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# INSTALLATION INSTRUCTIONS

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## ECONOMIZERS WITH EXHAUST

### MODEL WGEIFM-5B

**For Use with Bard 3-1/2 thru 5 Ton  
Wall Mount Gas Electric Models**



CLIMATE CONTROL SOLUTIONS

**Bard Manufacturing Company**  
**Bryan, Ohio 43506**  
Since 1914...Moving ahead, just as planned.

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Manufactured under U.S. patent number 5,301,744.  
Other patents pending.

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## GENERAL INFORMATION

The economizer should only be installed by a trained heating and air conditioning technician. These instructions serve as a guide to the technician installing the economizer package. They are not intended as a step by step procedure with which the mechanically inclined owner can install the package.

The economizer housing is shipped in one carton which contains the electrical harness, miscellaneous hardware and installation instructions.

The economizer installation requires an additional two stage cooling thermostat in place of the normal single stage cooling thermostat.

If using a Bard master controller, the MC91AE master controller is designed specifically to control two (2) redundant Bard wall mount units equipped with economizers.

Any wall mount unit equipped with an economizer must also have a low ambient control installed. This control can be factory installed or field installed. If field installed, use kit CMA-6.

## UNPACKING

Upon receipt of the equipment be sure to compare the model number found on the shipping label with the accessory identification information on the orders and shipping document to verify that the correct accessory has been shipped.

Inspect the carton housing of each economizer as it is received, and before signing the freight bill, verify that all items have been received and that there is no visible damage. Note any shortages or damage on all copies of the freight bill. The receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent. Concealed damage not discovered until after loading must be reported to the carrier within 15 days of its receipt.

## DESCRIPTION

The economizer is designed to be used with Bard 3-1/2 thru 5 ton wall mount series gas electric models equipped with low ambient fan cycling controls. They are electromechanical economizer systems designed to provide "free" cooling where the outdoor air temperature is cool enough to provide the needed cooling without running the compressor. When cooling is needed, the system automatically takes advantage of cold outdoor air when available and uses it for first stage cooling. This then reduces the need to run the air conditioning compressor providing lower operating costs and increasing the service life of the equipment. If the outdoor air gets too warm or humid to be helpful, the enthalpy control detects the condition and automatically closes the outdoor air and exhaust damper, opens the return air damper and switches to the compressor operation. This is all done automatically to achieve maximum savings without attention from the user. See Figure 6 for a block diagram of the economizer operation logic flow. The unit is equipped with a full modulating type damper motor which controls the damper position to a factory set minimum supply air temperature.

# INSTALLATION

## BASIC INSTALLATION

1. Unpack the economizer assembly which includes the integral economizer with attached electrical harness, mixed air thermistor, miscellaneous hardware and installation instructions.

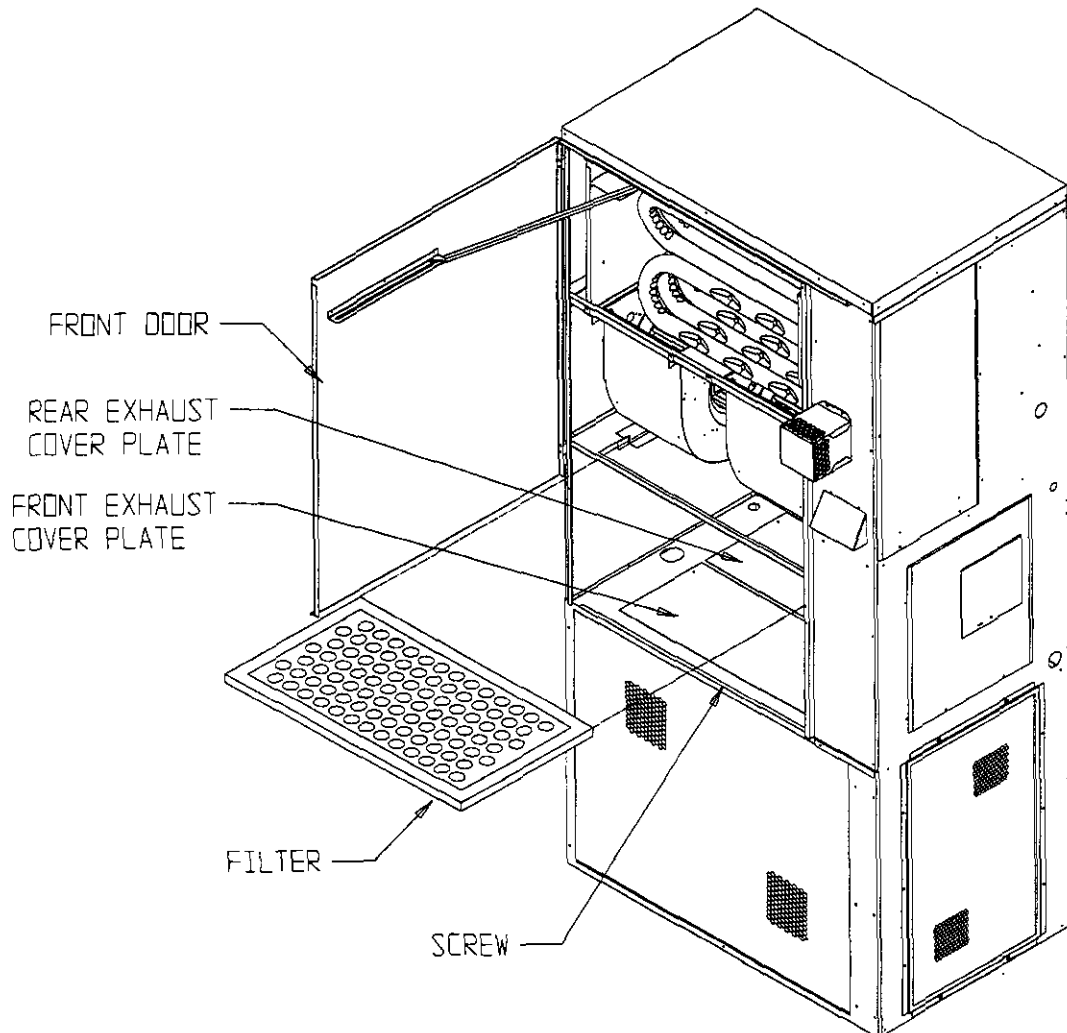
### **WARNING**

Open and lock unit disconnect switch before installing this accessory to prevent injury or death due to electrical shock or contact with moving parts. Turn thermostat to off.

2. Remove and save existing unit return air filter and center screw in front grille. (See Figure 1.)
3. Remove and discard the front exhaust cover plate. (See Figure 1.)
4. Install economizer by inserting the economizer into the unit. (See Figure 2.)

*IMPORTANT: Position front lip of economizer on top of front grille and condenser partition (See Figure 2 inset.) This is important to ensure proper drainage of any water entering damper assembly.*

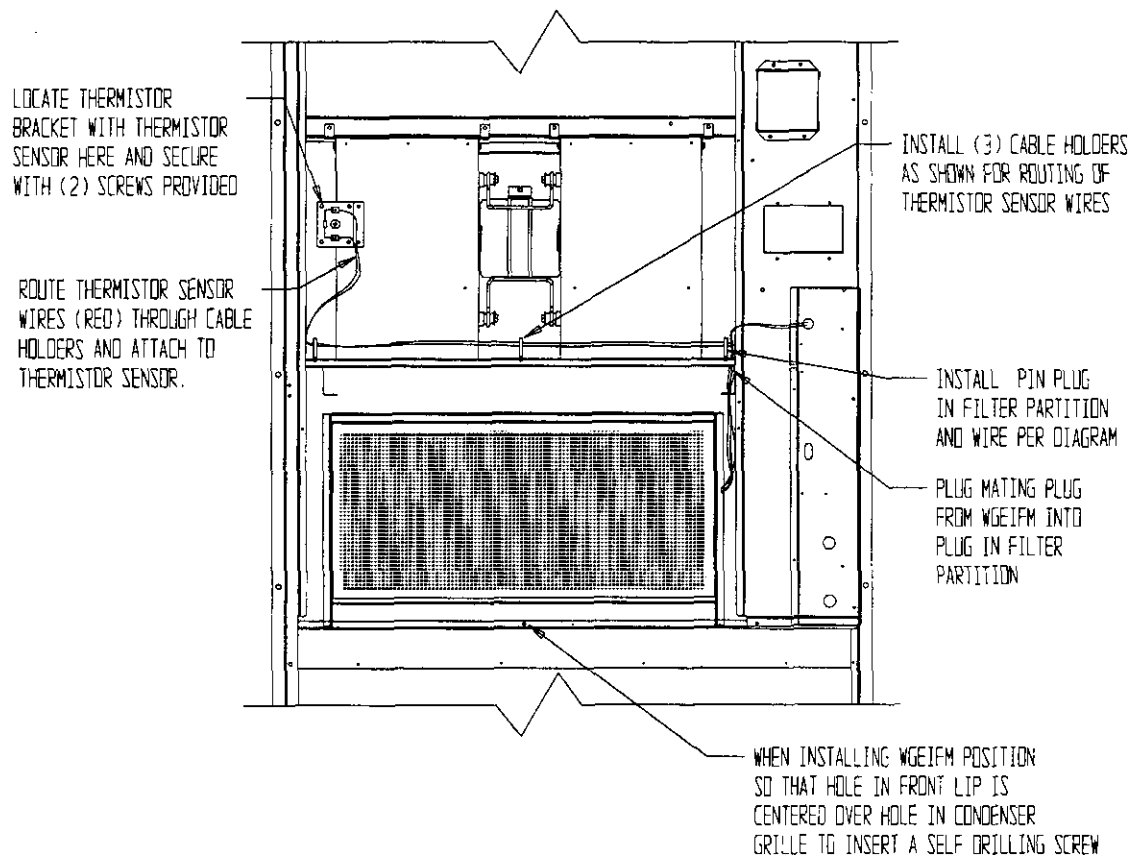
**FIGURE 1  
INSTALLATION OF ECONOMIZER**



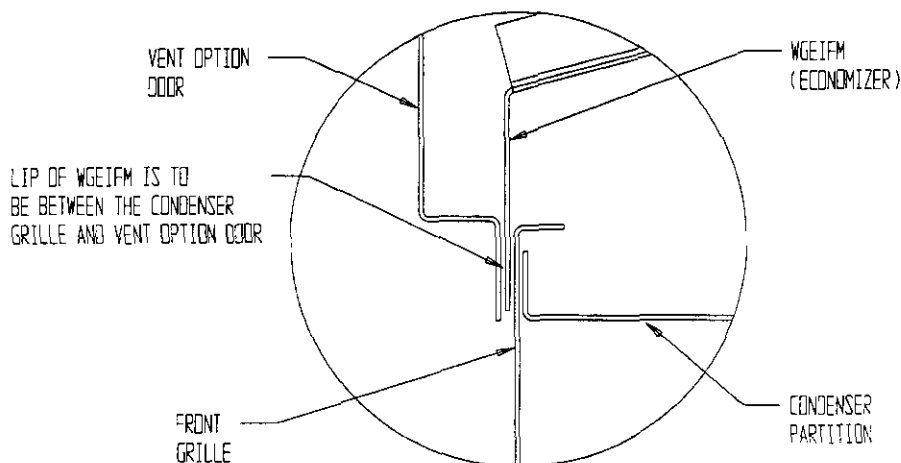
MIS-1449

5. Mount mixed air thermistor to blower as shown with screws provided. Route wires as shown and secure with wire tie. Connect wires to thermistor.
6. Open unit control panel to gain access to unit low voltage terminal block.
7. Route electrical harness leads through the 7/8" bushing in control panel (Figure 2) into low voltage box.
8. Connect leads with fork terminal to corresponding points on terminal strip. (See wiring diagram.)
9. Close control panel cover
10. Reinstall the blower access panel at top of unit and secure with sheet metal screws.
11. Replace filter and screws in front condenser grille.

**FIGURE 2  
INSTALLATION OF ECONOMIZER**

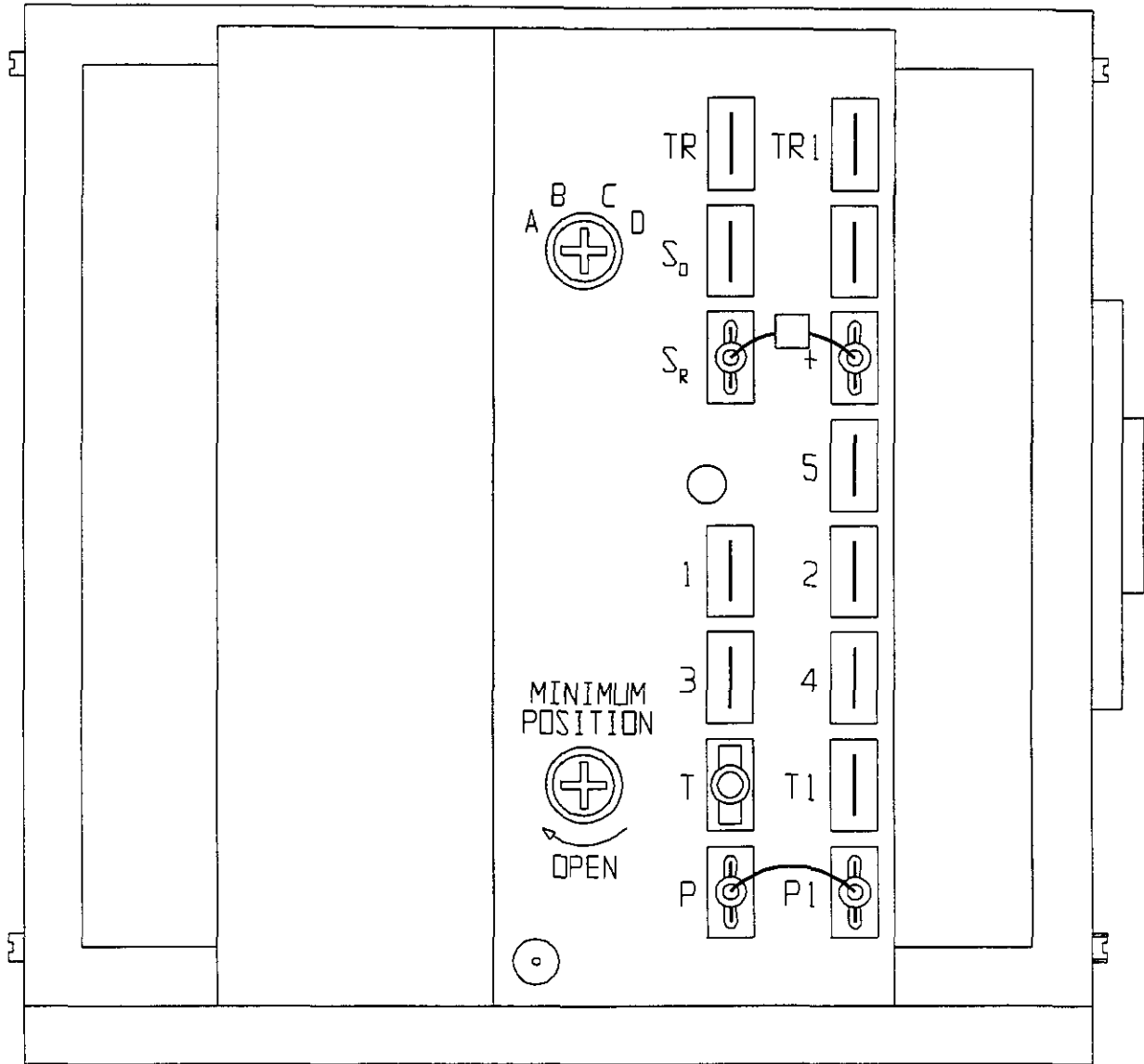


**INSET**



MIS-1625

**FIGURE 3  
ECONOMIZER LOGIC MODULE**



MIS-1146

12. ECONOMIZER CHECK OUT

- A. Remove mist eliminator (Figure 2). Locate the minimum position potentiometer. (See Figure 3.)
- B. Energize the evaporator blower by switching thermostat to the manual fan position with heat/cool in the OFF position.
- C. Cycle the minimum position potentiometer (factory set for 0% fresh air) 0 to full open. (See Figure 3.) Throughout checkout procedure observe operation of damper to insure there is free, unobstructed operation through the entire angle of damper travel. Then adjust the damper minimum open position to meet local codes or application requirements. See example below.

EXAMPLE:

- 1. Measure return air temperature (RAT) (assume 75° F for example).
- 2. Measure outdoor air temperature (OAT) (assume 60° F for example).
- 3. Calculate the mixed air temperature (MAT) which will result from the desired combination of OAT (10 percent) and RAT (90 percent).

.1 OAT + .9 RAT = MAT

or substituting example values

.1 (60° F) + .9 (75° F) = 73.75° F

- 4. Adjust the minimum position potentiometer knob until proper mixed air temperature as calculated above is reached. Care should be taken to insure thermometer is sensing air that is well mixed.
- 5. Mark correct setting on dial of minimum position potentiometer for future reference.
- D. Adjust the economizer logic module to position A, B, C and D to achieve the maximum combination of temperature and humidity acceptable for the installation as per Table 1. The suggested setting is between A & B 70° DB @ 55 percent RH. It is further recommended to always set the control at C or above.) (See Figure 3.)

- E. Switch the thermostat fan control to automatic and position the heat/cool switch to cool. Adjust the thermostat temperature to engage the first stage of cooling only (Y). This will cause the dampers to modulate to achieve mixed air temperature of 55° provided outside air enthalpy is sufficiently low. If enthalpy is too high for economizing, low enthalpy can be simulated by temporarily removing and jumping leads on terminals 2 and 3 of enthalpy control together. This will also cause the economizer damper to modulate away from minimum position. *(Be sure to properly reconnect leads at end of checkout procedure).*
- F. Readjust temperature on the thermostat to engage the second stage of cooling (Y2). The damper motor should return to previously set minimum position. Compressor motor should start.
- G. Switch thermostat to OFF fan and OFF heat/cool positions to de-energize unit. Economizer damper should return to full closed (100 percent return air) position. Checkout is complete.

- 13. Replace control access panel and mist eliminator.
- 14. Remove blank off plate or barometric fresh air damper if installed on the service access panel. Plug the four (4) holes used to mount the BOP or BFAD with the plastic plugs supplied with the economizer.
- 15. Replace service access panel.
- 16. Economizer is now ready for operation.

TABLE 1  
ECONOMIZER LOGIC CONTROL SETTING

	Dial Setting	20% RH	50% RH	80% RH
Economizer Logic Module Setting	A	78 deg. F (26 deg. C)	73 deg. F (23 deg. C)	68 deg. F (20 deg. C)
	B	73 deg. F (23 deg. C)	68 deg. F (20 deg. C)	63 deg. F (17 deg. C)
	C	68 deg. F (20 deg. C)	63 deg. F (17 deg. C)	59 deg. F (15 deg. C)
	D	62 deg. F (17 deg. C)	58 deg. F (14 deg. C)	53 deg. F (12 deg. C)

## ECONOMIZER SEQUENCE OF OPERATION

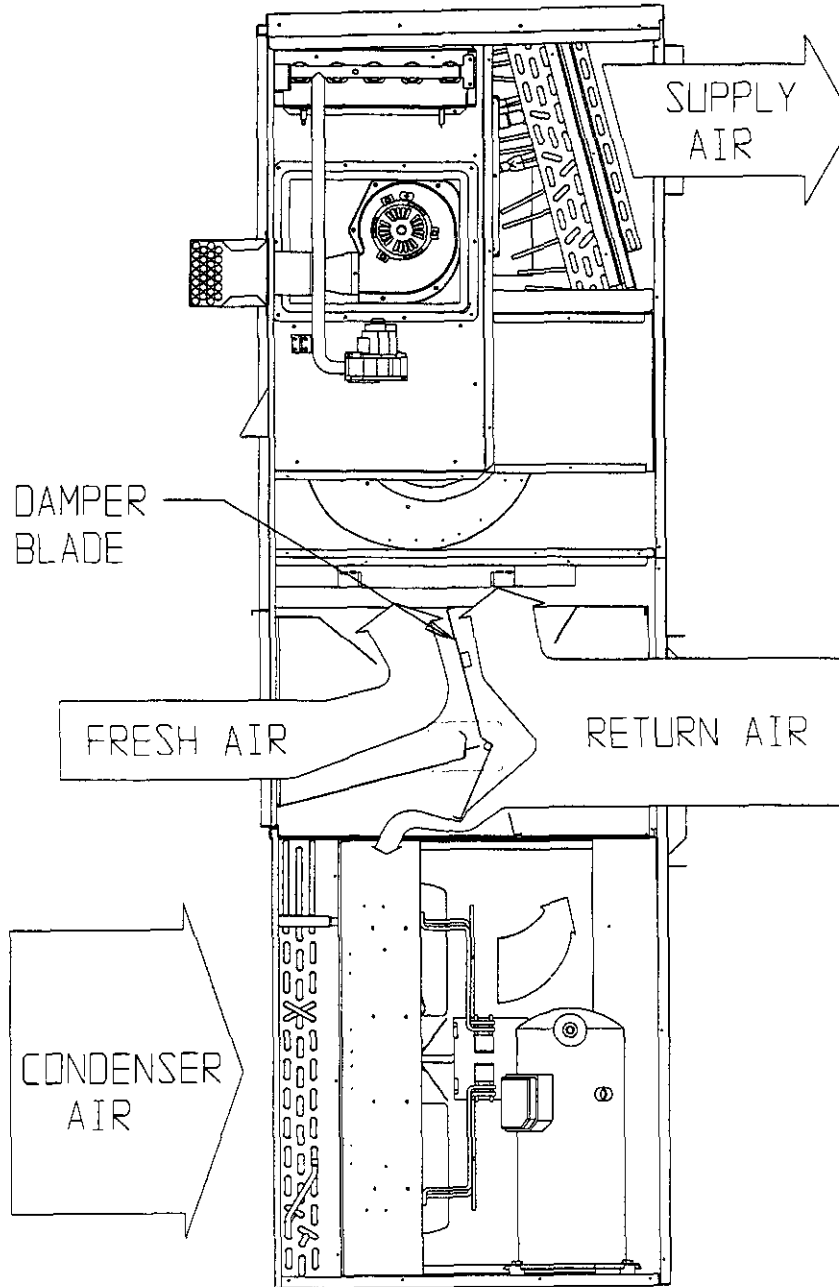
### CONDITION A – COOL OUTDOORS

First stage cooling closes and powers the economizer dampers to economizer mode and the indoor blower starts. Mixed Air Sensor senses a mixture of return

air and outdoor air and modulates the dampers accordingly. Compressor operation is inhibited. (See Figure 4.)

If second stage closes on the thermostat, the dampers return to the closed or minimum position setting and the compressor starts for mechanical cooling.

**FIGURE 4  
ECONOMIZER OPERATION**



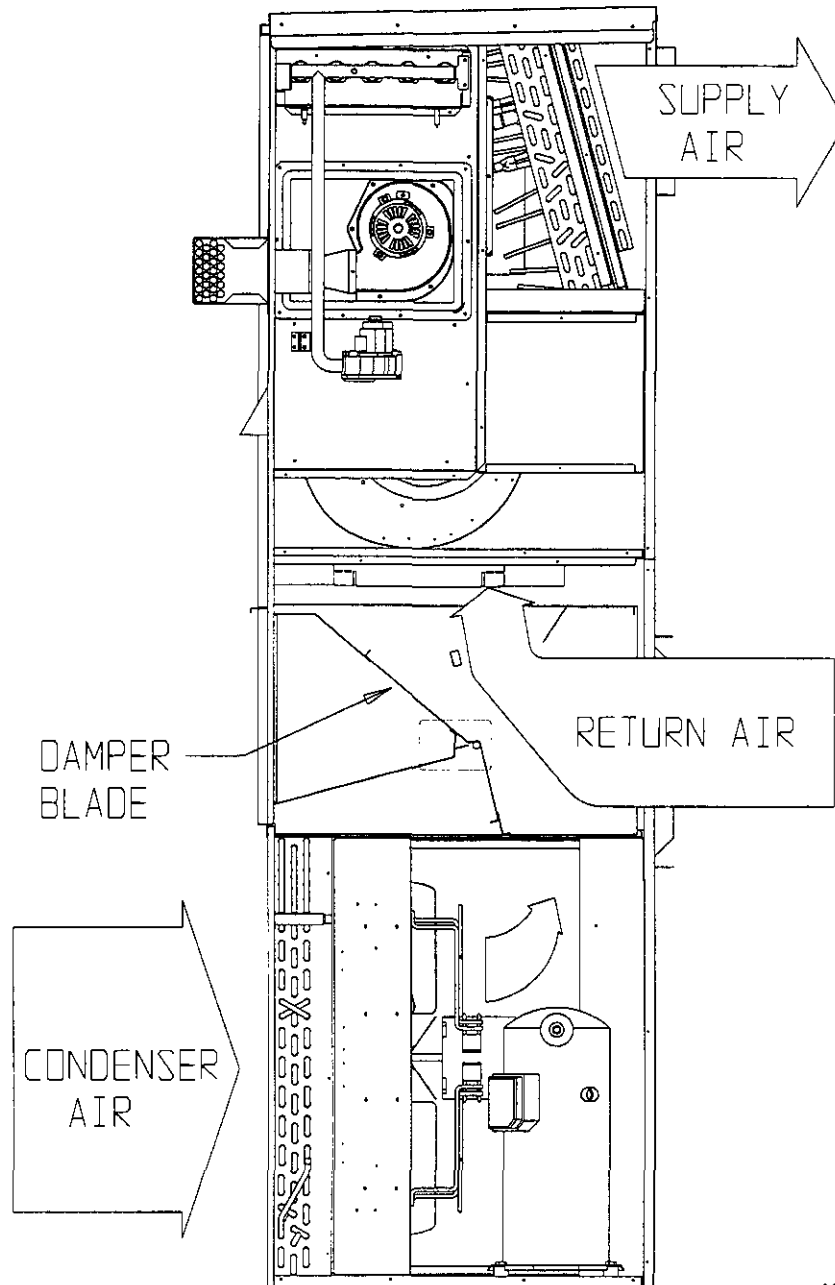
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**CONDITION B – WARM OUTDOORS**

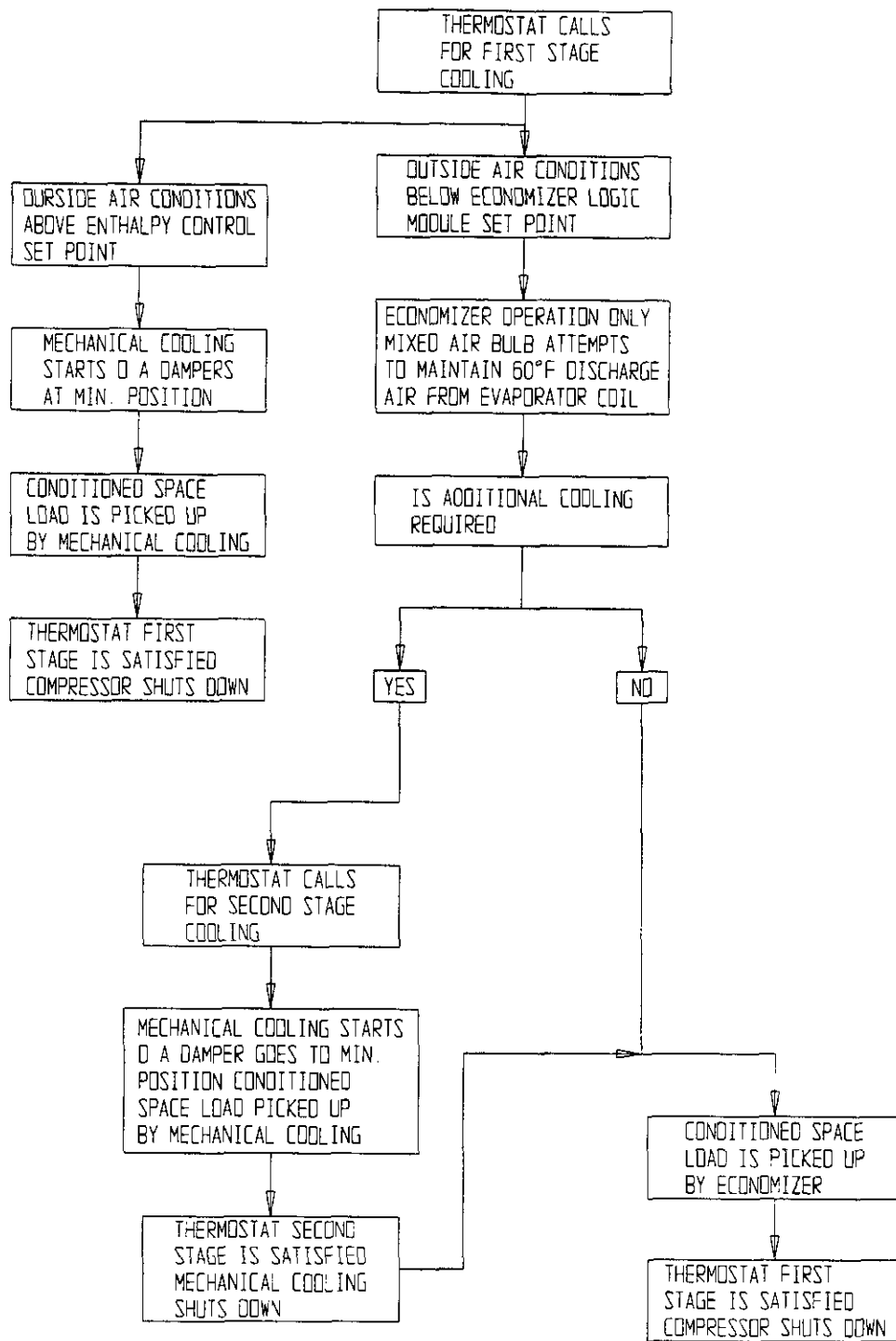
First stage cooling cycles the compressor and dampers remain in mechanical cooling mode.

**FIGURE 5  
MECHANICAL COOLING OPERATION**



MIS-1466

**FIGURE 6  
ECONOMIZER OPERATION  
FOR SINGLE COMPRESSOR UNIT**



MIS-1626

**WALL THERMOSTATS  
FOR AIR CONDITIONING WITH ECONOMIZER**

Thermostat Part No. 8403-021 (Honeywell T874D1934)  
Subbase part no. 8404-012 (Honeywell Q674A1001)  
2 Stage Cool / 2 Stage Heat

**⚠ DANGER**

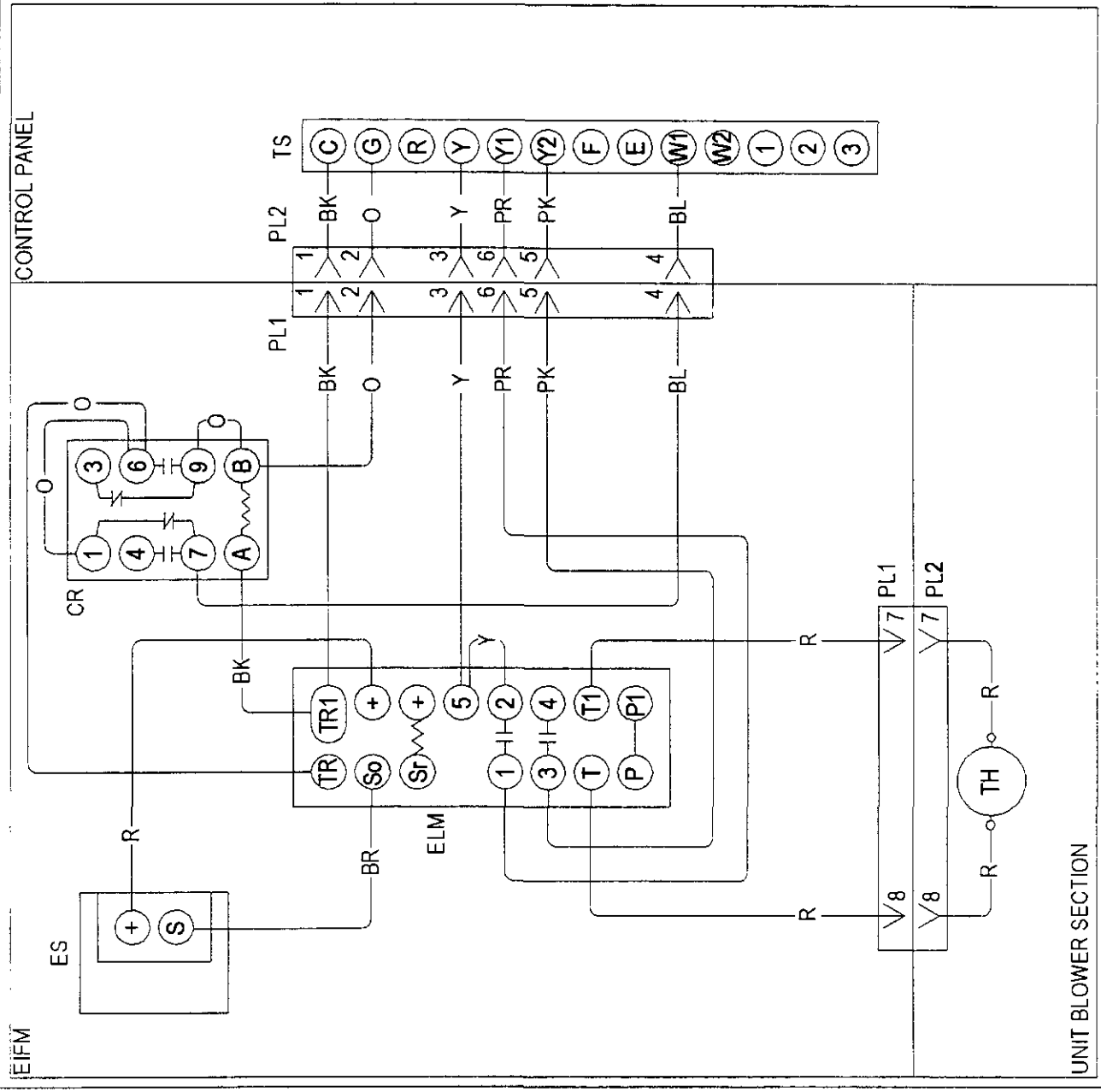
\* ELECTRICAL SHOCK HAZARD  
\* DISCONNECT POWER BEFORE  
SERVICING

**COLOR CODE**

BLACK	BK
BROWN	BR
RED	R
ORANGE	O
YELLOW	Y
GREEN	G
BLUE	BL
VIOLET (PURPLE)	V (PR)
GRAY (SLATE)	GY (S)
WHITE	W
TAN	T
PINK	PK

**COMPONENT CODE**

CR	CONTROL RELAY
ELM	ECON LOGIC MODULE
ES	ENTHALPY SENSOR
PL1	PLUG #1 (9 PIN MALE)
PL2	PLUG #2 (9 PIN FEMALE)
TH	THERMISTOR
TS	TERMINAL STRIP



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EIFM

UNIT BLOWER SECTION

