



INSTALLATION INSTRUCTIONS

WALL MOUNTED PACKAGE HEAT PUMPS

**MODELS:
WH421D
WH482D**

BARD MANUFACTURING COMPANY
Bryan, Ohio 43506

Manual: 2100-355
Supersedes:
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Since 1914...Moving ahead, just as planned.

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Getting Other Information and Publications

These publications can help you install the air conditioner or heat pump. You can usually find these at your local library or purchase them directly from the publisher. Be sure to consult current edition of each standard.

National Electrical Code ANSI/NFPA 70

Standard for the Installation ANSI/NFPA 90A
of Air Conditioning and
Ventilating Systems

Standard for Warm Air ANSI/NFPA 90B
Heating and Air
Conditioning Systems

Load Calculation for ACCA Manual J or
Residential Winter and Manual N
Summer Air Conditioning

Low Pressure, Low Velocity Duct ACCA Manual D or
System Design for Winter and Manual Q
Summer Air Conditioning

For more information, contact these publishers:

ACCA — Air Conditioning Contractors of America
1712 New Hampshire Ave. N.W.
Washington, DC 20009
Telephone: (202) 483-9370
Fax: (202) 234-4721

ANSI — American National Standards Institute
11 West Street, 13th Floor
New York, NY 10036
Telephone: (212) 642-4900
Fax: (212) 302-1286

**ASHRAE — American Society of Heating Refrigerating and
Air Conditioning Engineers, Incorporated**
1791 Tullie Circle, N.E.
Atlanta, GA 30329-2305
Telephone: (404) 636-8400
Fax: (404) 321-5478

NFPA — National Fire Protection Association
Batterymarch Park
P.O. Box 9101
Quincy, MA 02269-9901
Telephone: (800) 344-3555
Fax: (617) 984-7057

Manufactured under the following U.S. patent numbers:
5,301,744; 5,002,116; 4,924,934; 4,875,520; 4,825,936; 4,432,409
Other patents pending.

Wall Mount General Information

Heat Pump Wall Mount Model Nomenclature

MODEL NUMBER WH 48 1 D A 10 X X X X X B **CONTROL MODULES** (See Chart Below)

CAPACITY
 42 - 3-1/2 Ton
 48 - 4 Ton
 60 - 5 Ton

REVISION

DEHUMIDIFICATION

VOLTS & PHASE
 A - 230/208/60-1
 B - 230/208/60-3
 C - 460/60-3

KW
 00 - No KW
 05 - 5 KW
 06 - 6KW
 09 - 9 KW
 10 - 10 KW

VENTILATION OPTIONS
 X - Barometric Fresh Air Damper (Standard)
 B - Blank-off Plate
 M - Motorized Fresh Air Damper
 V - Commercial Room Ventilator - Motorized with Exhaust
 E - Economizer (Internal) - Fully Modulating with Exhaust
 R - Energy Recovery Ventilator - Motorized with Exhaust

COIL OPTIONS
 X - Standard
 1 - Phenolic Coated Evaporator
 2 - Phenolic Coated Condenser
 3 - Phenolic Coated Evaporator and Condenser

COLOR OPTIONS
 X - Beige (Standard)
 1 - White
 2 - Mesa Tan
 3 - Colonial White
 4 - Buckeye Gray

OUTLET OPTIONS
 X - Front (Standard)

FILTER OPTIONS
 X - One Inch Throwaway (Standard)
 W - One Inch Washable
 P - Two Inch Pleated

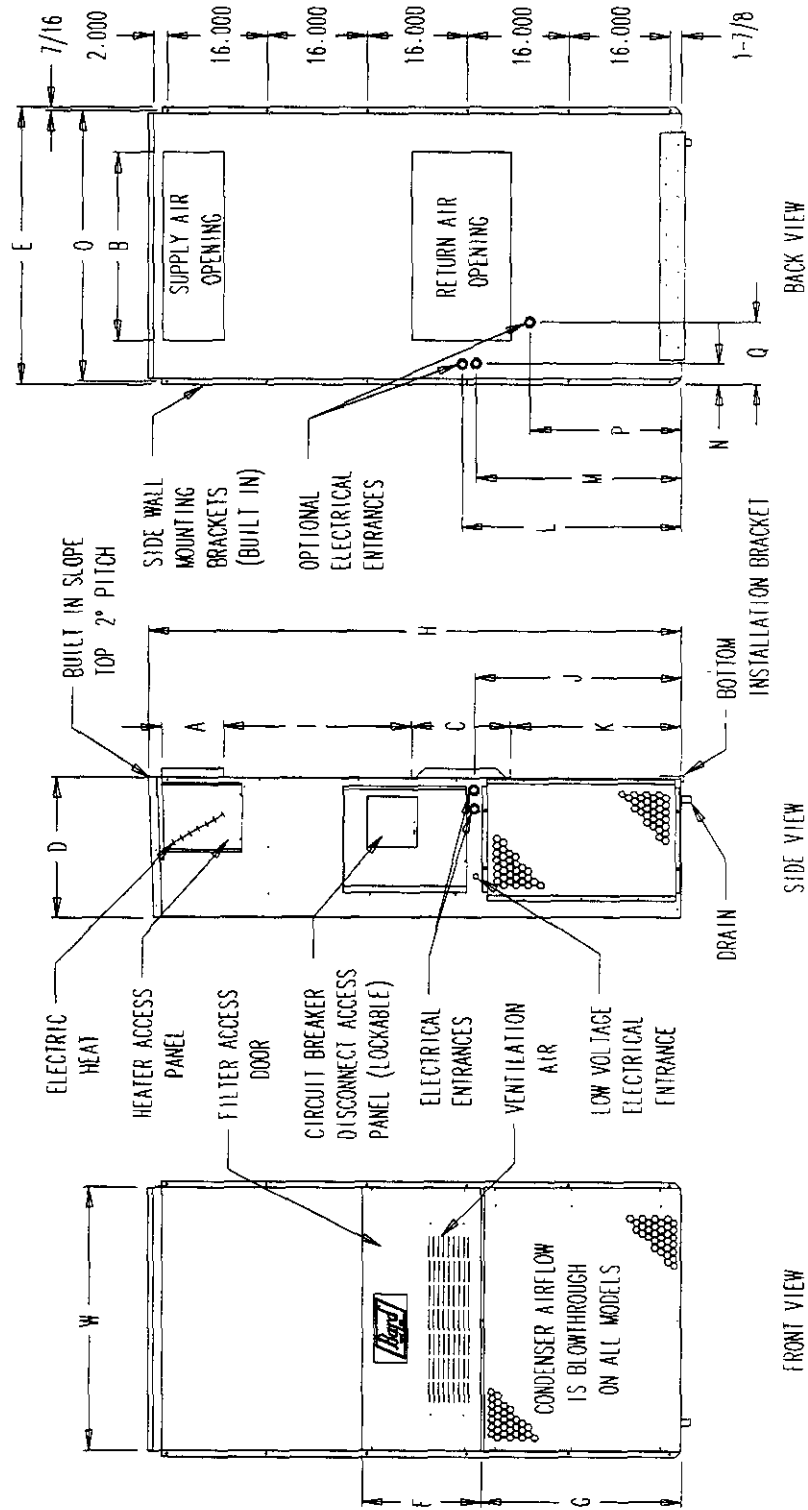
NOTE: For 0KW and circuit breakers (230/208 V) or pull disconnects (460 V) applications, insert 0Z in the KW field of model number.

TABLE 1 - ELECTRIC HEAT TABLE

| Models | WH421DA | | | | WH421DB WH482DB | | | | WH421DC | | WH482DA | | | | WH482DB | | | | WH482DC | |
|--------|---------|-------|-------|-------|--------------------|-------|-------|-------|---------|-------|---------|-------|-------|-------|---------|-------|-------|-------|---------|-------|
| | 240-1 | | 208-1 | | 240-3 | | 208-3 | | 460-3 | | 240-1 | | 208-1 | | 240-3 | | 208-3 | | 460-3 | |
| | A | BTU | A | BTU | A | BTU | A | BTU | A | BTU | A | BTU | A | BTU | A | BTU | A | BTU | A | BTU |
| 5 | 20.8 | 17065 | 18.1 | 12800 | | | | | | | 20.8 | 17065 | 18.1 | 12800 | | | | | | |
| 6 | | | | | 14.4 | 20500 | 12.5 | 15360 | 7.2 | 20480 | | | | | | | | | | |
| 9 | | | | | 21.7 | 30600 | 18.7 | 23030 | 10.8 | 30700 | | | | | 21.7 | 30600 | 18.7 | 23030 | 10.8 | 30700 |
| 10 | 41.6 | 34130 | 36.2 | 25600 | | | | | | | 41.6 | 34130 | 36.2 | 25600 | | | | | | |

FIGURE 1 - UNIT DIMENSIONS

| Model | Width (W) | Depth (D) | Height (H) | Supply | | | Return | | | E | F | G | I | J | K | L | M | N | O | P | Q |
|-------|-----------|-----------|------------|--------|-------|-------|--------|-------|-------|-------|-------|-------|-------|-------|-------|------|-------|-------|-------|---|---|
| | | | | A | B | C | B | C | | | | | | | | | | | | | |
| WH48 | 42.075 | 22.432 | 84.875 | 9.88 | 29.88 | 15.88 | 29.88 | 43.88 | 19.10 | 31.66 | 30.00 | 32.68 | 26.94 | 34.69 | 32.43 | 3.37 | 42.88 | 23.88 | 10.00 | | |



MIS-411

TABLE 2 – ELECTRICAL SPECIFICATIONS

| Model | SINGLE CIRCUIT | | | | | | DUAL CIRCUIT | | | | | | | | |
|-----------------------------------|----------------|-----------------------|--------------------------|--|-----------------------|------------------|--------------------------|-------------------------------|-----------------------|------------------|-------|-------|-------|-------|-------|
| | Rated & Phase | No. Field Power Ckts. | ④ | ① | ② | ② | ④ | | ① | | ② | | ② | | |
| | | | Minimum Circuit Ampacity | Maximum External Fuse or Circuit Breaker | Field Power Wire Size | Ground Wire Size | Minimum Circuit Ampacity | Maximum External Ckt .Breaker | Field Power Wire Size | Ground Wire Size | Ckt A | Ckt B | Ckt A | Ckt B | Ckt A |
| WH421DA00, A0Z ③ A05 A10 | 230/208-1 | 1 | 34 | 50 | 8 | 10 | N/A | N/A | N/A | N/A | N/A | N/A | N/A | N/A | N/A |
| | | 1 or 2 | 60 | 70 | 6 | 8 | 34 | 26 | 50 | 30 | 8 | 10 | 10 | 10 | |
| | | 1 or 2 | 86 | 90 | 3 | 8 | 34 | 52 | 50 | 60 | 8 | 6 | 10 | 10 | |
| WH421DB00, B0Z ③ B06 B09 | 230/208-3 | 1 | 26 | 35 | 8 | 10 | N/A | N/A | N/A | N/A | N/A | N/A | N/A | N/A | N/A |
| | | 1 | 44 | 50 | 8 | 10 | N/A | N/A | N/A | N/A | N/A | N/A | N/A | N/A | |
| | | 1 | 53 | 60 | 6 | 10 | N/A | N/A | N/A | N/A | N/A | N/A | N/A | N/A | |
| WH421DC00, C0Z ③ C06 C09 | 460-3 | 1 | 13 | 20 | 12 | 12 | N/A | N/A | N/A | N/A | N/A | N/A | N/A | N/A | N/A |
| | | 1 | 23 | 25 | 10 | 10 | N/A | N/A | N/A | N/A | N/A | N/A | N/A | N/A | |
| | | 1 | 27 | 30 | 10 | 10 | N/A | N/A | N/A | N/A | N/A | N/A | N/A | N/A | |
| WH482DA00, A0Z ③ A05 A10 | 230/208-1 | 1 | 38 | 50 | 8 | 10 | N/A | N/A | N/A | N/A | N/A | N/A | N/A | N/A | N/A |
| | | 1 or 2 | 64 | 80 | 6 | 8 | 38 | 26 | 60 | 30 | 8 | 10 | 10 | 10 | |
| | | 1 or 2 | 90 | 100 | 3 | 8 | 38 | 52 | 60 | 60 | 8 | 6 | 10 | 10 | |
| WH482DB00, B0Z ③ B06 B09 | 230/208-3 | 1 | 27 | 35 | 8 | 10 | N/A | N/A | N/A | N/A | N/A | N/A | N/A | N/A | N/A |
| | | 1 | 45 | 50 | 8 | 10 | N/A | N/A | N/A | N/A | N/A | N/A | N/A | N/A | |
| | | 1 | 54 | 60 | 6 | 10 | N/A | N/A | N/A | N/A | N/A | N/A | N/A | N/A | |
| WH482DC00, C0Z ③ C09 | 460-3 | 1 | 15 | 20 | 12 | 12 | N/A | N/A | N/A | N/A | N/A | N/A | N/A | N/A | N/A |
| | | 1 | 28 | 30 | 10 | 10 | N/A | N/A | N/A | N/A | N/A | N/A | N/A | N/A | |

- ① Maximum size of the time delay fuse or HACR type circuit breaker for protection of field wiring conductors.
- ② Based on 75°C copper wire. All wiring must conform to NEC and all local codes.
- ③ Maximum KW that can operate with heat pump on.
- ④ These Minimum Circuit Ampacity* values are to be used for sizing the field power conductors. Refer to the National Electrical Code (latest version), article 310 for power conductor sizing. **CAUTION: When more than one field power conductor circuit is run through one conduit, the conductors must be derated. Pay special attention to note 8 of table 310 regarding Ampacity Adjustment Factors when more than 3 conductors are in a raceway.**

SHIPPING DAMAGE

Upon receipt of equipment, the carton should be checked for external signs of shipping damage. If damage is found, the receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent.

GENERAL

The equipment covered in this manual is to be installed by trained, experienced service and installation technicians.

The refrigerant system is completely assembled and charged. All internal wiring is complete.

The unit is designed for use with or without duct work. Flanges are provided for attaching the supply and return ducts.

These instructions and any instructions packaged with any separate equipment required to make up the entire heat pump system should be carefully read before beginning the installation. Note particularly "Starting Procedure" and any tags and/or labels attached to the equipment.

While these instructions are intended as a general recommended guide, they do not supersede any national and/or local codes in any way. Authorities having jurisdiction should be consulted before the installation is made. See Page 1 for information on codes and standards.

Size of unit for a proposed installation should be based on heat loss calculation made according to methods of Air Conditioning Contractors of America (ACCA). The air duct should be installed in accordance with the Standards of the National Fire Protection Association for the Installation of Air Conditioning and Ventilating Systems of Other Than Residence Type, NFPA No. 90A, and Residence Type Warm Air Heating and Air Conditioning Systems, NFPA No. 90B. Where local regulations are at a variance with instructions, installer should adhere to local codes.

DUCT WORK

Any heat pump is more critical of proper operating charge and an adequate duct system than a straight air conditioning unit. All duct work, supply and return, must be properly sized for the design air flow requirement of the equipment. Air Conditioning Contractors of America (ACCA) is an excellent guide to proper sizing. All duct work or portions thereof not in the conditioned space should be properly insulated in order to both conserve energy and prevent condensation or moisture damage.

Refer to Table 10 for maximum static pressure available for duct design.

Design the duct work according to methods given by the Air Conditioning Contractors of America (ACCA). When duct runs through unheated spaces, it should be insulated with a minimum of one inch of insulation. Use insulation with a vapor barrier on the outside of the insulation. Flexible joints should be used to connect the duct work to the equipment in order to keep the noise transmission to a minimum.

A 1/4 inch clearance to combustible material for the first three feet (3') of duct attached to the outlet air frame is required. See Wall Mounting Instructions and Figures 4 and 5 for further details.

Ducts through the walls must be insulated and all joints taped or sealed to prevent air or moisture entering the wall cavity.

CAUTION

Some installations may not require any return air duct. A metallic return air grille is required with installations not requiring a return air duct. The spacing between louvers on the grille shall not be larger than 5/8 inches.

Any grille that meets the 5/8 inch louver criteria, may be used. It is recommended that Bard Return Air Grille Kit RG-2 thru RG-5 or RFG-2 thru RFG-5 be installed when no return duct is used. Contact distributor or factory for ordering information. If using a return air filter grille, filters must be of sufficient size to allow a maximum velocity of 400 fpm.

NOTE: If no return air duct is used, applicable installation codes may limit this cabinet to installation only in a single story structure.

Filters

A 1 inch throwaway filter is supplied with each unit. The filter slides into position making it easy to service. This filter can be serviced from the outside by removing the service door. A 1 inch washable filter and 2 inch pleated filter are also available as optional accessories. The internal filter brackets are adjustable to accommodate the 2 inch filter by bending down the tabs to allow spacing for the 2 inch filters.

Fresh Air Intake

All units are built with fresh air inlet slots punched in the service panel.

If the unit is equipped with the fresh air damper assembly, the assembly is shipped already attached to the unit. The damper blade is locked in the closed position. To allow the damper to operate, the maximum and minimum blade position stops must be installed. See Figure 2.

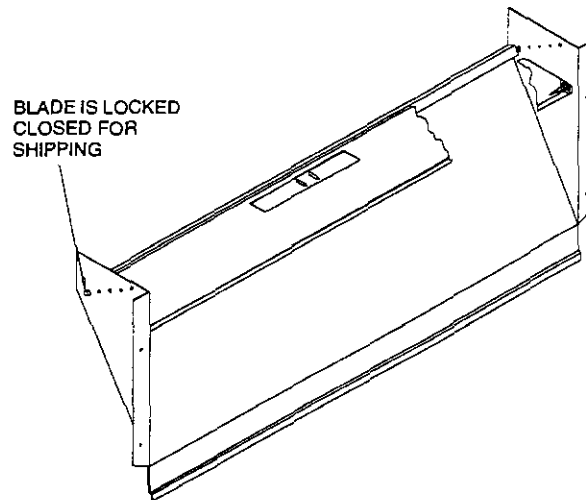
All capacity, efficiency and cost of operation information as required for Department of Energy "Energyguide" Fact Sheets is based upon the fresh air blank-off plate in place and is recommended for maximum energy efficiency.

The blank-off plate is available upon request from the factory and is installed in place of the fresh air damper shipped with each unit.

Condensate Drain

A plastic drain hose extends from the drain pan at the top of the unit down to the unit base. There are openings in the unit base for the drain hose to pass through. In the event the drain hose is connected to a drain system of some type, it must be an open or vented type system to assure proper drainage.

FIGURE 2 - BLOWER DAMPER ASSEMBLY



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INSTALLATION INSTRUCTIONS

WALL MOUNTING INFORMATION

1. Two holes, for the supply and return air openings, must be cut through the wall as shown in Figure 3.
2. On wood-frame walls, the wall construction must be strong and rigid enough to carry the weight of the unit without transmitting any unit vibration. See Figures 4 and 5.

WARNING

Fire hazard can result if 1/4 inch clearance to combustible materials for supply air duct is not maintained. See Figure 3.

3. Concrete block walls must be thoroughly inspected to insure that they are capable of carrying the weight of the installing unit. See Figure 4.

MOUNTING THE UNIT

1. These units are secured by wall mounting brackets which secure the unit to the outside wall surface at both sides. A bottom mounting bracket is provided for ease of installation, but it is not required.
2. The unit itself is suitable for "0" inch clearance, but the supply air duct flange and the first 3 feet of supply air duct require a minimum of 1/4 inch clearance to combustible material. If a combustible wall, use a minimum of 30-1/2" x 10-1/2" dimensions for sizing. However, it is generally recommended that a 1 inch clearance is used for ease of installation and maintaining the required clearance to combustible material. The supply air opening would then be 32" x 12". See Figures 3, 4 and 7 for details.

WARNING

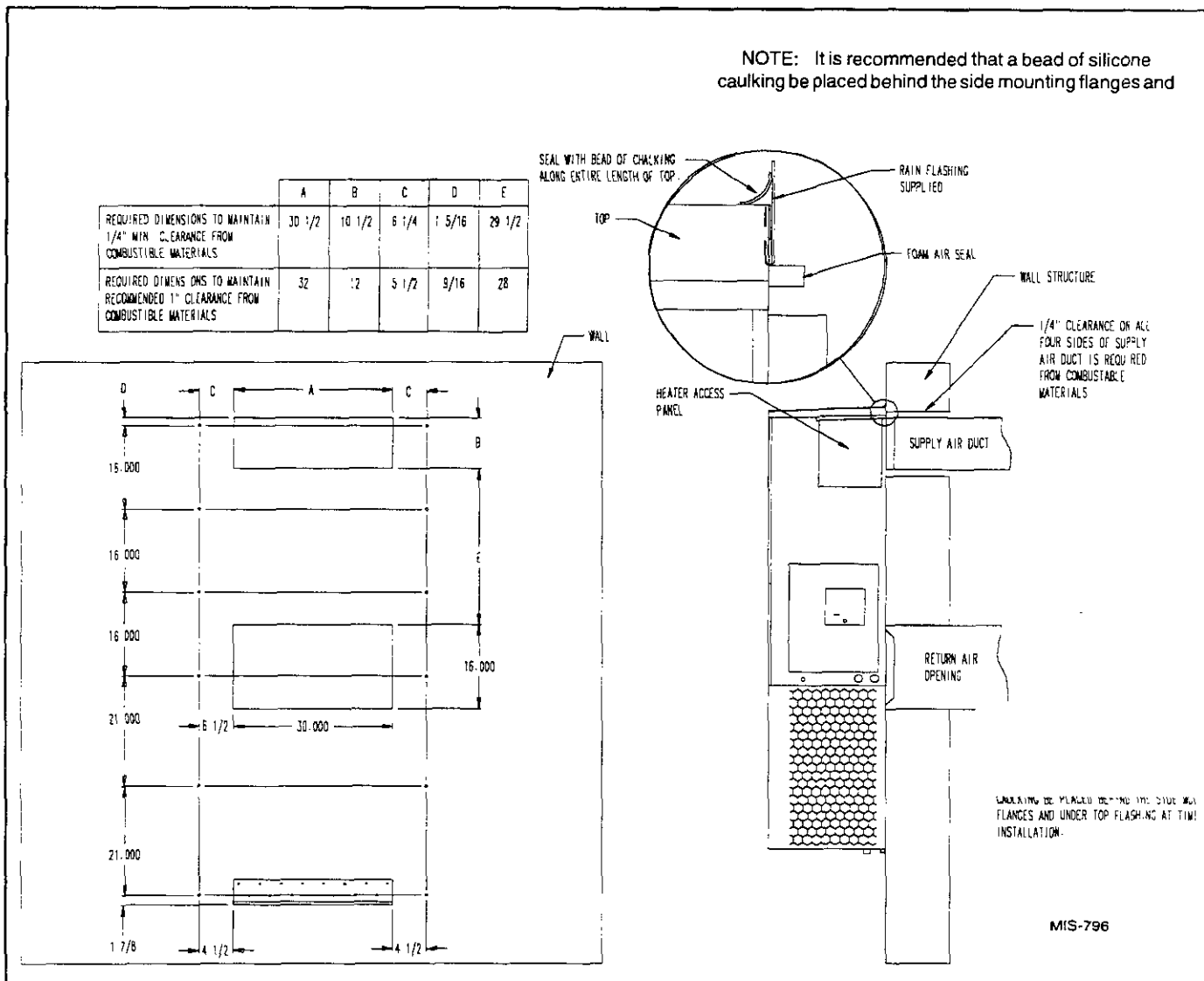
Failure to provide the 1/4 inch clearance between the supply duct and a combustible surface for the first 3 feet of duct can result in fire.

3. Locate and mark lag bolt locations and bottom mounting bracket location. See Figure 4.
4. Mount bottom mounting bracket.
5. Hook top rain flashing under back bend of top. Top rain flashing is shipped secured to the right side of the back.
6. Position unit in opening and secure with 5/16 lag bolts; use 7/8 inch diameter flat washers on the lag bolts.
7. Secure rain flashing to wall and caulk across entire length of top. See Figure 3.
8. For additional mounting rigidity, the return air and supply air frames or collars can be drilled and screwed or welded to the structural wall itself (depending upon wall construction). Be sure to observe required clearance if combustible wall.
9. On side by side installations, maintain a minimum of 20 inches clearance on right side to allow access to heat strips and control panel, and to allow proper airflow to the outdoor coil. Additional clearance may be required to meet local or national codes.

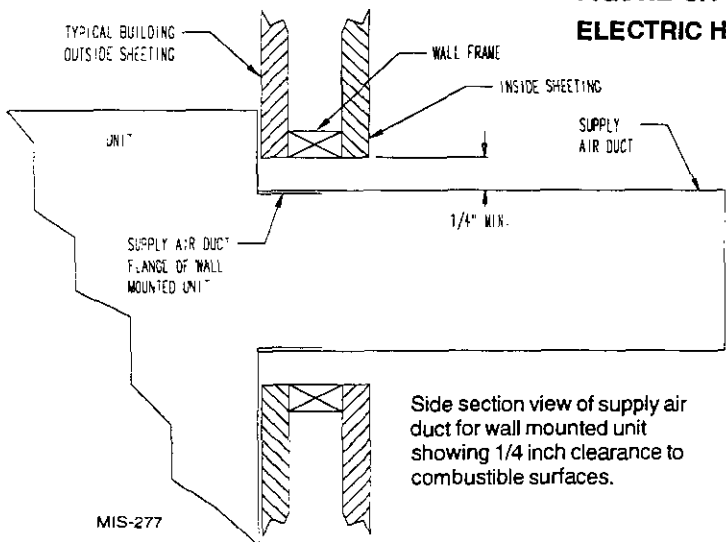
TYPICAL INSTALLATIONS

See Figure 6 for common ways to install the wall-mount unit.

**FIGURE 3
MOUNTING INSTRUCTIONS**



**FIGURE 3A
ELECTRIC HEAT CLEARANCE**



⚠ WARNING

- A minimum of 1/4 inch clearance must be maintained between the supply air duct and combustible materials. This is required for the first 3 feet of ducting.
- It is important to insure that the 1/4 inch minimum spacing is maintained at all points.
- Failure to do this could result in overheating the combustible material and may result in fire.

FIGURE 4 WALL-MOUNTING INSTRUCTIONS

SEE FIGURE 3 — MOUNTING INSTRUCTIONS

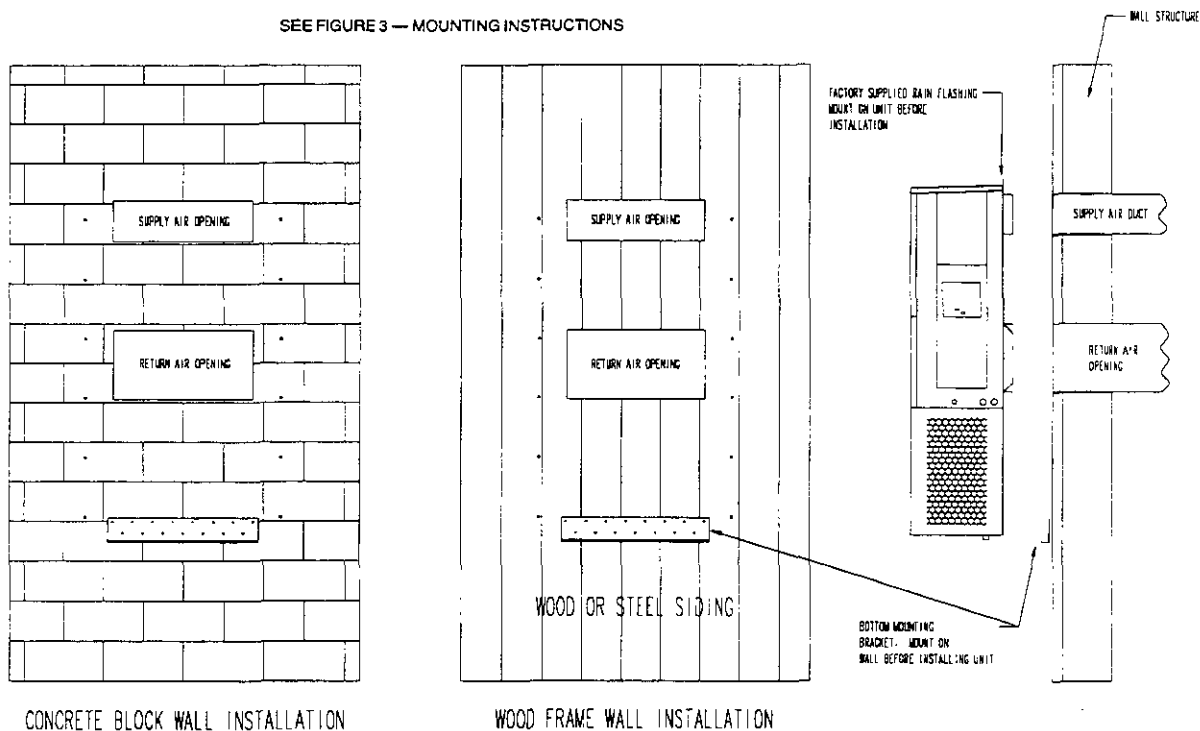
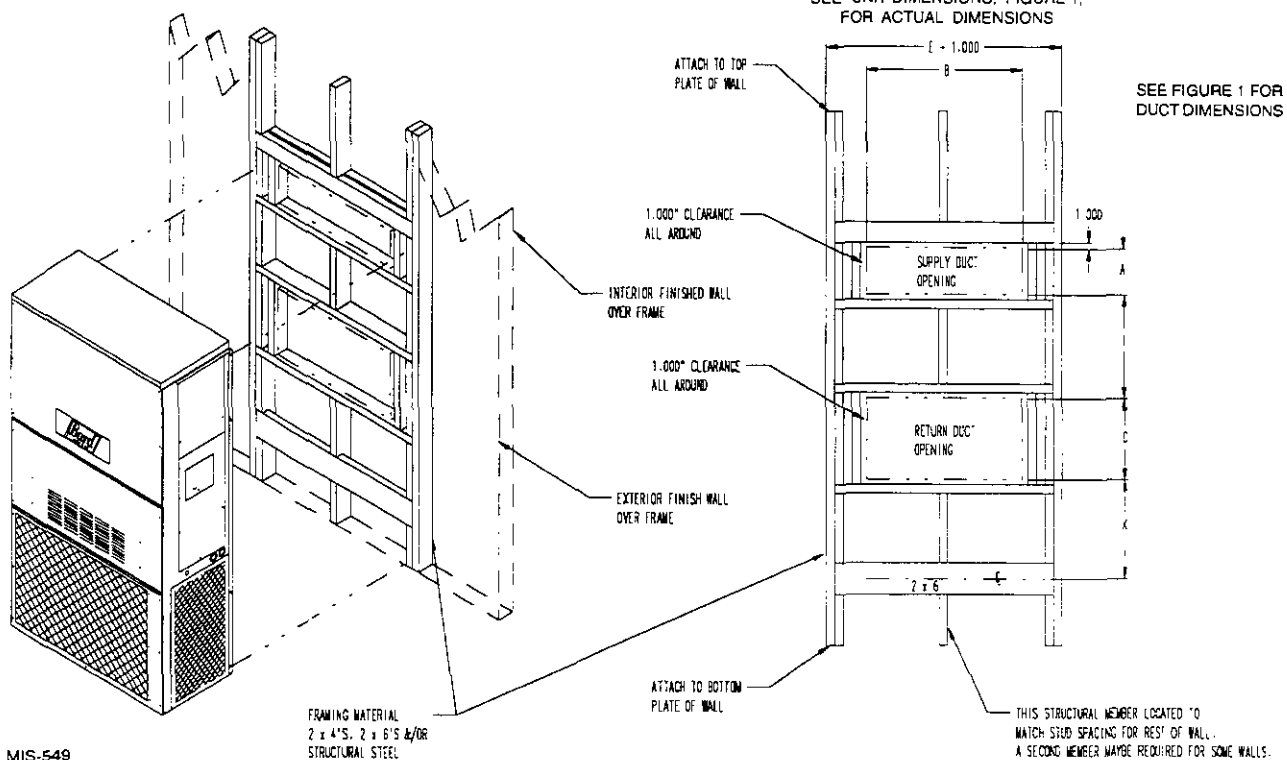
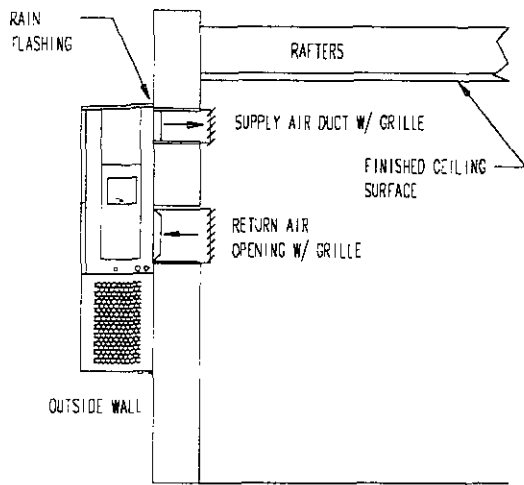


FIGURE 5 WALL-MOUNTING INSTRUCTIONS

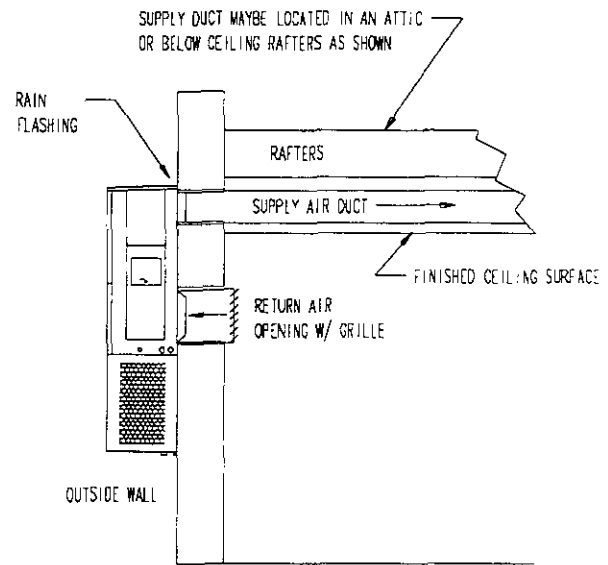
SEE UNIT DIMENSIONS, FIGURE 1,
FOR ACTUAL DIMENSIONS



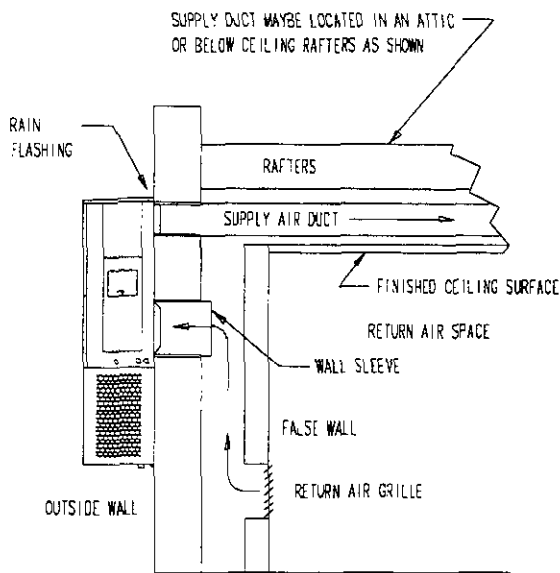
**FIGURE 6
COMMON WALL-MOUNTING INSTALLATIONS**



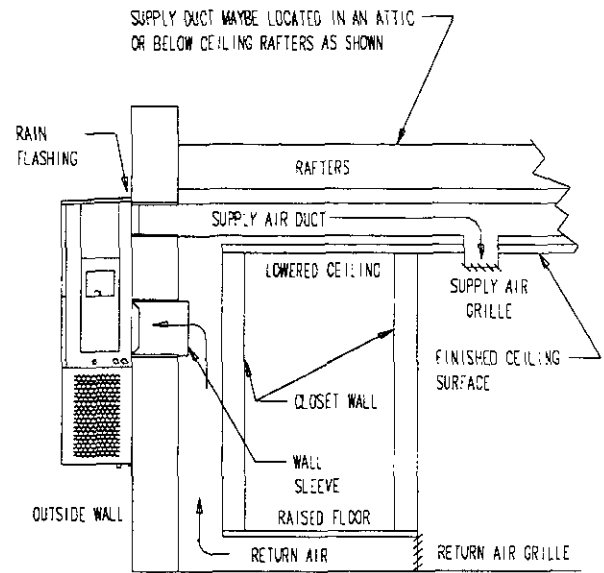
FREE AIR FLOW
NO DUCT



DUCTED SUPPLY
RETURN AT UNIT



FALSE WALL INSTALLATION



CLOSET INSTALLATION

MIS-550

WIRING — MAIN POWER

Refer to the unit rating plate for wire sizing information and maximum fuse or "HACR" type circuit breaker size. Each outdoor unit is marked with a "Minimum Circuit Ampacity". This means that the field wiring used must be sized to carry that amount of current. Depending on the installed KW of electric heat, there may be two field power circuits required. If this is the case, the unit serial plate will so indicate. All models are suitable only for connection with copper wire. Each unit and/or wiring diagram will be marked "Use Copper Conductors Only". These instructions *must be* adhered to. Refer to the National Electrical Code (NEC) for complete current carrying capacity data on the various insulation grades of wiring material. All wiring must conform to NEC and all local codes.

The electrical data lists fuse and wire sizes (75°C copper) for all models, including the most commonly used heater sizes. Also shown are the number of field power circuits required for the various models with heaters.

The unit rating plate lists a "Maximum Time Delay Relay Fuse" or "HACR" type circuit breaker that is to be used with the equipment. The correct size must be used for proper circuit protection and also to assure that there will be no nuisance tripping due to the momentary high starting current of the compressor motor.

The disconnect access door on this unit may be locked to prevent unauthorized access to the disconnect. To convert

for the locking capability, bend the tab located in the bottom left hand corner of the disconnect opening under the disconnect access panel straight out. This tab will now line up with the slot in the door. When shut, a padlock may be placed through the hole in the tab preventing entry.

See Start-up section for information on three phase scroll compressor start-ups.

WIRING — LOW VOLTAGE WIRING

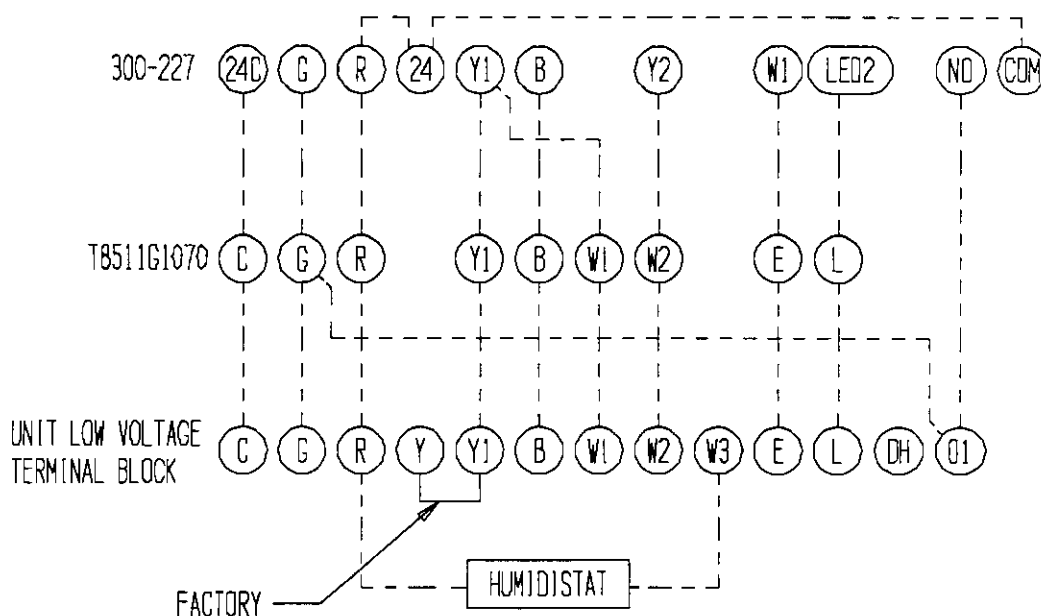
230/208V, 1 phase and 3 phase equipment dual primary voltage transformers. All equipment leaves the factory wired on 240V tap. For 208V operation, reconnect from 240V to 208V tap. The acceptable operating voltage range for the 240 and 208V taps are:

| Tap | Range |
|-----|-----------|
| 240 | 253 - 216 |
| 208 | 220 - 187 |

NOTE: The voltage should be measured at the field power connection point in the unit and while the unit is operating at full load (maximum amperage operating condition).

Nine (9) wires should be run from thermostat subbase to the 24V terminal board in the unit. A nine conductor, 18 gauge copper, color-coded thermostat cable is recommended. The connection points are shown in Figure 7.

FIGURE 7
UNIT 24V TERMINAL BOARD



MIS-1375

IMPORTANT NOTE:

*Only the thermostat and subbase combinations as shown at the right will work with this equipment. The thermostat and subbase **must be** matched and the correct operation can be assured only by proper selection and application of these parts.*

**TABLE 3
THERMOSTAT WIRE SIZE**

| Transformer VA | FLA | Wire Gauge | Maximum Distance In Feet |
|----------------|-----|------------|--------------------------|
| 55 | 2.3 | 20 gauge | 45 |
| | | 18 gauge | 60 |
| | | 16 gauge | 100 |
| | | 14 gauge | 160 |
| | | 12 gauge | 250 |

**TABLE 4
WALL THERMOSTATS**

| Thermostat | Predominant Features |
|--------------------------|--|
| 8403-042 (T8511G1070) | 1 stage cool; 2 stage heat Electronic Non-Programmable Auto or Manual changeover |
| Robertshaw 300-227 | 2 stage cool; 3 stage heat 7 Day Programmable Auto or Manual changeover |
| Enerstat SHP-2 | 2 stage cool; 3 stage heat 7 Day Programmable Auto or Manual changeover |

THERMOSTAT INDICATOR LAMPS

The red lamp will come on if there is any problem that prevents the compressor from running when it is supposed to be.

EMERGENCY HEAT MODE

The operator of the equipment must manually place the system switch in this position. This is done when there is a know problem with the unit, or when the red lamp comes on indicating a problem.

COMPRESSOR MALFUNCTION LIGHT

Actuation of the red lamp is accomplished by a relay output from the heat pump control board which is factory installed. Any condition such as loss of charge, high head pressure, etc., that will prevent compressor for operating will cause red lamp to activate. This is a signal to the operator of the equipment to place system in emergency heat position.

IMPORTANT INSTALLER NOTE

For improved start-up performance, wash the indoor coil with a dishwashing detergent.

CRANKCASE HEATERS

WH421 units are provided with compressor crankcase heat. WH482 units are not provided with crankcase heat. These units utilize scroll compressors which do not require crankcase heat in this application.

The WH421 models have an insertion well-type heater located in the lower section of the compressor housing this is a self-regulating type heater that draws only enough power to maintain the compressor at a safe temperature on these units.

Some form of crankcase heat is essential to prevent liquid refrigerant from migrating to the compressor, causing oil pump out on compressor start-up and possible valve failure due to compressing a liquid.

The decal in Figure 8 is affixed to all WH421 units detailing start-up procedure. This is very important. *Please read carefully.*

HIGH PRESSURE SWITCH

The WH482 models are supplied with a remote reset high pressure switch. If tripped, this pressure switch may be reset by turning the thermostat off then back on again.

THREE PHASE SCROLL COMPRESSOR START UP INFORMATION

Scroll compressors, like several other types of compressors, will only compress in one rotational direction. Direction of rotation is not an issue with single phase compressors since they will always start and run in the proper direction.

However, three phase compressors will rotate in either direction depending upon phasing of the power. Since there is a 50-50 chance of connecting power in such a way as to cause rotation in the reverse direction, verification of proper rotation must be made. All three phase scroll units incorporate a phase monitor to ensure proper field wiring. See the "Phase Monitor" on page 15 of this manual.

Verification of *proper rotation* must be made any time a compressor is change or rewired. If improper rotation is corrected at this time there will be no negative impact on the durability of the compressor. However, reverse operation for over one hour may have a negative impact on the bearing due to oil pump out.

FIGURE 8
START UP LABEL

IMPORTANT

THESE PROCEDURES MUST BE FOLLOWED AT INITIAL START UP AND AT ANY TIME POWER HAS BEEN REMOVED FOR 12 HOURS OR LONGER. TO PREVENT COMPRESSOR DAMAGE WHICH MAY RESULT FROM THE PRESENCE OF LIQUID REFRIGERANT IN THE COMPRESSOR CRANKCASE:

1. MAKE CERTAIN THE ROOM THERMOSTAT IS IN THE "OFF" POSITION. (THE COMPRESSOR IS NOT TO OPERATE.)
2. APPLY POWER BY CLOSING THE SYSTEM DISCONNECT SWITCH. THIS ENERGIZES THE COMPRESSOR HEATER WHICH EVAPORATES THE LIQUID REFRIGERANT IN THE CRANKCASE.
3. ALLOW 4 HOURS OR 60 MINUTES PER POUND OF REFRIGERANT IN THE SYSTEM AS NOTED ON THE UNIT RATING PLATE, WHICHEVER IS GREATER.
4. AFTER PROPER ELAPSED TIME THE THERMOSTAT MAY BE SET TO OPERATE THE COMPRESSOR.
5. EXCEPT AS REQUIRED FOR SAFETY WHILE SERVICING, DO NOT OPEN SYSTEM DISCONNECT SWITCH.

7961-411

NOTE: If compressor is allowed to run in reverse rotation for several minutes, the compressor's internal protector will trip.

All three phase ZR3 compressors are wired identical internally. As a result, once the correct phasing is determined for a specific system or installation, connecting properly phased power leads to the same Fusite terminal should maintain proper rotation direction.

Verification of proper rotation direction is made by observing that suction pressure drops and discharge pressure rises when the compressor is energized. Reverse rotation also results in an elevated sound level over that with correct rotations, as well as, substantially reduced current draw compared to tabulated values.

The direction of rotation of the compressor may be changed by reversing any two line connections to the unit.

PHASE MONITOR

All units with three phase scroll compressors are equipped with a 3 phase line monitor to prevent compressor damage due to phase reversal.

The phase monitor in this unit is equipped with two LEDs. If the Y signal is present at the phase monitor and phases are correct, the green LED will light. If phases are reversed, the red fault LED will be lit and compressor operation is inhibited.

If a fault condition occurs, reverse two of the supply leads to the unit. Do not reverse any of the unit factory wires as damage may occur.

SERVICE HINTS

1. Caution homeowner to maintain clean air filters at all times. Also, not to needlessly close off supply and return air registers. This reduces air flow through the system, which shortens equipment service life as well as increasing operating costs.
2. Switching to heating cycle at 75° F or higher outside temperature may cause a nuisance trip of the remote reset high pressure switch. Turn thermostat off, then on to reset the high pressure switch.
3. The heat pump wall thermostats perform multiple functions. Be sure that all function switches are correctly set for the desired operating mode before trying to diagnose any reported service problems.
4. Check all power fuses or circuit breakers to be sure they are the correct rating.
5. Periodic cleaning of the outdoor coil to permit full and unrestricted airflow circulation is essential.

SEQUENCE OF OPERATION

COOLING – Circuit R-Y makes at thermostat pulling in compressor contactor, starting the compressor and outdoor motor. The G (indoor motor) circuit is automatically completed on any call for cooling operation or can be energized by manual fan switch on subbase for constant air circulation.

HEATING – A 24V solenoid coil on reversing valve controls heating cycle operation. Two thermostat options, one allowing "Auto" changeover from cycle to cycle and the other constantly energizing solenoid coil during heating season, and thus eliminating pressure equalization noise except during defrost, are to be used. On "Auto" option a circuit is completed from R-W1 and R-Y on each heating "on" cycle, energizing reversing valve solenoid and pulling in compressor contactor starting compressor and outdoor motor. R-G also make starting indoor blower motor. Heat pump heating cycle now in operation. The second option has no "Auto" changeover position, but instead energizes the reversing valve solenoid constantly whenever the system

switch on subbase is placed in "Heat" position, the "B" terminal being constantly energized from R. A Thermostat demand for heat completes r-Y circuit, pulling in compressor contactor starting compressor and outdoor motor. R-G also make starting indoor blower motor.

OCCUPIED MODE

VENTILATION SEQUENCE – The ERV and indoor blower will be continuously energized when the timer is energized.

COOLING SEQUENCE – On a call for cooling, the compressor of the unit is energized to provide cooling. A call for cooling cancels dehumidification mode. Cooling mode is only available when the timer is energized.

HEATING SEQUENCE – On a call for heating, the compressor and reversing valve of the unit are energized to provide heat pump heating. If the room temperature falls below the 2nd stage heating set point backup electric heat is energized. Heat pump heating is only available when the timer is energized. If heating is energized any call for dehumidification is ignored. If dehumidification is already energized a call for 2nd stage heating is needed to cancel dehumidification mode.

DEHUMIDIFICATION SEQUENCE – On a call for dehumidification the compressor and three way valve of the unit are energized to provide dehumidification. Dehumidification mode will continue until the humidistat is satisfied. If the room temperature falls below 1st stage heating setpoint, electric heat will be energized by the room thermostat and cycle to maintain room temperature. If 2nd stage heating setpoint is reached, dehumidification is de-energized and heat pump heating is energized. A call for cooling cancels dehumidification mode.

UNOCCUPIED MODE

Cooling, heating, emergency heat and ventilation are inhibited.

DEHUMIDIFICATION SEQUENCE – On a call for dehumidification the compressor and three way valve of the unit are energized to provide dehumidification. Dehumidification mode will continue until the humidistat is satisfied. If the room temperature falls below 65 degrees and dehumidification is energized, electric heat will be energized by the return air thermostat and cycle to maintain room temperature.

Dehumidification mode can be deactivated during periods when the timer is not energized by changing the connection of the humidistat wiring in the low voltage box.

OTHER CONTROL SEQUENCE

Any time the indoor coil temperature falls below 32 degrees the compressor will be de-energized until the coil temperature rises above 57 degrees.

PRESSURE SERVICE PORTS

High and low pressure service ports are installed on all units so that the system operating pressures can be observed. Pressure tables can be found later in the manual covering all models on both cooling and heating cycles. It is imperative to match the correct pressure curve to the unit by model number.

DEFROST CYCLE

The defrost cycle is controlled by temperature and time on the solid state heat pump control.

When the outdoor temperature is in the lower 40° F temperature range or colder, the outdoor coil temperature is 32° F or below. This coil temperature is sensed by the coil sensor mounted near the bottom of the outdoor coil. Once coil temperature reaches 30° F or below, the coil sends a signal to the control logic of the heat pump control and the defrost timer will start.

After 60 (90 or 30) minutes at 30° F or below, the heat pump control will place the system in the defrost mode.

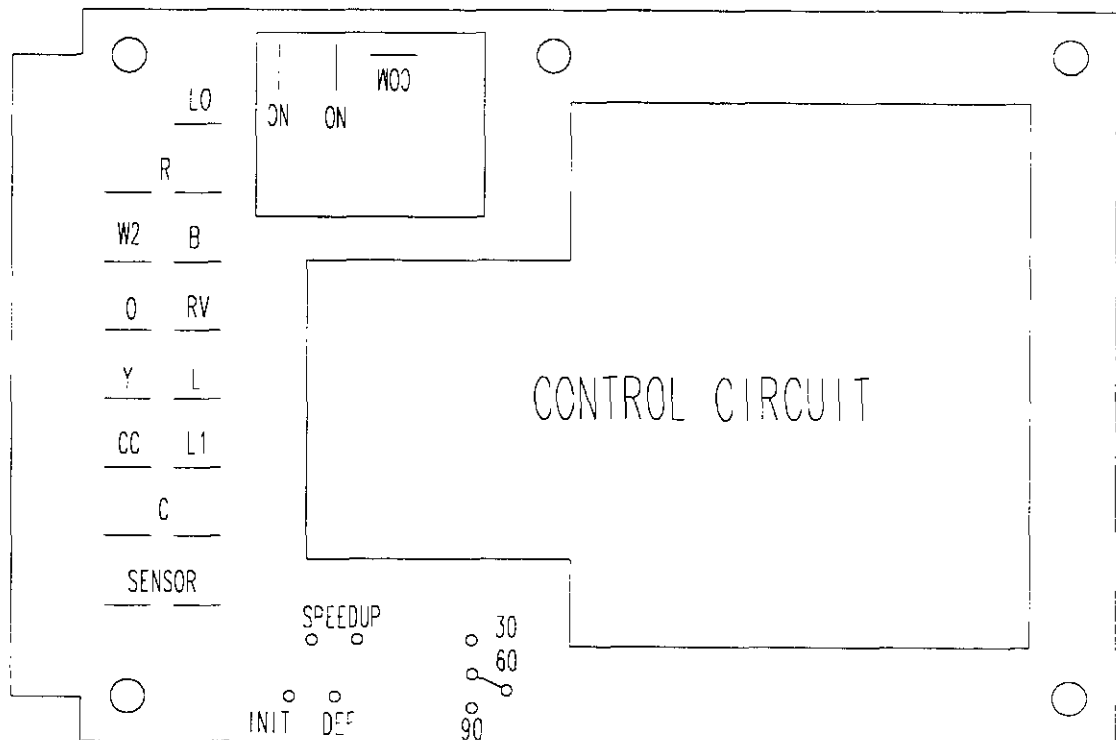
During the defrost mode, the refrigerant cycle switches back to the cooling cycle, the outdoor motor stops, electric heaters are energized, and hot gas passing through the outdoor coil melts any accumulated frost. When the temperature rises to approximately 57° F, the coil sensor will send a signal to the heat pump control which will return the system to heating operations automatically.

If some abnormal or temporary condition such as a high wind caused the heat pump to have a prolonged defrost cycle, the heat pump control will restore the system to heating operating automatically after 10 minutes.

There is a cycle speed up jumper on the control. This can be used to reduce the time between defrost cycle operation without waiting for time to elapse.

There is an initial defrost (init def) jumper on the control that can be used at any outdoor ambient during the heating cycle to simulate a 0° coil temperature. This can be used to check defrost operation of the unit without waiting for the outdoor ambient to fall into the defrost region.

FIGURE 9
DEFROST CONTROL BOARD



TROUBLESHOOTING

SOLID STATE HEAT PUMP CONTROL TROUBLESHOOTING PROCEDURE

1. Turn on AC power supply to indoor and outdoor units.
2. Turn thermostat blower switch to fan "on" – the indoor blower should start. (If it doesn't, troubleshoot indoor unit and correct problem).
3. Turn thermostat blower switch to auto position. Indoor blower should stop.
4. Set system to heat or cool. Adjust thermostat to call for heat or cool – the indoor blower, compressor, and outdoor fan should start.

NOTE: If there was no power to 24 volt transformer, the compressor and outdoor fan motor will not start for 5 minutes. This is because of the compressor short cycle protection.

**TABLE 5
TROUBLESHOOTING**

| Symptom | Possible Causes | What to Check | How to Dcheck or Repair |
|---|---|--|--|
| Compressor contactor does not energize (heating or cooling) | Control circuit wiring | Check for R connectio at unit and 24 volt between R - C | Run R connection to outdoor unit to power heat pump control. |
| | Compressor lock out | 1. Check for 24V between L1-C on heat pump control 2. Check across high presure switch. | 1. If no voltage between L1-C, turn thermostat off and on again to reset high pressure switch. 2. If high pressure switch is open and will not reset, replace high pressure switch. |
| | Compressor short cycle protection | Check for 24 V between CC-C and Y-C on heat pump control. | If not voltage between CC-C, jumper speed up terminal, and within 10 seconds power should appear between CC-C. Remove speed up jumper after 10 seconds. |
| | Heat pump control defective | Check all other possible causes. Manual 2100-065 | Replace heat pump control. |
| | Contactor defective | Check for open or shorted coil winding. | Replace contactor. |
| | Power phasing not correct | Check for red LED on phase monitor (3 phase units only). | Switch two power leds to the unit. |
| Fan outdoor motor does not run (cooling or heating except during defrost) | Motor defective | Check for open or shorted motor winding. | Replace motor. |
| | Motor capacitor defective | Check capacitor ratng. Check for open or shorted capacitor. | Replace capacitor. |
| | Heat pump control defective | Check across fan relay on heat pump control (Com-NC). | Replace heat pump control. |
| Reversing valve does not energize (heating only) | Reversing valve solenoid coil defective | Check for open or shorted coil. | Replace solenoid Coil. |
| | Heat pump control defective | Check for 24V between RV-C and B-C. | 1. Check control circuit wiring. 2. Replace heat pump control. |
| Unit will not go into defrost (heating only) | Temperature sensor or heat pump control defective | Disconnect temperature sensor from board and jumper across speed up terminals and sen jump terminals. This should caruse the unit to go through a defrost cycle within one minute. | 1. If unit goes through defrost cycle, replace temperature sensor. 2. If unit does not go through defrost cycle, replace heat pump control. |
| Unit will not come out of defrost (heating only) | Temperature sensor or heat pump control defective | Jumper across speed up terminals. This should cause the unit to come out of defrost within one minute. | 1. If unit comes out of defrost cycle replace temperature sensor. 2. If unit does not come out of defrost cycle, replace heat pump control. |

CHECKING TEMPERATURE SENSOR OUTSIDE UNIT CIRCUIT

1. Disconnect temperature sensor from board and from outdoor coil.
2. Use an ohmmeter and measure the resistance of the sensor. Also use ohmmeter to check for short or open.
3. Check resistance reading to chart of resistance. Use sensor ambient temperature. (Tolerance of part is $\pm 10\%$.)
4. If sensor resistance reads very low, then sensor is shorted and will not allow proper operation of the heat pump control.
5. If sensor is out of tolerance, shorted, open or reads very low ohms then it should be replaced.

TEMPERATURE F VS. RESISTANCE R OF TEMPERATURE SENSOR

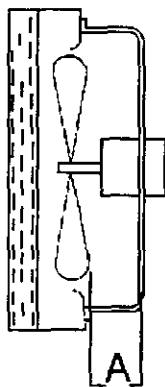
| F | R | F | R | F | R |
|-------|--------|------|-------|-------|-------|
| -25.0 | 196871 | 25.0 | 39898 | 75.0 | 10501 |
| -24.0 | 190099 | 26.0 | 38757 | 76.0 | 10247 |
| -23.0 | 183585 | 27.0 | 37652 | 77.0 | 10000 |
| -22.0 | 177318 | 28.0 | 36583 | 78.0 | 9760 |
| -21.0 | 171289 | 29.0 | 35548 | 79.0 | 9526 |
| -20.0 | 165487 | 30.0 | 34545 | 80.0 | 9299 |
| -19.0 | 159904 | 31.0 | 33574 | 81.0 | 9077 |
| -18.0 | 154529 | 32.0 | 32634 | 82.0 | 8862 |
| -17.0 | 149355 | 33.0 | 31723 | 83.0 | 8653 |
| -16.0 | 144374 | 34.0 | 30840 | 84.0 | 8449 |
| -15.0 | 139576 | 35.0 | 29986 | 85.0 | 8250 |
| -14.0 | 134956 | 36.0 | 29157 | 86.0 | 8057 |
| -13.0 | 130506 | 37.0 | 28355 | 87.0 | 7869 |
| -12.0 | 126219 | 38.0 | 27577 | 88.0 | 7686 |
| -11.0 | 122089 | 39.0 | 26823 | 89.0 | 7507 |
| -10.0 | 118108 | 40.0 | 26092 | 90.0 | 7334 |
| -9.0 | 114272 | 41.0 | 25383 | 91.0 | 7165 |
| -8.0 | 110575 | 42.0 | 24696 | 92.0 | 7000 |
| -7.0 | 107010 | 43.0 | 24030 | 93.0 | 6840 |
| -6.0 | 103574 | 44.0 | 23384 | 94.0 | 6683 |
| -5.0 | 100260 | 45.0 | 22758 | 95.0 | 6531 |
| -4.0 | 97064 | 46.0 | 22150 | 96.0 | 6383 |
| -3.0 | 93981 | 47.0 | 21561 | 97.0 | 6239 |
| -2.0 | 91008 | 48.0 | 20989 | 98.0 | 6098 |
| -1.0 | 88139 | 49.0 | 20435 | 99.0 | 5961 |
| 0.0 | 85371 | 50.0 | 19896 | 100.0 | 5827 |
| 1.0 | 82699 | 51.0 | 19374 | 101.0 | 5697 |
| 2.0 | 80121 | 52.0 | 18867 | 102.0 | 5570 |
| 3.0 | 77632 | 53.0 | 18375 | 103.0 | 5446 |
| 4.0 | 75230 | 54.0 | 17898 | 104.0 | 5326 |
| 5.0 | 72910 | 55.0 | 17434 | 105.0 | 5208 |
| 6.0 | 70670 | 56.0 | 16984 | 106.0 | 5094 |
| 7.0 | 68507 | 57.0 | 16547 | 107.0 | 4982 |
| 8.0 | 66418 | 58.0 | 16122 | 108.0 | 4873 |
| 9.0 | 64399 | 59.0 | 15710 | 109.0 | 4767 |
| 10.0 | 62449 | 60.0 | 15310 | 110.0 | 4663 |
| 11.0 | 60565 | 61.0 | 14921 | 111.0 | 4562 |
| 12.0 | 58745 | 62.0 | 14544 | 112.0 | 4464 |
| 13.0 | 56985 | 63.0 | 14177 | 113.0 | 4367 |
| 14.0 | 55284 | 64.0 | 13820 | 114.0 | 4274 |
| 15.0 | 53640 | 65.0 | 13474 | 115.0 | 4182 |
| 16.0 | 52051 | 66.0 | 13137 | 116.0 | 4093 |
| 17.0 | 50514 | 67.0 | 12810 | 117.0 | 4006 |
| 18.0 | 49028 | 68.0 | 12492 | 118.0 | 3921 |
| 19.0 | 47590 | 69.0 | 12183 | 119.0 | 3838 |
| 20.0 | 46200 | 70.0 | 11883 | 120.0 | 3757 |
| 21.0 | 44855 | 71.0 | 11591 | 121.0 | 3678 |
| 22.0 | 43554 | 72.0 | 11307 | 122.0 | 3601 |
| 23.0 | 42295 | 73.0 | 11031 | 123.0 | 3526 |
| 24.0 | 41077 | 74.0 | 10762 | 124.0 | 3452 |

FAN BLADE SETTING DIMENSIONS

Shown in the drawing in Figure 10 are the correct fan blade setting dimensions for proper air delivery across the outdoor coil.

Any service work requiring removal or adjustment in the fan and/or motor area will require that the dimensions below be checked and blade adjusted in or out on the motor shaft accordingly.

**FIGURE 10
FAN BLADE SETTING**



MIS-1190

**TABLE 6
FAN BLADE DIMENSIONS**

| Model | Dimension A |
|----------------|-------------|
| WH421 WH482 | 1.75 |

REMOVAL OF FAN SHROUD

1. Disconnect all power to unit.
2. Remove the screws holding both grilles – one on each side of unit – and remove grilles.
3. Remove screws holding fan shroud to condenser and bottom – (9) screws.
4. Unwire condenser fan motor.
5. Slide complete motor, fan blade, and shroud assembly out the left side of the unit.
6. Service motor/fan as needed.
7. Reverse steps to reinstall.

Refrigerant Charge

The correct system R-22 charge is shown on the unit rating plate. Optimum unit performance will occur with a refrigerant charge resulting in a suction line temperature (6 inches from compressor) as shown in the Table 7.

TABLE 7 – SUCTION LINE TEMPERATURES

| Model | Rated Airflow | 95 F OD Temperature | 82 F OD Temperature |
|-------|---------------|---------------------|---------------------|
| WH421 | 1400 | 52 -- 54 | 62 -- 64 |
| WH482 | 1550 | 53 -- 55 | 62 -- 64 |

The suction line temperatures in Table 7 are based upon 80°F dry bulb/67 degrees F wet bulb (50 percent R.H.) temperature and rated airflow across the evaporator during cooling cycle.

**TABLE 8
RECOMMENDED OPERATING RANGES**

| Model | Rated CFM * | Rated ESP * | Recommended Air Flow Range |
|-------|-------------|-------------|----------------------------|
| WH421 | 1400 | .30 | 1600 -- 1150 |
| WH482 | 1550 | .20 | 1750 -- 1285 |

* Rated CFM and ESP on high speed tap.

**TABLE 9
INDOOR BLOWER PERFORMANCE
CFM @ 230V**

| E.S.P. In H ₂ O | WH421, WH482 | | | |
|-------------------------------|--------------|----------|-----------|----------|
| | Low 230V | | High 230V | |
| | Dry Coil | Wet Coil | Dry Coil | Wet Coil |
| .0 | 1650 | 1600 | 1885 | 1800 |
| .1 | 1550 | 1500 | 1770 | 1665 |
| .2 | 1450 | 1400 | 1635 | 1540 |
| .3 | 1350 | 1300 | 1500 | 1400 |
| .4 | 1300 | 1175 | 1370 | 1285 |
| .5 | ----- | ----- | 1250 | 1150 |

**TABLE 10
MAXIMUM ESP OF OPERATION
ELECTRIC HEAT ONLY**

| Model Speed KW | WH421 | | WH482 | |
|-------------------|------------|-----------|------------|-----------|
| | High Speed | Low Speed | High Speed | Low Speed |
| -A00 | .50 | .50 | .50 | .50 |
| -A05 | .50 | .50 | .50 | .50 |
| -A10 | .50 | .45 | .50 | .45 |
| -B00 | .50 | .50 | .50 | .50 |
| -B09 | .50 | .45 | .50 | .45 |
| -C00 | .50 | .50 | .50 | .50 |
| -C09 | .50 | .40 | .50 | .40 |

Values shown are for unites equipped with STD 1 inch throwaway filter on 1 inch washable filter. Derate ESP by .15 for 2 inch pleated filters.

**TABLE 11
COOLING PRESSURE – (All temperatures °F)**

| Model | Return Air Temperature | Pressure | 75 | 80 | 85 | 90 | 95 | 100 | 105 | 110 | 115 |
|-------|--------------------------|-----------|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| WH421 | 75 deg. DB 62 deg. WB | Low Side | 74 | 75 | 77 | 78 | 79 | 80 | 80 | 81 | 82 |
| | | High Side | 205 | 220 | 235 | 251 | 266 | 282 | 297 | 313 | 329 |
| | 80 deg. DB 67 deg. WB | Low Side | 79 | 80 | 82 | 83 | 84 | 85 | 85 | 86 | 86 |
| | | High Side | 210 | 226 | 241 | 257 | 273 | 289 | 305 | 321 | 337 |
| | 85 deg. DB 72 deg. WB | Low Side | 85 | 86 | 88 | 89 | 90 | 91 | 91 | 92 | 92 |
| | | High Side | 217 | 233 | 250 | 266 | 283 | 300 | 316 | 333 | 349 |
| WH482 | 75 deg. DB 62 deg. WB | Low Side | 74 | 75 | 77 | 78 | 79 | 80 | 80 | 81 | 81 |
| | | High Side | 221 | 231 | 242 | 255 | 270 | 287 | 305 | 326 | 348 |
| | 80 deg. DB 67 deg. WB | Low Side | 79 | 80 | 82 | 83 | 84 | 85 | 85 | 86 | 86 |
| | | High Side | 214 | 233 | 252 | 271 | 289 | 307 | 324 | 341 | 357 |
| | 85 deg. DB 72 deg. WB | Low Side | 85 | 86 | 88 | 89 | 90 | 91 | 91 | 92 | 92 |
| | | High Side | 221 | 241 | 261 | 280 | 299 | 317 | 335 | 352 | 369 |

Low side pressure ± 2 psig
High side pressure ± 5 psig

Tables are based upon rated CFM (airflow) across the evaporator coil. If there is any doubt as to correct operating charge being in the system, the charge should be removed, system evacuated and recharged to serial plate instruction.

TABLE 12
HEATING PRESSURES – (All temperatures °F)

| Model | Return Air Temperature | Pressure | 0 | 5 | 10 | 15 | 17 | 20 | 25 | 30 | 35 | 40 | 45 | 47 | 50 | 55 | 60 |
|-------|------------------------|-----------|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|-----|
| WH421 | 70 deg. | Low Side | 21 | 25 | 27 | 29 | 30 | 32 | 35 | 39 | 43 | 48 | 53 | 55 | 58 | 64 | 71 |
| | | High Side | 141 | 147 | 152 | 158 | 160 | 163 | 169 | 174 | 180 | 190 | 201 | 206 | 214 | 229 | 246 |
| WH482 | 70 deg. | Low Side | 16 | 19 | 22 | 26 | 27 | 29 | 32 | 36 | 39 | 45 | 51 | 54 | 59 | 67 | 77 |
| | | High Side | 161 | 164 | 168 | 172 | 174 | 177 | 182 | 188 | 195 | 202 | 210 | 213 | 218 | 227 | 236 |

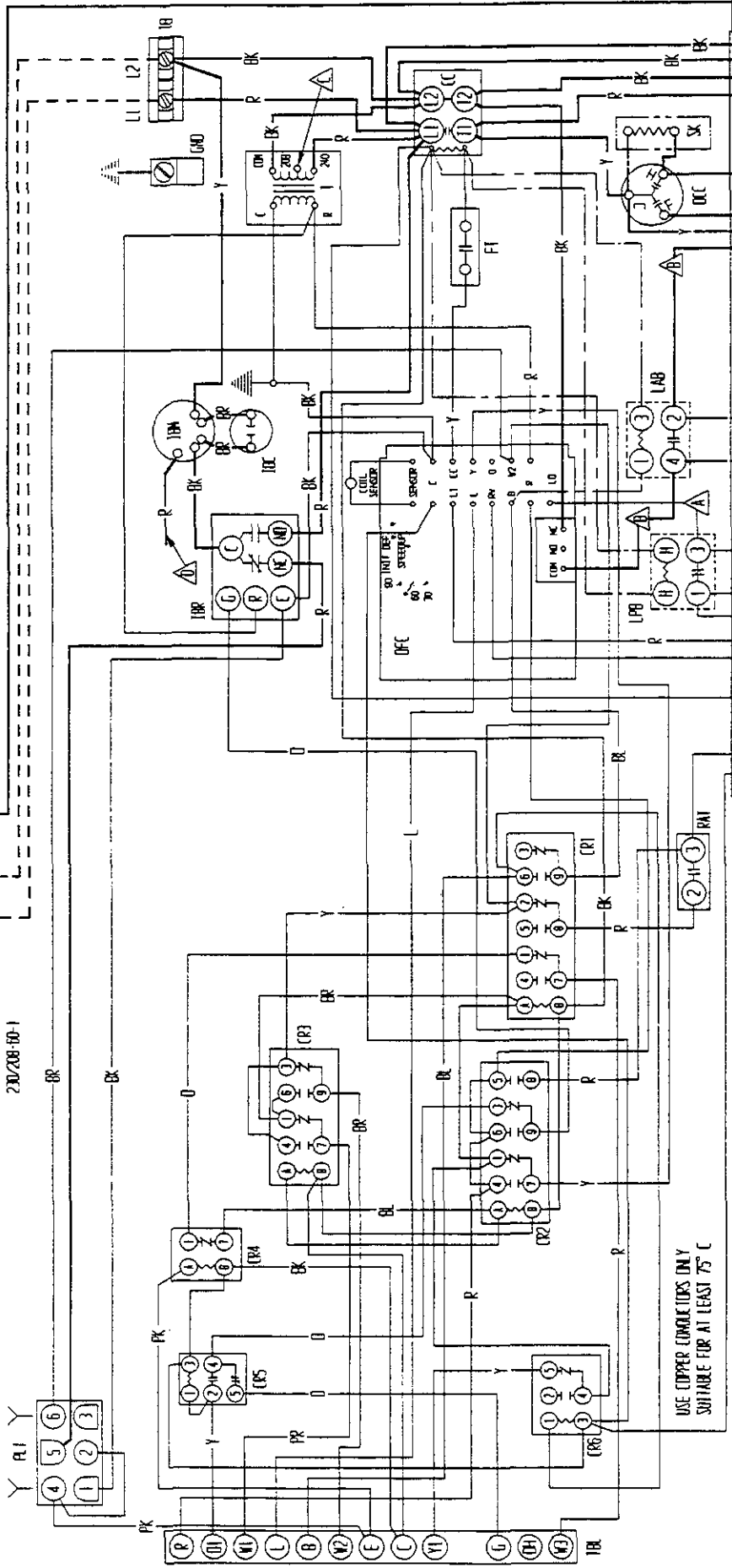
Low side pressure ± 2 psig
High side pressure ± 5 psig

Tables are based upon rated CFM (airflow) across the evaporator coil. If there is any doubt as to correct operating charge being in the system, the charge should be removed, system evacuated and recharged to serial plate instruction.

TABLE 13
OPTIONAL ACCESSORIES

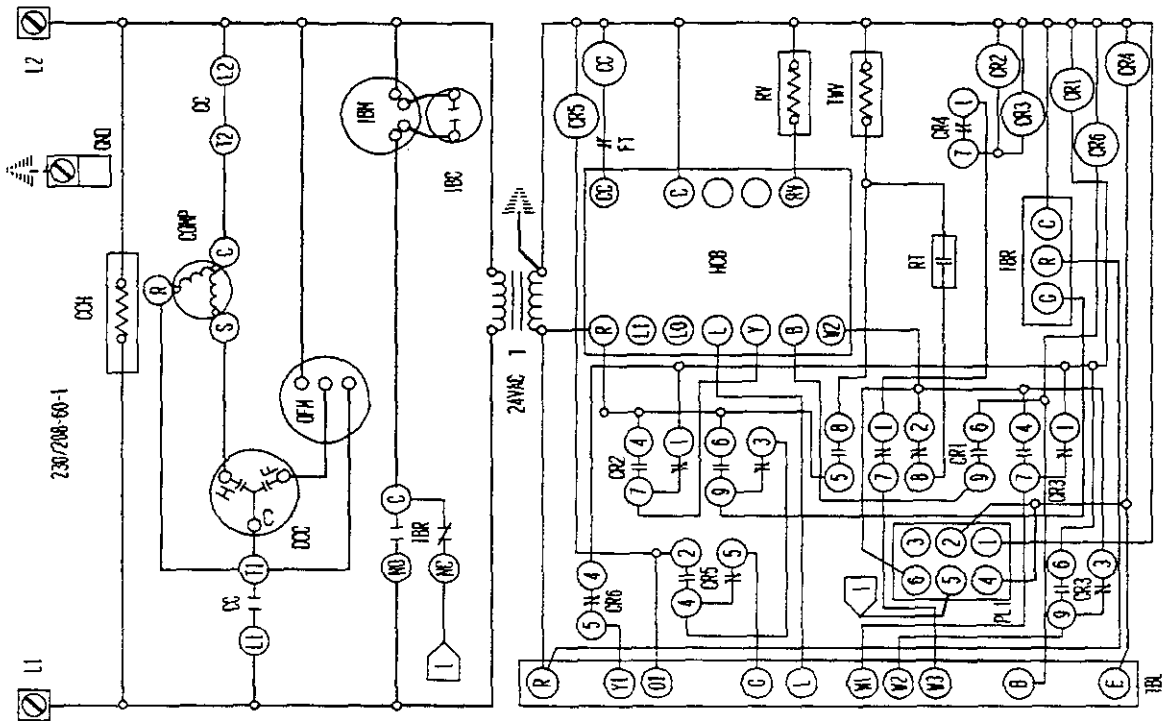
| Model | Description | WH421DA | WH421DB | WH421DC | WH482DA | WH482DB | WH482DC |
|------------|-----------------------------------|---------|---------|---------|---------|---------|---------|
| EHWH42-A05 | Heater Packages | X | | | | | |
| EHWH42-A10 | Heater Packages | X | | | | | |
| EHWH42-C06 | Heater Packages | | | X | | | |
| EHWH04-A05 | Heater Packages | | | | X | | |
| EHWH04-A10 | Heater Packages | | | | X | | |
| EHWH04-B09 | Heater Packages | | X | | | X | |
| EHWH04-C09 | Heater Packages | | | X | | | X |
| BOP-5 | Blank Off Plate | X | X | X | X | X | X |
| BFAD-5 | Barometric Fresh Air Damper | X | X | X | X | X | X |
| MFAD-5 | Motorized Fresh Air Damper | X | X | X | X | X | X |
| CRV-5 | Classroom Ventilator with Exhaust | X | X | X | X | X | X |
| EIFM-4 | Economizer with Exhaust | X | X | X | X | X | X |
| WERV-A5B | Energy Recovery Ventilator | X | X | | X | X | |
| WERV-C5B | Energy Recovery Ventilator | | | X | | | X |
| CMH-3 | Low Pressure Control (LPC) | | X | | | X | |
| CMH-7 | Low Ambient Control (LAC) | | X | | | X | |
| CMH-9 | LAC + LPC | | X | | | X | |
| CMH-14 | Outdoor Thermostat (ODT) | | X | X | X | X | X |
| CMH-15 | Start Kit (SK) | X | | | | | |
| WMCB-05B | Circuit Breaker | | X | | | | |
| WMCB-06B | Circuit Breaker | | | | | X | |
| WMPD-01 | Circuit Breaker | | | X | | | X |
| WMCB-07B | Circuit Breaker | | | | | | |
| WMCB-09A | Circuit Breaker | | | | X | | |
| WMCB-08B | Circuit Breaker | X | | | | | |

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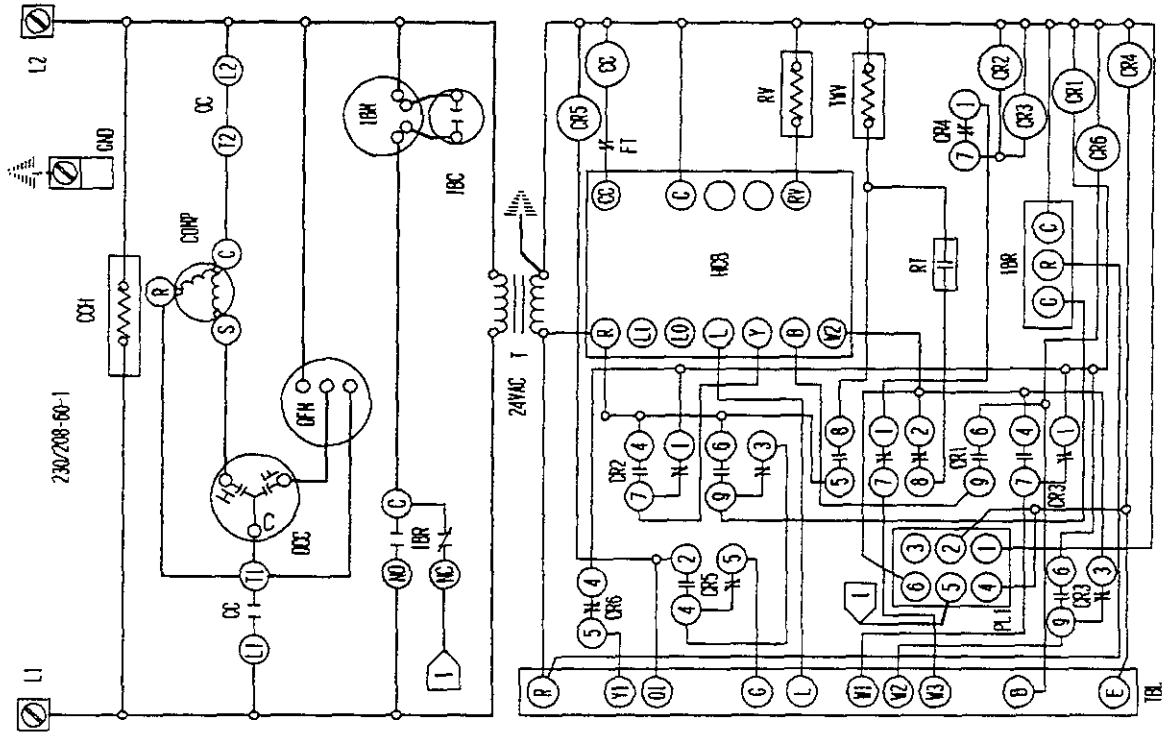


| COMPONENT CODE | | FACTORY STD. | | OPTIONAL | | COLOR CODE | | | |
|----------------|------------------------------|--------------|-----|----------|-----|------------|----|----|---|
| CB1 | CIRCUIT BREAKER #1 | ERY | --- | --- | --- | BK | BR | PK | Y |
| CB2 | CIRCUIT BREAKER #2 | F1 | --- | --- | --- | BR | BR | PK | Y |
| CC | COMPRESSOR CONTACTOR | GND | --- | --- | --- | BR | BR | PK | Y |
| CCH | COMPRESSOR CRANKCASE HEATER | H1 | --- | --- | --- | BR | BR | PK | Y |
| CR1 | CONTROL RELAY #1 | H2 | --- | --- | --- | BR | BR | PK | Y |
| CR2 | CONTROL RELAY #2 | H1 | --- | --- | --- | BR | BR | PK | Y |
| CR3 | CONTROL RELAY #3 | H2 | --- | --- | --- | BR | BR | PK | Y |
| CR4 | CONTROL RELAY #4 | H1 | --- | --- | --- | BR | BR | PK | Y |
| CR5 | CONTROL RELAY #5 | H2 | --- | --- | --- | BR | BR | PK | Y |
| CR6 | CONTROL RELAY #6 | H1 | --- | --- | --- | BR | BR | PK | Y |
| DFC | DEFROST CONTROL | RY | --- | --- | --- | BR | BR | PK | Y |
| DFE | DEFROST EMERGENCY HEAT RELAY | TW | --- | --- | --- | BR | BR | PK | Y |
| ER6 | EMERGENCY HEAT RELAY | RY | --- | --- | --- | BR | BR | PK | Y |
| EV1 | EMERGENCY VENTILATOR | LVC | --- | --- | --- | BR | BR | PK | Y |
| F1 | FREZE T-STAT | --- | --- | --- | --- | BR | BR | PK | Y |
| GND | EQUIPMENT GROUND | --- | --- | --- | --- | BR | BR | PK | Y |
| H1 | HEAT STRIP #1 | --- | --- | --- | --- | BR | BR | PK | Y |
| H2 | HEAT STRIP #2 | --- | --- | --- | --- | BR | BR | PK | Y |
| H1 | HEADER CONTACTOR #1 | --- | --- | --- | --- | BR | BR | PK | Y |
| H2 | HEADER CONTACTOR #2 | --- | --- | --- | --- | BR | BR | PK | Y |
| HPC | HIGH PRESSURE CONTROL | --- | --- | --- | --- | BR | BR | PK | Y |
| IBC | INDOOR BLOWER CAPACITOR | --- | --- | --- | --- | BR | BR | PK | Y |
| IBR | INDOOR BLOWER RELAY | --- | --- | --- | --- | BR | BR | PK | Y |
| IBR | INDOOR BLOWER RELAY | --- | --- | --- | --- | BR | BR | PK | Y |
| LAB | LOW AMBIENT BYPASS CONTROL | --- | --- | --- | --- | BR | BR | PK | Y |
| LAC | LOW AMBIENT CONTROL | --- | --- | --- | --- | BR | BR | PK | Y |
| LPB | LOW PRESSURE BYPASS | --- | --- | --- | --- | BR | BR | PK | Y |
| LPB | LOW PRESSURE CONTROL | --- | --- | --- | --- | BR | BR | PK | Y |
| LS | LIMIT SWITCH | --- | --- | --- | --- | BR | BR | PK | Y |
| OPM | OUTDOOR FAN MOTOR | --- | --- | --- | --- | BR | BR | PK | Y |
| PL1 | PLUG #1 | --- | --- | --- | --- | BR | BR | PK | Y |
| RAT | RETURN AIR THERMOSTAT | --- | --- | --- | --- | BR | BR | PK | Y |
| RY | REV. VALVE SOLENOID | --- | --- | --- | --- | BR | BR | PK | Y |
| SK | START KIT | --- | --- | --- | --- | BR | BR | PK | Y |
| T | TRANSFORMER | --- | --- | --- | --- | BR | BR | PK | Y |
| TB | TERMINAL BLOCK | --- | --- | --- | --- | BR | BR | PK | Y |
| TBL | LOW VOLTAGE TERMINAL BLOCK | --- | --- | --- | --- | BR | BR | PK | Y |
| TCD | THERMAL COEFF | --- | --- | --- | --- | BR | BR | PK | Y |
| TW | THREE WAY VALVE | --- | --- | --- | --- | BR | BR | PK | Y |

RED (LOW) BLACK (HIGH) WHERE APPLICABLE
DAVID MFG. CO.
4096-119 A

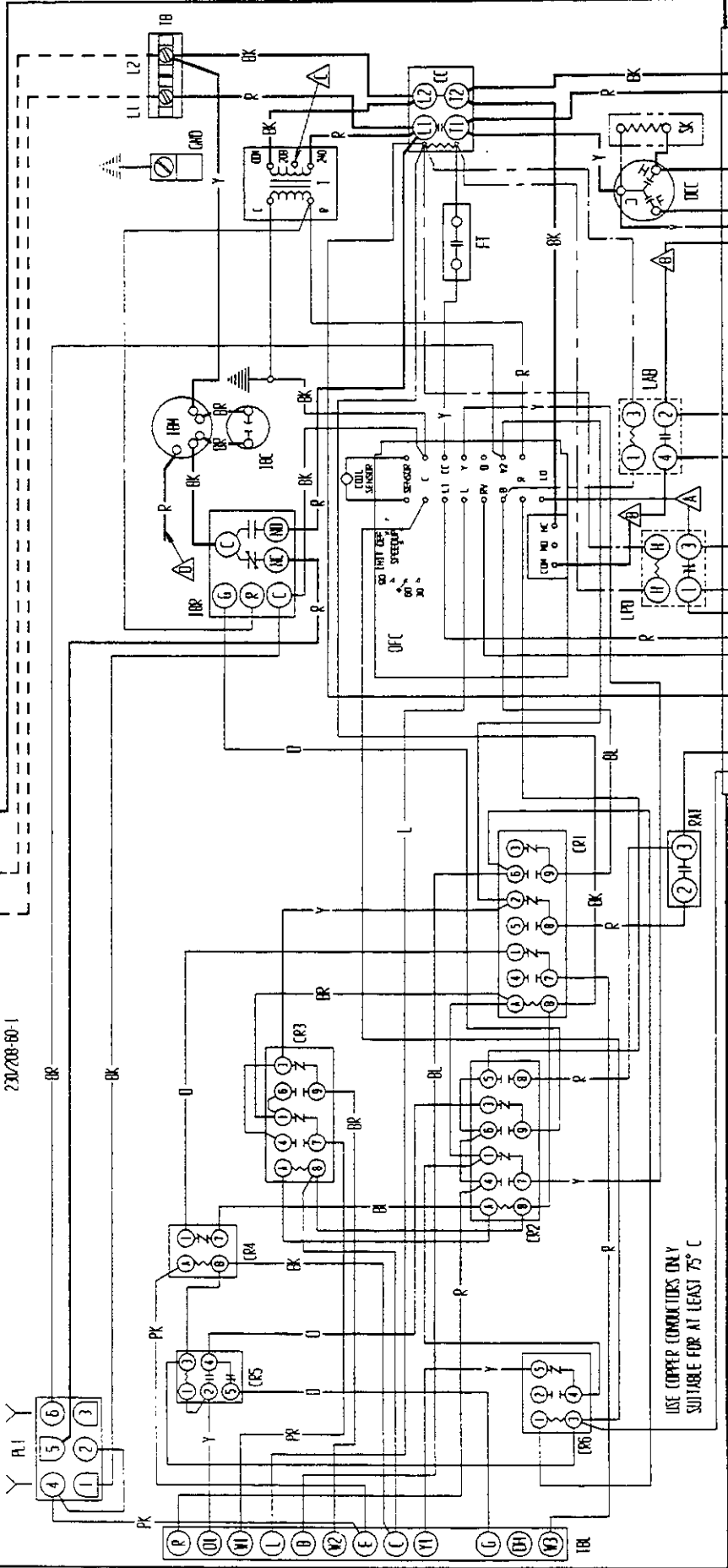


4096-120



4096-120

230708-60-1



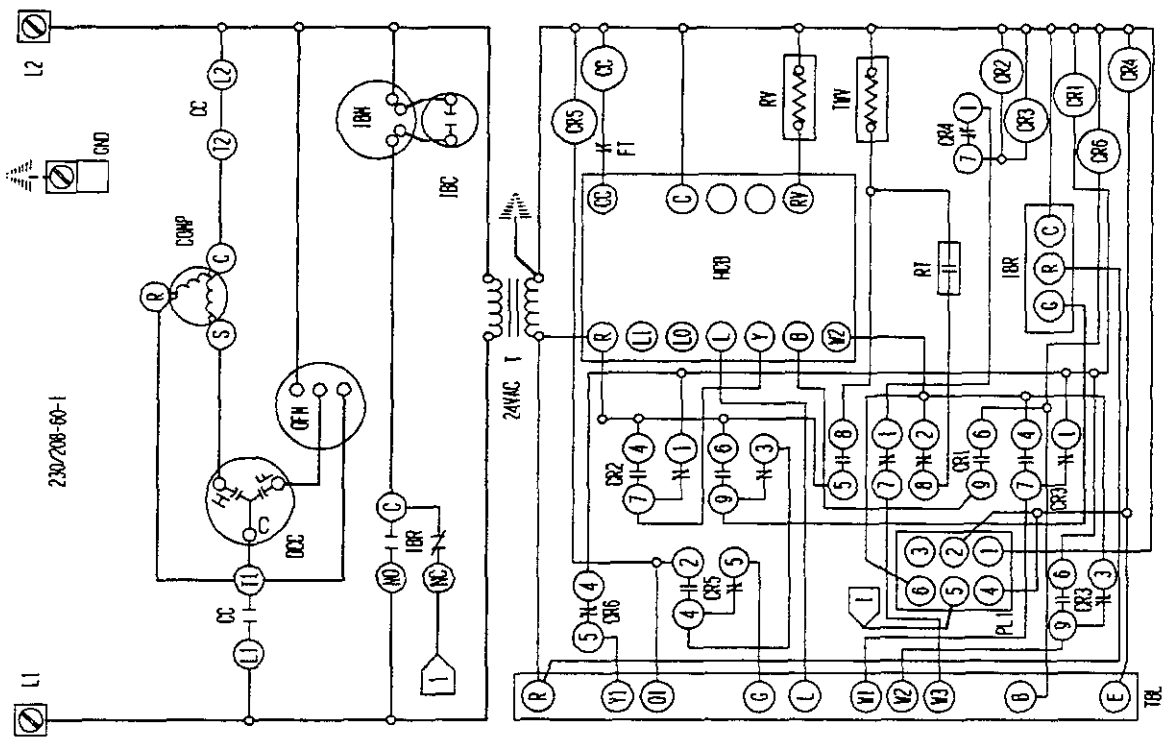
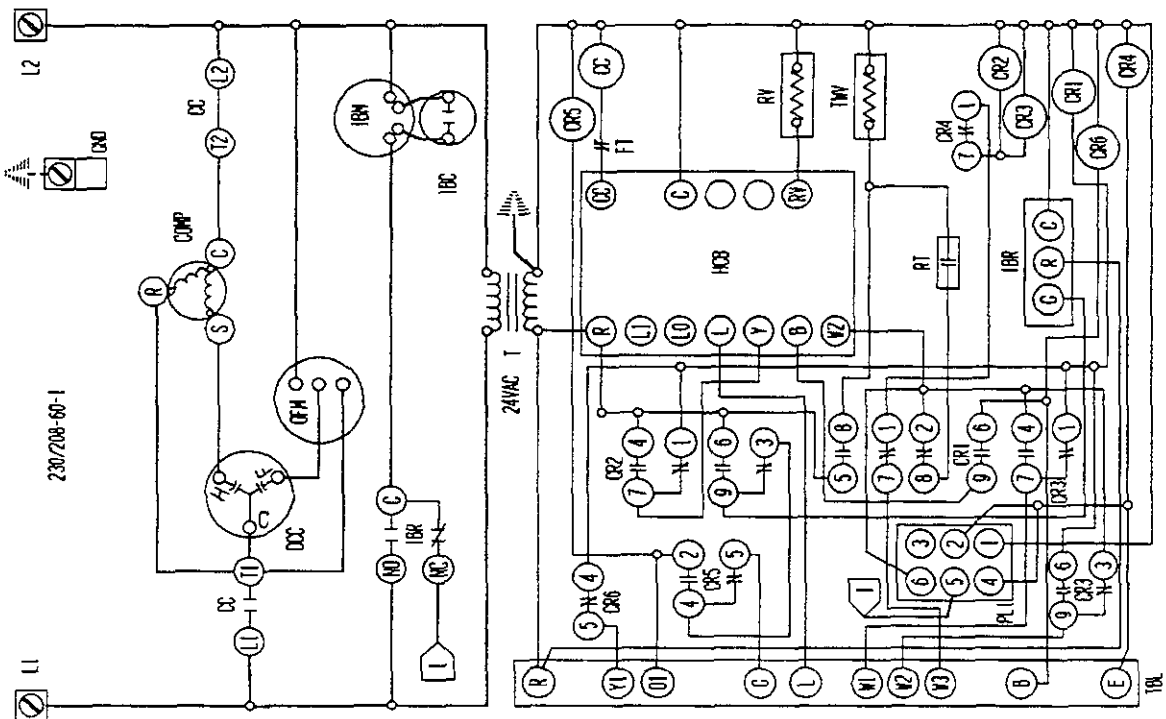
USE COPPER CONDUCTORS ONLY
SUITABLE FOR AT LEAST 75° C

| COMPONENT CODE | | | |
|----------------|----------------------------|-----|------------------------------|
| CB1 | CIRCUIT BREAKER #1 | CB2 | CIRCUIT BREAKER #2 |
| CC | COMPRESSOR | CR1 | CONTROL RELAY #1 |
| CR2 | CONTROL RELAY #2 | CR3 | CONTROL RELAY #3 |
| CR4 | CONTROL RELAY #4 | CR5 | CONTROL RELAY #5 |
| CR6 | CONTROL RELAY #6 | D/C | DUAL CAN CAPACITOR |
| D/C | DEFROST CONTROL | D/C | DEFROST CONTROL |
| EMR | EMERGENCY HEAT RELAY | EPV | ENERGY RECOVERY VENTILATOR |
| FT | FUSE T-STAB | FM | FAN MOTOR |
| GM | EQUIPMENT GROUND | HI | HEAT STRIP #1 |
| H1 | HEAT STRIP #1 | H2 | HEAT STRIP #2 |
| H3 | HEAT STRIP #3 | H4 | HEAT STRIP #4 |
| H5 | HEAT STRIP #5 | H6 | HEAT STRIP #6 |
| H7 | HEAT STRIP #7 | H8 | HEAT STRIP #8 |
| HT | HEATER THERMOSTAT | IC | INDOOR FLOWER CAPACITOR |
| IC1 | INDOOR FLOWER CAPACITOR #1 | IC2 | INDOOR FLOWER CAPACITOR #2 |
| IP | INDOOR PRESSURE CONTROL | IR | INDOOR RETURN AIR THERMOSTAT |
| IRV | IRV. VALVE SOLENOID | SK | START KIT |
| T | TRANSFORMER | T | TERMINAL BLOCK |
| TBL | TERMINAL BLOCK | TBL | TERMINAL BLOCK |
| TCD | THERMAL CUTOFF | TCD | THERMAL CUTOFF |
| TRV | THREE WAY VALVE | TW | THERMAL CUTOFF |
| LPB | LOW PRESSURE BYPASS | LPB | LOW PRESSURE BYPASS |
| LPB | LOW PRESSURE BYPASS | LPB | LOW PRESSURE BYPASS |
| LPB | LOW PRESSURE BYPASS | LPB | LOW PRESSURE BYPASS |

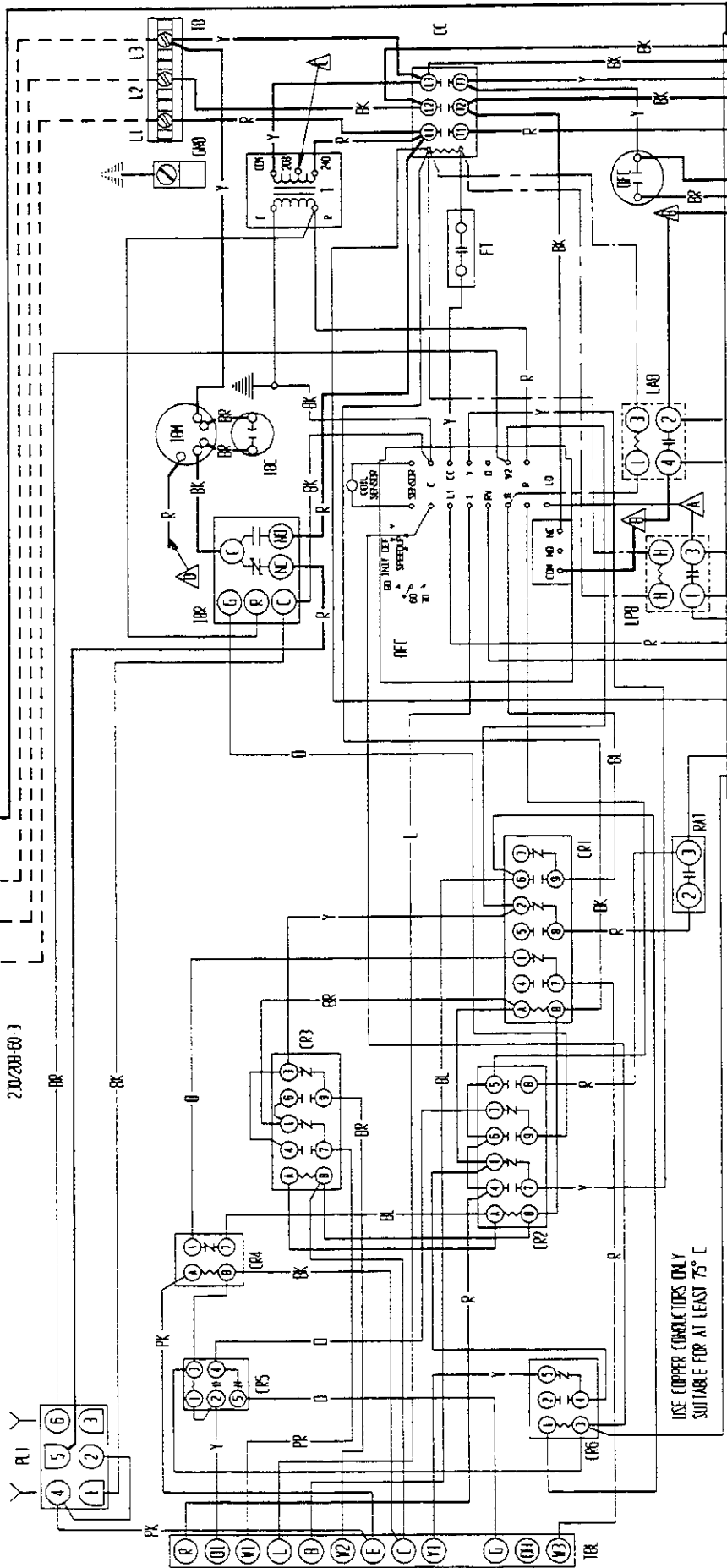
△ LABELLED WIRES CONNECT IF NO OPTIONS USED. △ HOME RED WIRE TO 208V TAP FOR 208V OPERATION △ RED (LUD) BLACK (HIGH) WERE APPLICABLE

| FACILITY STD. | | | COLOR CODE | | |
|---------------|-----|-----|------------|--------|-------------|
| HIGH VOLTAGE | --- | --- | Y | YELLOW | Y |
| LOW VOLTAGE | --- | --- | G | GREEN | Y |
| ACCESSORY | --- | --- | BL | BLUE | (PR) PURPLE |
| | | | BR | BROWN | GT |
| | | | R | RED | (S) |
| | | | O | ORANGE | SLATE |
| | | | P | PINK | LAVENDER |
| | | | T | TAN | |

DARD WFG. CO.
4096-121 A



220/208-60-3



USE COPPER CONDUCTORS ONLY
SUITABLE FOR AT LEAST 75 °C

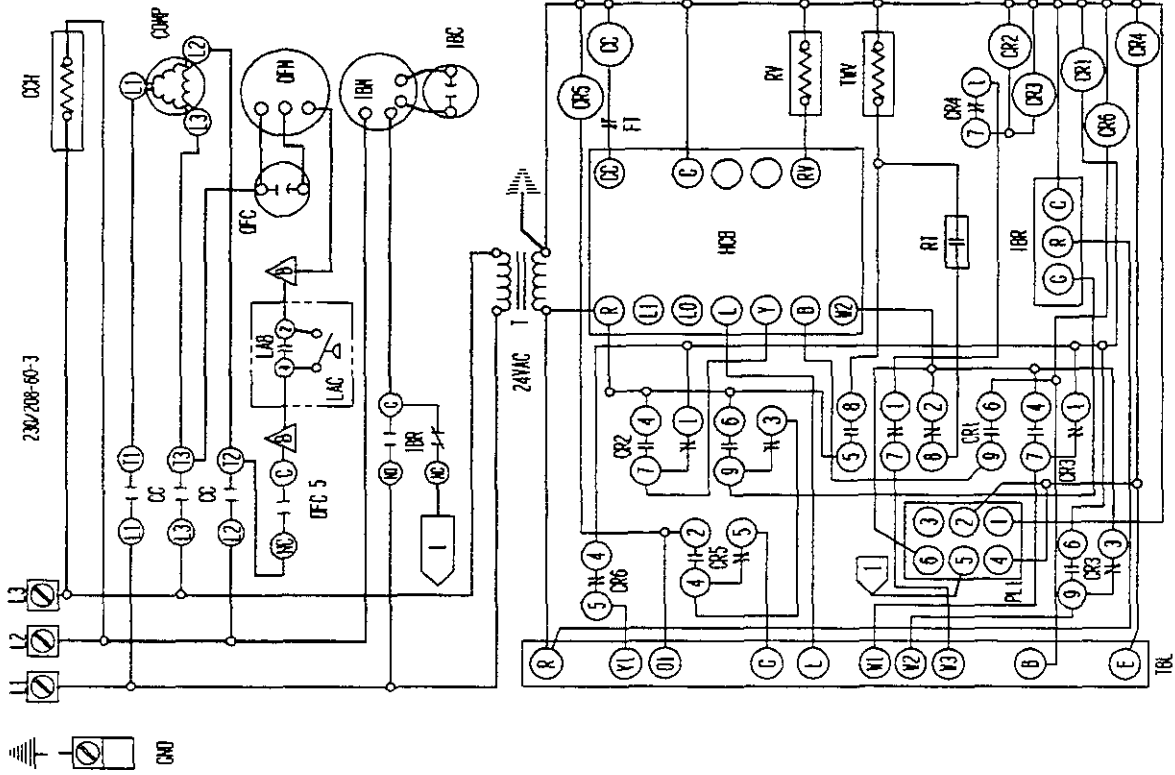
USE COPPER CONDUCTORS ONLY
SUITABLE FOR AT LEAST 75 °C

| COMPONENT CODE | DESCRIPTION |
|----------------|---------------------------------|
| CB1 | CIRCUIT BREAKER #1 |
| CB2 | CIRCUIT BREAKER #2 |
| CC | COMPRESSOR CONTACTOR |
| CCB | COMPRESSOR COMPACTCASE HEATER |
| CR1 | CONTROL RELAY #1 |
| CR2 | CONTROL RELAY #2 |
| CR3 | CONTROL RELAY #3 |
| CR4 | CONTROL RELAY #4 |
| CR5 | CONTROL RELAY #5 |
| CR6 | CONTROL RELAY #6 |
| EFC | DEFROST CONTROL |
| ER | EMERGENCY HEAT RELAY |
| EV | ENERGY RECOVERY VENTILATOR |
| F1 | FREIZE T-STAT |
| GND | EQUIPMENT GROUND |
| H1 | HEAT STRIP #1 |
| H2 | HEAT STRIP #2 |
| H1 | HEATER CONTACTOR #1 |
| H2 | HEATER CONTACTOR #2 |
| HP | HIGH PRESSURE CONTROL |
| IBC | INDOOR BLOWER CAPACITOR |
| IBR | INDOOR BLOWER RELAY |
| LAB | LOW AMBIENT BYPASS CONTROL |
| LAC | LOW AMBIENT CONTROL |
| LPB | LOW PRESSURE BYPASS |
| LPC | LOW PRESSURE CONTROL |
| LS | LIMIT SWITCH |
| OFC | OUTDOOR FAN CAPACITOR |
| OFM | OUTDOOR FAN MOTOR |
| PL1 | PLUG #1 |
| RAI | RETURN AIR THERMOSTAT |
| RV | REV. VALVE SOLENOID TRANSFORMER |
| T | TERMINAL BLOCK |
| TB | LOW VOLTAGE TERMINAL BLOCK |
| TCC | TERMINAL CUTOFF |
| TW | THREE-WAY VALVE |

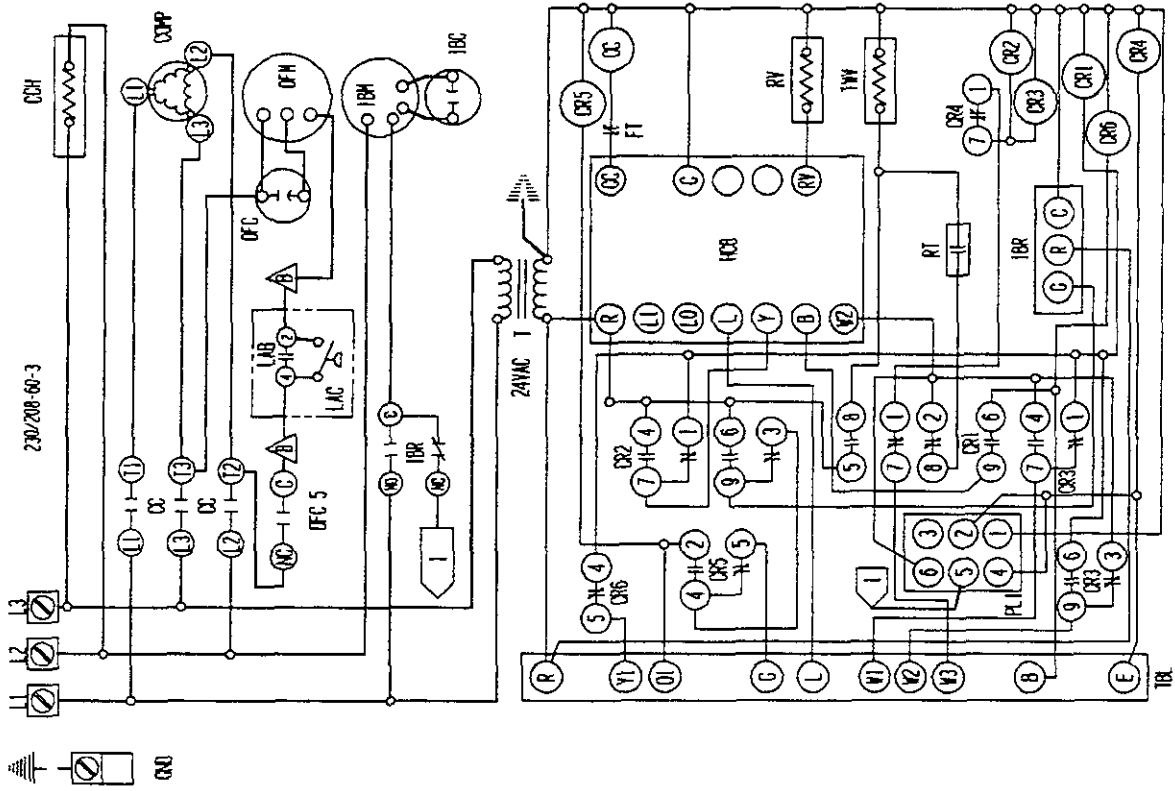
△ / △ Labeled wires connect if no options used. △ WIRE RED WIRE TO 208Y TAP FOR 208Y OPERATION △ RED (LOW) BLACK (HIGH) WHERE APPLICABLE

| FACTORY SLD. | FIELD | OPTIONAL | COLOR CODE |
|--------------|----------|----------|------------|
| BLACK | BLACK | BLACK | Y |
| BROWN | BROWN | BROWN | G |
| RED | RED | RED | BL |
| ORANGE | ORANGE | ORANGE | V |
| WHITE | WHITE | WHITE | BLE |
| GREEN | GREEN | GREEN | OPN |
| BLUE | BLUE | BLUE | GY |
| PURPLE | PURPLE | PURPLE | (PR) |
| VIOLET | VIOLET | VIOLET | Y |
| SLATE | SLATE | SLATE | (S) |
| GRAY | GRAY | GRAY | PK |
| PINK | PINK | PINK | TAN |
| LAVENDER | LAVENDER | LAVENDER | |

BARD MFG. CO.
4096-220 A

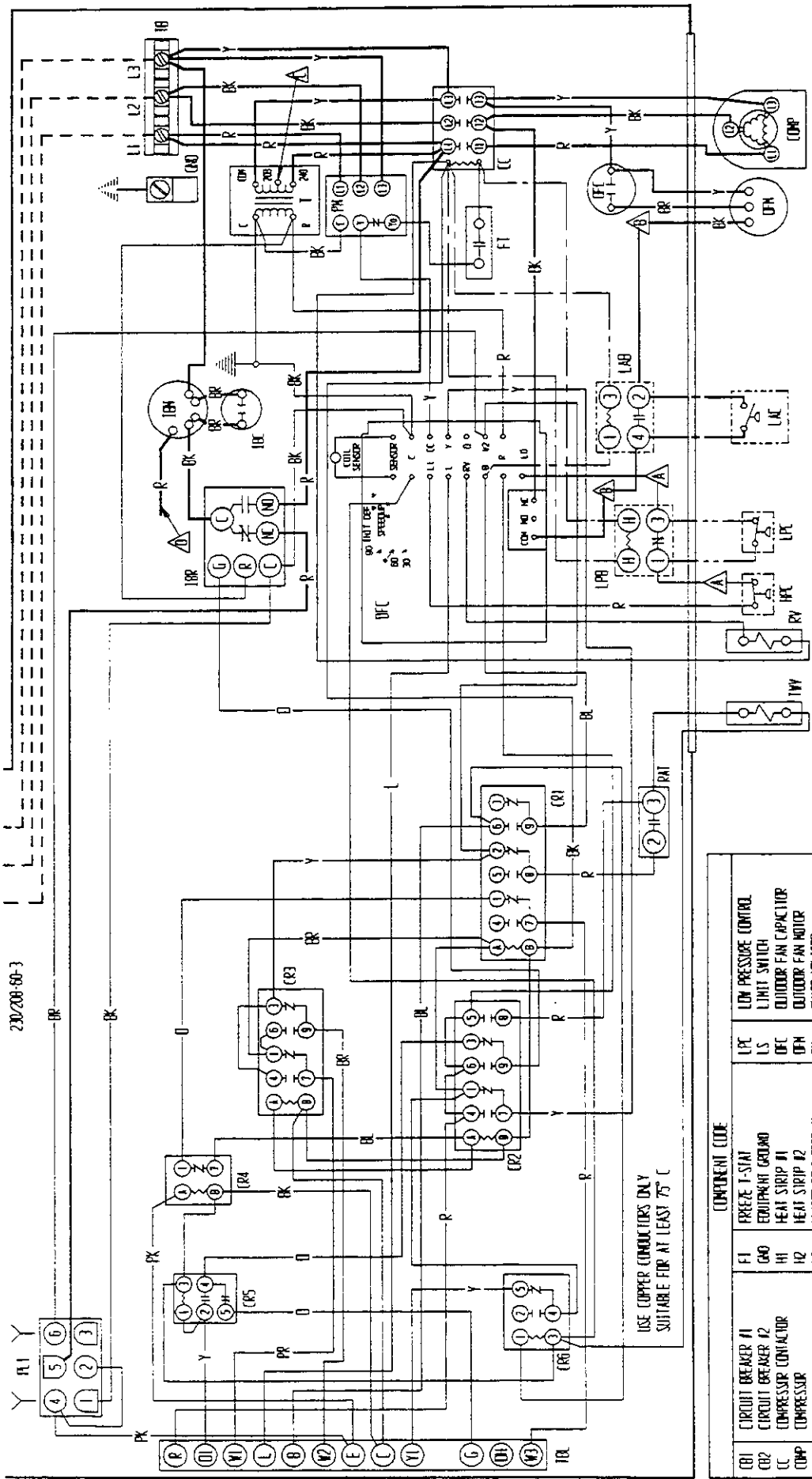


4096-221



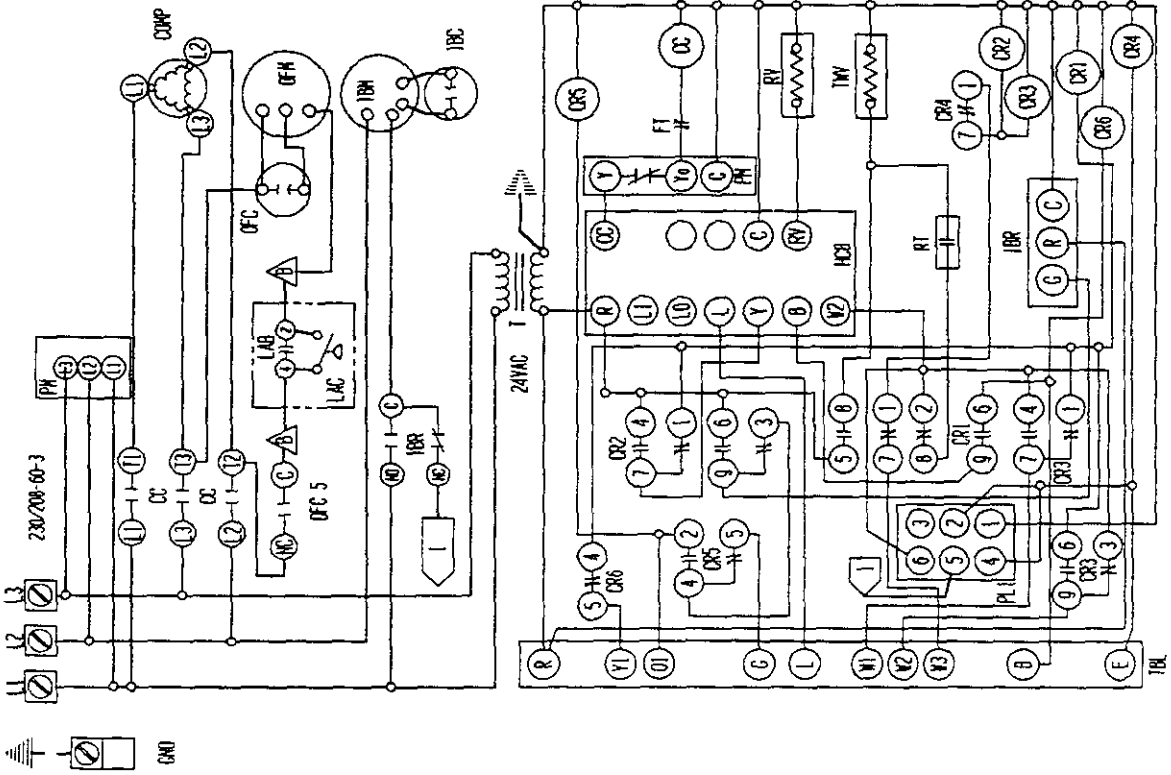
4096-221

230/200-60-3

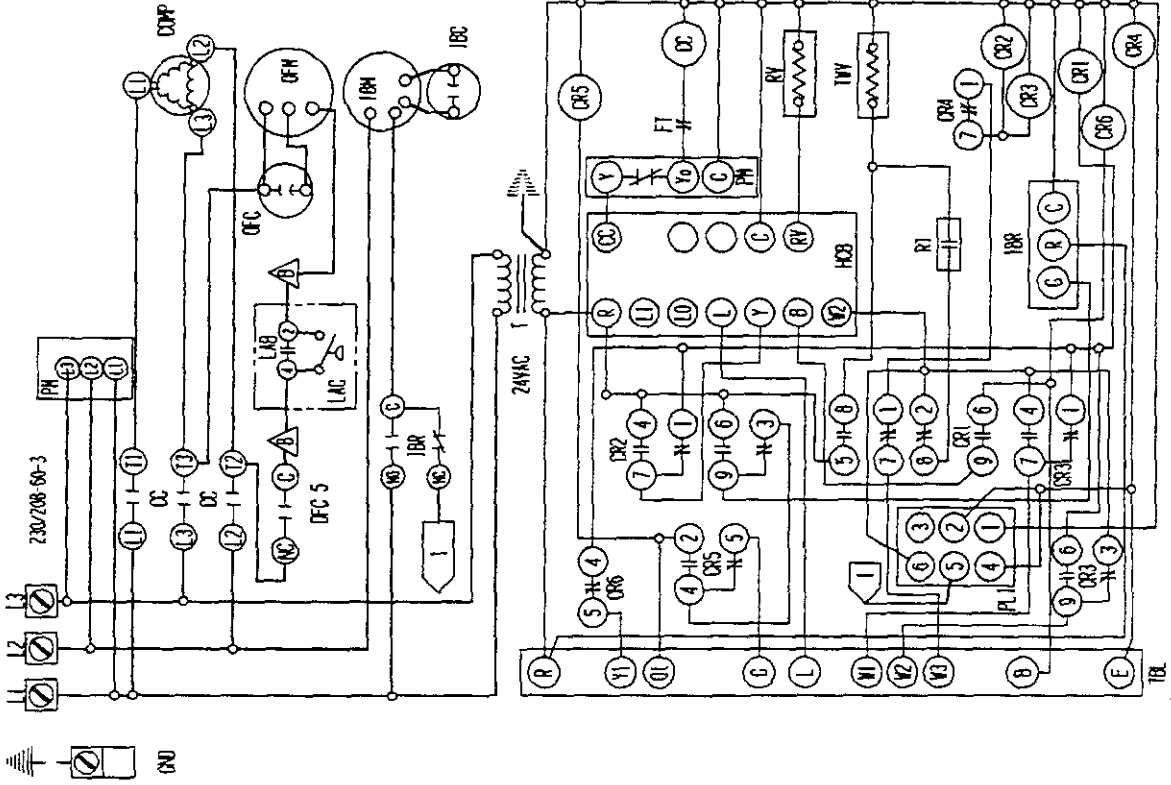


| | | |
|--|---------------|--|
| <p>△, △△ LABELED WIRES CONNECT IF NO OPTIONS USED. △ MOVE RED WIRE TO 208V TAP FOR 208V OPERATION △△ WERE APPLICABLE</p> | | <p>RED (LOW BLACK (HIGH) WERE APPLICABLE</p> |
| <p>FACTORY STD.</p> | <p>FIBRO</p> | <p>OPTIONAL</p> |
| <p>HIGH VOLTAGE</p> | <p>BLACK</p> | <p>YELLOW</p> |
| <p>LOW VOLTAGE</p> | <p>BROWN</p> | <p>GREEN</p> |
| <p>ACCESSORY</p> | <p>RED</p> | <p>BLUE</p> |
| | <p>ORANGE</p> | <p>WHITE</p> |
| | <p>Y</p> | <p>(S)</p> |
| | <p>BL</p> | <p>GRAY</p> |
| | <p>PK</p> | <p>LAVENDER</p> |
| | <p>BR</p> | <p>PINK</p> |
| | <p>Y</p> | <p>TAN</p> |
| <p>WARD MFG. CO.</p> | | |
| <p>4096-222 A</p> | | |

| CIRCUIT CODE | | COMPONENT CODE | |
|--------------|-----------------------------|----------------|----------------------------|
| CR1 | CIRCUIT BREAKER #1 | F1 | PRET-E-STAT |
| CR2 | CIRCUIT BREAKER #2 | GND | EQUIPMENT GROUND |
| CC | COMPRESSOR | H1 | HEAT STRIP #1 |
| COMP | COMPRESSOR | H2 | HEAT STRIP #2 |
| CR1 | CONTROL RELAY #1 | H1 | HEATER CONTACTOR #1 |
| CR2 | CONTROL RELAY #2 | H2 | HEATER CONTACTOR #2 |
| CR3 | CONTROL RELAY #3 | HFC | HIGH PRESSURE CONTROL |
| CR4 | CONTROL RELAY #4 | IBC | INDOOR BLOWER CAPACITOR |
| CR5 | CONTROL RELAY #5 | IBM | INDOOR BLOWER MOTOR |
| CR6 | CONTROL RELAY #6 | IBR | INDOOR BLOWER RELAY |
| DEF | DEFROST CONTROL | LAB | LOW AMBIENT BYPASS CONTROL |
| EMR | EMERGENCY HEAT RELAY | LAC | LOW AMBIENT CONTROL |
| ERV | ERECTOR RECOVERY VENTILATOR | LRP | LOW PRESSURE BYPASS |
| LPC | LOW PRESSURE CONTROL | LSC | LOW PRESSURE CONTROL |
| LSC | LIMIT SWITCH | OFM | OUTDOOR FAN MOTOR |
| OFC | OUTDOOR FAN CAPACITOR | PH | PHASE MONITOR |
| OFM | OUTDOOR FAN MOTOR | P1 | PLUG #1 |
| PH | PHASE MONITOR | RAT | RETURN AIR THERMOSTAT |
| P1 | PLUG #1 | RV | REV. VALVE SOLENOID |
| RAT | RETURN AIR THERMOSTAT | T | TRANSFORMER |
| RV | REV. VALVE SOLENOID | TB | TERMINAL BLOCK |
| T | TRANSFORMER | TBL | LOW VOLTAGE TERMINAL BLOCK |
| TB | TERMINAL BLOCK | TCO | THERMAL CUTOFF |
| TBL | LOW VOLTAGE TERMINAL BLOCK | TW | THREE WAY VALVE |
| TCO | THERMAL CUTOFF | | |
| TW | THREE WAY VALVE | | |

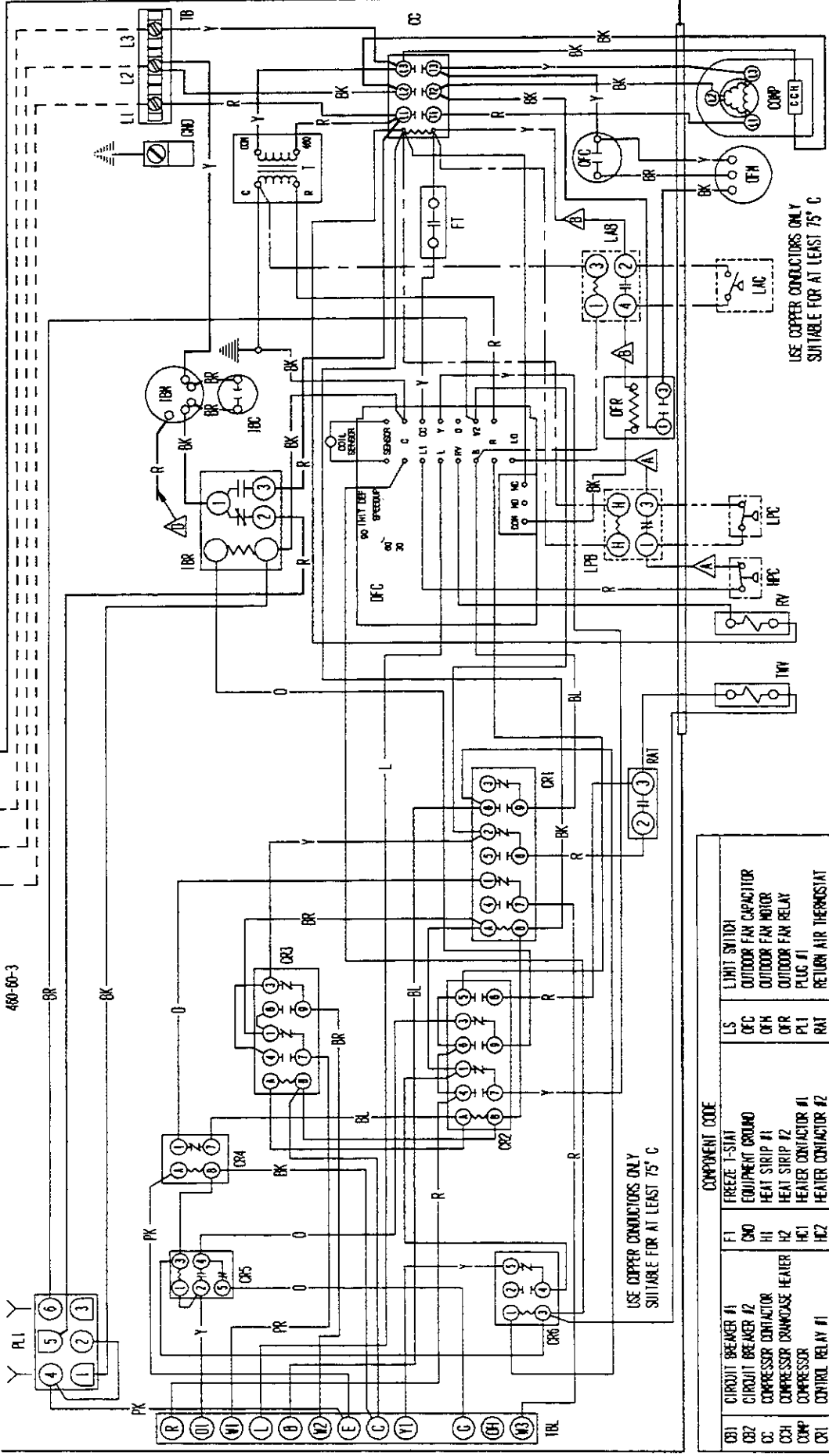


4096-223



4096-223

460-10-3



USE COPPER CONDUCTORS ONLY
SUITABLE FOR AT LEAST 75° C

USE COPPER CONDUCTORS ONLY
SUITABLE FOR AT LEAST 75° C

▲, ▲ Labeled wires connect if no options used.

| COMPONENT CODE | | DESCRIPTION |
|----------------|-----------------------------|------------------------------|
| CB1 | CIRCUIT BREAKER #1 | FREIZE T-SIAI |
| CB2 | CIRCUIT BREAKER #2 | EQUIPMENT GROUND |
| CC | COMPRESSOR CONTACTOR | HEAT STRIP #1 |
| CC1 | COMPRESSOR CRANKCASE HEATER | HEAT STRIP #2 |
| CC2 | COMPRESSOR | HEATER CONTACTOR #1 |
| CC3 | CONTROL RELAY #1 | HEATER CONTACTOR #2 |
| CC4 | CONTROL RELAY #2 | HIGH PRESSURE CONTROL |
| CC5 | CONTROL RELAY #3 | INDOOR BLOWER CAPACITOR |
| CC6 | CONTROL RELAY #4 | INDOOR BLOWER MOTOR |
| CC7 | CONTROL RELAY #5 | INDOOR BLOWER RELAY |
| CC8 | CONTROL RELAY #6 | INDOOR BLOWER BYPASS CONTROL |
| CC9 | CONTROL BOARD | LOW AMBIENT CONTROL |
| CC10 | DEFROST CONTROL BOARD | LOW AMBIENT CONTROL |
| CC11 | EMERGENCY HEAT RELAY | LOW PRESSURE BYPASS |
| CC12 | ENERGY RECOVERY VENTILATOR | LOW PRESSURE CONTROL |
| CR1 | RELAY | OUTDOOR FAN CAPACITOR |
| CR2 | RELAY | OUTDOOR FAN MOTOR |
| CR3 | RELAY | OUTDOOR FAN RELAY |
| CR4 | RELAY | PLUG #1 |
| CR5 | RELAY | RETURN AIR THERMOSTAT |
| CR6 | RELAY | RELV. VALVE SOLENOID |
| CR7 | RELAY | TRANSFORMER |
| CR8 | RELAY | TERMINAL BLOCK |
| CR9 | RELAY | LOW VOLTAGE TERMINAL BLOCK |
| CR10 | RELAY | THERMAL CUTOFF |
| CR11 | RELAY | THREE WAY VALVE |
| CS1 | CONDENSER | |
| CS2 | CONDENSER | |
| CS3 | CONDENSER | |
| CS4 | CONDENSER | |
| CS5 | CONDENSER | |
| CS6 | CONDENSER | |
| CS7 | CONDENSER | |
| CS8 | CONDENSER | |
| CS9 | CONDENSER | |
| CS10 | CONDENSER | |
| CS11 | CONDENSER | |
| CS12 | CONDENSER | |
| CS13 | CONDENSER | |
| CS14 | CONDENSER | |
| CS15 | CONDENSER | |
| CS16 | CONDENSER | |
| CS17 | CONDENSER | |
| CS18 | CONDENSER | |
| CS19 | CONDENSER | |
| CS20 | CONDENSER | |
| CS21 | CONDENSER | |
| CS22 | CONDENSER | |
| CS23 | CONDENSER | |
| CS24 | CONDENSER | |
| CS25 | CONDENSER | |
| CS26 | CONDENSER | |
| CS27 | CONDENSER | |
| CS28 | CONDENSER | |
| CS29 | CONDENSER | |
| CS30 | CONDENSER | |
| CS31 | CONDENSER | |
| CS32 | CONDENSER | |
| CS33 | CONDENSER | |
| CS34 | CONDENSER | |
| CS35 | CONDENSER | |
| CS36 | CONDENSER | |
| CS37 | CONDENSER | |
| CS38 | CONDENSER | |
| CS39 | CONDENSER | |
| CS40 | CONDENSER | |
| CS41 | CONDENSER | |
| CS42 | CONDENSER | |
| CS43 | CONDENSER | |
| CS44 | CONDENSER | |
| CS45 | CONDENSER | |
| CS46 | CONDENSER | |
| CS47 | CONDENSER | |
| CS48 | CONDENSER | |
| CS49 | CONDENSER | |
| CS50 | CONDENSER | |
| CS51 | CONDENSER | |
| CS52 | CONDENSER | |
| CS53 | CONDENSER | |
| CS54 | CONDENSER | |
| CS55 | CONDENSER | |
| CS56 | CONDENSER | |
| CS57 | CONDENSER | |
| CS58 | CONDENSER | |
| CS59 | CONDENSER | |
| CS60 | CONDENSER | |
| CS61 | CONDENSER | |
| CS62 | CONDENSER | |
| CS63 | CONDENSER | |
| CS64 | CONDENSER | |
| CS65 | CONDENSER | |
| CS66 | CONDENSER | |
| CS67 | CONDENSER | |
| CS68 | CONDENSER | |
| CS69 | CONDENSER | |
| CS70 | CONDENSER | |
| CS71 | CONDENSER | |
| CS72 | CONDENSER | |
| CS73 | CONDENSER | |
| CS74 | CONDENSER | |
| CS75 | CONDENSER | |
| CS76 | CONDENSER | |
| CS77 | CONDENSER | |
| CS78 | CONDENSER | |
| CS79 | CONDENSER | |
| CS80 | CONDENSER | |
| CS81 | CONDENSER | |
| CS82 | CONDENSER | |
| CS83 | CONDENSER | |
| CS84 | CONDENSER | |
| CS85 | CONDENSER | |
| CS86 | CONDENSER | |
| CS87 | CONDENSER | |
| CS88 | CONDENSER | |
| CS89 | CONDENSER | |
| CS90 | CONDENSER | |
| CS91 | CONDENSER | |
| CS92 | CONDENSER | |
| CS93 | CONDENSER | |
| CS94 | CONDENSER | |
| CS95 | CONDENSER | |
| CS96 | CONDENSER | |
| CS97 | CONDENSER | |
| CS98 | CONDENSER | |
| CS99 | CONDENSER | |
| CS100 | CONDENSER | |

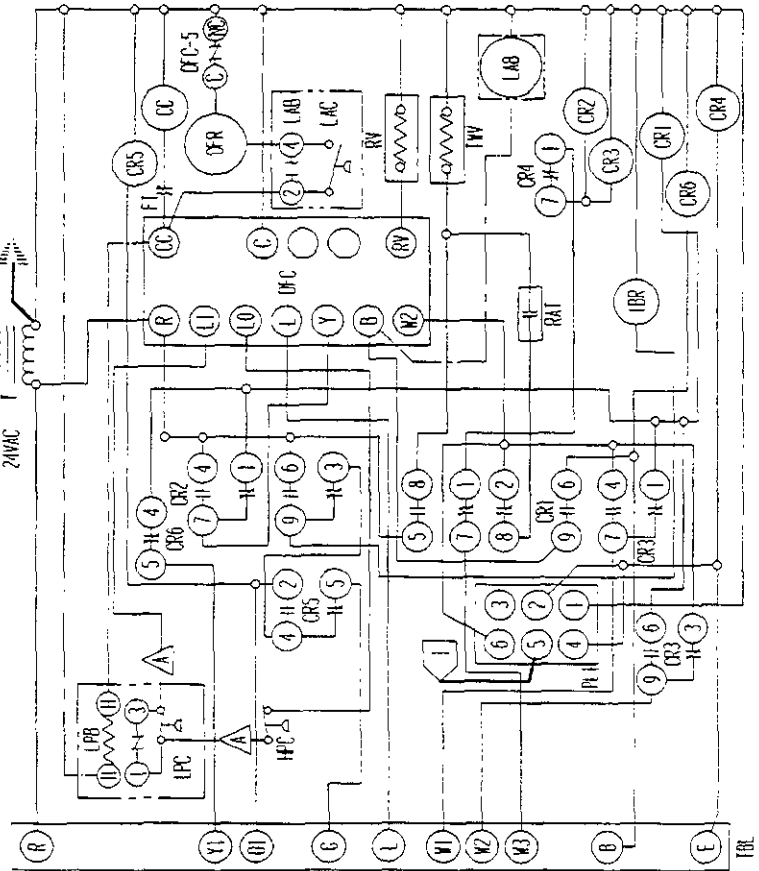
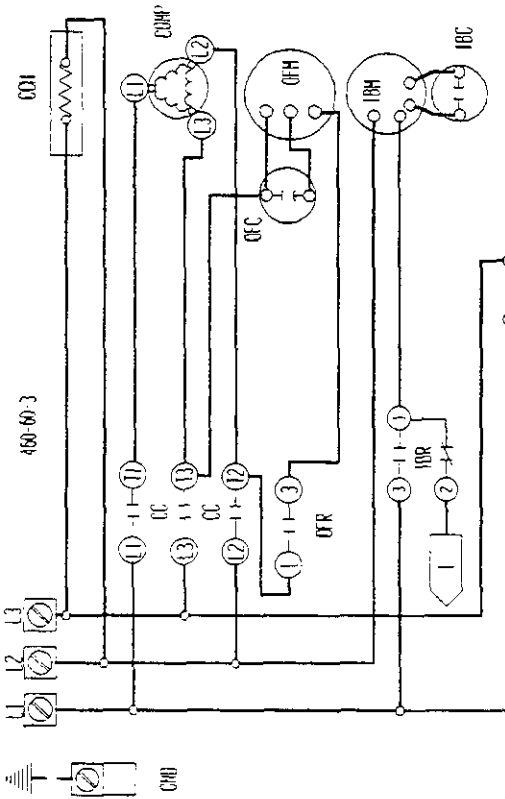
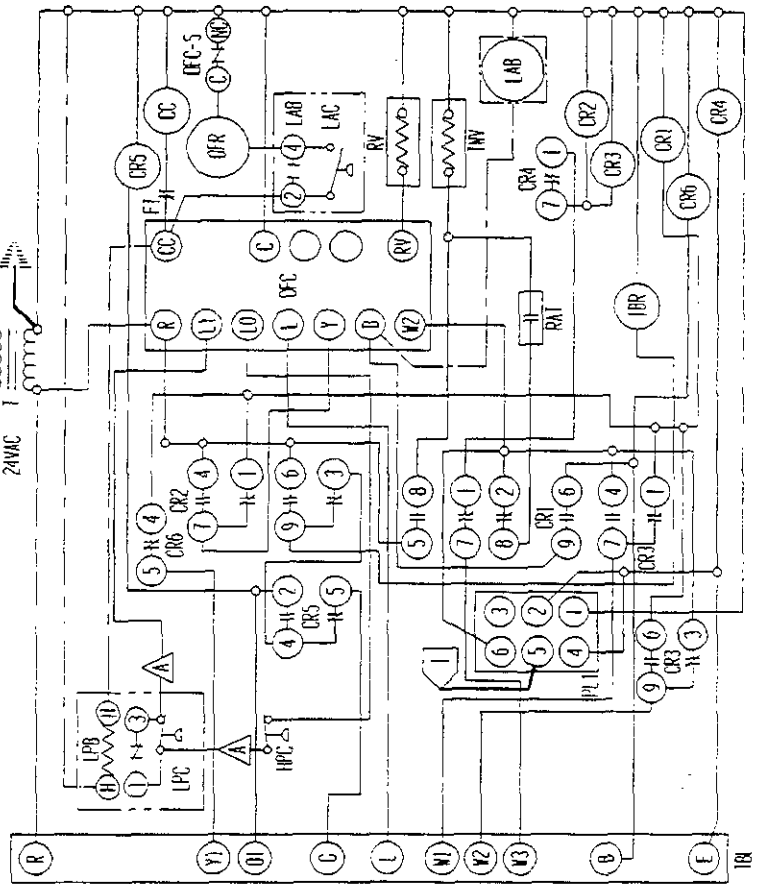
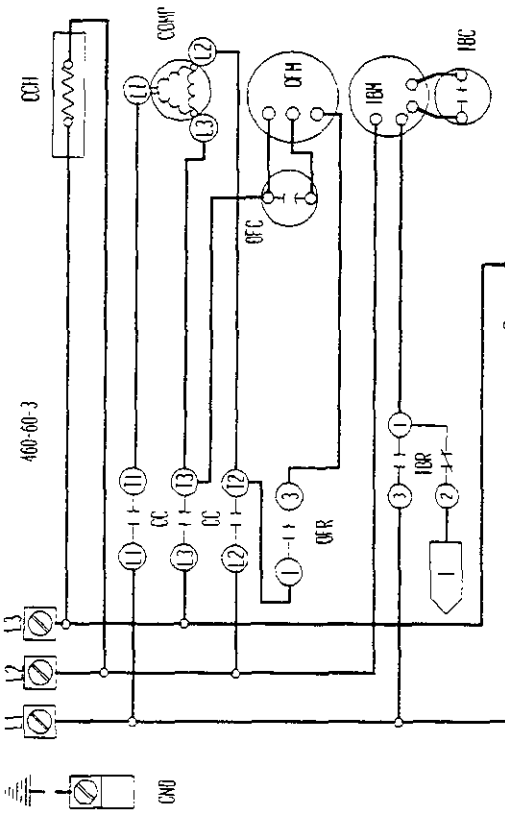
| COLOR CODE | TAH |
|------------|--------|
| YELLOW | PINK |
| GREEN | LAUREL |
| BLUE | L |
| RED | GRAY |
| ORANGE | SLATE |
| WHITE | |

| FACTORY STD. | OPTIONAL |
|--------------|----------|
| HIGH VOLTAGE | |
| LOW VOLTAGE | |
| ACCESSORY | |

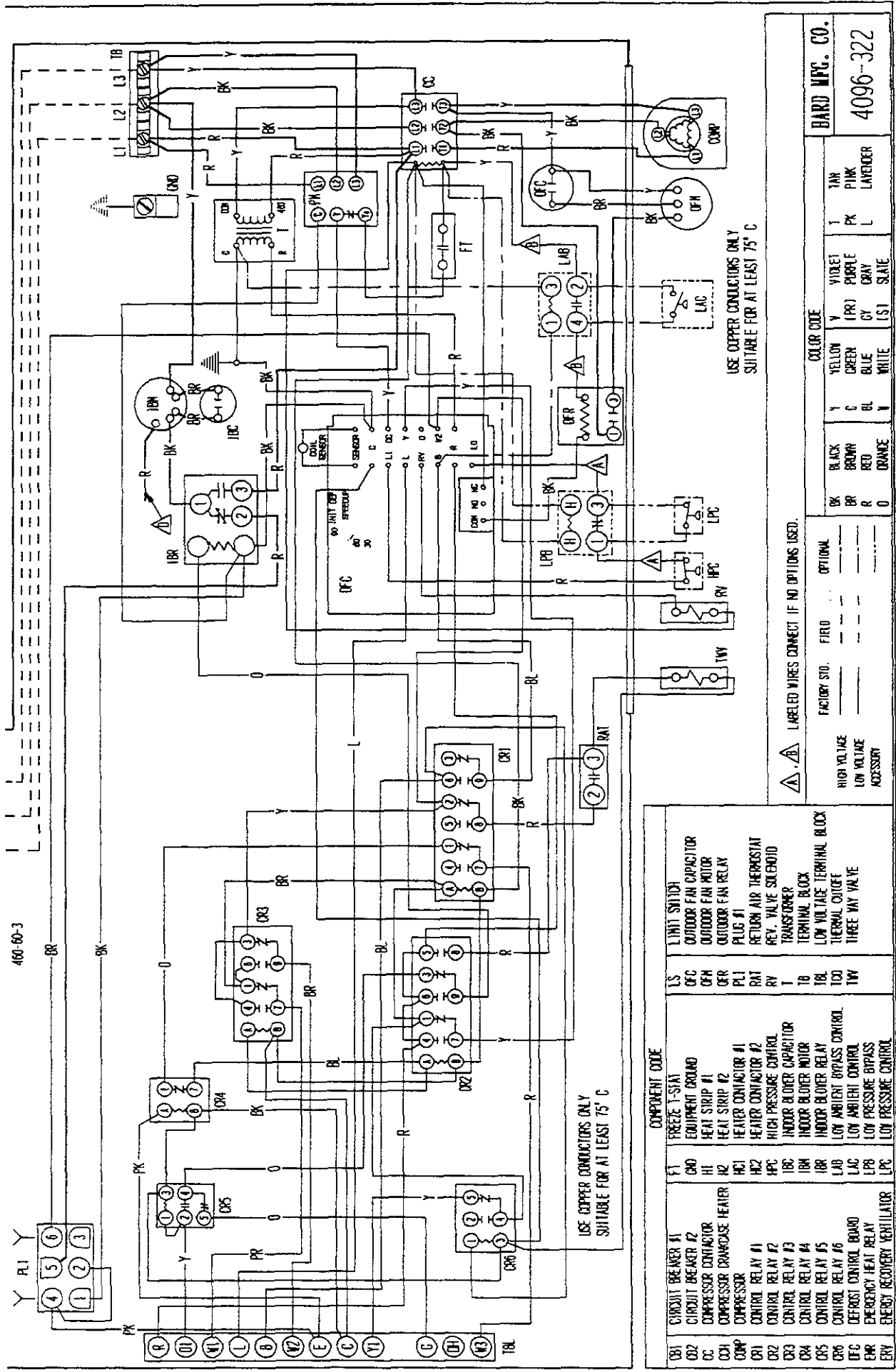
| BLACK | BLACK |
|-------|-------|
| BR | BR |
| R | R |
| O | O |

| Y | Y |
|-----|-----|
| C | C |
| BL | BL |
| V | V |
| (R) | (R) |
| (S) | (S) |

BARD MFG. CO.
4096-320



400-60-3



USE COPPER CONDUCTORS ONLY
SUITABLE FOR AT LEAST 75° C

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SUITABLE FOR AT LEAST 75° C

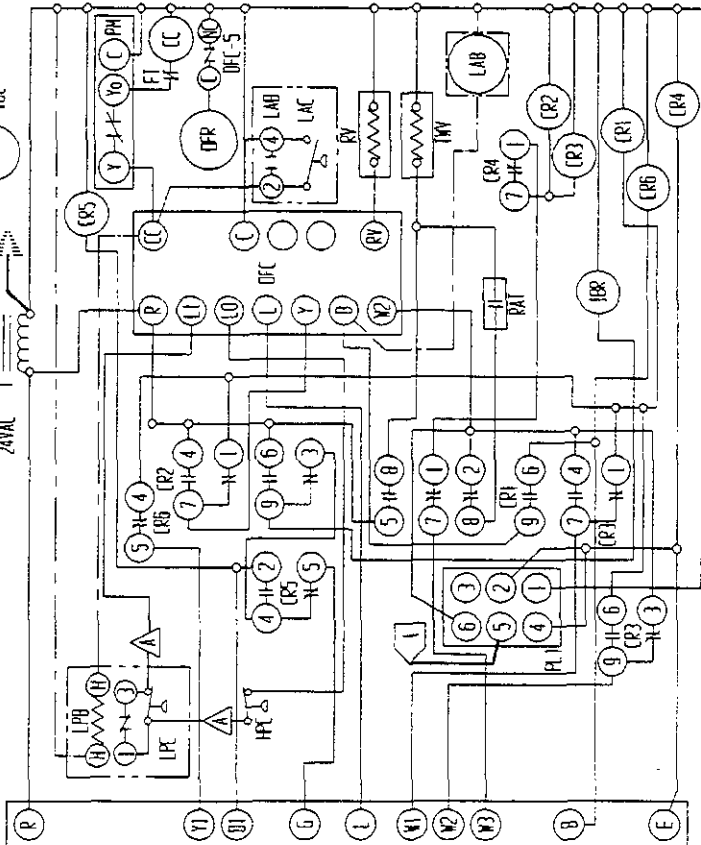
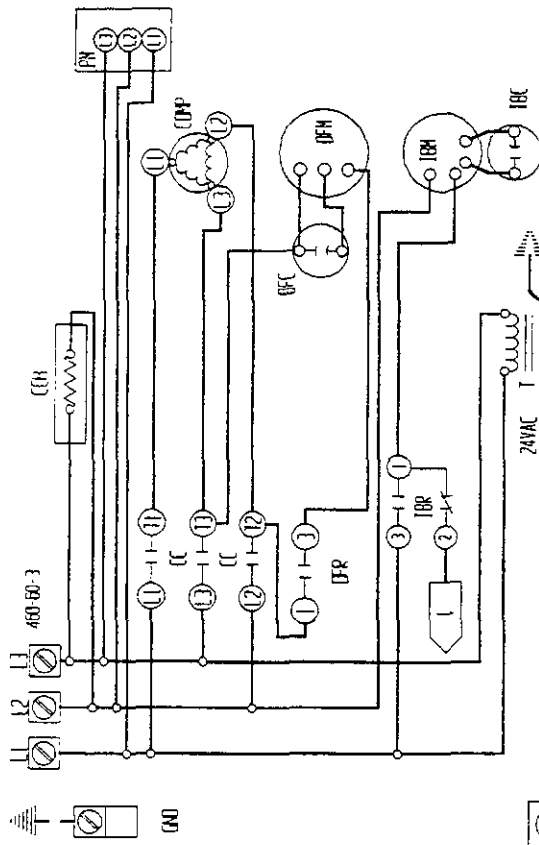
| COMPONENT CODE | |
|----------------|-----------------------------|
| CB1 | CIRCUIT BREAKER #1 |
| CB2 | CIRCUIT BREAKER #2 |
| CC | COMPRESSOR CONTACTOR |
| CD1 | COMPRESSOR CONDENSER HEATER |
| COMP | COMPRESSOR |
| CR1 | CONTROL RELAY #1 |
| CR2 | CONTROL RELAY #2 |
| CR3 | CONTROL RELAY #3 |
| CR4 | CONTROL RELAY #4 |
| CR5 | CONTROL RELAY #5 |
| CR6 | CONTROL RELAY #6 |
| DFC | DEFROST CONTROL BOARD |
| EMR | EMERGENCY HEAT RELAY |
| ERV | ENERGY RECOVERY VENTILATOR |
| F1 | FREESTAT |
| GAO | EQUIPMENT GROUND |
| H1 | HEAT STRIP #1 |
| H2 | HEAT STRIP #2 |
| H3 | HEATER CONTACTOR #1 |
| H4 | HEATER CONTACTOR #2 |
| HPC | HIGH PRESSURE CONTROL |
| IBC | INDOOR BLOWER CAPACITOR |
| IBM | INDOOR BLOWER MOTOR |
| IBR | INDOOR BLOWER RELAY |
| LAB | LOW AMBIENT BYPASS CONTROL |
| LAC | LOW AMBIENT CONTROL |
| LPB | LOW PRESSURE BYPASS |
| LPC | LOW PRESSURE CONTROL |
| LS | LIMIT SWITCH |
| DFC | OUTDOOR FAN CAPACITOR |
| OFM | OUTDOOR FAN MOTOR |
| QFR | OUTDOOR FAN RELAY |
| PL1 | PLUS #1 |
| RAT | RETURN AIR THERMOSTAT |
| RV | REV. VALVE SOLENOID |
| T | TRANSFORMER |
| TB | TERMINAL BLOCK |
| TB1 | LOW VOLTAGE TERMINAL BLOCK |
| TB2 | TERMINAL OUTLET |
| TB3 | THREE WAY VALVE |
| TW | THERMAL OUTLET |

▲, △ LABELED WIRES CONNECT IF NO OPTIONS USED.

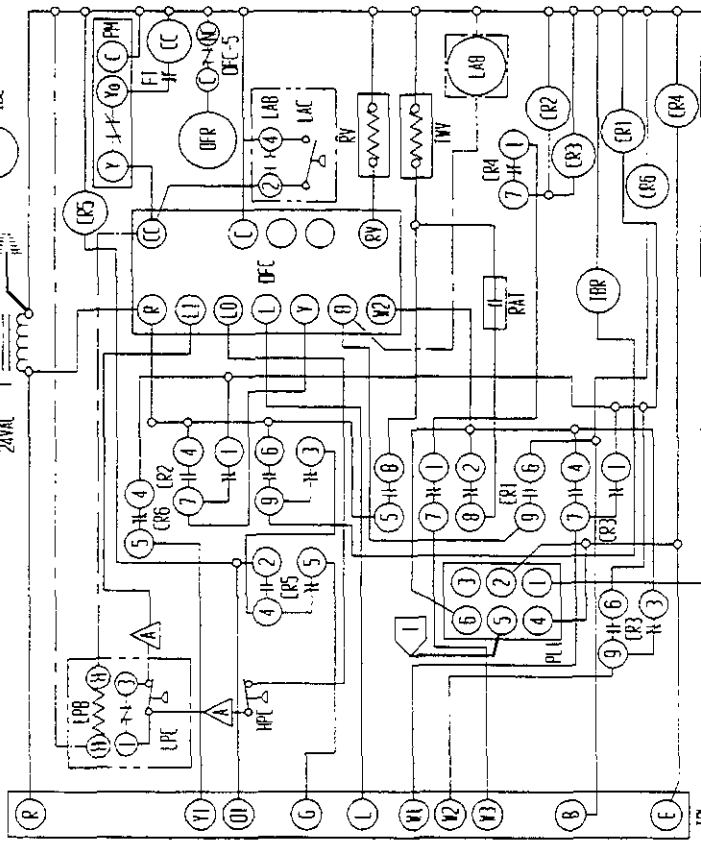
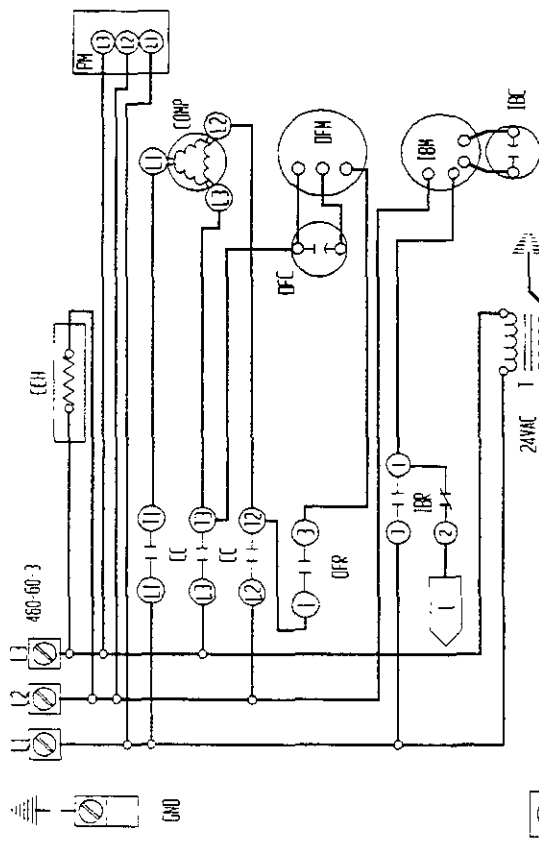
| FACILITY STD. | FIELD | OPTIONAL |
|---------------|-------|----------|
| HIGH VOLTAGE | --- | --- |
| LOW VOLTAGE | --- | --- |
| ACCESSORY | --- | --- |

| COLOR CODE | Y | Y | Y | Y |
|------------|----|------|--------|-----|
| YELLOW | Y | Y | Y | Y |
| GREEN | C | (PR) | PURPLE | Y |
| BLUE | B | GY | GRAY | SL |
| RED | R | OR | ORANGE | LS |
| WHITE | W | --- | --- | --- |
| BLACK | BK | --- | --- | --- |
| BROWN | BR | --- | --- | --- |
| RED | R | --- | --- | --- |
| ORANGE | O | --- | --- | --- |
| PINK | PK | --- | --- | --- |
| LAVENDER | LV | --- | --- | --- |
| TAN | TN | --- | --- | --- |

BARD MFC. CO.
4096-322



4096-323



4096-323