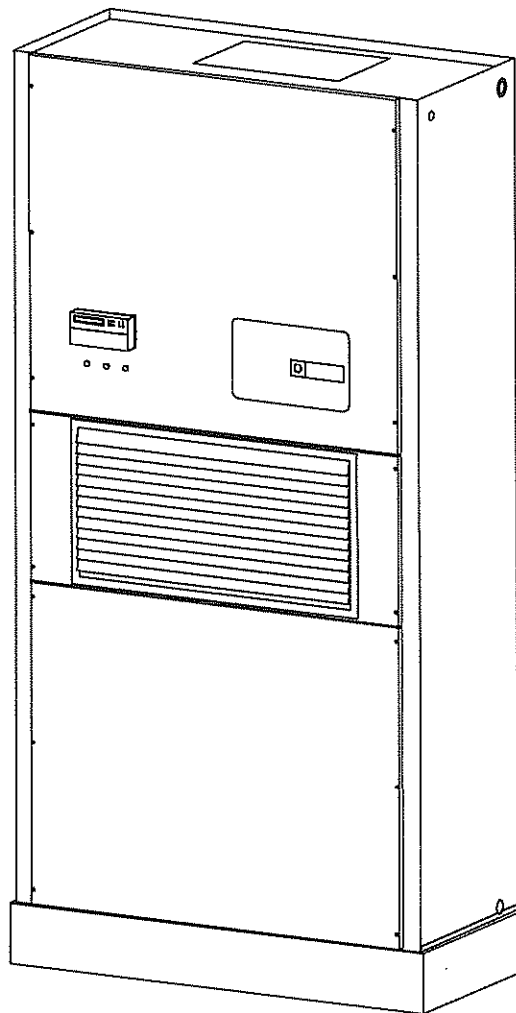

Installation Instructions

Q/TEC Series Packaged Heat Pump

Models:
QH241 QH301
QH361 QH421



MIS-873



Bard Manufacturing Company
Bryan, Ohio 43506

*Since 1914...Moving ahead, just as
planned.*

Manual No.: 2100-288
File: Vol II Tab 14
Date: 10/22/96

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Getting Other Information and Publications

These publications can help you install the air conditioner or heat pump. You can usually find these at your local library or purchase them directly from the publisher. Be sure to consult current edition of each standard.

National Electrical Code ANSI/NFPA 70

Standard for the Installation ANSI/NFPA 90A
of Air Conditioning and
Ventilating Systems

Standard for Warm Air ANSI/NFPA 90B
Heating and Air
Conditioning Systems

Load Calculation for ACCA Manual J or
Winter and Manual N
Summer Air Conditioning

Low Pressure, Low Velocity Duct ACCA Manual D or
System Design for Winter and Manual Q
Summer Air Conditioning

For more information, contact these publishers:

ACCA — Air Conditioning Contractors of America
1712 New Hampshire Avenue
Washington, DC 20009
Telephone: (202) 483-9370
Fax: (202) 234-4721

ANSI — American National Standards Institute
11 West Street, 13th Floor
New York, NY 10036
Telephone: (212) 642-4900
Fax: (212) 302-1286

**ASHRAE — American Society of Heating Refrigerating, and
Air Conditioning Engineers, Incorporated**
1791 Tullie Circle, N.E.
Atlanta, GA 30329-2305
Telephone: (404) 636-8400
Fax: (404) 321-5478

NFPA — National Fire Protection Association
Batterymarch Park
P.O. Box 9101
Quincy, MA 02269-9901
Telephone: (800) 344-3555
Fax: (617) 984-7057

Q/TEC Series General Information

Q/TEC Model Nomenclature

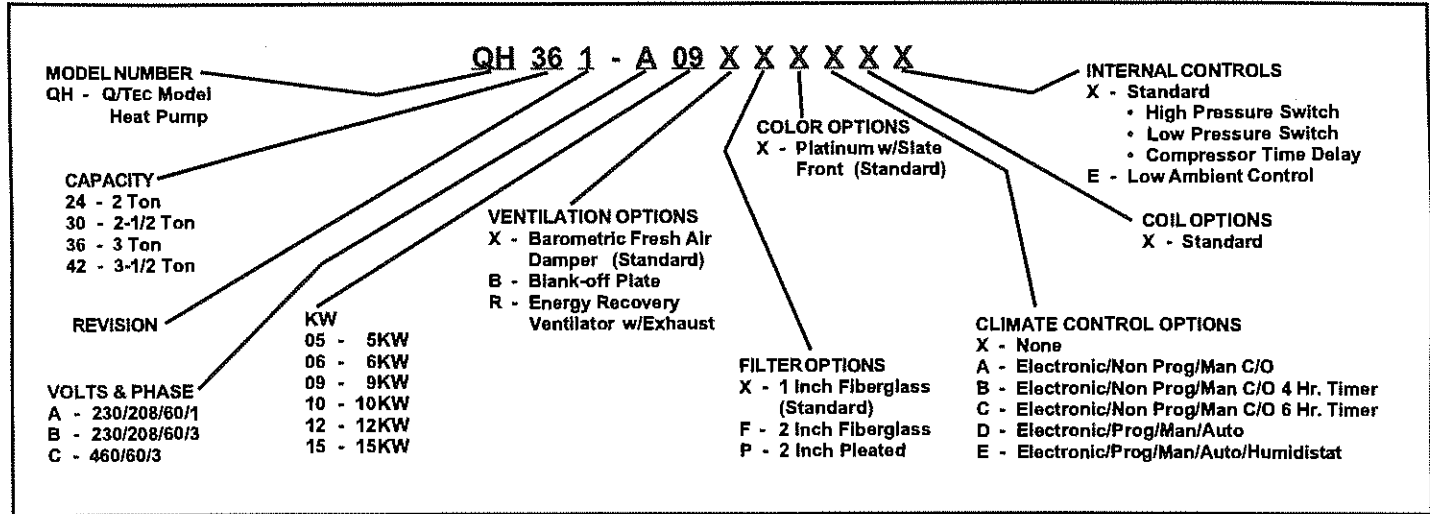


TABLE 1 – FACTORY BUILT-IN ELECTRIC HEAT TABLE

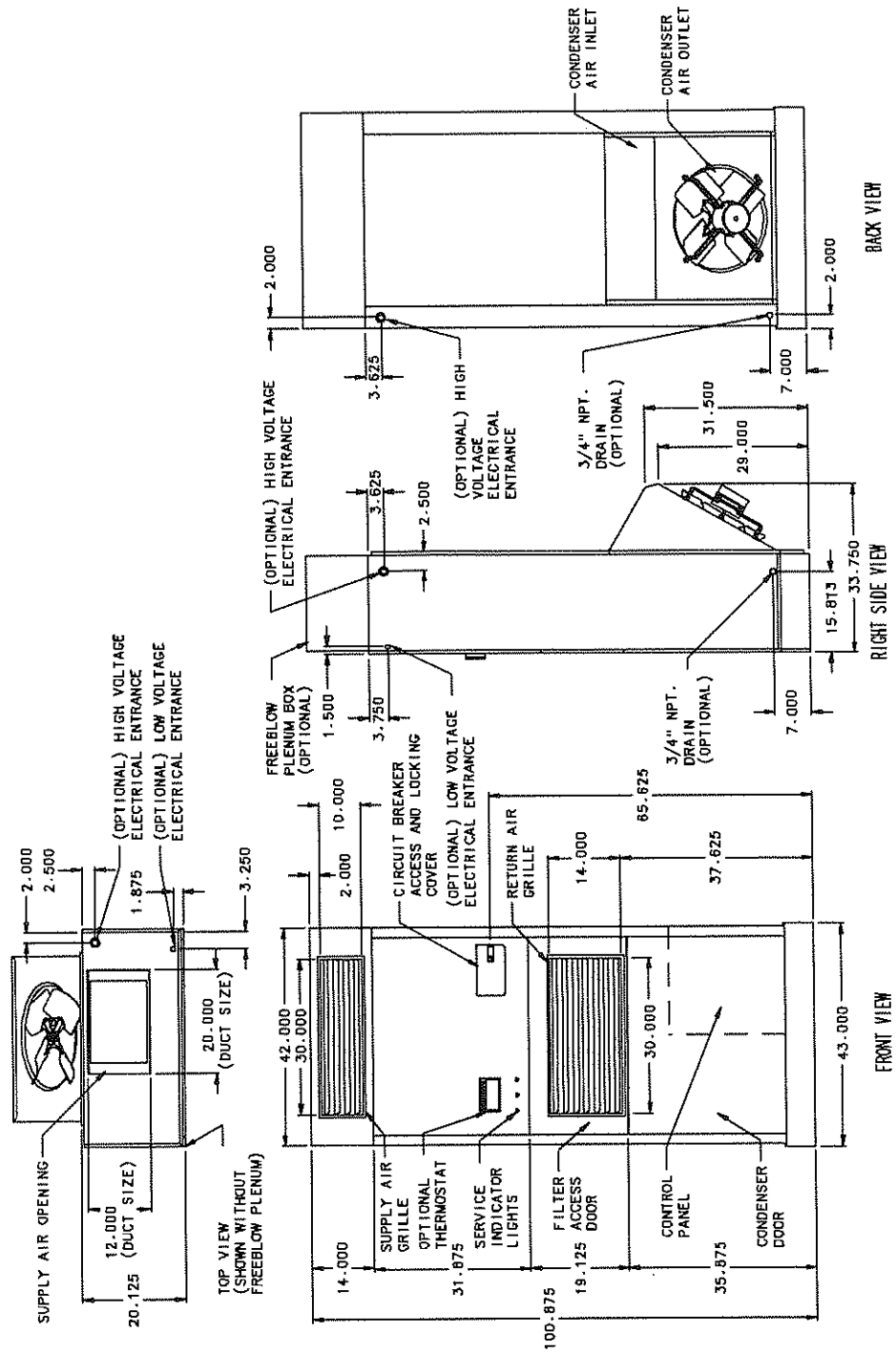
MODELS	QH241-A QH301-A		QH241-B		QH301-B		QH241-C		QH301-C		QH361-A QH421-A		QH361-B QH421-B		QH361-C QH421-C
	240V-1	208V-1	240V-1	208V-1	240V-1	208V-1	480V-3	480V-3	240V-1	208V-1	240V-1	208V-1	240V-1	208V-1	480V-3
KW	BTUH	BTUH	BTUH	BTUH	BTUH	BTUH	BTUH	BTUH	BTUH	BTUH	BTUH	BTUH	BTUH	BTUH	BTUH
5.0	16,380	12,290								16,380	12,290				
6.0			20,500	15,360	20,500	15,360	20,500	20,500			20,500	15,360	20,500		
9.0			30,700	23,000	30,700	23,000	30,700	30,700			30,700	23,000	30,700		
10.0	32,670	24,570								32,670	24,570				
12.0					41,000	30,700			41,000						
15.0										49,150	36,860	49,150	36,860	49,150	

TABLE 2 ELECTRICAL SPECIFICATIONS

MODEL	RATED VOLTS & PHASE	SINGLE CIRCUIT					DUAL CIRCUIT							
		NO. FIELD POWER CIRCUITS	③ MINIMUM CIRCUIT AMPACITY	① MAXIMUM EXTERNAL FUSE OR CIRCUIT BREAKER	② FIELD POWER WIRE SIZE	② GROUND WIRE SIZE	③ MINIMUM CIRCUIT AMPACITY		① MAXIMUM EXTERNAL FUSE OR CIRCUIT BREAKER		② FIELD POWER WIRE SIZE		② GROUND WIRE SIZE	
							CKT. A	CKT. B	CKT. A	CKT. B	CKT. A	CKT. B	CKT. A	CKT. B
QH241-AOZ -A05 -A10	230/208-1	1	22	30	10	10	-	-	-	-	-	-	-	-
		1	47	50	8	10	-	-	-	-	-	-	-	-
		1 OR 2	72	80	4	8	22	50	30	50	10	8	10	10
QH241-BOZ -B06 -B09	230/208/3	1	16	20	12	12	-	-	-	-	-	-	-	-
		1	34	35	8	10	-	-	-	-	-	-	-	-
		1	43	45	8	10	-	-	-	-	-	-	-	-
QH241-COZ -C06 -C09	460-3	1	11	15	14	14	-	-	-	-	-	-	-	-
		1	20	20	12	12	-	-	-	-	-	-	-	-
		1	24	25	10	10	-	-	-	-	-	-	-	-
QH301-AOZ -A05 -A10	230/208/1	1	24	35	8	10	-	-	-	-	-	-	-	-
		1	49	50	8	10	-	-	-	-	-	-	-	-
		1 OR 2	74	80	4	8	24	50	30	50	10	8	10	10
QH301-BOZ -B06 -B09 -B12	230/208/3	1	18	25	10	10	-	-	-	-	-	-	-	-
		1	36	40	8	10	-	-	-	-	-	-	-	-
		1	45	45	8	10	-	-	-	-	-	-	-	-
		1	54	60	6	10	-	-	-	-	-	-	-	-
QH301-COZ -C06 -C09 -C12	460-3	1	12	15	14	14	-	-	-	-	-	-	-	-
		1	22	25	10	10	-	-	-	-	-	-	-	-
		1	26	30	10	10	-	-	-	-	-	-	-	-
		1	31	35	8	10	-	-	-	-	-	-	-	-
QH361-AOZ -A05 -A10 ④ -A15	230/208-1	1	27	35	8	10	-	-	-	-	-	-	-	-
		1	52	60	6	10	-	-	-	-	-	-	-	-
		1 OR 2	77	90	4	8	27	50	40	50	8	8	10	10
		1 OR 2	82	90	4	8	32	50	40	50	8	8	10	10
QH361-BOZ -B06 -B09 ⑤ B15	230/208/3	1	20	30	10	10	-	-	-	-	-	-	-	-
		1	38	40	8	10	-	-	-	-	-	-	-	-
		1	48	50	8	10	-	-	-	-	-	-	-	-
		1	52	60	6	10	-	-	-	-	-	-	-	-
QH361-COZ -C06 -C09 ⑤ -C15	460-3	1	14	15	14	14	-	-	-	-	-	-	-	-
		1	23	25	10	10	-	-	-	-	-	-	-	-
		1	27	30	10	10	-	-	-	-	-	-	-	-
		1	29	30	10	10	-	-	-	-	-	-	-	-
QH421-AOZ -A05 -A10 ④ -A15	230/208-1	1	33	50	8	10	-	-	-	-	-	-	-	-
		1	58	60	6	10	-	-	-	-	-	-	-	-
		1 OR 2	83	90	4	8	33	50	40	50	8	8	10	10
		1 OR 2	83	90	4	8	33	50	40	50	8	8	10	10
QH421-BOZ -B06 -B09 ⑤ -B15	230/208-3	1	22	30	10	10	-	-	-	-	-	-	-	-
		1	40	45	8	10	-	-	-	-	-	-	-	-
		1	49	50	8	10	-	-	-	-	-	-	-	-
		1	52	60	6	10	-	-	-	-	-	-	-	-
QH421-COZ -C06 -C09 ⑤ -C15	460-3	1	16	20	12	12	-	-	-	-	-	-	-	-
		1	25	25	10	10	-	-	-	-	-	-	-	-
		1	30	30	10	10	-	-	-	-	-	-	-	-
		1	30	30	10	10	-	-	-	-	-	-	-	-

- ① Maximum size of the time delay fuse or HACR type circuit breaker for protection of field wiring conductors.
- ② Based on 75° C copper wire. All wiring must conform to the National Electrical Code and all local codes.
- ③ These "Minimum Circuit Ampacity" values are to be used for sizing the field power conductors. Refer to the National Electric Code (latest revision), article 310 for power conductor sizing. CAUTION: When more than one field power conductor circuit is run through one conduit, the conductors must be derated. Pay special attention to Note 8 of Table 310 regarding Ampacity Adjustment Factors when more than three conductors are in a raceway.
- ④ Maximum KW that can operate with heat pump on is 10KW. Other 5KW energizes during emergency heating only.
- ⑤ Maximum KW that can operate with heat pump on is 9KW. Other 6KW energizes during emergency heating only.

FIGURE 1 - UNIT DIMENSIONS



MIS-872

SHIPPING DAMAGE

Upon receipt of equipment, the carton should be checked for external signs of shipping damage. The skid must remain attached to the unit until the unit is ready for installation. If damage is found, the receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent.

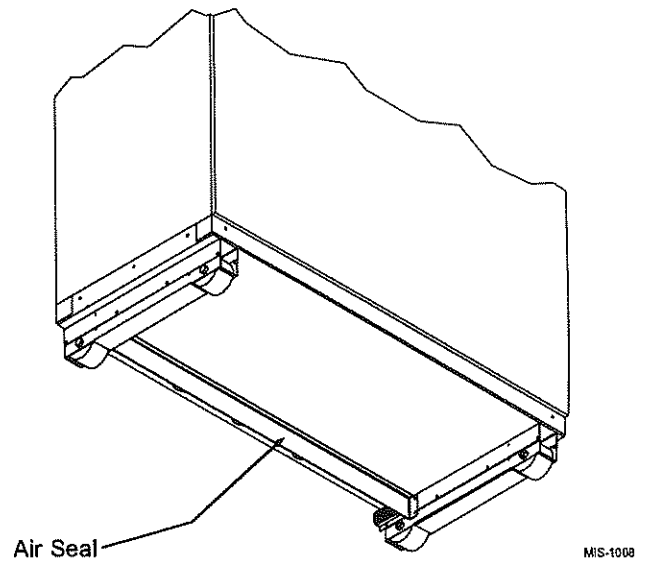
UNIT REMOVAL FROM SKID

WARNING

This unit is heavy and requires more than one person to handle and remove from the skid. Extreme caution must be taken to prevent injury to personnel and damage to the unit.

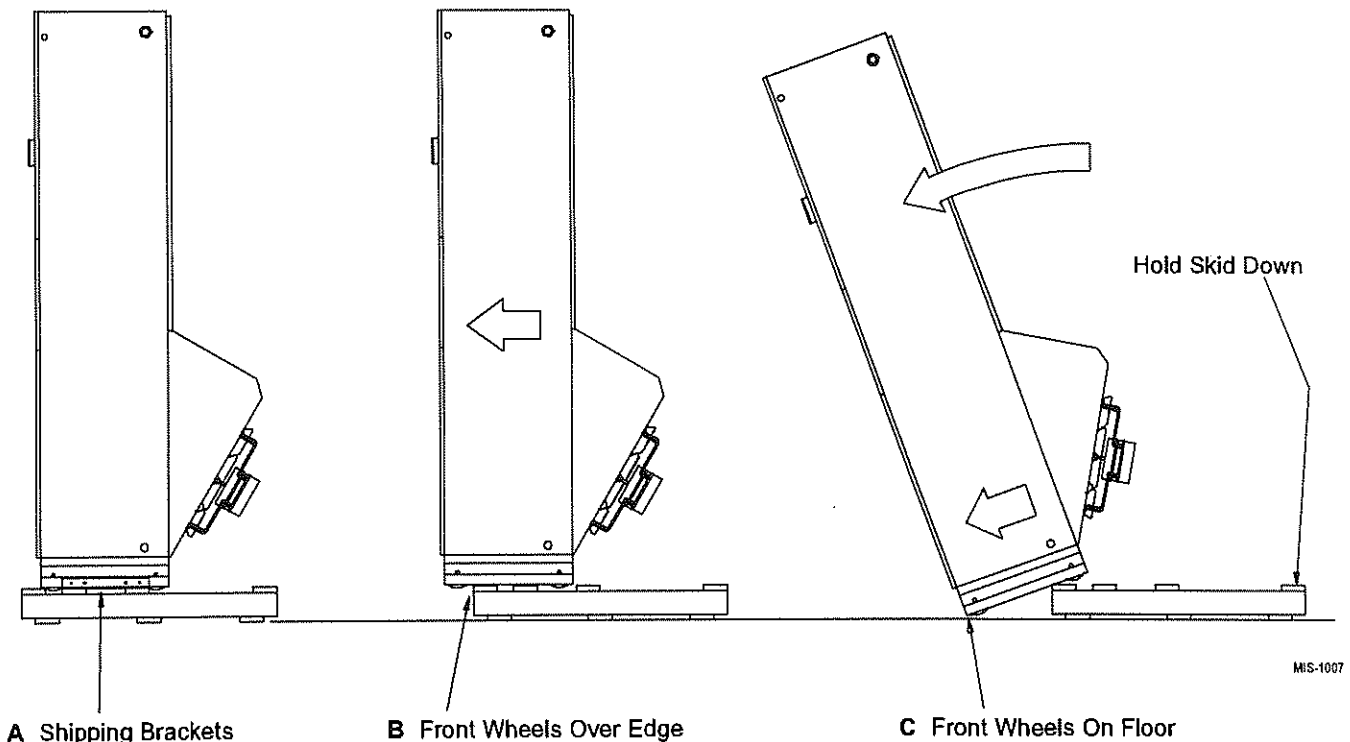
It is recommended that the unit not be removed from the skid with a fork lift since the air seal under the unit could be damaged. See Figure 2.

FIGURE 2



The shipping brackets on each side of the unit must be removed and discarded. See Figure 3-A. The return air grille panel can be removed to provide a place to hold the unit. The unit can be slid forward on the skid until the front wheels hang over the edge of the skid. See Figure 3-B. The unit can be tipped forward and slid down the edge of the skid until the front wheels touch the ground. See Figure 3-C. The wheels will not roll. They are shipped from the factory locked so they will not roll. The back of the skid will have to be held down to keep it from tipping up. The skid can be slid out from under the unit. The unit can then be set upright.

FIGURE 3



A Shipping Brackets

B Front Wheels Over Edge

C Front Wheels On Floor

HANDLING UNIT AFTER REMOVAL FROM SKID

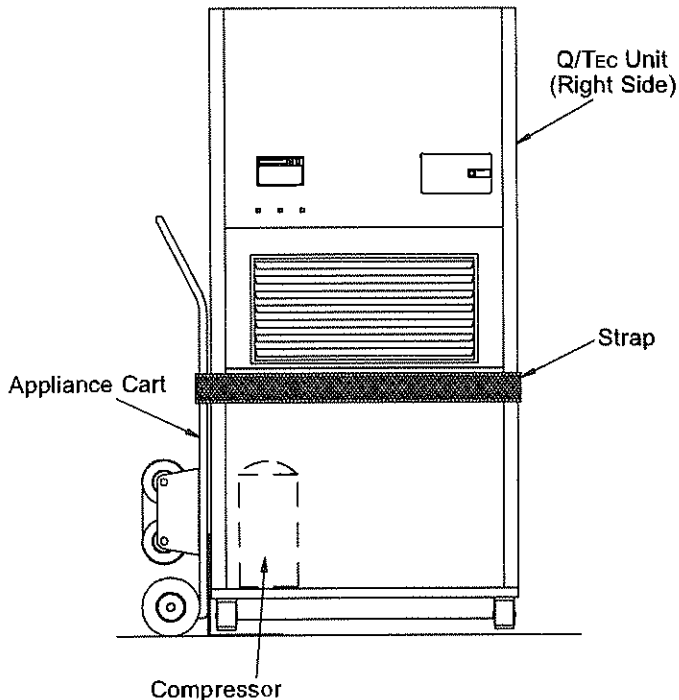
WARNING

Exercise extreme caution when pushing the unit on the rollers. Handle and push from the lower 1/3 of the unit. Insure that debris is not on the floor where the unit is to be moved on the rollers. Failure to do so could result in the unit tipping over and causing bodily injury and/or damage to the unit.

The unit will have to be turned sideways and removed from the skid to fit through a 36" doorway. If the door height allows, the unit can be slid sideways through the door.

If the unit can not be slid through the door, then the unit will have to be put on a cart and tipped down to roll through the door. It is recommended that an appliance cart be used with a strap to hold the unit on the cart. The wheels of the unit *must be locked*. If the wheels were allowed to roll, the unit could roll off the cart. *The unit should always be carted from the left side.* This is the side where the compressor is located. See Figure 4. The blade of the appliance cart should be slid under the wheels of the unit. The strap of the appliance cart should be placed around the unit and strapped tightly. Help will be required to tip the unit back onto the cart. The unit can be leaned far enough back to be rolled through the door. Be careful when setting the unit back up to keep from damaging the unit.

FIGURE 4



MIS-1006

GENERAL

The equipment covered in this manual is to be installed by trained, experienced service and installation technicians.

The unit is designed for use with or without duct work. For use without duct work, Plenum Box QPB42 is recommended.

These instructions explain the recommended method to install the air cooled self-contained unit and the electrical wiring connections to the unit.

These instructions and any instructions packaged with any separate equipment required to make up the entire air conditioning system should be carefully read before beginning the installation. Note particularly "Start Procedure" and any tags and/or labels attached to the equipment.

While these instructions are intended as a general recommended guide, they do not supersede any national and/or local codes in any way. Authorities having jurisdiction should be consulted before the installation is made. See Page 1 for information on codes and standards.

Size of unit for a proposed installation should be based on heat loss calculation made according to methods of Air Conditioning Contractors of America (ACCA). The air duct should be installed in accordance with the Standards of the National Fire Protection Systems of Other Than Residence Type, NFPA No. 90A, and Residence Type Warm Air Heating and Air Conditioning Systems, NFPA No. 90B. Where local regulations are at a variance with instructions, installer should adhere to local codes.

MINIMUM INSTALLATION HEIGHT

The minimum installation height of the unit with a Free Blow Plenum is 8 ft. 6 in. This provides enough clearance for the plenum to be removed. See Figure 5.

The minimum installation height for ducted applications is 8 ft. 4-1/2 in. This provides enough clearance to install the duct work. See Figure 6.

FIGURE 5 - INSTALLATION WITH FREE BLOW PLENUM

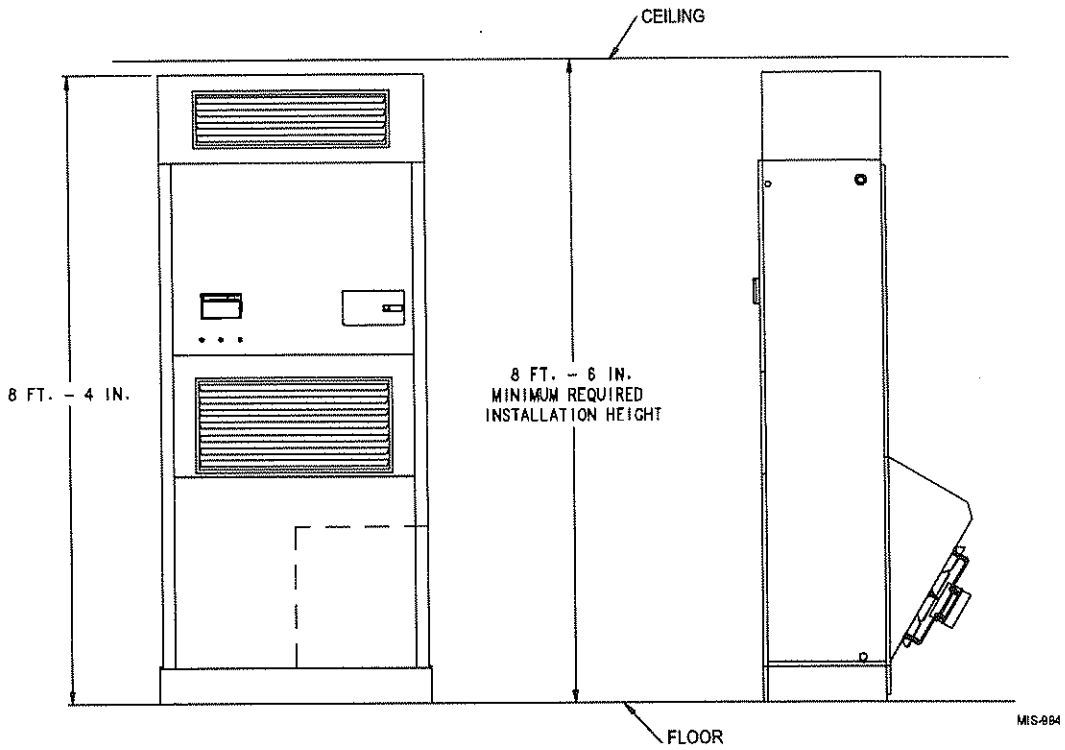
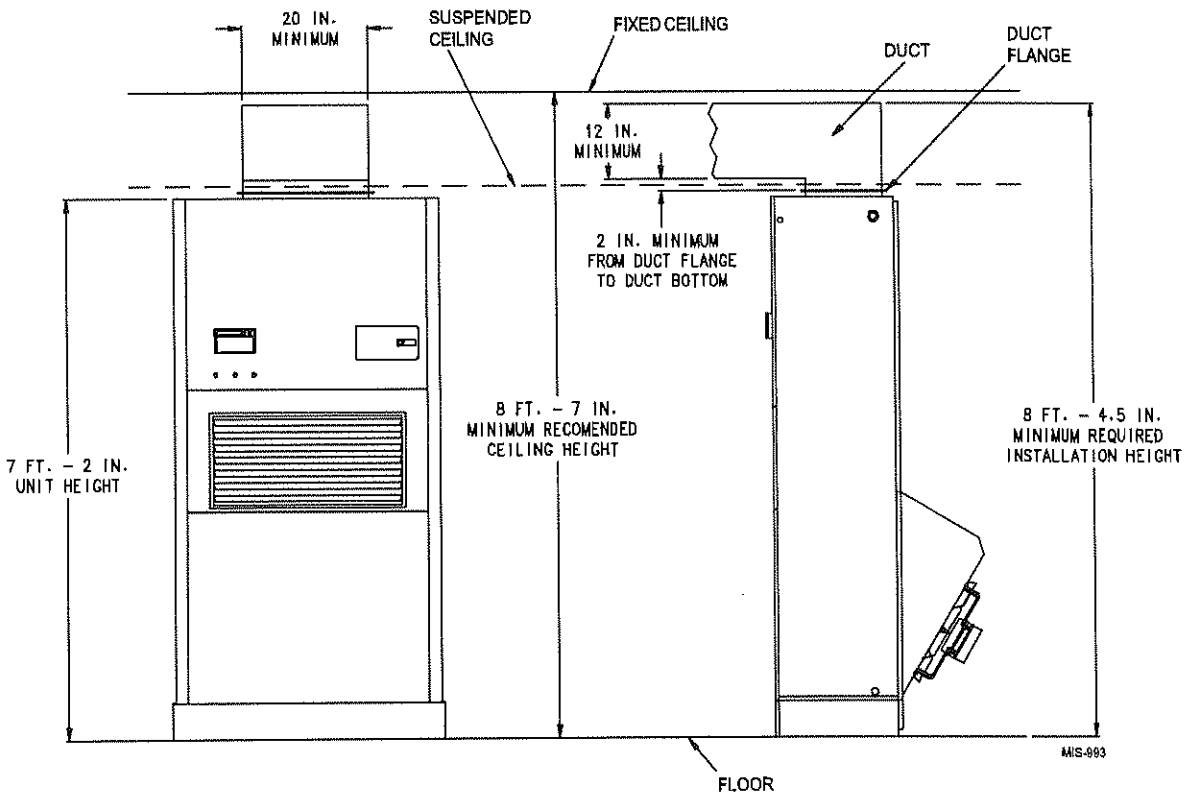


FIGURE 6 - DUCTED APPLICATION



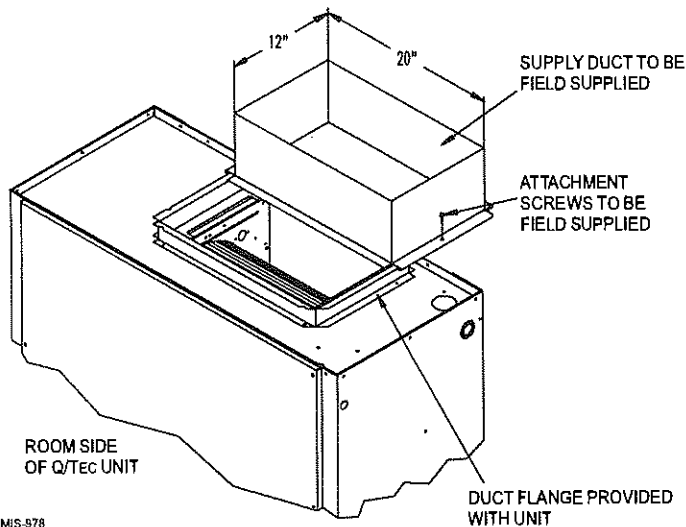
DUCT WORK

Any heat pump is more critical of proper operating charge and an adequate duct system than a straight air conditioning unit. All duct work must be properly sized for the design air flow requirement of the equipment. Air Conditioning Contractors of America (ACCA) is an excellent guide to proper sizing. All duct work or portions thereof not in the conditioned space should be properly insulated in order to both conserve energy and prevent condensation or moisture damage. When duct runs through unheated spaces, it should be insulated with a minimum of one inch of insulation. Use insulation with a vapor barrier on the outside of the insulation. Flexible joints should be used to connect the duct work to the equipment in order to keep the noise transmission to a minimum.

The Q/TEC series heat pump has provision to attach a supply air duct to the top of the unit. Duct connection size is 12 inches x 20 inches. The duct work is field supplied and must be attached in a manner to allow for ease of removal when it becomes necessary to slide the unit out from the wall for service. See Figure 7 for suggested attachment method.

NOTE: Both unit cabinet and supply air duct are approved for "0" clearance to combustible material.

FIGURE 7 – SUPPLY DUCT CONNECTIONS



MIS-978

The Q/TEC series heat pumps are designed for use with free return (non-ducted) and either free blow with the use of QPB42 Plenum Box or a duct supply air system.

The QPB42 Plenum Box mounts on top of the unit and has both vertically and horizontally adjustable louvers on the front discharge grille.

When used with a ducted supply, a QCX-10 Cabinet Extension can be used to conceal the duct work above the unit to the ceiling. This extends 20" above the unit for a total height above the floor of 10'-7/8". The unit is equipped with a variable speed indoor

blower motor which increases in speed with an increase in duct static pressure. The unit will therefore deliver proper rated air flow up to the Maximum ESP shown in Table 8. However, for quiet operation of the air system, the duct static should be kept as low as practical, within the guidelines of good duct design.

FILTERS

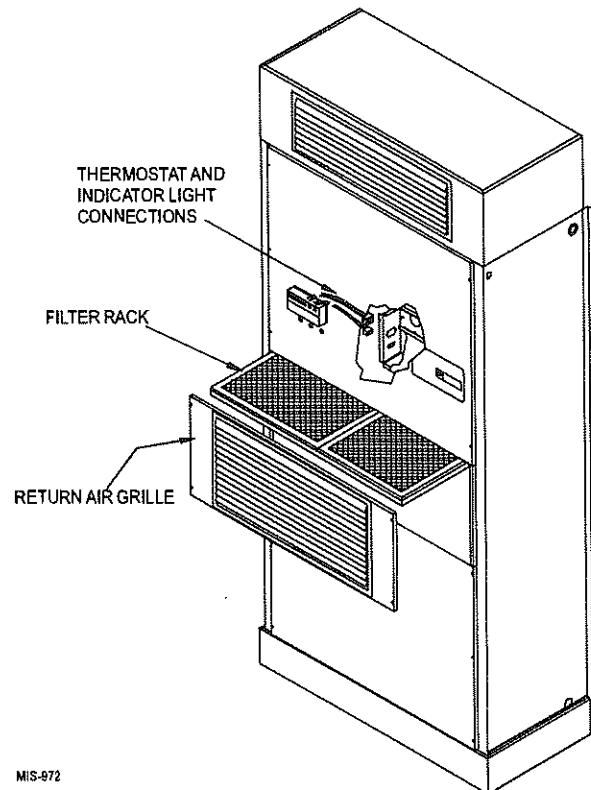
Two 1 inch throw away filters [(1) 16x16 and (1) 16x20] are supplied with each unit. An indicator light on the front exterior panel of the unit will be lit when the filters require service. The filters fit into a rack that slides into position. Refer to Figure 8.

The filters are serviced from the inside of the building by removing the return air grille panel. This panel is attached by four (4) 1/4 turn fasteners. The return air grille panel is equipped with a door switch that will shut the unit down while the filters are being serviced.

Once the filters are replaced, the dirty filter sensor must be reset to turn the indicator light off. The sensor is located on the right side of the unit just below the filter rack. See Figure 8. The knob on the front of the sensor should be turned clockwise to reset the sensor.

The internal filter brackets are adjustable to accommodate 2 inch filters. The tabs for the 1 inch filters must be bent down to allow the 2 inch filters to slide in place.

FIGURE 8 – FILTER LOCATION



MIS-972

FRESH AIR INTAKE

The fresh air damper assembly is standard equipment with the unit because of the variety of state or local codes requiring fresh air capability. It is shipped already attached to each unit.

All capacity, efficiency and cost of operation information as required for Department of Energy "Energyguide" Fact Sheets is based upon the fresh air blank-off plate in place and is recommended for maximum energy efficiency.

The blank-off plate is available upon request from the factory and is installed in place of the fresh air damper shipped with each unit.

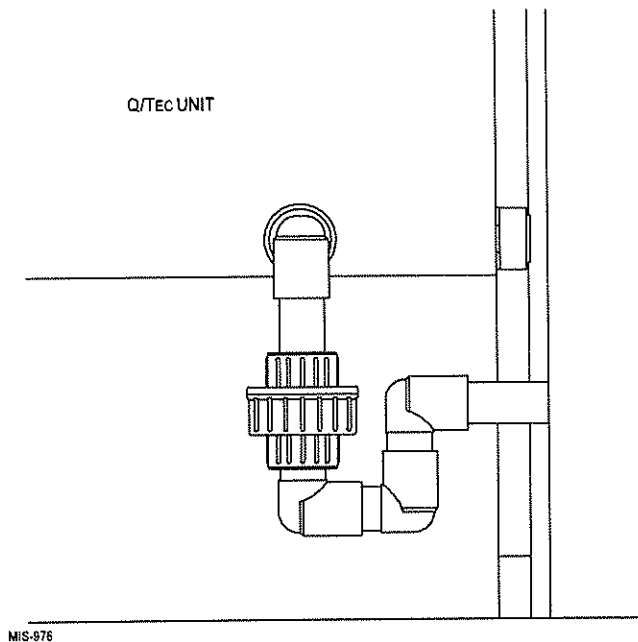
For details on energy recovery ventilation see separate section.

CONDENSATE DRAIN

There are two drain connections on the unit. The side drain is located on the bottom right side of the unit. The rear drain is an optional drain, and is located on the right lower rear panel of the unit. The rear drain is shipped with a plug installed.

The *side drain* requires a water trap for proper drainage. See Figure 9. The drain can be routed through the floor or through the wall. *If the drain is to be routed through an unconditioned space, it must be protected from freezing.* The drain line must be able to be removed from the unit if it is necessary to remove the unit from the wall.

FIGURE 9 – SIDE DRAIN (SIDE VIEW)



The *rear drain* can be used with wall thickness of up to 10 inches where a water trap can be installed between the unit and the interior wall. See Figure 10. The trap cannot extend beyond the edge of the unit or it will interfere with the wall mounting bracket. When the rear drain is used, the plug must be removed and installed in the side drain. The drain can be routed through the floor or through the wall. If the drain is routed through the wall, the drain line must be positioned such that it will not interfere with the sleeve flange or the grille. See Figure 11. *If the drain is to be routed through an unconditioned space, it must be protected from freezing.*

FIGURE 10 – OPTIONAL REAR DRAIN

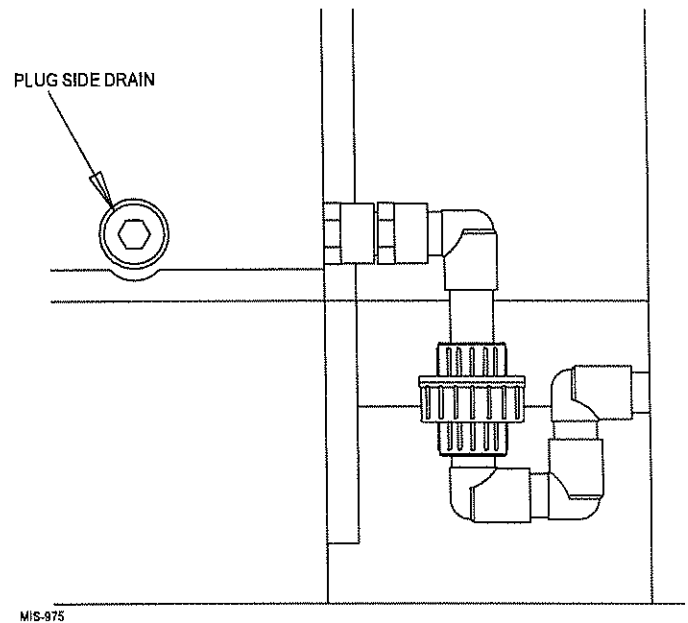
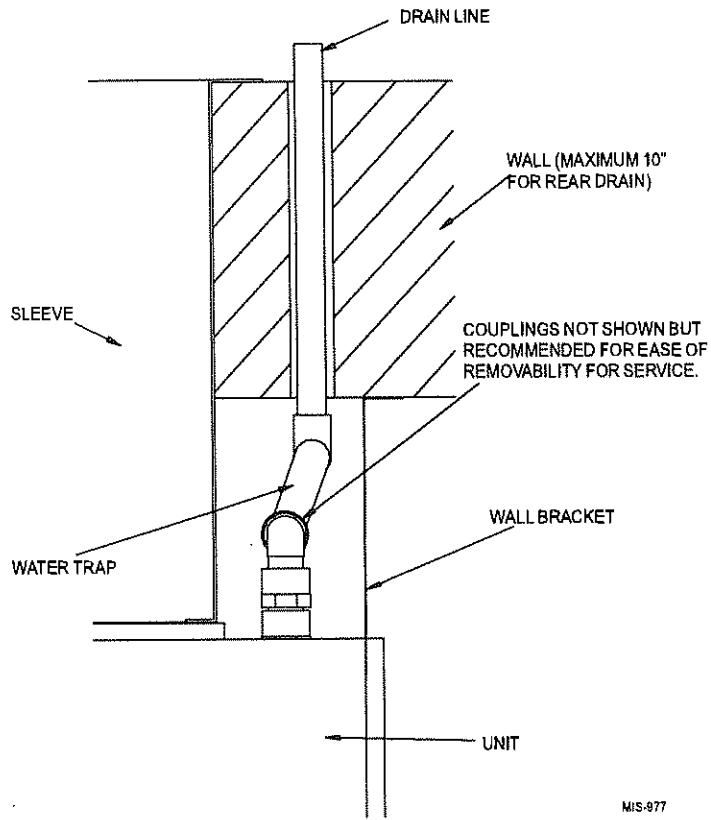


FIGURE 11 – REAR DRAIN (TOP VIEW)



SERVICE LIGHTS

The unit is equipped with three service lights which signal the user that service is required. These lights are labeled Service Condensate Drain, Service Filter, and Service Unit.

The *Service Condensate* light indicates that there is water in the secondary drain pan and that the primary drain must be checked. This also shuts the unit off so that no additional water will be added which would cause the drain pan to overflow.

The *Service Filter* light indicates that the filters need to be changed. See the Filter section of this manual for service procedure.

The *Service Unit* light indicates that the unit has been shut off by a refrigerant control device. This indicates that the unit needs to be serviced.

Installation Instructions

MOUNTING THE UNIT

These units are secured to the wall by mounting brackets which secure the unit to the inside wall surface at both sides. The unit itself and the supply duct are suitable for "0" inch clearance.

Following are the steps for mounting the Q/Tec for reference see Figure 12:

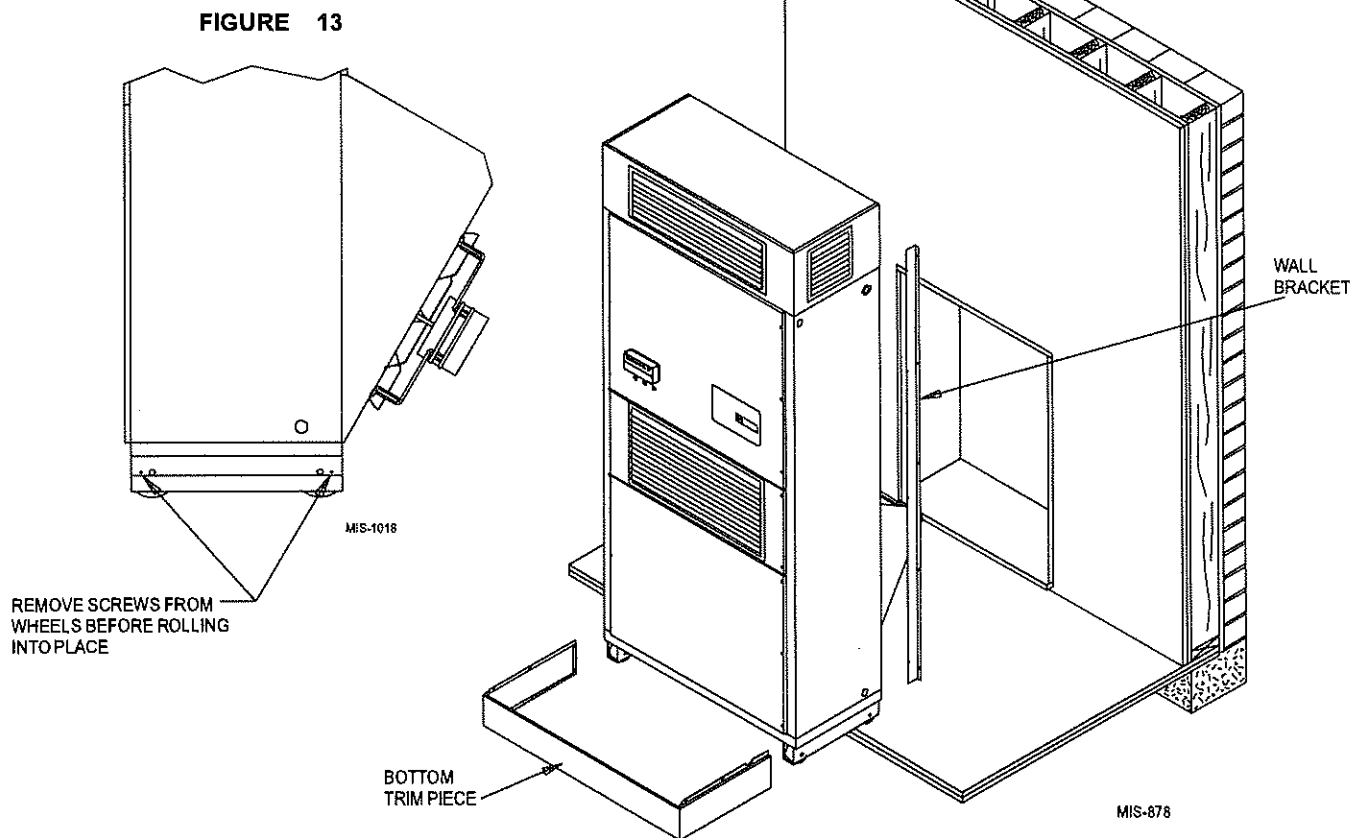
1. Position the unit in front of the sleeve with condenser section toward the sleeve.
2. Remove screws from wheels. Refer to Figure 13.
3. Roll the unit into the sleeve. Make sure to check both sides of the unit as it is being rolled to keep it centered in the sleeve.
4. The gasket material on the unit should touch the sleeve on the top and sides.
5. Fasten wall mounting brackets to the sides of the unit using the screws provided.
6. Fasten the wall mounting brackets to the wall.
7. Attach the bottom trim piece to the unit.

WIRING – MAIN POWER

Refer to the unit rating plate and/or Table 2 for wire sizing information and maximum fuse or "HACR Type" circuit breaker size. Each unit is marked with a "Minimum Circuit Ampacity". This means that the field wiring used must be sized to carry that amount of current. Depending on the installed KW of electric heat, there may be two field power circuits required. If this is the case, the unit serial plate will so indicate. All models are suitable only for connection with copper wire. Each unit and/or wiring diagram will be marked "Use Copper Conductors Only". These instructions *MUST BE* adhered to. Refer to the National Electrical Code (NEC) for complete current carrying capacity data on the various insulation grades of wiring material. All wiring must conform to NEC and all local codes.

The electrical data lists fuse and wire sizes (75° C copper) for all models, including the most commonly used heater sizes. Also

FIGURE 12 – UNIT MOUNTING



shown are the number of field power circuits required for the various models with heaters.

The unit rating plate lists a "Maximum Time Delay Relay Fuse" or "HACR Type" circuit breaker that is to be used with the equipment. The correct size must be used for proper circuit protection, and also to assure that there will be no nuisance tripping due to the momentary high starting current of the compressor motor.

The disconnect access door on this unit may be locked to prevent unauthorized access to the disconnect.

See Start Up section for information on three phase scroll compressor start-ups.

The field wiring connections are located behind the top panel in the circuit breaker panel. The return air panel must be removed first. This panel is equipped with a door switch which shuts the unit down when it is removed. The filter rack must be removed next. *The connections for the thermostat and the indicator lights must be disconnected before the top panel can be removed. See Figure 14 . The connections are located behind the top panel. The top panel should remain fastened to the unit until the connectors have been disconnected, or damage to the connectors may occur.* The locking tabs on either side of the connectors must be released. The connector can be pulled straight out of the socket. Once all the connectors have been removed, the top panel can be removed.

WIRING – LOW VOLTAGE WIRING

230/208V, 1 PHASE AND 3 PHASE EQUIPMENT DUAL PRIMARY VOLTAGE TRANSFORMERS.

All Equipment leaves the factory wired on 240V tap. For 208V operation, reconnect from 240V to 208V tap. The acceptable operating voltage range for the 240 and 208V taps are as noted in Table 3.

TABLE 3 – OPERATING VOLTAGE RANGE

TAP	RANGE
240V	253 - 216
208V	220 - 187

NOTE: The voltage should be measured at the field power connection point in the unit and while the unit is operating at full load (maximum amperage operating condition).

The standard climate control option is a remote thermostat connection terminal block. See Figure 15 for wiring diagram. Compatible thermostats are listed in Table 4.

The Climate Control *Option A* is an electronic, non-programmable manual change over thermostat. The sub base of the thermostat is factory wired to the front panel of the unit. Compatible for use with Bard CS2000 Controller and Energy Recovery Ventilator.

The Climate Control *Option B* is an electronic, non-programmable manual change over thermostat and a four (4) hour timer. The sub base of the thermostat and the timer are factory wired to the front panel of the unit. Compatible for use with Energy Recovery Ventilator.

The Climate Control *Option C* is an electronic, non-programmable manual change over thermostat and six (6) hour timer. The sub base of the thermostat and the timer are factory wired to the front panel of the unit. Compatible for use with Energy Recovery Ventilator.

The Climate Control *Option D* is an electronic, programmable thermostat. The sub base of the thermostat are factory wired to the front panel of the unit. Compatible for use with Energy Recovery Ventilator or Economizer.

The Climate Control *Option E* is an electronic, programmable thermostat and a humidistat. The sub base of the thermostat and the humidistat are factory wired to the front panel of the unit. Compatible for use with Energy Recovery Ventilator or Economizer.

FIGURE 14 – COMPONENT LOCATION

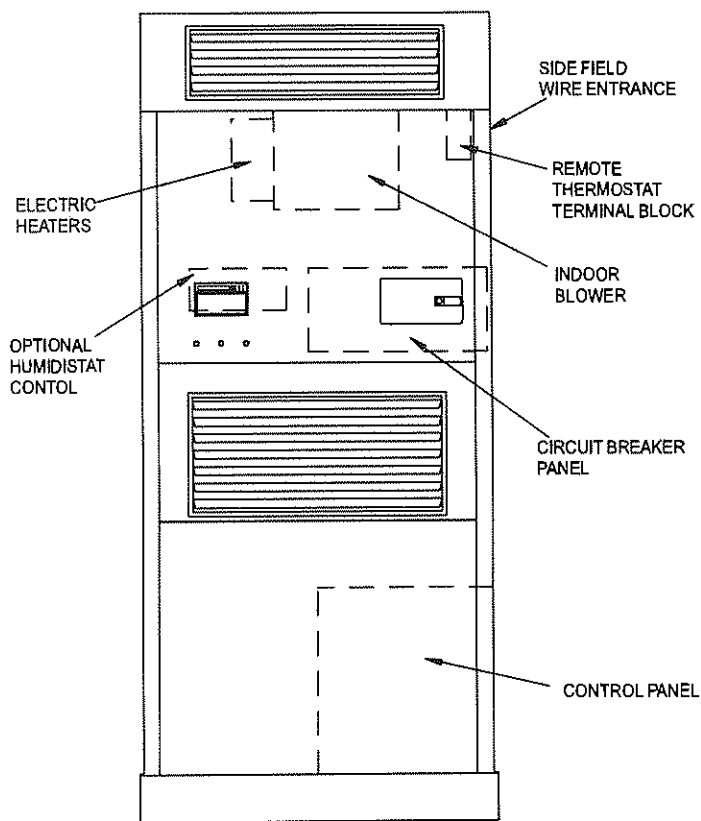
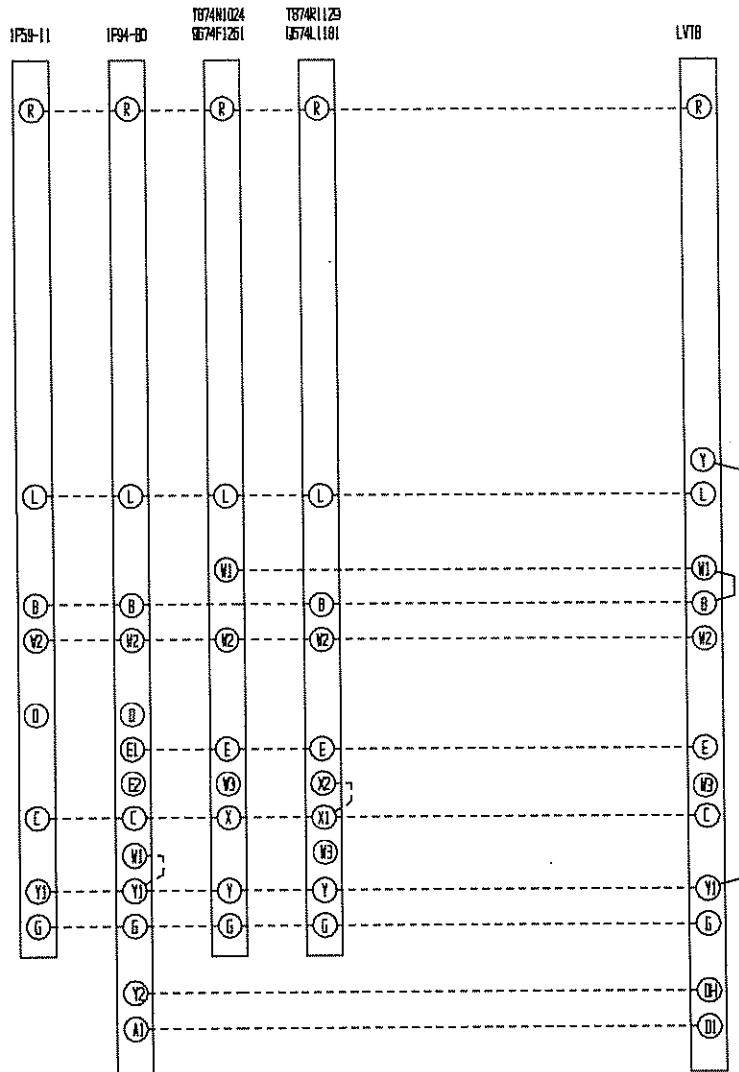


TABLE 4 – WALL THERMOSTATS AND SUBBASE COMBINATIONS

Thermostat	Subbase	Predominant Features
8407-017 (T874R1129)	8404-009 (Q674L1181)	Heat or Cool (1) No Auto
8403-018 (T874N2024)	8404-010 (Q6741261)	Automatic Heat/Cool (2) Changeover Position
8403-034 (1F94-80)	N/A	Programmable Electronic
8403-037 (1F59-1)	N/A	Manual Heat/Cool Electronic

FIGURE 15 – REMOTE THERMOSTAT WIRING DIAGRAM



DESCRIPTION OF STANDARD EQUIPMENT

Solid State Electronic Heat Pump Control

Provides efficient 30 minute defrost cycle. A thermistor sensor and speed up terminal for service along with a 10 minute defrost override are standard on the electronic heat pump control.

High / Low Pressure Switch

Provides refrigerant circuit high pressure and loss of charge protection. Includes lockout circuit that is re-settable from room thermostat.

Five Minute Compressor Time Delay

Provides short cycle protection for the compressor which extends compressor life. Built into the electronic heat pump control as standard.

Service Lights

3 service lights indicate when service is required.

- System Service – detects high or low pressure switch operation for compressor protection.
- Filter Service – detects a dirty filter condition.
- Drain Service – detects a clogged drain by detecting water in the secondary drain system. Shuts system down until corrective action is taken.

Two Speed Outdoor Motor

Has two speeds and is controlled by an outdoor thermostat.

Interlock Door Switch

When the service door is removed, automatically shuts the unit down.

OPTIONAL CFM (QH361 AND QH421 ONLY)

The indoor noise level can be reduced by lowering the indoor air delivery. The reduction of indoor CFM reduces the unit capacity by 1%.

The procedure to reduce indoor CFM on QH361 and QH421 units only is as follows:

1. Disconnect all power to the unit. Failure to do so may result in damage to the motor.
2. Remove Return Air access panel.
3. Remove Filter Rack.
4. Unplug Service Lights and Thermostat Options. (See Figure 3.)
5. Remove upper door.
6. Remove inner control panel cover.
7. Remove *pink* jumper wire between terminals 5 and 6 on the terminal board and discard.
8. Reverse steps to reassemble.

IMPORTANT INSTALLER NOTE

For improved start-up performance, wash the indoor coil with a dishwasher detergent.

THREE PHASE SCROLL COMPRESSOR START UP INFORMATION

Scroll compressors, like several other types of compressors, will only compress in one rotational direction. Direction of rotation is not an issue with single phase compressors since they will always start and run in the proper direction.

However, three phase compressors will rotate in either direction depending upon phasing of the power. Since there is a 50-50 chance of connecting power in such a way as to cause rotation in the reverse direction, verification of proper rotation must be made. Verification of proper rotation direction is made by observing that suction pressure drops and discharge pressure rises when the compressor is energized. Reverse rotation also results in an elevated sound level over that with correct rotation, as well as, substantially reduced current draw compared to tabulated values.

Verification of proper rotation must be made at the time the equipment is put into service. If improper rotation is corrected at this time there will be no negative impact on the durability of the compressor. However, reverse operation for over one hour may have a negative impact on the bearing due to oil pump out.

NOTE: If compressor is allowed to run in reverse rotation for several minutes the compressor's internal protector will trip.

All three phase scroll compressors used in the Q/TEC series are wired identically internally. As a result, once the correct phasing is determined for a specific system or installation, connecting properly phased power leads to the same Fusite terminal should maintain proper rotation direction. The direction of rotation of the motor may be changed by reversing any two line connections to the unit.

SERVICE HINTS

1. Caution user to maintain clean air filters at all times. Also, not to needlessly close off supply air registers. This may reduce air flow through the system, which shortens equipment service life as well as increasing operating costs and noise levels.
2. Switching to heating cycle at 75°F or higher outside temperature may cause a nuisance trip of the remote reset high pressure switch. Turn thermostat off, then on to reset the high pressure switch.
3. The heat pump wall thermostats perform multiple functions. Be sure that all function switches are correctly set for the desired operating mode before trying to diagnose any reported service problems.
4. Check all power fuses or circuit breakers to be sure they are the correct rating.
5. Periodic cleaning of the outdoor coil to permit full and unrestricted airflow circulation is essential.
6. Some service requires the need to remove the unit from the wall including replacement of the indoor coil and/or the outdoor coil. Also servicing the outdoor fan motor or fan blade will require removing the unit from the wall if the unit is

installed at a height that is not easily accessible from the outside of the building.

In order to remove the unit from the wall the following procedure must be used:

- a. Turn off power to the unit at the remote location. Some units may have more than one power supply.
- b. Disconnect field wiring at unit terminal block and remove from unit.
- c. Disconnect condensate drain.
- d. Remove the lower skirting around the unit.
- e. Remove wall mounting brackets from wall on each side of the unit.
- f. If unit is attached to duct work, remove upper cabinet extension by removing the top center screw only from the cabinet side panel.
- g. Remove screws that attach the duct work to the unit flanges.

This unit is equipped with four rollers mounted to the base. For ease of pulling unit out from the wall, you may want to remove the bottom service door which requires removal of the return air panel, and grip the front flange of the base pan then pull straight out.

7. Annual maintenance is required to make sure that all of the systems are functioning properly.
 - a. Check to make sure that the drains are not obstructed in any way.
 - b. Check the water level switch operation.
 - c. Remove any debris in the condenser section of the unit.
 - d. Inspect and clean mist eliminator as necessary.
 - e. Inspect and wash outdoor coil as necessary.

SEQUENCE OF OPERATION

Cooling – Circuit R-Y makes the thermostat pull in the compressor contactor starting the compressor and outdoor motor. The G (indoor motor) circuit is automatically completed on any call for cooling operation, or can be energized by manual fan switch on subbase for constant air circulation.

Heating – A 24V solenoid coil on reversing valve controls heating cycle operation. Two thermostat options, one allowing “Auto” change over from cycle to cycle and the other constantly energizing solenoid coil during heating season and thus eliminating pressure equalization noise except during defrost, are to be used. On “Auto” option, a circuit is completed for R-W1 and R-Y on each heating “on” cycle, energizing reversing valve solenoid and pulling in compressor contactor starting compressor and outdoor motor. R-G also makes starting indoor blower motor. Heat Pump heating cycle now in operation.

The second option has no “Auto” change over position, but instead energizes the reversing valve solenoid constantly whenever the system switch on subbase is placed in “Heat” position, the “B” terminal being constantly energized from R. A thermostat demand for heat completes R-Y circuit, pulling in compressor contactor

starting compressor and outdoor motor. R-G also make starting indoor blower motor.

High / Low Pressure control provides protection for the compressor. In the advent system pressures go above 350 PSI or below 15 PSI in either cooling or heating mode the compressor will be stopped. This will activate the right hand red light marked “System Service” on the front of the unit. The lockout circuit will hold compressor off line. When the system problem is corrected, the unit operation can be restored by turning of the main power supply off and then back on, or reset the room thermostat. The low pressure control has a bypass to eliminate nuisance lockout on cold start up.

Two Speed Outdoor Fan Motor There is a thermostat located in the main electrical box that controls the switching between high and low speed. When in cooling mode and the outdoor ambient temperature is above 80 degrees, the outdoor motor will run on high speed; below 80 degrees, it will run on low speed. In heating mode the outdoor fan will always run in high speed.

Door Interlock Switch When the center cabinet panel (the one with the return air grille) is removed, the interlock switch will shut down the whole unit. When this panel is replaced, the unit will be able to start up. *NOTE: This panel must be removed before either of the remaining upper or lower panels can be removed.*

Dirty Filter Switch When the filters become dirty, the dirty filter switch will activate the center light marked “Filter Service” on the front of the cabinet. After the dirty filters have been replaced the *dirty filter switch* must be reset by turning the reset knob counter clockwise.

Five Minute Compressor Time Delay This delay is built into the electronic heat pump control. It provides short cycle protection for the compressor.

Clogged Drain Switch This switch is mounted in the bottom of the unit behind the lower electrical box with a probe extending above the unit base pan. In the advent the drains become clogged, this switch will shut down the unit before the water level in the unit base becomes high enough to allow water to enter the indoor side. This will activate the left hand red service light marked “Drain Service” on the front of the unit. When the clogged drain is corrected and the water level in the unit base pan is at an acceptable level, the unit will start up. The switch should be operated manually at least once a year to insure the float is free to rise in the event of high water level.

OPTIONAL CLIMATE CONTROLS SEQUENCE OF OPERATION

The Climate Control *Option A* is an electronic, non-programmable manual change over thermostat. The thermostat must be manually set to the heat or cool mode. The thermostat will maintain the temperature set on the thermostat in the mode in which it is set.

The Climate Control *Option B* is an electronic, non-programmable manual change over thermostat and a four (4) hour timer. The thermostat must be manually set to the heat or cool mode. The thermostat will maintain the temperature set on the thermostat as long as the timer is on. When the set time expires, the unit will shut off and remain off until the timer is reset.

The Climate Control *Option C* is an electronic, non-programmable manual change over thermostat and a six (6) hour timer. The thermostat will maintain the temperature set on the thermostat as long as the timer is on. When the set time expires, the unit will shut off and remain off until the timer is reset.

The Climate Control *Option D* is an electronic, programmable thermostat. The thermostat can be set in the heat, cool or automatic mode. When the thermostat is set in the heat mode, it can heat only to maintain the temperature set on the thermostat. When the thermostat is set in the cool mode, it can cool only to maintain the temperature set on the thermostat. When the thermostat is set in the automatic mode, the thermostat can change automatically to the heat or cool modes to maintain the temperature set on the thermostat.

The Climate Control *Option E* is an electronic, programmable thermostat and a humidistat. This climate control option has additional circuits which allow for extra dehumidification control. The thermostat *must* be set to the automatic mode. The heating setpoint *must* be two (2) degrees below the cooling setpoint. The humidistat should be set to the desired humidity level. When the humidity is above the setpoint of the humidistat, the unit will run in the cooling mode with reduced airflow to dehumidify. If the temperature of the room drops below the heating setpoint, the unit will switch to heat pump mode and warm the room. When the heating setpoint is reached, the unit will switch back to cooling and continue to dehumidify.

PRESSURE SERVICE PORTS

High and low pressure service ports are installed on all units so that the system operating pressures can be observed. Pressure curves can be found later in the manual covering all models on both cooling and heating cycles. It is imperative to match the correct pressure curve to the unit by model number. All service doors must be attached to obtain proper reading.

DEFROST CYCLE

The defrost cycle is controlled by temperature and time on the solid state heat pump control.

When the outdoor temperature is in the lower 40°F temperature range or colder, the outdoor coil temperature is 32°F or below. This coil temperature is sensed by the coil sensor mounted near the bottom of the outdoor coil. Once coil temperature reaches 30°F or below, the coil sends a signal to the control logic of the heat pump control and the defrost timer will start.

After 30 minutes at 30°F or below, the heat pump control will place the system in the defrost mode.

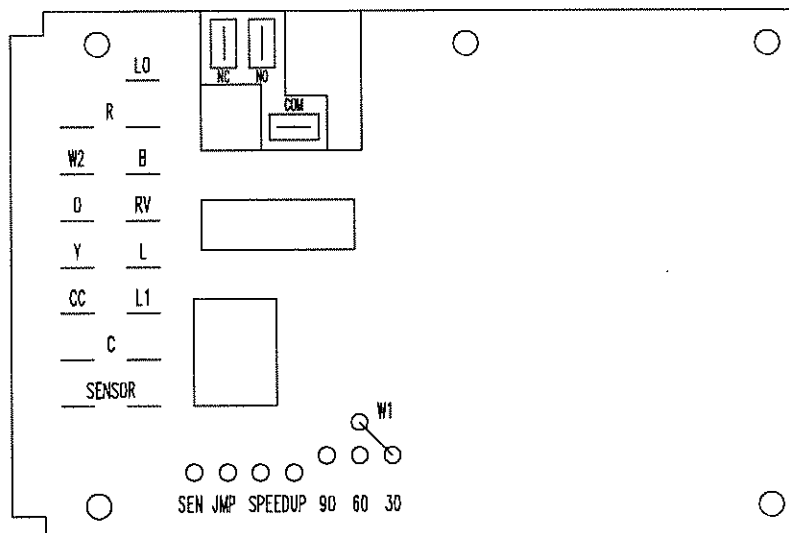
During the defrost mode the refrigerant cycle switches back to the cooling cycle, the outdoor motor stops, electric heaters are energized, and hot gas passing through the outdoor coil melts any accumulated frost. When the temperature rises to approximately 57°F, the coil sensor will send a signal to the heat pump control which will return the system to heating operations automatically. If some abnormal or temporary condition such as a high wind causes the heat pump to have a prolonged defrost cycle, the heat pump control will restore the system to heating operation automatically after 10 minutes.

There are three settings on the heat pump control – 30 minute, 60 minute and 90 minute. Models are shipped wired on the 30 minute setting for greatest operating economy. If special circumstances require a change to another time, remove wire connected to terminal 30 and reconnect to desired terminal. Refer to Figure 16. The manufacturer's recommendation is for 30 minute defrost cycles.

There is a cycle speed up jumper on the control. This can be used to reduce the time between defrost cycle operation without waiting for time to elapse.

There is an initial defrost jumper (sen jmp) on the control that can be used at any outdoor ambient during the heating cycle to simulate a 0° coil temperature. This can be used to check defrost operation of the unit without waiting for the outdoor ambient to fall into the defrost region.

FIGURE 16 – HEAT PUMP CONTROL BOARD



Troubleshooting

SOLID STATE HEAT PUMP CONTROL TROUBLESHOOTING PROCEDURE

1. Turn on AC power supply to indoor and outdoor units.
2. Turn thermostat blower switch to "fan on" – the indoor blower should start. (If it doesn't, troubleshoot indoor unit and correct problem.)

3. Turn thermostat blower to "auto" position. Indoor blower should stop.
4. Set system switch to "heat" or "cool". Adjust thermostat to call for heat or cool. The indoor blower, compressor and outdoor fan should start.

NOTE: If there was no power to 24 volt transformer, the compressor and outdoor fan motor will not start for 5 minutes. This is because of the compressor short cycle protection.

TABLE 5 – TROUBLESHOOTING

Sympton	Possible Cause	What to Check	How to Check or Repair
Compressor contactor does not energize (cooling or heating)	Control circuit wiring	Check for R connection at unit, and 24V between R-C.	Run R connection to outdoor unit to power heat pump control.
	Compressor lock out	1) Check for 24V between L1-C on heat pump control. 2) Check across high pressure switch.	1) If no voltage between L1-C turn thermostat off and on again to reset high pressure switch. 2) If high pressure switch is open and will not reset, replace high pressure switch.
	Compressor short cycle protection	Check for 24V between CC-C and Y-C on heat pump control.	If no voltage between CC-C jumper speed up terminal and within 10 seconds power should appear between CC-C. Remove speed up jumper after 10 seconds.
	Heat pump control defective	Check all other possible causes. Manual 2100-034	Replace heat pump control.
	Contactor defective	Check for open or shorted coil winding.	Replace contactor.
Fan outdoor motor does not run (cooling or heating except during defrost)	Motor defective	Check for open or shorted motor winding.	Replace motor.
	Motor capacitor defective	Check capacitor rating. Check for open or shorted capacitor.	Replace capacitor.
	Heat pump control defective	Check across fan relay on heat pump control (Com-NC)	Replace heat pump control.
Reversing valve does not energize (heating only)	Reversing valve solenoid coil defective	Check for open or shorted coil.	Replace solenoid coil.
	Heat pump control defective	Check for 24V between RV-C and B-C.	1) Check control circuit wiring. 2) Replace heat pump control
Unit will not go into defrost (heating only)	Temperature sensor or heat pump control defective	Disconnect temperature sensor from board, and jumper across speed up terminals and sen jmp terminals. This should cause the unit to go through a defrost cycle within one minute.	1) If unit goes through defrost cycle, replace temperature sensor. 2) If unit does not go through defrost cycle, replace heat pump control.
Unit will not come out of defrost (heating only)	Temperature sensor or heat pump control defective	Jumper across speed up terminals. This should cause the unit to come out of defrost within one minute.	1) If unit comes out of defrost cycle, replace temperature sensor. 2) If unit does not come out of defrost cycle, replace heat pump control.

CHECKING TEMPERATURE SENSOR

1. Disconnect temperature sensor from board and from outdoor coil.
2. Use an ohmmeter and measure the resistance of the sensor. Also use ohmmeter to check for short or open.
3. Check resistance reading to chart of resistance use sensor ambient temperature. (Tolerance of part is $\pm 10\%$.)
4. If sensor resistance reads very low, then sensor is shorted and will not allow proper operation of the heat pump control.
5. If sensor is out of tolerance, shorted, open, or reads very low ohms then it should be replaced.

TABLE 6

TEMPERATURE (F) vs RESISTANCE (R) OF TEMPERATURE SENSOR									
F	R	F	R	F	R	F	R	F	R
-25.0	196871	5.0	72910	35.0	29986	65.0	13474	95.0	6531
-24.0	190099	6.0	76070	36.0	29157	66.0	13137	96.0	6383
-23.0	183585	7.0	68507	37.0	28355	67.0	12810	97.0	6239
-22.0	177318	8.0	66418	38.0	27577	68.0	12492	98.0	6098
-21.0	171289	9.0	64399	39.0	26823	69.0	12183	99.0	5961
-20.0	165487	10.0	62449	40.0	26092	70.0	11883	100.0	5827
-19.0	159904	11.0	60565	41.0	25383	71.0	11591	101.0	5697
-18.0	154529	12.0	58745	42.0	24696	72.0	11307	102.0	5570
-17.0	149355	13.0	56985	43.0	24030	73.0	11031	103.0	5446
-16.0	144374	14.0	55284	44.0	23384	74.0	10762	104.0	5326
-15.0	139576	15.0	53640	45.0	22758	75.0	10501	105.0	5208
-14.0	134956	16.0	52051	46.0	22150	76.0	10247	106.0	5094
-13.0	130506	17.0	50514	47.0	21561	77.0	10000	107.0	4982
-12.0	126219	18.0	49028	48.0	20989	78.0	9760	108.0	4873
-11.0	122089	19.0	47590	49.0	20435	79.0	9526	109.0	4767
-10.0	118108	20.0	46200	50.0	19896	80.0	9299	110.0	4663
-9.0	114272	21.0	44855	51.0	19374	81.0	9077	111.0	4562
-8.0	110575	22.0	43554	52.0	18867	82.0	8862	112.0	4464
-7.0	107010	23.0	42295	53.0	18375	83.0	8653	113.0	4367
-6.0	103574	24.0	41077	54.0	17898	84.0	8449	114.0	4274
-5.0	100260	25.0	39898	55.0	17434	85.0	8250	115.0	4182
-4.0	97064	26.0	38757	56.0	16984	86.0	8057	116.0	4093
-3.0	93981	27.0	37652	57.0	16547	87.0	7869	117.0	4006
-2.0	91008	28.0	36583	58.0	16122	88.0	7686	118.0	3921
-1.0	88139	29.0	35548	59.0	15710	89.0	7507	119.0	3838
0.0	85371	30.0	34545	60.0	15310	90.0	7334	120.0	3757
1.0	82699	31.0	33574	61.0	14921	91.0	7165	121.0	3678
2.0	80121	32.0	32634	62.0	14544	92.0	7000	122.0	3601
3.0	77632	33.0	31723	63.0	14177	93.0	6840	123.0	3526
4.0	75230	34.0	30840	64.0	13820	94.0	6683	124.0	3452

FAN BLADE SETTING DIMENSIONS

Any service work requiring removal or adjustment in the fan and/or motor area will require that the dimensions in Table 7 be checked and blade adjusted in or out of the motor shaft accordingly.

FIGURE 17 – FAN BLADE SETTING

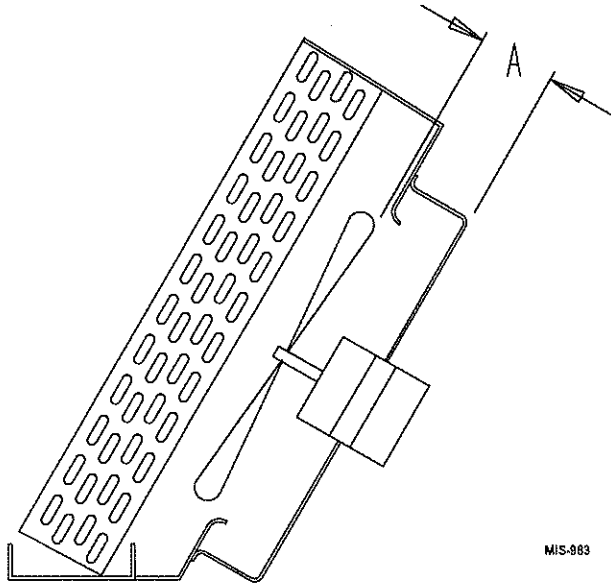


TABLE 7 – FAN BLADE DIMENSIONS

MODEL	DIMENSION A (INCHES)
QH241	.750
QH301	.750
QH361	.750
QH421	.750

REFRIGERANT CHARGE

The correct system R-22 charge is shown on the unit rating plate. Optimum unit performance will occur with a refrigerant charge resulting in a suction line temperature (6 inches from compressor) as shown in Table 8.

TABLE 8 – SUCTION LINE TEMPERATURE DEGREES F

MODEL	RATED CFM	95°F OD TEMPERATURE	82°F OD TEMPERATURE
QH241	800	67-69	66-68
QH301	1000	64-66	63-65
QH361	1200	59-61	63-65
QH421	1200	63-65	61-63

TABLE 9 – INDOOR BLOWER PERFORMANCE

MODEL	RATED ESP	MAX. ESP ①	RATED CFM ②	OPTIONAL CFM ③	CONTINUOUS CFM ④	DEHUMIDIFICATION CFM ⑤	CFM @ MAX. ESP
QH241 ⑥	.010	0.5	800	—	800	500	700
QH301	.015	0.8	1000	—	1000	700	910
QH361	.015	0.8	1200	1100	1100	850	1175
QH421	.015	0.8	1200	1100	1100	850	1175

NOTE: These units are equipped with a variable speed (ECM) indoor motor that automatically adjust itself to maintain approximately the same rate of indoor air flow in both heating and cooling, dry and wet coil conditions and at both 230/208 or 460 volts.

- ① Maximum ESP (inches WC) shown is with 1" thick disposable filter (reduced by .2 for 2" filter).
- ② Rated CFM for heating and cooling operation.
- ③ Reduced indoor air flow option to provide lowest possible indoor air sound level. Reduces system capacity performance by approximately 1%.
- ④ Continuous fan CFM is the total air being circulated during continuous fan mode.
- ⑤ Indoor air flow during periods of high humidity when system is operating under control of optional humidistat for maximum humidity reduction.
- ⑥ Models QH241 – when operating on 2nd stage heating the indoor air will increase to 1000 cfm.

PRESSURE CHARTS

TABLE 10 – COOLING PRESSURE

MODEL	RETURN AIR TEMPERATURE	PRESSURE	AIR TEMPERATURE ENTERING OUTDOOR COIL								
			75° ^①	80°	85°	90°	95°	100°	105°	110°	115°
QH241	75° DB 62° WB	Low Side High Side	73 195	73 199	74 214	76 229	77 244	79 259	80 274	81 289	83 304
	80° DB 67° WB	Low Side High Side	78 203	78 204	79 219	80 234	82 250	84 265	85 280□	87 296	88 312
	85° DB 72° WB	Low Side High Side	84 212	84 213	85 228	86 244	88 259	89 274	91 290	93 305	94 320
QH301	75° DB 62° WB	Low Side High Side	75 226	75 202	76 242	77 258	78 273	79 319	80 303	81 319	82 335
	80° DB 67° WB	Low Side High Side	80 228	80 233	81 248	82 264	83 280	84 296	85 311	86 327	87 343
	85° DB 72° WB	Low Side High Side	86 238	86 240	87 257	88 273	89 290	90 306	91 323	92 339	93 356
QH361	75° DB 62° WB	Low Side High Side	74 212	74 215	75 233	76 251	77 269	78 287	79 305	80 323	81 341
	80° DB 67° WB	Low Side High Side	79 219	79 220	80 239	81 257	82 276	83 294	84 312	85 331	86 350
	85° DB 72° WB	Low Side High Side	85 223	85 228	86 247	87 267	88 286	89 305	90 324	91 343	92 363
QH421	75° DB 62° WB	Low Side High Side	71 246	71 248	72 264	73 281	74 299	75 318	76 339	77 362	79 385
	80° DB 67° WB	Low Side High Side	75 251	76 253	77 270	78 288	79 307	80 327	81 349	82 371	83 395
	85° DB 72° WB	Low Side High Side	82 261	82 262	83 279	84 298	85 318	86 330	87 361	88 384	90 409

Low side pressure ± 2 psig

High side pressure ± 5 psig

Tables are based upon rated CFM (airflow) across the evaporator coil. If there is any doubt as to correct operating charge being in the system, the charge should be removed, system evacuated and recharged to serial plate instructions.

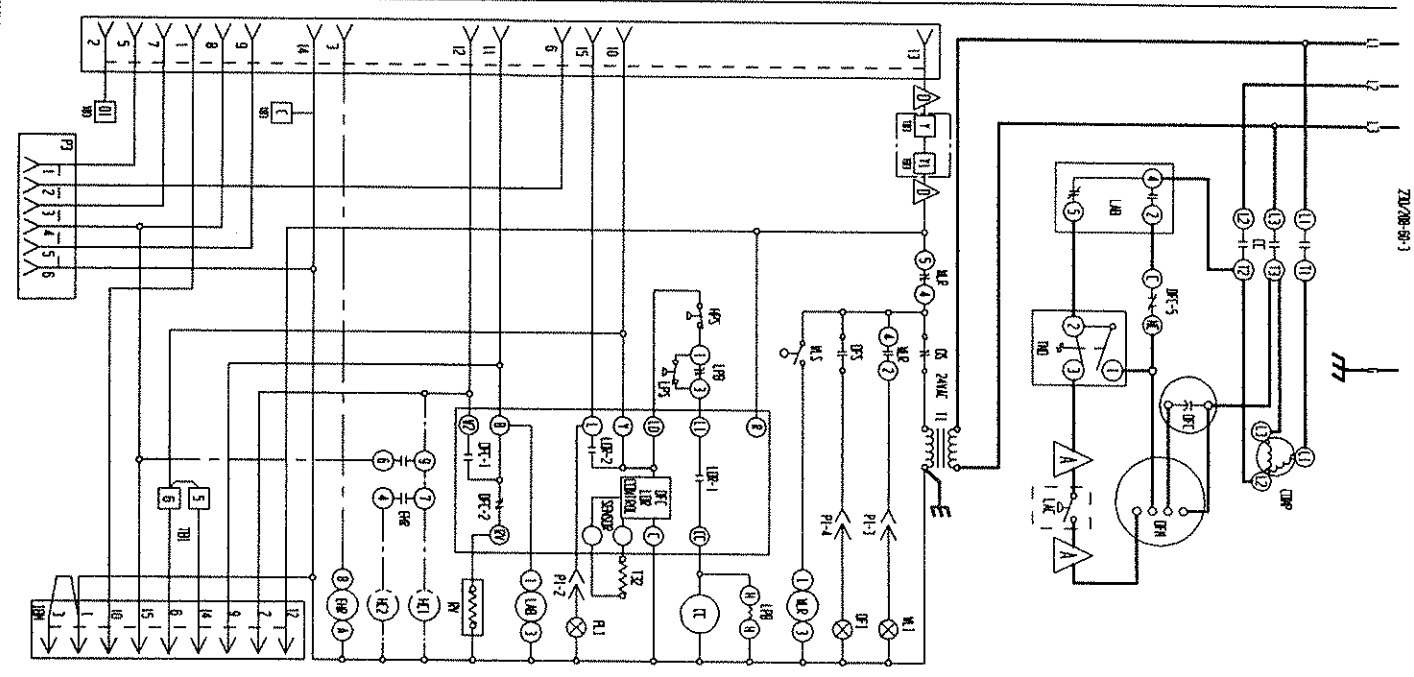
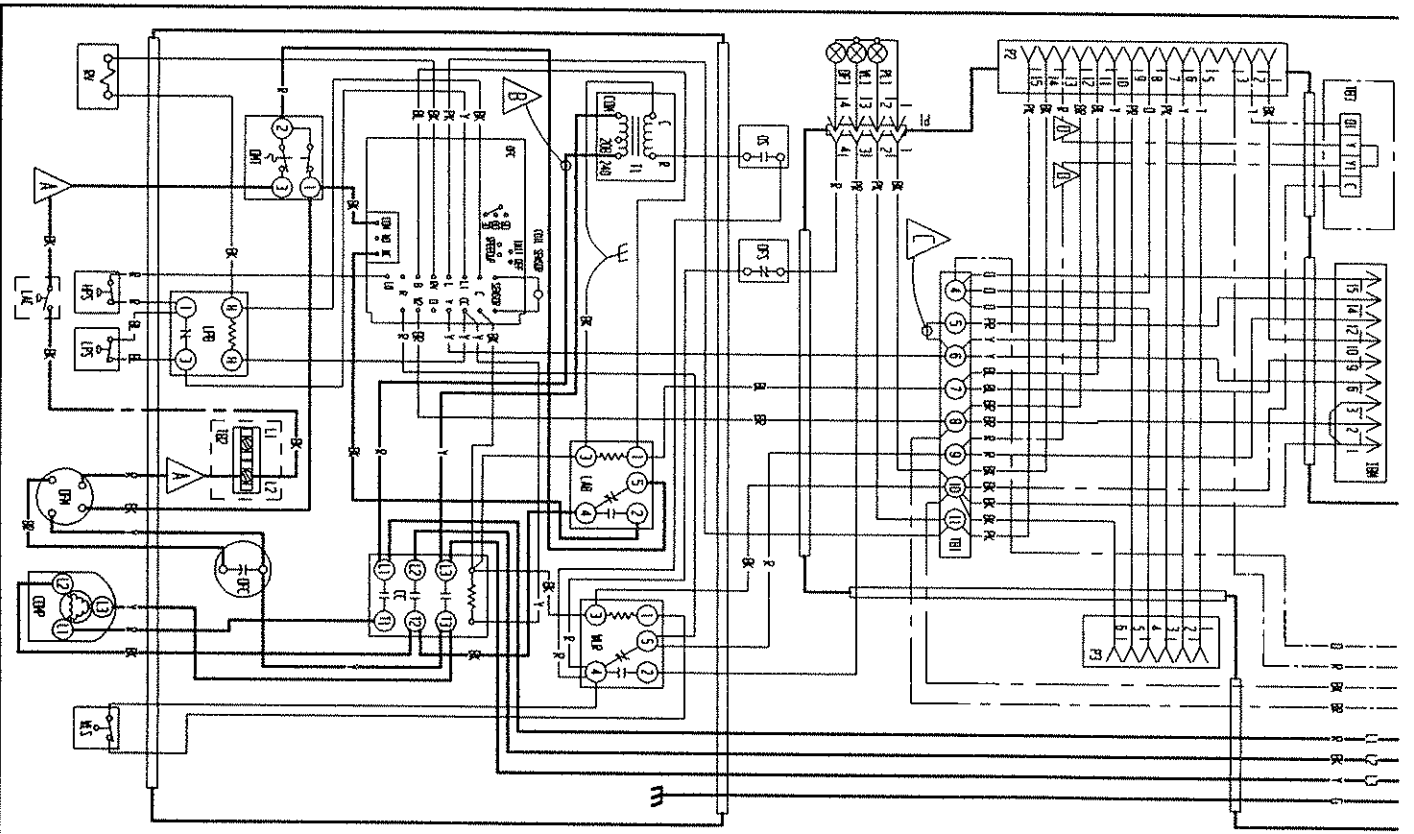
① 75° F outdoor temperature condenser fan motor is running on low speed.

TABLE 11 – HEATING PRESSURE

MODEL	RETURN AIR TEMP.	PRESSURE	AIR TEMPERATURE ENTERING OUTDOOR COIL													
			0°	5°	10°	15°	17°	20°	25°	30°	35°	40°	47°	50°	55°	60°
QH241	70°	Low Side	7	12	17	23	25	28	33	39	44	50	57	60	65	71
		High Side	147	155	164	172	176	181	189	198	206	215	227	232	240	249
QH301	70°	Low Side	16	20	24	28	30	33	37	41	45	49	55	58	62	67
		High Side	157	163	169	175	177	180	187	193	199	205	213	217	222	228
QH361	70°	Low Side	13	17	21	25	27	30	34	38	42	46	52	55	59	63
		High Side	147	153	159	164	167	171	176	182	188	194	202	206	211	217
QH421	70°	Low Side	13	18	22	26	28	31	35	39	44	48	54	57	61	65
		High Side	161	168	174	180	183	187	193	199	206	212	221	225	231	237

OPTIONAL ACCESSORIES

MODEL	DESCRIPTION
QLG-10	Outdoor louver grille, clear anodized aluminum for 2, 2-1/2, 3, 3-1/2 Ton Q/TEC Models
QLG-20	Outdoor louver grille, medium bronze anodized aluminum for 2, 2-1/2, 3, 3-1/2 Ton Q/TEC Models
QLG-30	Outdoor louver grille, dark bronze anodized aluminum for 2, 2-1/2, 3, 3-1/2 Ton Q/TEC Models
QWS42	14 Inch wall sleeve for 2, 2-1/2, 3, 3-1/2 Ton Q/TEC Models. <i>Required for all units.</i>
QSTX42	Side trim piece extension for 2, 2-1/2, 3, 3-1/2 Ton Q/TEC Models. Provides cabinet extension between interior wall and unit when not mounted flush with wall.
QPB42	Free blow plenum box for 2, 2-1/2, 3, 3-1/2 Ton Q/TEC Models. Includes front supply grilles.
QCX-10	Cabinet extension for ducted applications on 2, 2-1/2, 3, 3-1/2 Ton Q/TEC Models. Height will be 20 inches high.



ZUW08-99-1

COMPONENT CODE

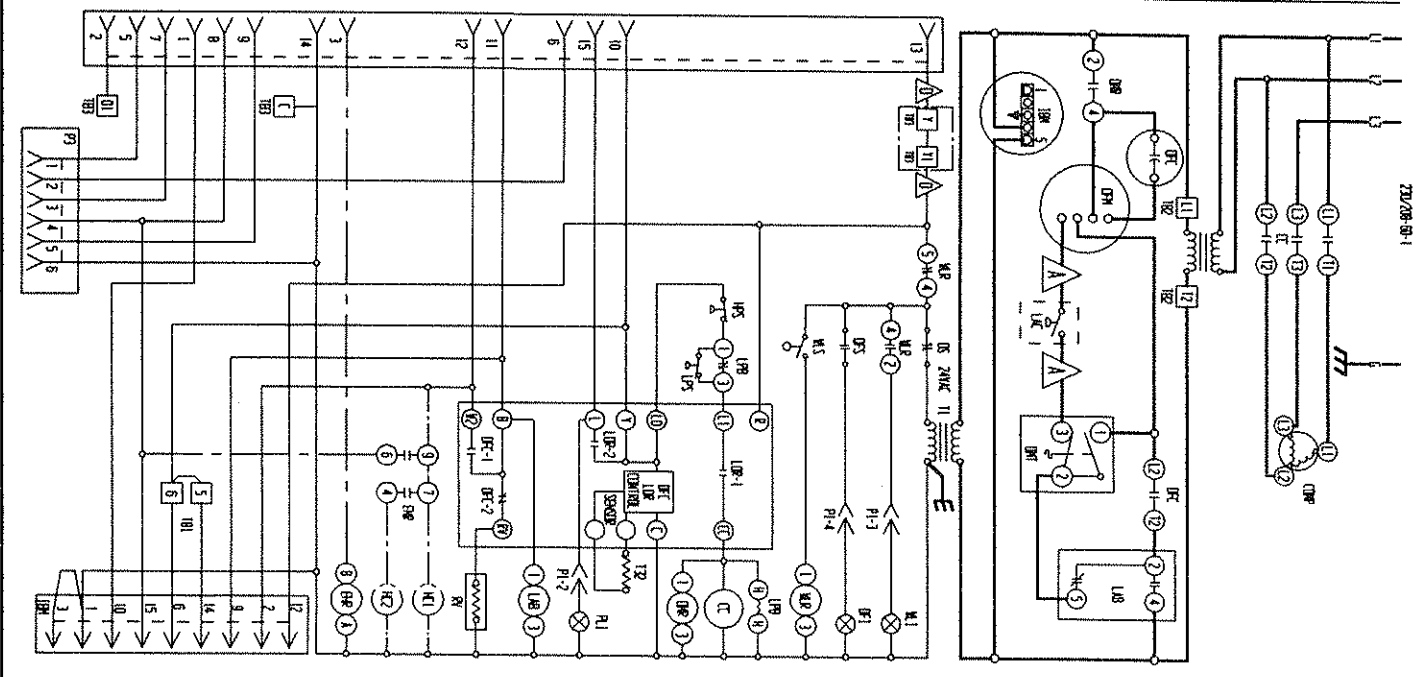
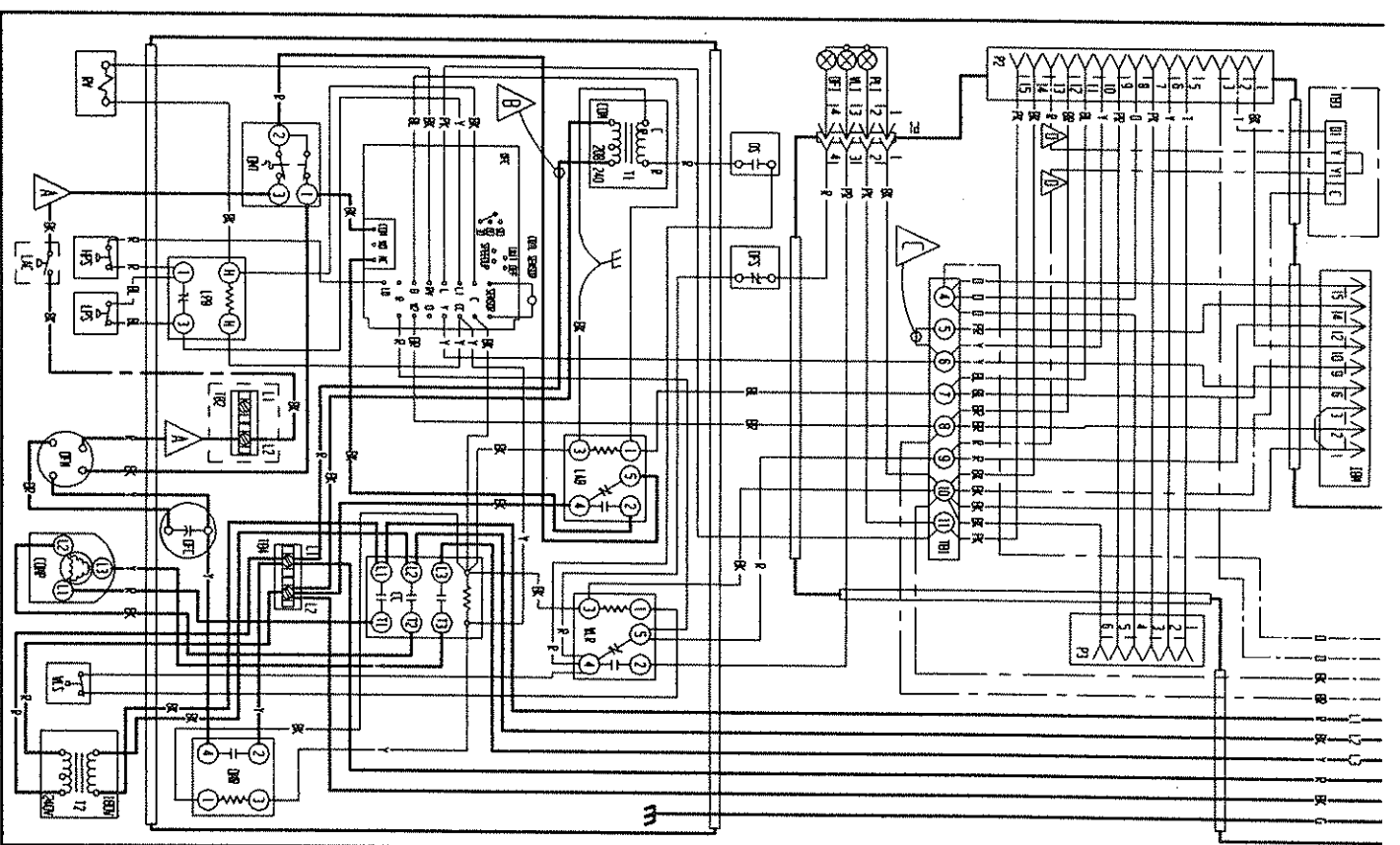
- 001 CIRCUIT BREAKER #1
- 002 CIRCUIT BREAKER #2
- 003 COMPRESSOR CONTACTOR
- 004 COMPRESSOR
- 005 DEFROST CONTROL
- 006 DEFROST FILTER INDICATOR
- 007 DEFROST FILTER SWITCH
- 008 DEFROST SWITCH
- 009 DEFROST RELAY
- 010 DEFROST
- 011 HEATER CONTACTOR #1
- 012 HEATER CONTACTOR #2
- 013 HIGH PRESSURE SWITCH
- 014 KEYS STRIP #1
- 015 KEYS STRIP #2
- 016 INDICATOR BLOWER MOTOR
- 017 LOW AMPIERE PRESS
- 018 LOW AMPIERE CONTACT
- 019 LOW PRESSURE CONTACT
- 020 LOW PRESSURE SWITCH
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- 098 LOW PRESSURE SWITCH
- 099 LOW PRESSURE SWITCH
- 100 LOW PRESSURE SWITCH

USE COPPER CONDUCTORS ONLY
SUITABLE FOR AT LEAST 75°F

▲ Labeled wires connect if no options used.
▲ NOT RED WIRE TO 208 V 1 PH OR 208 V 3 PH SYSTEM.
▲ RANGE LABELS FOR LOW SPEED RATHER OPERATION.

FACTORY STD.	FIELD	OPTIONAL
LOW VALUE		
HIGH VALUE		
WIRE VALUE		
ACCESSORY		
BK - BLACK BR - BROWN P - RED D - DANCE Y - YELLOW W - WHITE G - GREEN BL - BLUE PK - PINK GR - GRAY L - LAMPED		

4100-201



COMPONENT CODE	
01	CONTROL SWITCH #1
02	CONTROL SWITCH #2
03	COMPRESSOR CONTACTOR
04	COMPRESSOR
05	HEATST CONTACT
06	DRY FILLER INDICATOR
07	DRY FILLER SWITCH
08	DRY SWITCH
09	BREKERY RELAY RELAY
10	HEATER CONTACTOR #1
11	HEATER CONTACTOR #2
12	HIGH PRESSURE SWITCH
13	HEAT STOP #1
14	HEAT STOP #2
15	INDOR BLIND MOTOR
16	LOW MEDIUM BRASS
17	LOW MEDIUM CONTACT
18	LOW PRESSURE BRASS
19	LOW PRESSURE SWITCH
20	LIMIT SWITCH
21	INDOR FAN CAPACTOR
22	INDOR FAN MOTOR
23	INDOR FAN SWITCH
24	INDOR FAN MOTOR
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4100-301