

SECTION 1 -- GETTING OTHER INFORMATION AND PUBLICATIONS

These publications can help you install the air conditioner or heat pump. You can usually find these at your local library or purchase them directly from the publisher. Be sure to consult current edition of each standard.

National Electrical Code

-ANSI/NFPA 70

Standard For The Installation Of

-ANSI/NFPA 90A

Air Conditioning and Ventilating Systems

Standard For Warm Air Heating and Air Conditioning Systems

-ANSI/NFPA 90B

Load Calculation For Residential Winter and Summer Air Conditioning -ACCA Manual J

Duct Design For Residential Winter and Summer Air Conditioning and Equipment Selection

-ACCA Manual D

FOR MORE INFORMATION, CONTACT THESE PUBLISHERS

ACCA:

AIR CONDITIONING CONTRACTORS OF AMERICA

1513 16th Street NW Washington, DC 20036

Telephone: (202) 483-9370

Fax: (202) 234-4721

ANSI:

AMERICAN NATIONAL STANDARDS INSTITUTE

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New York, NY 10036

Telephone: (212) 642-4900 Fax: (212) 302-1286

ASHRAE: AMERICAN SOCIETY OF HEATING REFRIGERATING AND

AIR CONDITIONING ENGINEERS, INCORPORATED

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Telephone: (404) 636-8400

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NFPA:

NATIONAL FIRE PROTECTION ASSOCIATION

Batterymarch Park P. O. Box 9101

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Manufactured under the following U.S. patent numbers 5,301,744; 5,002,116; 4,924,934; 4,875,520; 4,825,936; 4,432,409. Other patents pending.

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TABLE OF CONTENTS

PART I WALL MOUNT																									
Air Conditioner Wall Mou	ınt l	doc	de '	1 1	Ю	ner	1C	lat	ur	.e															1
Shipping Damage											-														1
General																									
Duct Work																									
Filters																									5
Fresh Air Intake																	_								5
Condensate Drain																									
	•	•	Ť	-	•	•	•	•	·	·		-	-	•	•	•		•	Ť	•	•	•	•	•	Ĭ
PART 2 INSTALLATION																									
Wall Mounting Information	n .																								5
Mounting The Unit		٠	٠	•	•	٠	•	٠		•	•	•	•	•	•	•	•	•	•	•	•			•	5
WIRING																									
WiringMain Power				-		•																			7
Wiring: Low Voltage Wir	ing		٠	•	٠	•	•	•	•	•	٠				•	•		٠			٠	٠	•	•	7
PART 3 START-UP																									
Important Installer Note																									9
Crankcase Heaters																									9
Service Hints																	-								9
Sequence of Operation .																									9
Pressure Service Ports																									
PART 4 TROUBLESHOOT	NG																								
Fan Blade Setting Dimens	lon	s																							10
Removal of The Fan Shrou	ıd .																								10
Refrigerant Charge																									11
Pressure Tables																									
Optional Accessories																									

FIGURES AND TABLES

Figure 1	Unit Dimensions	
Figure 2	Mounting Locations	,
Figure 3	Unit 24V Terminal Board	ŝ
Figure 4	Start-Up)
Figure 5	Fan Blade Setting	j
Table 1	Electric Heat Table	Ĺ
Table 2	Electrical Specifications	
Table 3	Thermostat Wire Sizes	
Table 4	Fan Blade Setting	
Table 5	Refrigerant Charge	í
Table 6	Indoor Blower Performance	
Table 7	Recommended Operating Ranges	
Table 8	Maximum ESP of Operation	
Table 9	Continue Descript (DCI)	,
	CoolingPressure (PSI)	
Table 10	Optional Accessories	3

PART 1 -- WALL MOUNT GENERAL INFORMATION

AIR CONDITIONER WALL MOUNT MODEL NOMENCLATURE

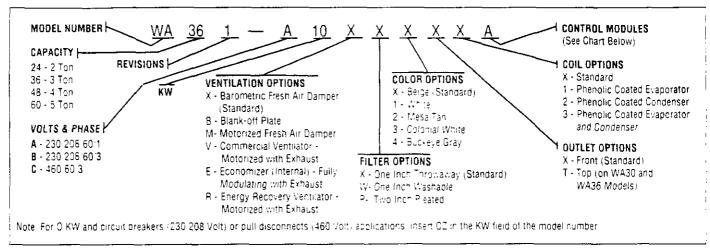


TABLE	<u> </u>			1	ELECTR	IC HEAT	TABL	E						
Models	els WAI81-A					WA241-A				HA24 <u>1</u> -B				
1	240	0-1	20	8-1	240	0-1	20	8-1	240	0-3	20	8-3		
KW	A	BTU	A	BTU	A	BTU	A	BTU	A	BTU	A	BTU		
4					16.7	13650	14.4	10240						
5	20.8	17065	18.1	12800	20.8	17065	18.1	12800						
8	33.3	27300	28.8	20475	33.3	27300	28.8	20475						
10	41.6	34130	36.2	25600	41.6	34130	36.2	25600						
6									14.4	20500	12.5	15360		
9							<u> </u>		21.7	30600	18.7	23030		

SHIPPING DAMAGE

Upon receipt of equipment, the carton should be checked for external signs of shipping damage. If damage is found, the receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent.

FIGURE 1 Size Specs for Mis-278

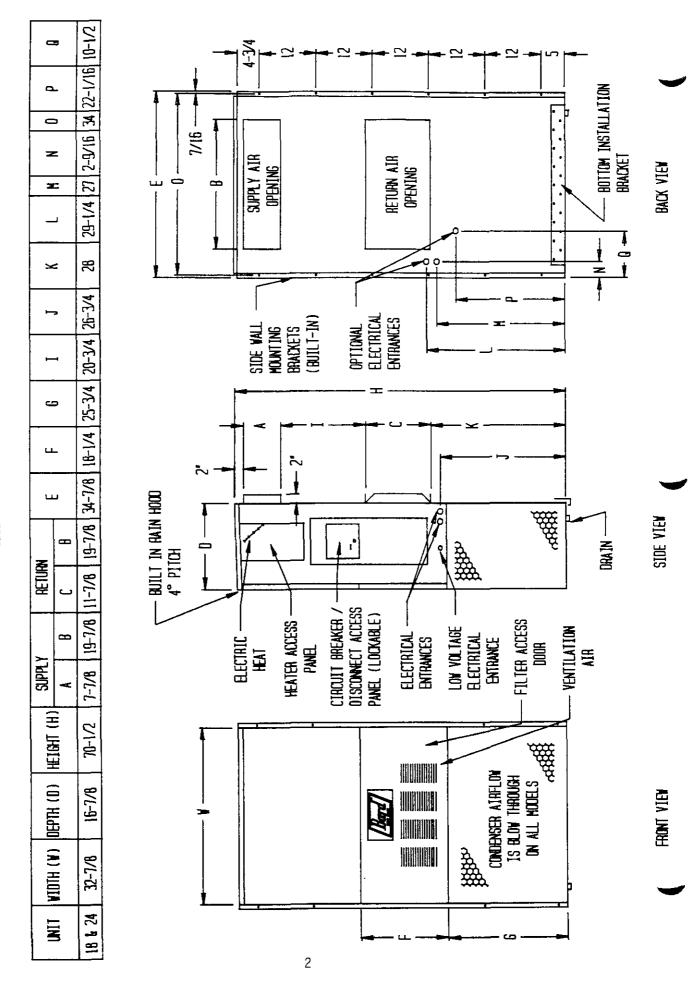


TABLE 2

SINGLE CIRCUIT											
Model	Rated Volts and Phase	No. Field Power Ckts.	(3) Minimum Circuit Ampacity	(1) Maximum External Fuse Or Circuit Breaker	(2) Field Power Wire Size	(2) Ground Wire Size					
WA181-A00,A0Z		1	16	20	12	12					
A05	230/208-1	1	30	30	10	10					
A08		1	45	45	8	10					
A10		11	56	60	6	10					
WA241-A00,A0Z		1	17	20	12	12					
A04		1	24	25	10	10					
A05	230/208-1	l	30	30	10	10					
A08		1	45	45	8	10					
A10		1	56	50	_6	10					
WA241-BOO.BOZ	230/208-3	1	13	15	14	12					
806		1	22	25	10	10					

- (1) Maximum size of the time delay fuse or NACR type circuit breaker for protection of field wiring conductors.
- (2) Based on 75°C copper wire. All wiring must conform to NEC and all local codes.
- (3) These "Minimum Circuit Ampacity" values are to be used for sizing the field power conductors. Refer to the National Electrical Code (latest revision), article 310 for power conductor sizing. Caution: When more than one field power conductor circuit is run thru one conduit, the conductors must be derated. Pay special attention to note 8 of table 310 regarding Ampacity Adjustment Factors when more than 3 conductors are in a raceway.

GENERAL

The equipment covered in this manual is to be installed by trained, experienced service and installation technicians.

The refrigerant system is completely assembled and charged. All internal wiring is complete.

The unit is designed for use with or without duct work. Flanges are provided for attaching the supply and return ducts.

These instructions explain the recommended method to install the air cooled self-contained unit and the electrical wiring connections to the unit.

These instructions and any instructions packaged with any separate equipment required to make up the entire air conditioning system should be carefully read before beginning the installation. Note particularly "Starting Procedure" and any tags and/or labels attached to the equipment.

While these instructions are intended as a general recommended guide, they do not supersede any national and/or local codes in any way. Authorities having jurisdiction should be consulted before the installation is made. See Page 1 for information on codes and standards.

Size of unit for a proposed installation should be based on heat loss calculation made according to methods of Air Conditioning Contractors of America (ACCA). The air duct should be installed in accordance with the Standards of the National Fire Protection Association for the Installation of Air Conditioning and Ventilating systems of Other Than Residence Type, NFPA No. 90A, and Residence Type Warm Air Heating and Air Conditioning Systems, NFPA No. 90B. Where local regulations are at a variance with instructions, installer should adhere to local codes.

DUCT WORK

Any heat pump is more critical of proper operating charge and an adequate duct system than a straight air conditioning unit. All duct work, supply and return, must be properly sized for the design air flow requirement of the equipment. Air Conditioning Contractors of America (ACCA) is an excellent guide to proper sizing. All duct work or portions thereof not in the conditioned space should be properly insulated in order to both conserve energy and prevent condensation or moisture damage.

Refer to Table 10 for maximum static pressure available for duct design.

Design the duct work according to methods given by the Air Conditioning Contractors of America (ACCA). When duct runs through unheated spaces, it should be insulated with a minimum of one inch of insulation. Use insulation with a vapor barrier on the outside of the insulation. Flexible joints should be used to connect the duct work to the equipment in order to keep the noise transmission to a minimum.

A 1/4-inch clearance to combustible material for the first three feet of duct attached to the outlet air frame is required. See Pages 5, 6 and 7 Wall Mounting Instructions and Figures 2 and 2A for further details.

Ducts through the walls must be insulated and all joints taped or sealed to prevent air or moisture entering the wall cavity.

CAUTION: Some installations may not require any return air duct. A metallic return air grille is required with installations not requiring a return air duct. The spacing between louvers on the grille shall not be larger than 5/8 inches.

Any grille that meets the 5/8 inch louver criteria, may be used. It is recommended that Bard Return Air Grille Kit RG2 thru RG5 or RFG2 thru RFG5 be installed when no return duct is used. Contact distributor or factory for ordering information. If using a return air filter grille, filters must be of sufficient size to allow a maximum velocity of 400 fpm.

NOTE: If no return air duct is used, applicable installation codes may limit this cabinet to installation only in a single story structure.

FILTERS

A 1-inch throwaway filter is supplied with each unit. The filter slides into position making it easy to service. This filter can be serviced from the outside by removing the service door. A 1-inch washable filter and 2-inch pleated filter are also available as optional accessories. The internal filter brackets are adjustable to accommodate the 2-inch filter by loosening 2 screws in each bracket assembly and sliding the brackets apart to the required width and retightening the 4 screws.

FRESH AIR INTAKE

All units are built with a fresh air inlet slots punched in the service panel.

The fresh air damper assembly is standard equipment with the unit because of the variety of state or local codes requiring fresh air capability. It is shipped already attached to each unit.

All capacity, efficiency and cost of operation information as required for Department of Energy "Energyguide" Fact Sheets is based upon the fresh air blank-off plate in place and is recommended for maximum energy efficiency.

The blank-off plate is available upon request from the factory and is installed in place of the fresh air damper shipped with each unit.

CONDENSATE DRAIN

A plastic drain hose extends from the drain pan at the top of the unit down to the unit base. There are openings in the unit base for the drain hose to pass through. In the event the drain hose is connected to a drain system of some type, it must be an open or vented type system to assure proper drainage.

PART 2 -- INSTALLATION INSTRUCTIONS

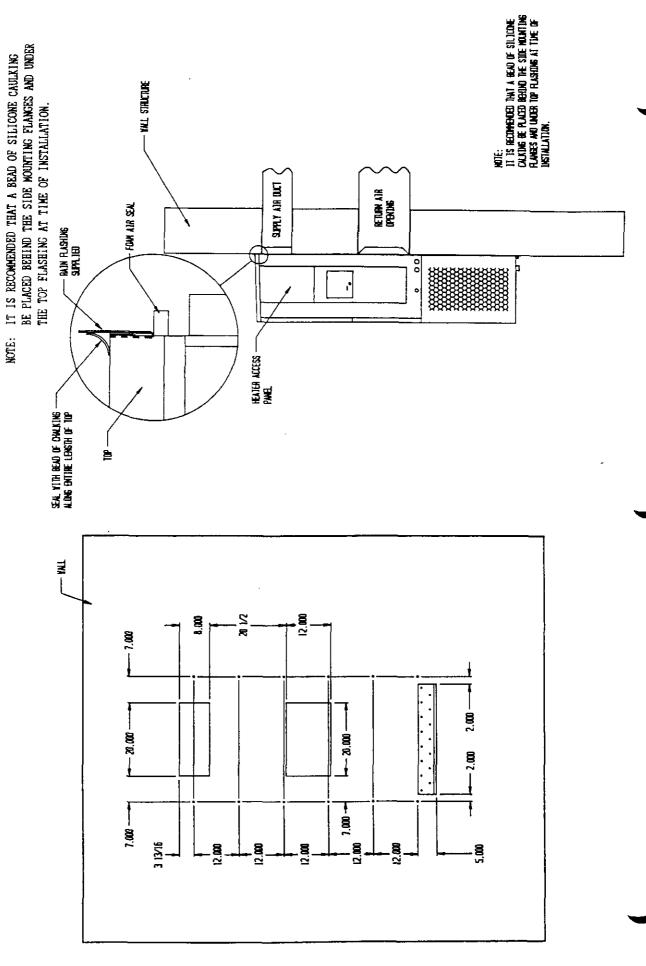
WALL MOUNTING INFORMATION

- 1. These units are secured by wall mounting brackets which secure the unit to the outside wall surface at both sides. A bottom mounting bracket is provided for ease of installation, but is not required.
- 2. On wood-frame walls, the wall construction must be strong and rigid enough to carry the weight of the unit without transmitting any unit vibration.
- Concrete block walls must be thoroughly inspected to insure that they are capable of carrying the weight of the installing unit.

MOUNTING THE UNIT

- 1. Two holes, for the supply and return air openings, must be cut through the wall as shown in Figure 2.
- 2. Locate and mark lag bolt locations and bottom mounting bracket location, if desired. See Figure 2.
- 3. Mount bottom mounting bracket, if used.
- 4. Hook top rain flashing under back bend of top. Top rain flashing is shipped attached to the back of the unit on the right side.
- Position unit in opening and secure with 5/16 lag bolts; use 7/8 inch diameter flat washers on the lag bolts.
- 6. Secure rain flashing to wall and caulk across entire length of top. See Figure 2.
- 7. For additional mounting rigidity, the return air and supply air frames or collars can be drilled and screwed or welded to the structural wall itself (depending upon wall construction). Be sure to observe required clearance if combustible wall. Additional clearance may be required to meet local or national codes.
- 8. On side by side installations, maintain a minimum of 20 inches clearance on right side to allow access to control panel and heat strips and allow proper airflow to outcor coil.

FIGURE 2
MOUNTING INSTRUCTIONS



WIRING--MAIN POWER

Refer to the unit rating plate for wire sizing information and maximum fuse or "HACR Type" circuit breaker size. Bach outdoor unit is marked with a "Minimum Circuit Ampacity". This means that the field wiring used must be sized to carry that amount of current. Depending on the installed KW of electric heat, there may be two field power circuits required. If this is the case, the unit serial plate will so indicate. All models are suitable only for connection with copper wire. Bach unit and/or wiring diagram will be marked "Use Copper Conductors Only". These instructions MUST BE adhered to. Refer to the National Electrical Code (NEC) for complete current carrying capacity data on the various insulation grades of wiring material. All wiring must conform to NEC and all local codes.

The electrical data lists fuse and wire sizes (75°C copper) for all models, including the most commonly used heater sizes. Also shown are the number of field power circuits required for the various models with heaters.

The unit rating plate lists a "Maximum Time Delay Relay Fuse" or "HACR Type" circuit breaker that is to be used with the equipment. The correct size must be used for proper circuit protection and also to assure that there will be no nuisance tripping due to the momentary high starting current of the compressor motor.

The disconnect access door on this unit may be locked to prevent unauthorized access to the disconnect. To convert for the locking capability, bend the tab located in the bottom left hand corner of the disconnect opening under the disconnect access panel straight out. This tab will now line up with the slot in the door. When shut, a padlock may be placed through the hole in the tab preventing entry,

WIRING: LOW VOLTAGE WIRING

230/208V, 1 phase and 3 phase equipment dual primary voltage transformers. All equipment leaves the factory wired on 240V tap. For 208V operation, reconnect from 240V to 208V tap. The acceptable operating voltage range for the 240 and 208V taps are:

TAP	RANGE
240	253 - 216
208	220 - 187

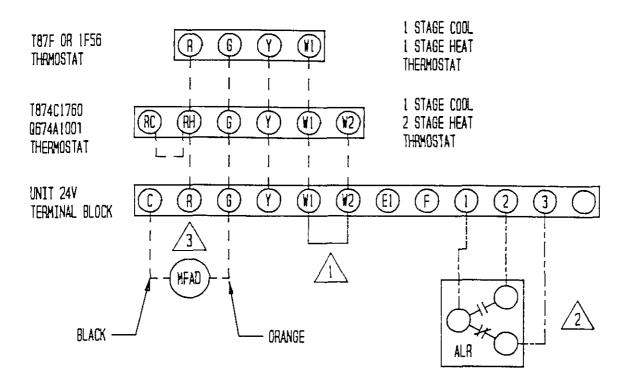
NOTE: The voltage should be measured at the field power connection point in the unit and while the unit is operating at full load (maximum amperage operating condition).

Five (5) wires should be run from thermostat subbase to the 24V terminal board in the unit. A five conductor, 18 gauge copper, color-coded thermostat cable is recommended. The connection points are shown in Figure 3.

TABLE 3	THERMOSTAT WIRE SIZE							
Transformer VA	FLA	Wire Gauge	Maximum Distance In Feet					
55	2.3	20 Gauge	45					
		18 "	60					
		16 "	100					
		14 "	160					
		12 "	250					

TABLE 3A	WALL THERMOSTAT AND SUBBASE COMBINATIONS						
Thermostat	Subbase	Predominate Features					
8403-019	8404-012	1 stage cool. 2 stage heat					
T874C1760	Q674A1001	System: heat-auto-cool Fan: on-auto					
8403-002	8404-003	1 stage heat, 1 stage cool					
T87F3111	Q539A1220	System: heat-off-cool Fan: on-auto					
8403-009		1 stage heat, 1 stage cool					
1F56-318							

FIGURE 3
LOW VOLTAGE WIRING





REMOVE JUMPER FOR 2 STAGE ELECTRIC HEAT ON UNITS WITH 15 OR MORE KW

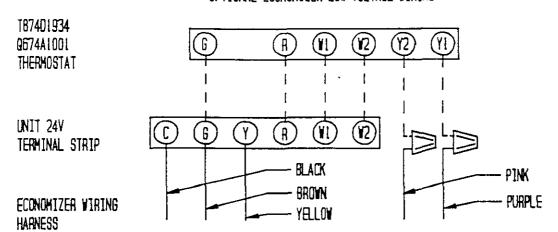


OPTIONAL ALARM RELAY PROVIDED ON UNITS WITH CONTROL HODULE "M" OR "J" INSTALLED. CONTACT RATING 24VAC • 125VA



OPTIONAL MOTORIZED FRESH AIR DAMPER SUGGESTED HOOK UP

OPTIONAL ECONOMIZER LOW VOLTAGE WIRING



PART 3 -- START-UP

IMPORTANT INSTALLER NOTE

For improved start-up performance, wash the indoor coil with a dishwater detergent.

CRANKCASE HEATERS

All units are provided with some form of compressor crankcase heat.

All single and three phase models have an insertion well-type heater located in the lower section of the compressor housing. This is a self-regulating type heater that draws only enough power to maintain the compressor at a safe temperature.

Some form of crankcase heat is essential to prevent liquid refrigerant from migrating to the compressor, causing oil pump out on compressor start-up and possible valve failure due to compressing a liquid.

The decal in Figure 4 is affixed to all outdoor units detailing start-up procedure. This is very important. Please read carefully.

FIGURE 4

IMPORTANT

THESE PROCEDURES MUST 8E FOLLOWED AT INITIAL START-UP AND AT ANY TIME POWER HAS BEEN REMOVED FOR 12 HOURS OR LONGER.

TO PREVENT COMPRESSOR DAMAGE WHICH MAY RESULT FROM THE PRESENCE OF LIQUID REFRIGERANT IN THE COMPRESSOR CRANKCASE

- 1. MAKE CERTAIN THE ROOM THERMO-STAT IS IN THE "OFF" POSITION (THE COMPRESSOR IS NOT TO OPERATE).
- 2. APPLY POWER BY CLOSING THE SYSTEM DISCONNECT SWITCH THIS ENERGIZES THE COMPRESSOR HEATER WHICH EVAPORATES THE LIQUID REFRIGERANT IN THE CRANKCASE.
- 3. ALLOW 4 HOURS OR 60 MINUTES PER POUND OF REFRIGERANT IN THE SYSTEM AS NOTED ON THE UNIT RATING PLATE, WHICHEVER IS GREATER.
- 4. AFTER PROPERLY ELAPSED TIME THE THERMOSTAT MAY BE SET TO OPER-THE COMPRESSOR.
- 5. EXCEPT AS REQUIRED FOR SAFETY WHILE SERVICING DO NOT OPEN SYSTEM DISCONNECT SWITCH.

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SERVICE HINTS

- Caution homeowner to maintain clean air filters at all times. Also, not to needlessly close off supply
 and return air registers. This reduces air flow through the system, which shortens equipment service
 life as well as increasing operating costs.
- 2. Switching to heating cycle at 75°F or higher outside temperature may cause a nuisance trip of the remote reset high pressure switch. Turn thermostat off, then on to reset the high pressure switch.
- 3. The heat pump wall thermostats perform multiple functions. Be sure that all function switches are correctly set for the desired operating mode before trying to diagnose any reported service problems.
- 4. Check all power fuses or circuit breakers to be sure they are the correct rating.
- 5. Periodic cleaning of the outdoor coil to permit full and unrestricted airflow circulation is essential.

SEQUENCE OF OPERATION

COOLING--Circuit R-Y makes at thermostat pulling in compressor contactor, starting the compressor and outdoor motor. The G (indoor motor) circuit is automatically completed on any call for cooling operation or can be energized by manual fan switch on subbase for constant air circulation. On a call for heating, circuit R-W1 make at the thermostat pulling in heat contact for the strip heat and blower operation. On a call for second stage heat, R-W2 makes bringing on second heat contactor, if so equipped.

PRESSURE SERVICE PORTS

High and low pressure service ports are installed on all units so that the system operating pressures can be observed. Pressure curves can be found later in the manual covering all models. It is imperative to match the correct pressure curve to the unit by model number.

PART 4 -- TROUBLESHOOTING

FAN BLADE SETTING DIMENSIONS

Shown in the drawing below are the correct fan blade setting dimensions for proper air delivery across the outdoor coil.

Any service work requiring removal or adjustment in the fan and/or motor area will require that the dimensions below be checked and blade adjusted in or out on the motor shaft accordingly.

FIGURE 5

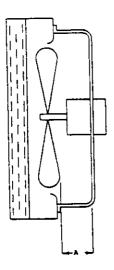


TABLE 4	
Model	Dimension A
WA181	1.00
WA241	

REMOVAL OF THE FAN SHROUD

- 1. Diconnect all power to unit.
- 2. Remove the screws holding both grills--one on each side of unit--and remove grills.
- 3. Remove screws holding fan shroud to condenser and bottom. (9) screws.
- 4. Unwire condenser fan motor.
- 5. Slide complete motor, fan blade, and shroud assembly out the left side of the unit.
- 6. Service motor/fan as needed.
- 7. Reverse steps to reinstall.

REFRIGERANT CHARGE

The correct system R-22 charge is shown on the unit rating plate. Optimum unit performance will occur with a refrigerant charge resulting in a suction line temperature (6" from compressor) as shown in the following table:

TABLE 5

1,0000 3	Rated	95° F	82° F
Model	Airflow	OD Temperature	OD Temperature
WA181	650	51 - 53	63 - 65
WA241_	800	61 - 63	63 - 65

The above suction line temperatures are based upon 80° F dry/bulb/ 67° F wet bulb (50 percent R.H.) temperature and rated airflow across the evaporator during cooling cycle.

TABLE 6 INDOOR BLOWER PERFORMANCE--CFM € 230V

1 I I I	OHER PERCOLUMNON OF THE BOOT
E.S.P.	WA181, WA241
In H2O	230V
]	Dry / Wet
.0	1020 / 975
.I	960 / 905
.2	865 / 800
.3	820 / 735
.4	735 / 650
.5	615 / 535

TABLE 7

Model	Rated CFM*	Rated ESP*	Recommended Airflow Range					
WA181								
HA24 1 800 .20 700 - 950								
*Rated	*Rated CFM and BSP on high speed tap.							

MAXIMUM ESP OF OPERATION

TARPE 8	ELECT.	RIC HEAT ONLY
Мо	del	ESP
	A00	.50
WA181	A05	.50
WA241	80A	.50
	B00	.50
WA241	B06	.50

Values shown are for units equipped with STD 1" throw-away filter or 1" washable filter. Derate ESP by .15 for 2" pleated filters.

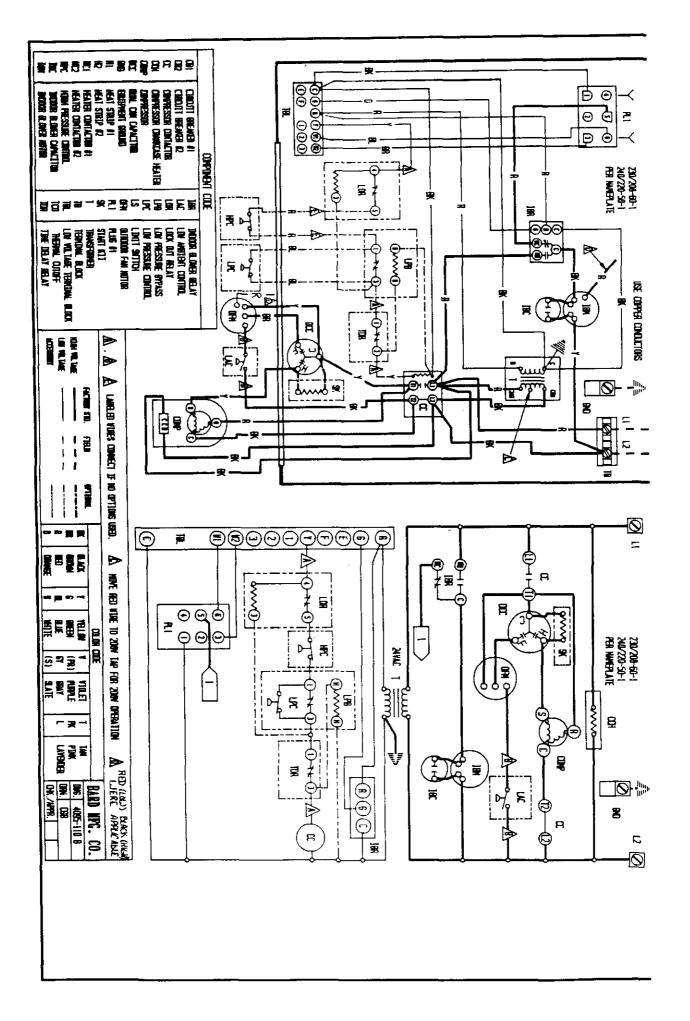
TABLE 9

COOLING

Air Temperature Entering Outdoor Coil °F Return Air Temperature Pressure Model 75 deg. DB Low Side 62 deq. WB High Side WA181 80 deg. DB Low Side 67 deg. WB High Side 85 deq. DB Low Side 72 deg. WB High Side 75 deg. DB Low Side 62 deq. WB High Side WA241 80 deq. DB Low Side 67 deq. WB High Side 85 deq. DB Low Side High Side 72 deq. WB

Low side pressure ± 2 PSIG Bigh side pressure + 5 PSIG

Tables are based upon rated CFM (airflow) across the evaporator coil and should be found under section titled "Refrigerant Charge" elsewhere in manual. If there is any doubt as to correct operating charge being in the system, the charge should be removed, system evacuated, and recharged to serial plate instructions.



				·
X			Circuit Breaker Kits	MMCB-01B
	Х	X	Circuit Breaker Kits	MMCB-OSV
<u> </u>	X	X	Start Kit	CMC-12
X	X	X	LPC + HPC + TDR + LAC	CMA-13
х	×	X	LAC + TDR	CMV-IS
X	X	X	PPC + HPC + LAC	CMA-11
X	X	Х	LPC + HPC + TDR	CMA-10
X	X	X	TDR + RPC	CMA-8
X	X	X	Low Ambient Control (LAC)	CWY-6
Х	X	X	Time Delay Relay (TDR)	CWV-2
X	x	X	Low and High Pressure Control	CMA-4
X	X	X	Low Pressure Control (LPC)	CMA-2
X	Х	Х	High Pressure Control (HPC)	CMY-1
X	X	X	Energy Recovery Ventilator	MEKA-YSY
X	Х	X	Sconomizer With Exhaust	EIEM-S
Х	Х	Х	Classroom Ventilator With Exhaust	CKA-S
x	x	Х	Motorized Fresh Air Damper	MEAD-2
Х,	X.	X	Barometric Eresh Air Damper	BEVD-S
Х	X	Х	Blank Off Plate	BOP-2
x			Деясет Раскадея	EHMYS4-809
	X	X	Қездег Баскадеs	EHMYOS-VIO
	X	X	Деярег Гаскадея	EEMVOS-VO8
	X	K	Деягег Раскадея	EHMYOS-YOR
	X		Невсег Раскадея	EHMYS4-YO4
B	٧	¥		
-	-	-		
I	Ī	Ī		
Þ	Þ	8	noidqi1oasO	[aboH
2	2	1		
¥	¥	¥		
M	M	H		
			OFTIONAL ACCESSORIES	TABLE 10

