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# INSTALLATION INSTRUCTIONS

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## HIGH EFFICIENCY PACKAGED AIR CONDITIONER

**MODELS**  
**P1124A2**  
**P1130A2**  
**P1136A2**



**Bard Manufacturing Company**  
**Bryan, Ohio 43506**

*Since 1914 . . . moving ahead, just as planned.*

Manual : 2100-323B  
Supersedes: 2100-323A  
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# Getting Other Information and Publications

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These publications can help you install the air conditioner or heat pump. You can usually find these at your local library or purchase them directly from the publisher. Be sure to consult current edition of each standard.

National Electrical Code ..... ANSI/NFPA 70

Standard for the Installation ..... ANSI/NFPA 90A  
of Air Conditioning and  
Ventilating Systems

Standard for Warm Air ..... ANSI/NFPA 90B  
Heating and Air  
Conditioning Systems

Load Calculation for ..... ACCA Manual J  
Residential Winter and  
Summer Air Conditioning

Duct Design for Residential ..... ACCA Manual D  
Winter and Summer Air  
Conditioning and Equipment Selection

## FOR MORE INFORMATION, CONTACT THESE PUBLISHERS:

**ACCA**    **Air Conditioning Contractors of America**  
1712 New Hampshire Ave. N.W.  
Washington, DC 20009  
Telephone: (202) 483-9370  
Fax: (202) 234-4721

**ANSI**    **American National Standards Institute**  
11 West Street, 13th Floor  
New York, NY 10036  
Telephone: (212) 642-4900  
Fax: (212) 302-1286

**ASHRAE** **American Society of Heating Refrigerating,  
and Air Conditioning Engineers, Inc.**  
1791 Tullie Circle, N.E.  
Atlanta, GA 30329-2305  
Telephone: (404) 636-8400  
Fax: (404) 321-5478

**NFPA**    **National Fire Protection Association**  
Batterymarch Park  
P.O. Box 9101  
Quincy, MA 02269-9901  
Telephone: (800) 344-3555  
Fax: (617) 984-7057

**TABLE 1  
ELECTRICAL DATA**

Model	Rated Volts & Phases	③ HZ	Operating Voltage Range	Maximum Unit Amps	① Maximum External Fuses or Ckt. Brk.	Minimum Circuit Ampacity	② Field Power Wiring	② Ground Wire Size
					Ckt. A		Ckt. A	Ckt. A
P1124A2	230/208-1	60	197 - 253	12.9	25	17	10	10
P1130A2	230/208-1	60	197 - 253	17.6	30	21	10	10
P1136A2	230/208-1	60	197 - 253	19.4	40	25	8	10
P1136A1-B	230/208-3	60	197 - 253	14.8	25	18	10	10
P1136A1-C	460	60	414 - 506	7.1	15	12	14	14

① Maximum time delay fuse or HACR type circuit breaker.

② 75 degree C cooper wire size, basic unit only.

③ 50 HZ equipment not UL listed.

**TABLE 2  
OPTIONAL FIELD INSTALLED HEATER PACKAGES  
ONLY TO BE USED WITH THE AIR CONDITIONING MODEL INDICATED**

Heater Package Model No.	Volts and Phase	P1124A2	P1130A2	P1136A2	P1136A1-B	P1136A1-C
EH3PB-A05	240/1	S	S	S	A	A
EH3PB-A08		S	S	S	A	A
EH3PB-A10		S	S	S	A	A
EH3PB-A15		S	S	S	A	A
EH3PB-B09	240/3	A	A	A	S	A
EH3PB-B15		A	A	A	S	A
EH3PB-C09	460/3		A	A	A	S
EH3PB-C15			A	A	A	S

S – Standard application – Heater volts and phase same as basic unit

A – Alternate application – Heater volts and phase different from basic unit

**TABLE 3  
OPTIONAL FIELD-INSTALLED ELECTRIC HEATER TABLE**

Heater Pkg. Model No.	Unit Volts Phase	Htr. KW & Capacity @ 240V (or 480V if applicable)		Htr. KW & Capacity @ 208 Volts		@ 240V or 480V as applicable Htr. Amps	Heater Internal Fuses	Circuit B				
		KW	BTUH	KW	BTUH			No. Field Ckts.	Minimum Circuit Ampacity	①	②	③
										Maximum Overcurrent Protection	Field Power Wiring	Ground Wire Size
EH3PB-A05	240/208-1	5	17,100	3.75	12,800	20.8		1	26	30	10	10
EH3PB-A08	240/208-1	8	27,300	6.0	20,500	33.3		1	42	45	8	10
EH3PB-A10	240/208-1	10	34,100	7.5	26,000	41.7		1	53	60	6	10
EH3PB-A15	240/208-1	15	51,200	11.25	38,400	62.5	30/60	1	79	80	4	8
EH3PB-B09	240/208-3	9	30,700	6.75	23,000	21.7		1	28	30	10	10
EH3PB-B15	240/208-3	15	51,200	11.25	38,400	36.2		1	46	50	8	10
EH3PB-C09	460/3	9	30,700	--	--	10.8		1	14	15	14	14
EH3PB-C15	460/3	15	51,200	--	--	18.0		1	23	25	10	10

- ① Time delay fuses or "HACR Type" circuit breakers must be used for 60 and smaller sizes. Standard fuses or circuit breakers are suitable for sizes 70 and larger.
- ② Based on wire suitable for 75° C. Other wiring materials must be rated for marked "Minimum Circuit Ampacity" or greater.
- ③ Based upon Table 250-95 of N.E.C. 1993. See electrical data for basic heat pump for Circuit A wiring specification requirements.

*IMPORTANT: While this electrical data is presented as a guide, it is important to electrically connect properly size fuses and conductor wires in accordance with the National Electrical Code and all existing local codes.*

# GENERAL INSTRUCTIONS

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## IMPORTANT

The equipment covered in this manual is to be installed by trained, experienced service and installation technicians. All duct work, supply and return ducts, must be properly sized for the design air flow requirement of the equipment. ACCA is an excellent guide to proper sizing. All duct work or portions thereof not in the conditioned space should be properly insulated in order to both conserve energy and prevent condensation or moisture damage.

## SHIPPING DAMAGE

Upon receipt of equipment, the carton should be checked for external signs of shipping damage. If damage is found, the receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent.

## GENERAL

The refrigerant system is completely assembled and charged. All internal wiring is complete.

The unit is designed for use with or without duct work. Flanges are provided for attaching the supply and return ducts.

These instructions explain the recommended method to install the air cooled self-contained unit and the electrical wiring connections to the unit.

These instructions and any instructions packaged with any separate equipment required to make up the entire air conditioning system should be carefully read before beginning the installation. Note particularly "Starting Procedure" and any tags and/or labels attached to the equipment.

While these instructions are intended as a general recommended guide, they do not supersede any national and/or local codes in any way. Authorities having jurisdiction should be consulted before the installation is made.

## FIELD INSTALLED HEATER PACKAGES (OPTIONAL)

These packaged air conditioners are manufactured without supplementary electric heaters. Supplementary heaters EH3PB series (to fit P1124A2, P1130A2, and P1136A2) are available for simple, fast, field installation.

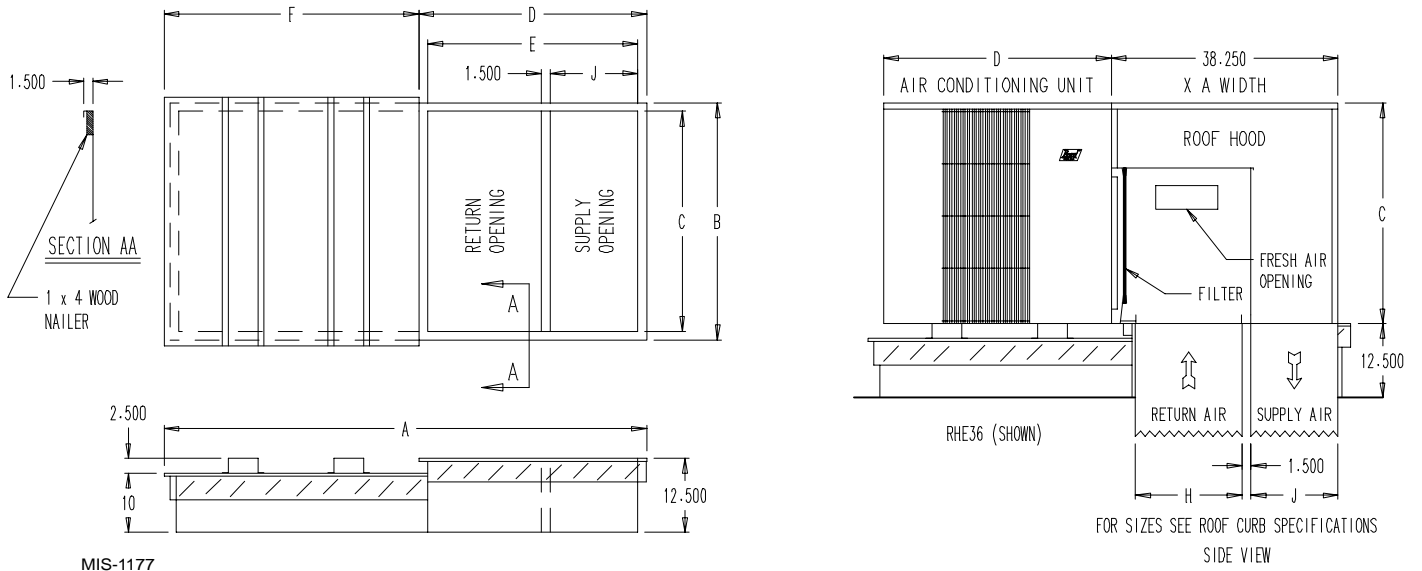
A separate field power circuit is required for the supplementary heaters.

*IMPORTANT: Refer to Table 4 when designing duct work for maximum available static pressure with heater installed.*

Refer to the electrical data shown on pages 2 and 3 for proper application information on all available heater combinations and what units they can be used with. It also shows the applicable circuit ampacities, fuse size, and wire size for each heater combination.

Refer to the installation instructions packed with the heater for details on how to insert it into the basic unit.

**FIGURE 1  
 PREFABRICATED ROOF CURB SPECIFICATIONS  
 HEAVY GAUGE GALVANIZED WITH WOOD NAILING STRIP, WELDED/LEAKPROOF  
 ONE PIECE CONSTRUCTION – READY TO INSTALL**



MIS-1177

**CURB AND ROOF DETAILS**

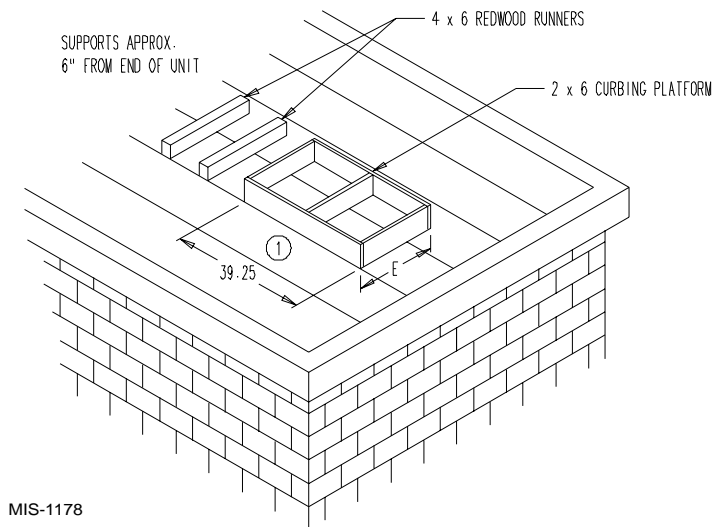
Roof Curb	A	B	C*	D	E	F	J*	H*	Roof Hood Model	Air Conditioning Units
9042-003	80-3/8	40-1/4	37-1/4	38-3/8	35-3/8	42	14-3/4	19-1/8	RHE36	P1124A2, P1130A2, P1136A2

**\*Duct Sizing Information**

Return Air Dimension "C" is length  
 Return Air Dimension "H" is width

Supply Air Dimension "C" is length  
 Supply Air Dimension "J" is width

**FIGURE 2  
 FIELD FABRICATED CURBING**



MIS-1178

Roof Hood Model	Unit Model	E
RHE36	P1124A2 P1130A2 P1136A2	41

① A SEPARATE METAL FLASHING SHOULD BE INSTALLED AROUND WOOD CURBING. CAULK & SEAL ALL JOINTS & WEATHERPROOF.

# INSTALLATION

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## LOCATION

### GENERAL

The unit must be located outside, or in a well ventilated area. It must not be in the space being heated or cooled. A sound absorbing material should be considered if the unit is to be installed in such a position or location that might cause transmission of sound or vibration to the living area or adjacent buildings.

### SLAB MOUNTING

In areas where winter temperatures *DO NOT* go below 32° F for periods over twelve hours, the unit may be slab mounted at grade level. When installing unit at grade level, install on a concrete slab at least four inches above finished grade level. Slab should have a slope tolerance away from the building structure of at least 1/4 inch per foot, while being level from side to side. Place slab in a location where runoff water from higher ground will not collect around unit. See Figure 3.

A minimum of 18 inches should be provided between the coil inlet and any building surfaces. Provide at least four feet between coil outlet and any building wall, fences or other vertical structures. Provide a minimum of three feet clearance on the service access side of the unit. See Figure 4

### ROOF MOUNTING

When a unit is installed in areas where low ambient temperatures or strong winter winds exist, it should be placed for prevailing winter winds are not in direct line with the outdoor coil. If this is not possible, a wind barrier should be constructed. Place barrier 24 inches from the coil inlet side of the unit and in the direction of prevailing winds. Size barrier at least the same height and width as the unit. This may be necessary on ground level installations, also. See Figure 5.

### WINTER INSTALLATION BELOW 32°F

In areas where winter conditions go below 32°F for extended periods, the unit must be elevated above the mounting surface to prevent snowfall or defrost ice accumulation from interfering with the operation of the unit. A minimum of twelve inch elevation is recommended, while greater elevation may be required for areas of high snow accumulation. Poured concrete, steel framework, brick, cement block, etc., can be utilized to construct a suitable raised mounting platform. See Figure 6.

**TABLE 4**  
**RATED CFM AND**  
**EXTERNAL STATIC PRESSURE (ESP)**  
**WET COIL (COOLING)**

Model	Rated CFM	Rated ESP	Recommended Air Flow Range
P1124A2	800	.20	720 - 880 CFM
P1130A2	1150	.35	1020 - 1275 CFM
P1136A2	1275	.30	1150 - 1400 CFM

### DUCT WORK

Refer to Table 4 when designing duct work for maximum static pressure available with the specific model and heater package being installed.

### TYPICAL INSTALLATIONS

1. **ROOF MOUNTED** – The unit is mounted on a sturdy base on the roof of the building. Return air to the unit is brought through a single return grille (grilles with built-in filters are best since they enable easy access for filter changing). Return air ducts are attached to the lower section of the front panel. Supply air is brought from the unit to attic duct work or to a furred down hall. Supply air duct is attached to the top of the front panel.

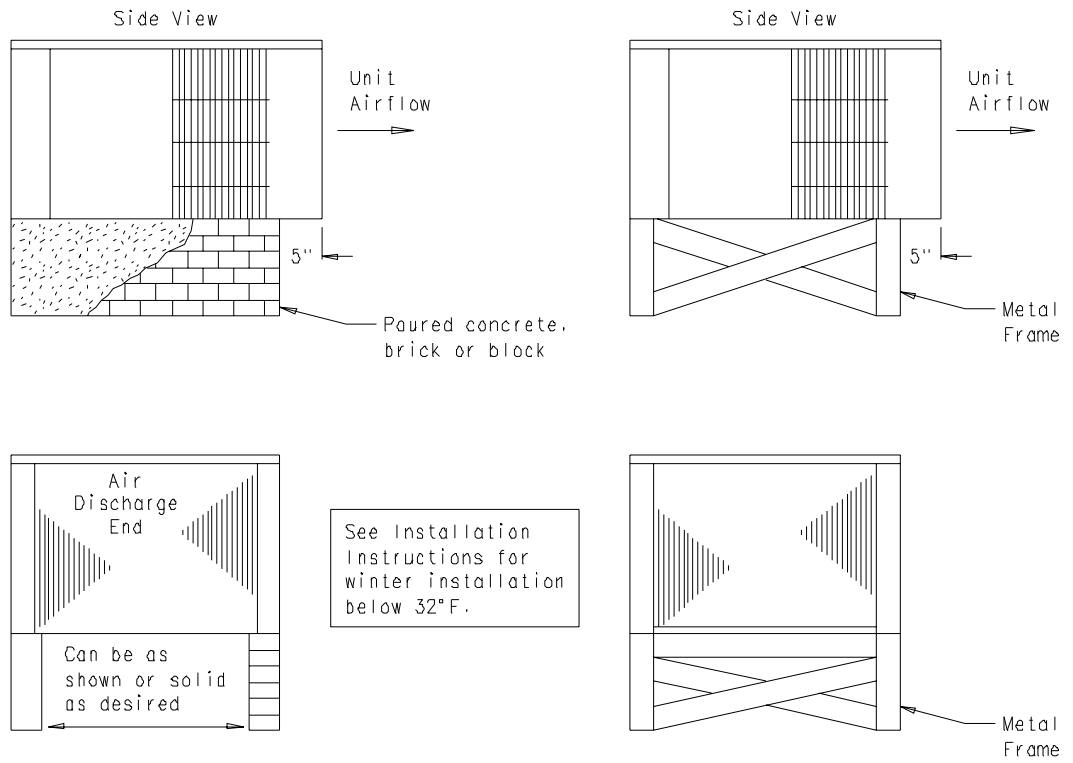
*CAUTION: All outdoor duct work must be thoroughly insulated and weatherproofed. All attic duct work must be thoroughly insulated. Two inch thick insulation with suitable vapor barrier is recommended for both outdoor and attic runs.*

In roof top installation, as in all installations, the unit must be level from side to side. However, the unit should have a pitch along the length to assure complete external drainage of precipitation.

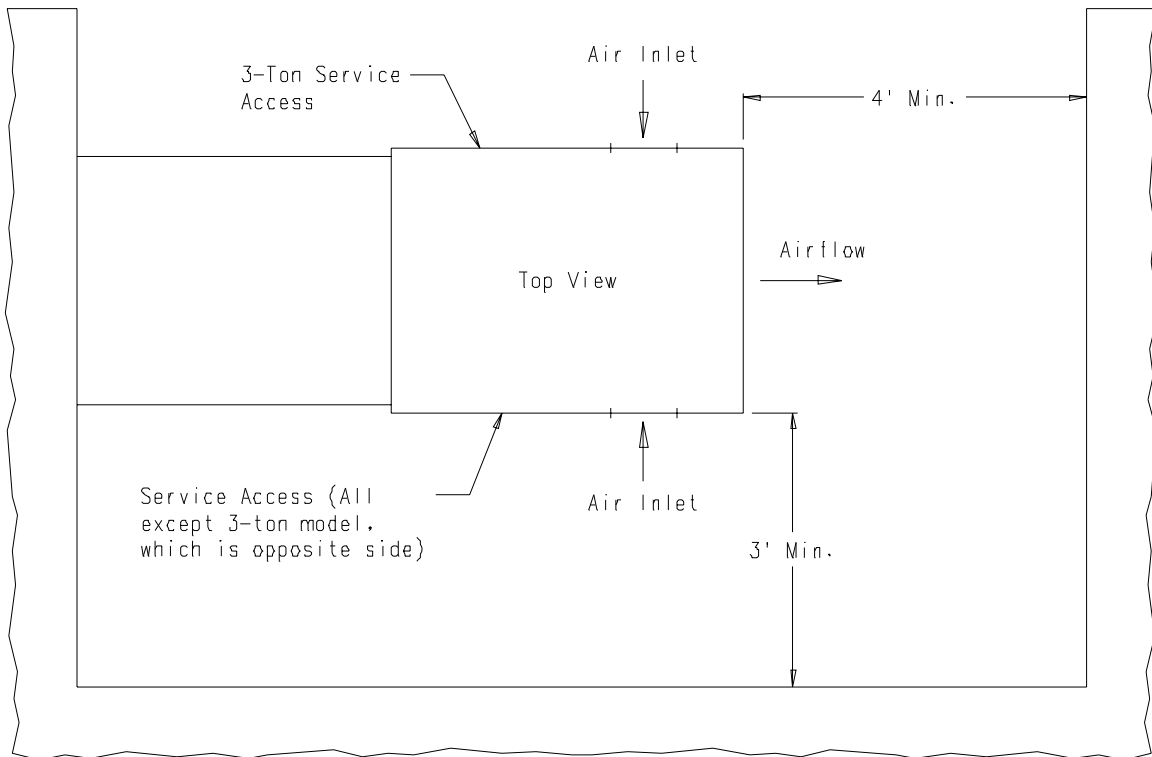
2. **CRAWL SPACE** – Duct work installed in crawl space must be well insulated and provided with a vapor barrier. In addition, the crawl space must be thoroughly ventilated and provided with a good vapor barrier as a ground cover. It is most desirable to install the unit outdoors rather than inside the crawl space, so that it will be readily accessible for service.
3. **SLAB MOUNTED AT GROUND LEVEL** – This type installation is ideal for homes with a slab floor construction where a roof mounted unit is not desired. The supply and return duct work can be run through a furred closet space.



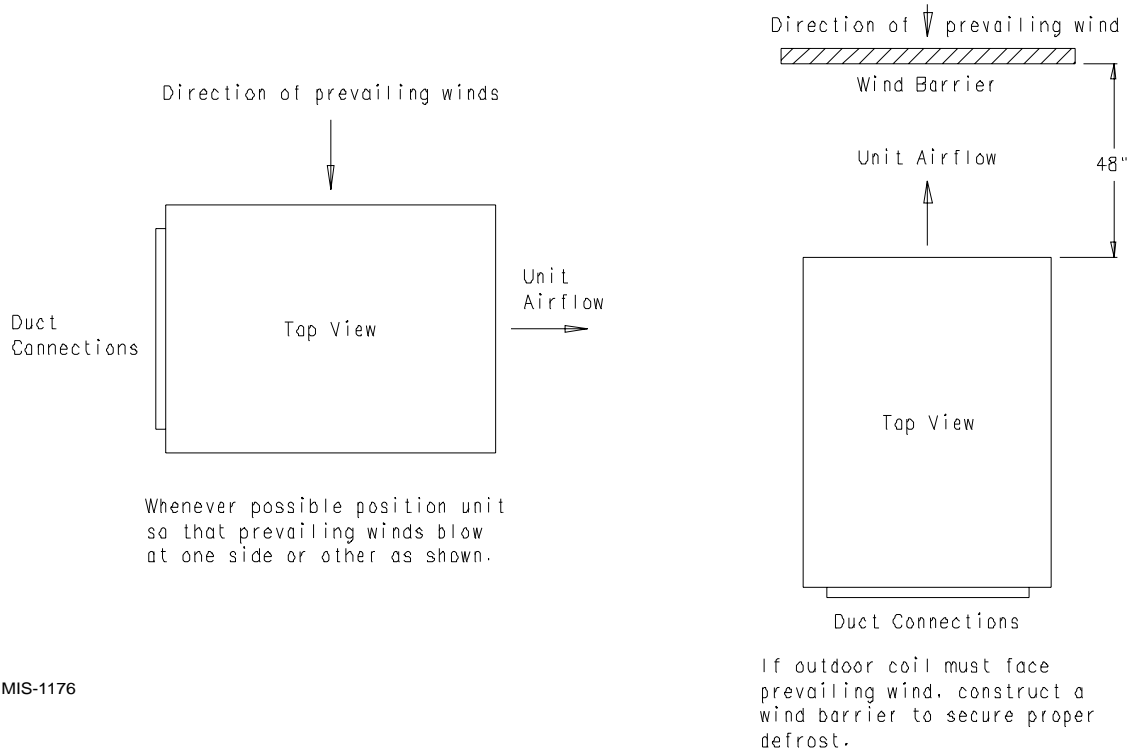
**FIGURE 3  
ELEVATED MOUNTING PLATFORMS**



**FIGURE 4  
AIRFLOW AND SERVICE ACCESS CLEARANCES**

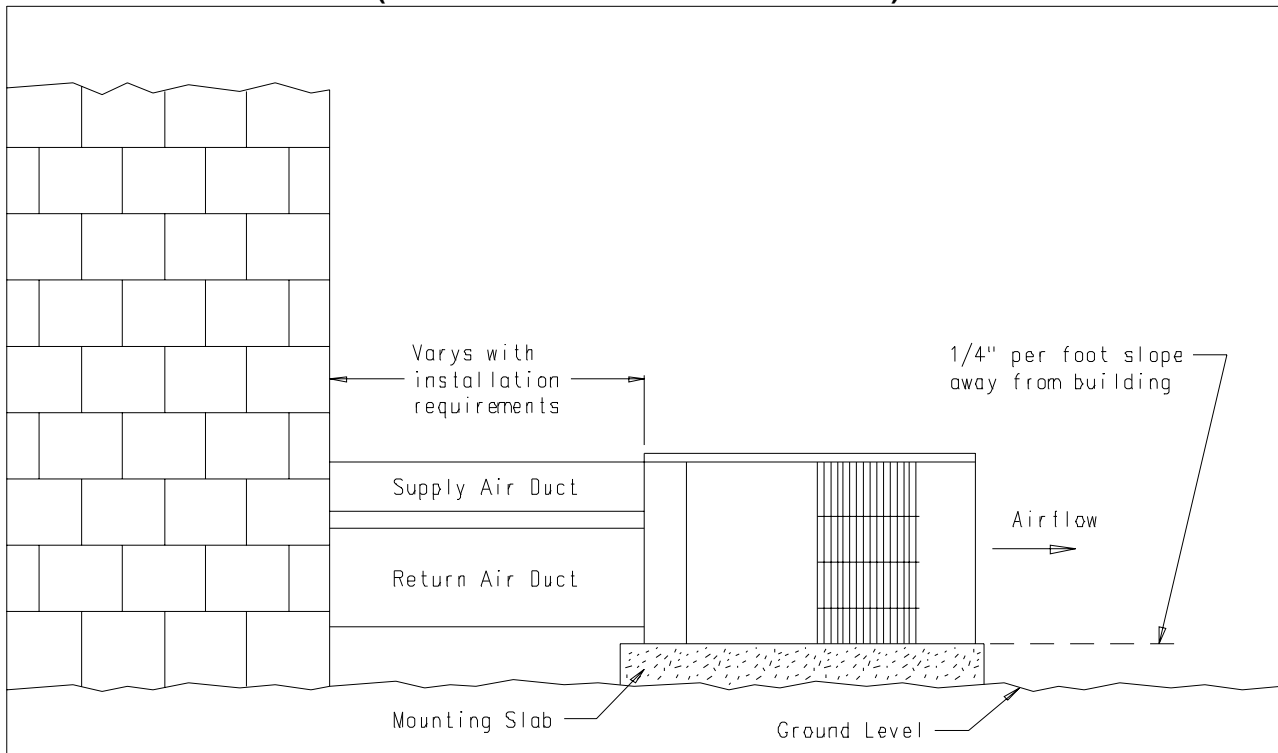


**FIGURE 5  
ROOFTOP APPLICATION  
(MAY ALSO BE REQUIRED FOR GROUND LEVEL INSTALLATIONS.)**



MIS-1176

**FIGURE 6  
SLAB MOUNTING AT GROUND LEVEL  
(ABOVE 32° F OUTSIDE TEMPERATURE)**



MIS-1184

4. **THROUGH THE WALL** – This type installation requires a suitable framework to be fabricated capable of withstanding the unit weight. Normally the unit will be insulated so as to minimize supply and return duct work.
5. **OTHER INSTALLATIONS** – Many other installations are possible with the packaged air conditioner. No matter what the installation, always consider the following facts:
  - A. Insure that the discharge air is not obstructed in any way so as to cause operation difficulties.
  - B. The indoor coil drain pan is equipped with a coupling that must be piped through a condensate drain trap to a suitable drain.
  - C. Always mount the unit in such a position that it may be easily reached for servicing and maintenance.
  - D. Insure that the unit is clear so that proper air flow over the outdoor coil will be maintained.

If this unit is operated in cooling below a 65° outdoor ambient temperature, the installation of low ambient controls (CMA-6) to unit is required.

### CONDENSATE DRAIN TRAP

It is very important to provide a trap in the condensate drain line to allow a positive liquid seal in the line and assure correct drainage from the coil condensate pan.

Install condensate drain trap shown in Figure 7. Use drain connection size or larger. Do not operate unit without trap. Unit must be level or slightly inclined toward drain. With a trap installed on a unit located in

an unconditioned area, water in the trap may freeze. It is recommended that the trap material be of a type that will allow for expansion of water when it freezes.

### AIR FILTERS

Air filters for the return air side of the system are not provided as part of these models, and must be field supplied and installed as part of the final installation.

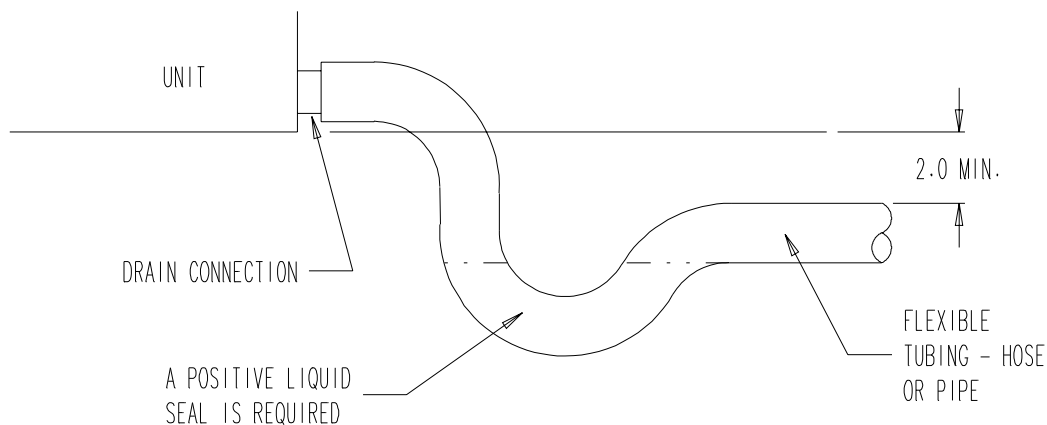
Prior thought should be given to return air location and placement of the air filter(s). The air filter(s) must be of adequate size and readily accessible to the operator of the equipment. Filters must be adequate in size and properly maintained for proper operation. If this is not done, excessive energy use, poor performance, and multiple service problems will result. *It is impossible to oversize air filters.* Generous sizing will result in cleaner air and coils as well as lower operating costs and extend the time between required changes. Table 5 shows minimum filter areas and recommended filter sizes. Actual filter sizes can vary with the installation due to single or multiple returns utilizing a filter/grille arrangement or being placed immediately ahead of the indoor coil face in the return air duct.

**TABLE 5**

Model	Minimum Filter Areas	Recommended Size
P1124A2 P1130A2 P1136A2	462 square inches (3.21 square feet)	15 x 30-5/8 x 1

*NOTE: If roof hood accessory is to be used, information on air filters may be found under that heading in this manual. Air filters are supplied as part of that package.*

**FIGURE 7  
CONDENSATE DRAIN TRAP**



MIS-136

## WIRING – MAIN POWER

Refer to the unit rating plate for wire sizing information and maximum fuse size. Each outdoor unit is marked with a “Minimum Circuit Ampacity”. This means that the field wiring used must be sized to carry that amount of current. If field installed heaters are added to the basic unit, a second separate power supply circuit will be required. The heater rating plate located adjacent to the basic unit rating plate will show the appropriate circuit ampacity fuse size, etc. (Also see “Electrical Data” on pages 2 and 3.) *All models are suitable for connection with copper wire only.* These instructions **must** be adhered to. Refer to the National Electrical Code for complete current carrying capacity data on the various insulation grades of wiring material.

The electrical specifications on page 2 and 3 lists fuse and wire sizes (75°F copper) for all models including the most commonly used heater sizes.

The unit rating plate lists a “Maximum Time Delay Fuse” or “HACR” type circuit breaker that is to be used with the equipment. The correct size must be used for proper circuit protection and also to assure that there will be no nuisance tripping due to the momentary high starting current of the compressor.

## THERMOSTATS

See specific wiring information for the different models, heater KWs, and voltages on pages 15 through 19.

**TABLE 7  
WALL THERMOSTAT AND SUBBASE COMBINATIONS**

Thermostat	Subbase	Predominate Features
8403-002 T87F311	8404-003 Q539A1220	1 stage heat, 1 stage cool, Mercury System: Heat-off-cool Fan: on-auto
8403-041 T8034C1499	—	1 stage heat, 1 stage cool, Mercury System: Heat-off-cool Fan: on-auto
8403-049 1F93-380	—	2 stage heat, 2 stage cool Electronic Programmable
8403-043 CM200	—	1 stage heat, 1 stage cool, Mercury System: Heat-off-cool Fan: on-auto Snap action
8403-048 T8400C1313	—	1 stage heat, 1 stage cool, Mercury System: Heat-off-cool Fan: on-auto Electronic Non-Programmable
8403-019 T874C1760	8404-012 Q674A1001	2 stage heat, 1 stage cool, Mercury System: heat-auto-cool Fan: on-auto

**IMPORTANT NOTE:** Only the thermostat and subbase combinations as shown above will work with this equipment. The thermostat and subbase **MUST** be matched, and correct operation can be assured only by proper selection and application of these parts.

## WIRING – 24V LOW VOLTAGE CONTROL CIRCUIT

Five (5) wires should be run from thermostat subbase to the 24V terminal board in the unit. A five conductor, 18 gauge copper, color-coded thermostat cable is recommended. The connection points are shown in Figure 8.

**TABLE 6  
THERMOSTAT WIRE SIZE**

Transformer VA	FLA	Wire Gauge	Maximum Distance In Feet
55	2.3	20	45
		18	60
		16	100
		14	160
		12	250

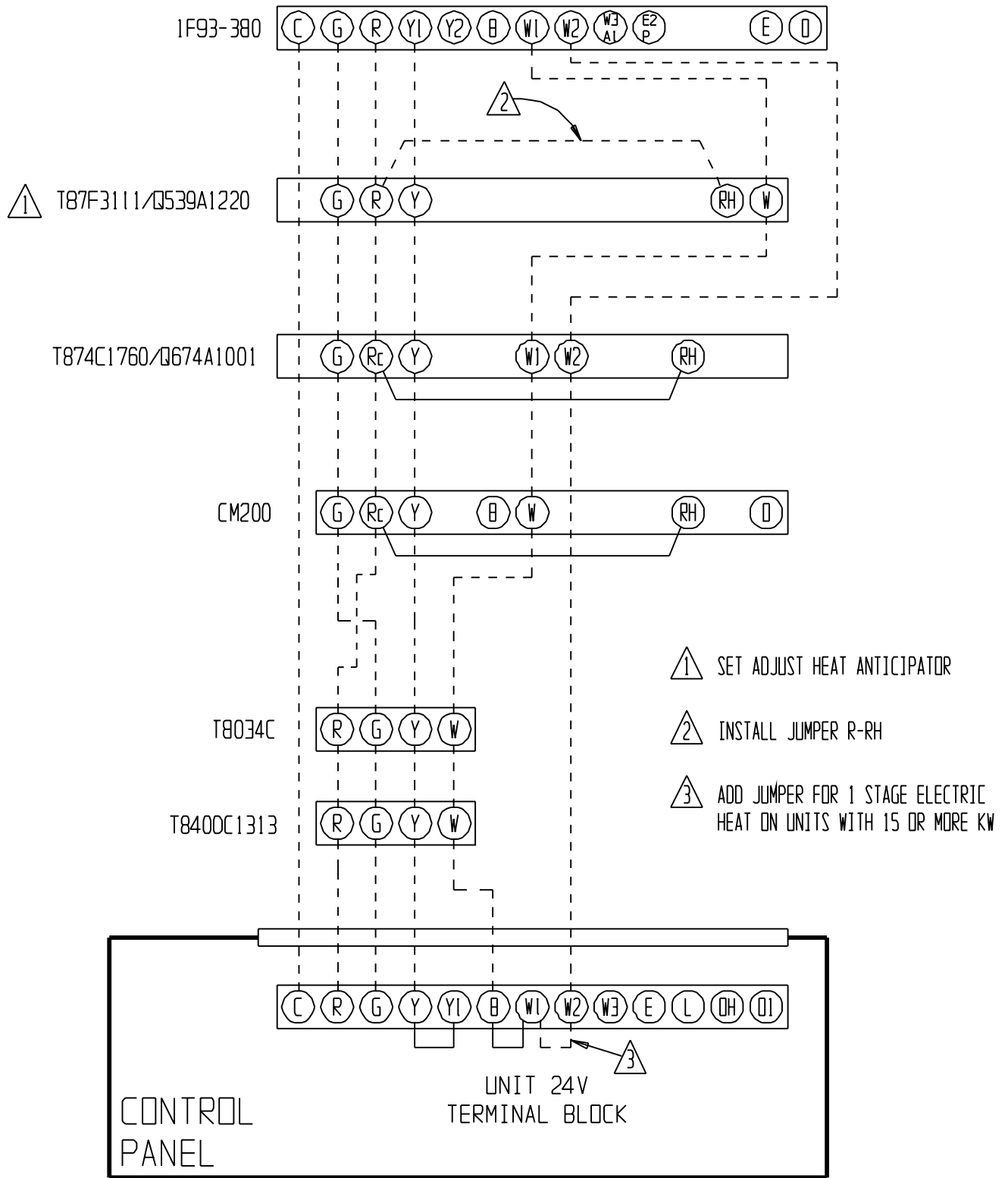
## TRANSFORMER TAPS

230/208V, 1 phase and 3 phase equipment employ dual primary voltage transformers. All equipment leaves the factory wired on 240V tap. For 208V operation, reconnect from 240V to 208V tap. The acceptable operating voltage range for the 240 and 208V taps are:

TAP	RANGE
240	253 – 216
208	220 – 187

*NOTE: The voltage should be measured at the field power connection point in the unit and while the unit is operating at full load (maximum amperage operating condition).*

**FIGURE 8  
LOW VOLTAGE WIRING**



MIS-1180

# START UP AND OPERATION

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## THREE PHASE SCROLL COMPRESSOR START UP INFORMATION

Scroll compressors, like several other types of compressors, will only compress in one rotational direction. Direction of rotation is not an issue with single phase compressors since they will always start and run in the proper direction.

However, three phase compressors will rotate in either direction depending upon phasing of the power. Since there is a 50-50 chance of connecting power in such a way as to cause rotation in the reverse direction, verification of proper rotation must be made.

Verification of proper rotation direction is made by observing that suction pressure drops and discharge pressure rises when the compressor is energized. Reverse rotation also results in an elevated sound level over that with correct rotation, as well as, substantially reduced current draw compared to tabulated values.

***Verification of proper rotation must be made at the time the equipment is put into service.*** If improper rotation is corrected at this time there will be no negative impact on the durability of the compressor. However, reverse operation for over one hour may have a negative impact on the bearing due to oil pump out.

***NOTE:*** *If compressor is allowed to run in reverse rotation for several minutes the compressor's internal protector will trip.*

All three phase ZR\*3 compressors are wired identically internally. As a result, once the correct phasing is determined for a specific system or installation, connecting properly phased power leads to the same Fusite terminals should maintain proper rotation direction.

***The direction of rotation of the motor may be changed by reversing any two line connections to the unit.***

## SEQUENCE OF OPERATION

**COOLING** – Circuit R-Y makes at thermostat pulling in compressor contactor starting the compressor and outdoor motor. The G (indoor motor) circuit is automatically completed on any call for cooling operation, or can be energized by manual fan switch on subbase for constant air circulation.

**HEATING** – A circuit R-W1 is completed on each heating cycle energizing electric heat if so equipped.

## START UP NOTES

For improved start up performance, wash the indoor coil with dishwasher detergent

## COMPRESSOR CONTROL MODULE

The compressor control is an anti-short cycle/lockout timer with high and low pressure switch monitoring and alarm output.

## ADJUSTABLE DELAY-ON-MAKE AND BREAK TIMER

On a call for compressor operation the *delay-on-make* period begins which will be 10% of the *delay-on-break* setting. When the delay-on-make is complete and the high pressure switch (and low pressure switch if employed) is closed, the compressor contactor is energized. Upon shutdown the delay-on-break timer starts and prevents restart until the delay-on-break and delay-on-make periods have expired.

## HIGH PRESSURE SWITCH AND LOCKOUT SEQUENCE (Standard Feature)

If the high pressure switch opens, the compressor contactor will de-energize immediately. The lockout timer will go into a *soft lockout* and stay in soft lockout until the high pressure switch closes **and** the delay-on-make time has expired. If the high pressure switch opens again in this same operating cycle the unit will go into *manual lockout* condition and the alarm circuit will energize. Recycling the wall thermostat resets the manual lockout.

## LOW PRESSURE SWITCH, BYPASS, AND LOCKOUT SEQUENCE

***NOTE:*** *The low pressure switch is an optional control and the bypass and lockout sequence are part of the standard compressor control module.*

If the low pressure switch opens for more than 120 seconds, the compressor contactor will de-energize and go into a soft lockout. Regardless the state of the low pressure switch, the contactor will reenergize after the delay-on-make time delay has expired. If the low pressure switch remains open or opens again for longer than 120 seconds the unit will go into manual lockout condition and the alarm circuit will energize. Recycling the wall thermostat resets the manual lockout.

## ALARM OUTPUT

Alarm terminal is output connection for applications where alarm signal is desired. This terminal is powered whenever compressor is locked out due to HPC or LPC sequences as described.

*NOTE: Both high and low pressure switch controls are inherently automatic reset devices. The high pressure switch and low pressure switch cut out and cut in settings are fixed by specific air conditioner or heat pump unit model. The lockout features, both soft and manual, are a function of the Compressor Control Module.*

## ADJUSTMENTS

### ADJUSTABLE DELAY-ON-MAKE AND DELAY-ON-BREAK TIMER

The potentiometer is used to select Delay-on-Break time from 30 seconds to 5 minutes. Delay-on-Make (DOM) timing on power-up and after power interruptions is equal to 2 minutes plus 10% of Delay-on-Break (DOB) setting:

0.5 minute (30 seconds)	DOB = 123 second	DOM
1.0 minute (60 seconds)	DOB = 126 second	DOM
2.0 minute (120 seconds)	DOB = 132 second	DOM
3.0 minute (160 seconds)	DOB = 138 second	DOM
4.0 minute (240 seconds)	DOB = 144 second	DOM
5.0 minute (300 seconds)	DOB = 150 second	DOM

# SERVICE AND TROUBLESHOOTING

## SERVICE HINTS

1. Caution homeowner to maintain clean air filters at all times. Also, not to needlessly close off supply and return air registers. This reduces air flow through the system which shortens equipment service life as well as increasing operating costs.
2. Check all power fuses or circuit breakers to be sure that they are the correct rating.
3. Periodic cleaning of the outdoor coil to permit full and unrestricted airflow circulation is essential.

## PRESSURE SERVICE PORTS

High and low pressure service ports are installed on all units so that the system operating pressures can be observed. Pressure tables can be found in Table 9 in this manual covering all models on cooling cycle. It is imperative to match the correct pressure table to the unit by model number.

## REFRIGERANT CHARGE

The correct system R-22 charge is shown on the unit rating plate. Optimum unit performance will occur with a refrigerant charge resulting in a suction line temperature (6" from compressor) as shown in Table 8.

TABLE 8

Model	Rated Airflow	95 Degree F OD Temperature	82 Degree F OD Temperature
P1124A2	800	56 - 58	63 - 65
P1130A2	1150	56 - 58	63 - 65
P1136A2	1275	57 - 59	58 - 60

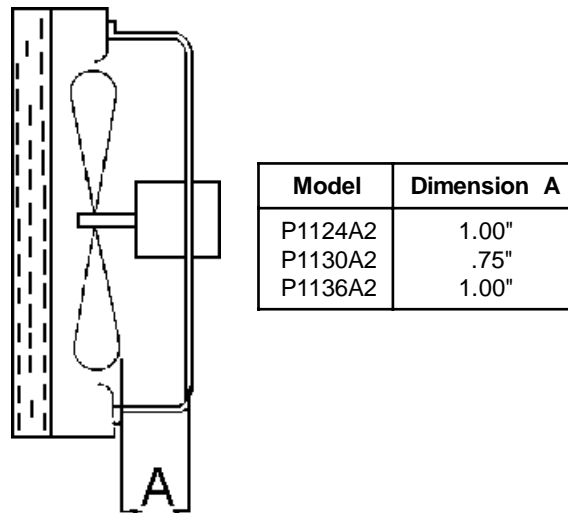
The above suction line temperatures are based upon 80°F dry bulb/67°F wet bulb (50% RH) temperature and rated airflow across the evaporator during cooling cycle.

## FAN BLADE SETTINGS

Shown in Figure 9 are the correct fan blade setting dimensions for proper air delivery across the outdoor coil.

Any service work requiring removal or adjustment in the fan and/or motor area will require that the dimensions below be checked and blade adjusted in or out on the motor shaft accordingly.

FIGURE 9  
FAN BLADE SETTING DIMENSIONS



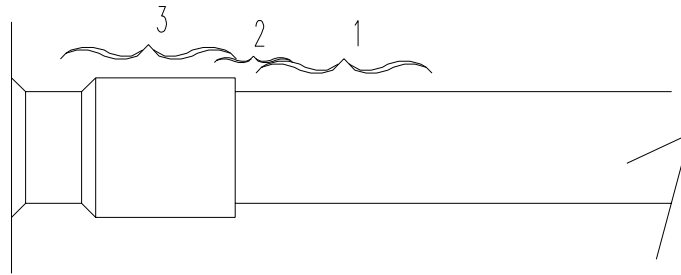
## SUCTION AND DISCHARGE TUBE BRAZING

Compliant Scroll compressors have copper plated steel suction and discharge tubes. These tubes are far more rugged and less prone to leaks than copper tubes used on other compressors. Due to different thermal properties of steel and copper, brazing procedures may have to be changed from those commonly used.

- To disconnect: heat joint Areas 2 and 3 slowly and uniformly until braze material softens and the tube can be pulled out of suction fitting. (See Figure 10.)
- To connect:
  - Recommended brazing materials: silfos with minimum 5% silver or silver braze material with flux.
  - Reinsert tube into fitting.
  - Heat tube uniformly in Area 1 moving slowly to Area 2. When joint reaches brazing temperature, apply brazing material. (See Figure 10.)
  - Heat joint uniformly around the circumference to flow braze material completely around the joint.
  - Slowly move torch into Area 3 to draw braze material into joint. (See Figure 10.)
  - **Do not** overheat joint.



**FIGURE 10  
BRAZING DIAGRAM**



MIS-1179

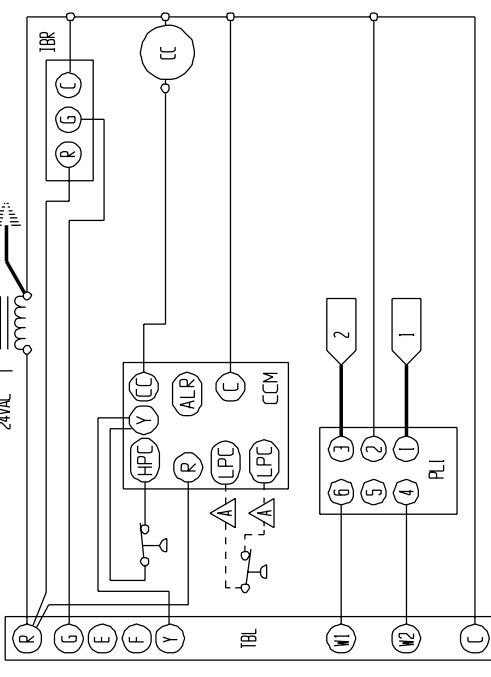
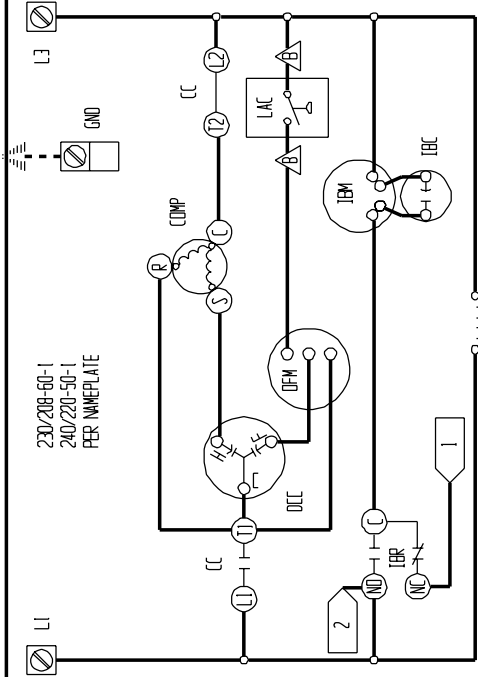
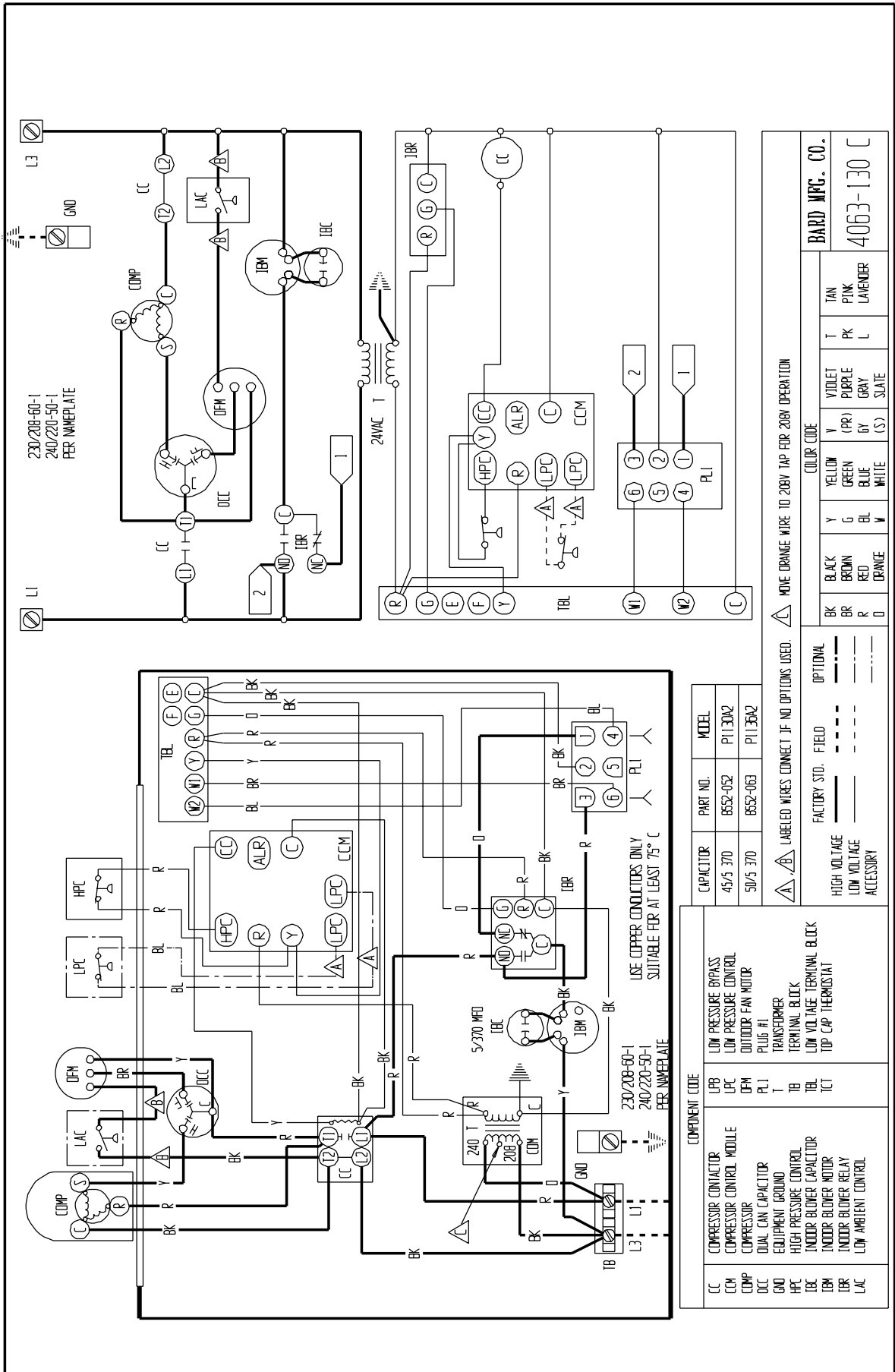
**TABLE 9  
PRESSURE TABLE**

**COOLING**

Air Temperature Entering Outdoor Coil Degrees F

Model	Return Air Temperature	Pressure	75	80	85	90	95	100	105	110	115
P1124A2	75 deg. DB 62 deg. WB	Low Side High Side	70 219	74 220	77 224	79 234	80 248	82 258	83 276	84 293	85 316
	80 deg. DB 67 deg. WB	Low Side High Side	75 224	79 225	82 230	84 240	86 254	88 265	89 283	90 300	91 324
	85 deg. DB 72 deg. WB	Low Side High Side	81 232	85 233	88 238	90 248	92 263	95 274	96 293	97 311	98 335
P1130A2	75 deg. DB 62 deg. WB	Low Side High Side	73 200	75 219	76 234	77 254	79 271	80 288	81 307	82 327	83 342
	80 deg. DB 67 deg. WB	Low Side High Side	75 205	80 225	81 240	82 260	84 278	85 295	86 315	87 335	88 351
	85 deg. DB 72 deg. WB	Low Side High Side	84 212	86 233	87 248	88 269	90 287	91 305	92 326	94 347	95 363
P1136A2	75 deg. DB 62 deg. WB	Low Side High Side	67 195	71 215	73 229	75 249	77 263	78 282	79 302	80 317	81 336
	80 deg. DB 67 deg. WB	Low Side High Side	72 200	76 220	78 235	80 255	82 270	84 290	85 310	86 325	87 345
	85 deg. DB 72 deg. WB	Low Side High Side	77 207	82 228	84 243	86 264	88 279	90 300	91 321	92 336	94 357





CAPACITOR	PART NO.	MODEL
45/5 370	8552-052	P1130A2
50/5 370	8552-063	P1136A2

COMPONENT CODE	DESCRIPTION
CC	COMPRESSOR CONTACTOR
CCM	COMPRESSOR CONTROL MODULE
COMP	COMPRESSOR
DCC	DUAL CAN CAPACITOR
GND	EQUIPMENT GROUND
HPC	HIGH PRESSURE CONTROL
IBC	INDOOR BLOWER CAPACITOR
IBM	INDOOR BLOWER MOTOR
IBR	INDOOR BLOWER RELAY
LAC	LOW AMBIENT CONTROL
LPB	LOW PRESSURE BYPASS
LPC	LOW PRESSURE CONTROL
DFM	OUTDOOR FAN MOTOR
PLI	PLUG #1
T	TRANSFORMER
TB	TERMINAL BLOCK
TBL	LOW VOLTAGE TERMINAL BLOCK
TCT	TOP CAP THERMOSTAT

NOTE: ORANGE WIRE TO 208V TAP FOR 208V OPERATION

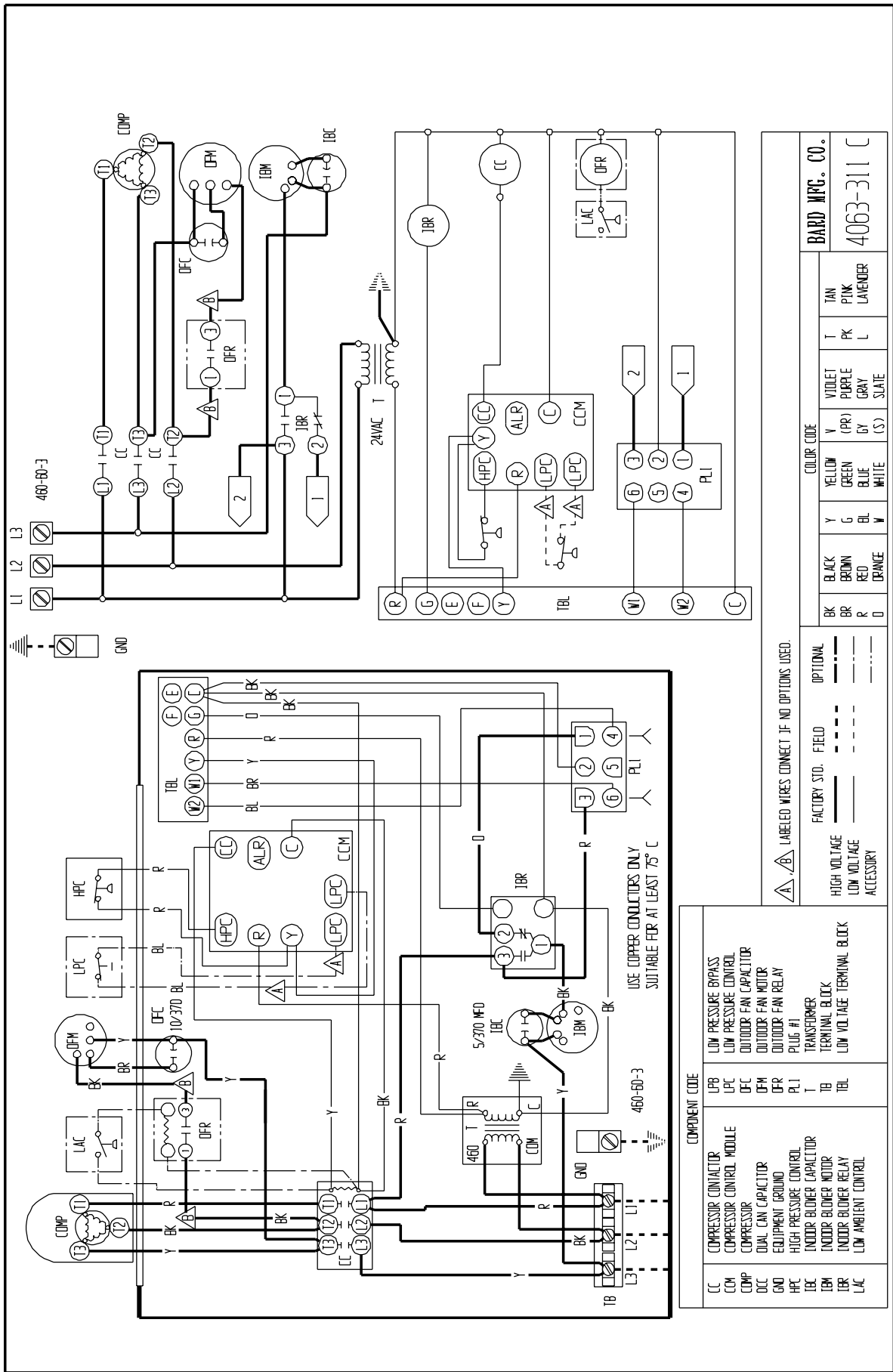
COLOR CODE			
BK	BLACK	Y	YELLOW
BR	BROWN	G	GREEN
R	RED	BL	BLUE
O	ORANGE	W	WHITE
		(S)	GRAY
		(S)	SLATE
		(P)	PURPLE
		(BY)	GRAY
		(S)	SLATE
		(PK)	PINK
		(LAV)	LAVENDER
		(TAN)	TAN

FACTORY STD.		OPTIONAL	
---	HIGH VOLTAGE	---	---
---	LOW VOLTAGE	---	---
---	ACCESSORY	---	---

USE COPPER CONDUCTORS ONLY SUITABLE FOR AT LEAST 75° C

230/208-60-1  
240/220-50-1  
PER NAMEPLATE





▲ Labeled wires connect if no options used.

COMPONENT CODE	OPTIONAL
CC	---
CCM	---
COMP	---
DCC	---
EQ	---
HPC	---
IFM	---
IFR	---
LAC	---
LPC	---
OFM	---
OFR	---
PL1	---
TR	---
TBL	---
IFB	---
IFC	---
IFD	---
IFE	---
IFF	---
IFG	---
IFH	---
IFI	---
IFJ	---
IFK	---
IFL	---
IFM	---
IFN	---
IFO	---
IFP	---
IFQ	---
IFR	---
IFS	---
IFT	---
IFU	---
IFV	---
IFW	---
IFX	---
IFY	---
IFZ	---

**BARD MFG. CO.**  
4063-311 C

COLOR CODE	TAN	PINK	LAVENDER
YELLOW	V	PK	L
GREEN	(PR)		
BLUE	GY	GRAY	SLATE
WHITE	(S)		
BLACK	G	BL	W
BROWN	B	BR	
RED	R	D	
ORANGE			

FACTORY STD.	FIELD	OPTIONAL
HIGH VOLTAGE	---	---
LOW VOLTAGE	---	---
ACCESSORY	---	---