### **INSTALLATION INSTRUCTIONS**

## WGPM-1, WGPM-2

# QW SERIES PUMP MODULE KIT

## FOR USE WITH ALL QW SERIES AIR TO WATER HEAT PUMPS



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Manual: Supersedes: File: 2100-395B 2100-395A Volume II, Tab 14

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NOTE: Installation of this kit in QWxxx-C Models (460 volt electrical) requires th euse of the WGRK-1 relay kit. This kit is not required for QWxxx-A or QWxxx-B models (240 volt electrical).

The WGHK-1 hose kit is recommended to connect this pump module to the water coil. The following instructions assume the use of this hose kit for installation:

- Remove lower door to gain access to the compressor and water coil area.
- 2. Install male half of the ball valve unions into the heat pump connection side of the pump module. (See Figure 1.)

- 3. Secure the pump module to the back panel of the QW with the bolts and washers provided. (See Figure 1.)
- 4. Install male half of the unions into the water coil inlet and outlets. (See Figure 1.)
- 5. Install hoses between the unions.
- If the unit is a 460 volt unit (QWxxx-C), install a WGRK-1 relay kit. See Installation Manual for WGRK-1 kit.
- 7. Connect the wires from the pump module to the terminal block or relay. (See Figure 2.)

#### FIGURE 1

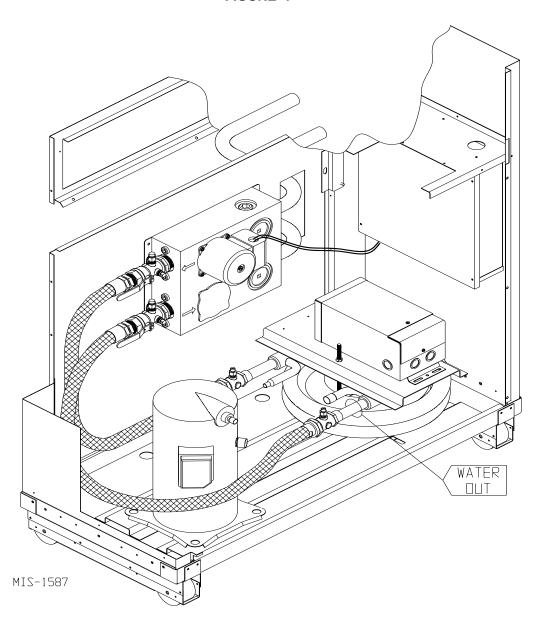


FIGURE 2

