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# INSTALLATION INSTRUCTIONS

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## Wall Mount Energy Recovery Ventilator with Exhaust

Models:  
ERV-FA5 ERV-FC5

For Use with Bard Wall Mount  
Air Conditioner and Heat Pump Models:

W42AC, W48AC, W60AC, W72AC  
W42HC, W48HC, W60HC

**NOTE:** *It is highly recommended that this ERV is installed into the unit **prior** to mounting the unit to the wall for improved access to fasteners!*



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Manual: 2100-699A  
Supersedes: 2100-699  
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Climate Control Solutions

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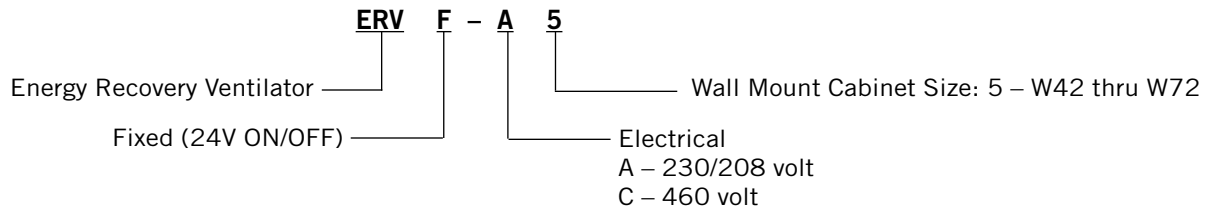
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# GENERAL INFORMATION

## Energy Recovery Ventilator Model Nomenclature



### Unpacking

Upon receipt of the equipment, be sure to compare the model number found on the shipping label with the accessory identification information on the ordering and shipping document to verify that the correct accessory has been shipped.

Inspect the carton housing of each ventilator as it is received and, before signing the freight bill, verify that all items have been received and that there is no visible damage. Note any shortages or damage on all copies of the freight bill. The receiving party must contact the last carrier immediately, preferably in writing, requesting inspection by the carrier's agent. Concealed damage not discovered until after loading must be reported to the carrier within 15 days of its receipt.

### Description

The energy recovery ventilator was designed to provide energy efficient, cost effective ventilation to meet IAQ (Indoor Air Quality) requirements while still maintaining good indoor comfort and humidity control for a variety of applications such as schools, classrooms, lounges, conference rooms, beauty salons and others. It provides a constant supply of fresh air for control of airborne pollutants including CO<sub>2</sub>, smoke, radon, formaldehyde, excess moisture, virus and bacteria.

The ventilator incorporates patented rotary heat exchanger technology to remove both heat and moisture.

It is designed as a single package which can be easily factory or field installed for new installations or retrofit to the new Bard W\*\*A and W\*\*H series wall-mounted units. The package consists of a unique rotary energy recovery cassette that can be easily removed for cleaning or maintenance. The ERV-F\*5 has two 13" diameter heat transfer wheels. The heat transfer wheels use a permanently bonded dry desiccant coating for total heat recovery.

Ventilation is accomplished with two blower/motor assemblies each consisting of a drive motor and dual blowers for maximum ventilation at low sound levels. The intake and exhaust blowers can be operated at the same speed (airflow rate) or different speeds to allow flexibility in maintaining desired building pressurization conditions. Factory shipped on medium intake and low

exhaust. See **Ventilation Airflow** on page 14 for information on changing speeds. The rotating energy wheels provide the heat transfer effectively during both summer and winter conditions. Provide required ventilation to meet the requirements of ASHRAE 62.1 standard.

**NOTE:** During operation below 5°F outdoor temperature, freezing of moisture in the heat transfer wheel can occur. Consult the factory if this possibility exists.

## CAUTION

**Be sure the correct model and voltage energy recovery ventilator is used with the correct air conditioner or heat pump to ensure correct voltage compatibility.**

Model	For Use with the Following Units		Electrical
ERV-FA5	W42AC-A, -B W48AC-A, -B W60AC-A, -B W72AC-A, -B	W42HC-A, -B W48HC-A, -B W60HC-A, -B	230/208V 1 or 3 phase
ERV-FC5	W42AC-C W48AC-C W60AC-C W72AC-C	W42HC-C W48HC-C W60HC-C	460V 3 phase

### Electrical Specifications

Model	Voltage	Amps	Control Voltage
ERV-FA5	230/208	2.2	24V
ERV-FC5	460	1.2	24V

## General

The ventilator should only be installed by a trained heating and air conditioning technician. These instructions serve as a guide to the technician installing the ventilator package. They are not intended as a step-by-step procedure with which the mechanically inclined owner can install the package.

The ERV is shipped in one carton which contains the following:

### *ERVF-A5 (230V)*

- (1) 920-0454 ERVF upper blower assembly
- (1) 920-0456 ERVF cassette assembly
- (1) 920-0457 ERVF lower blower assembly
- (20) 1012-086 screw type AB HXWHD#10-16X1/2
- (1) 1012-153 screw type AB HXWSHD#10-16X1/2
- (4) 1012-065 screw type AB PZPNHD #8-18x3/8
- (1) 910-2066 ERVF-A5 control board assembly
- (2) 3000-1631 wire assembly
- (1) 3000-1632 wire assembly
- (1) 8611-125-3300 33" of 1/2" split tubing
- (2) 7950-004 cable ties 7" ladder
- (2) 7950-006 nylon cable clamp 1/2"
- (1) 543X224 upper side cover assembly – RH
- (1) 543Y224 upper side cover assembly – LH
- (1) 543X225 lower side cover assembly – RH
- (1) 543Y225 lower side cover assembly – LH
- (1) 121-589 condenser partition ERV insert
- (1) 541-500 rear ERV mounting rail assembly
- (1) 141-501 front ERV mounting rail
- (1) 521-590 cassette support partition assembly
- (1) 7003-083 exhaust bug screen
- (2) 1913-002-0808 foam strips
- (1) 4056A249 wiring diagram
- (1) 2100-699A installation instructions

### *ERVF-C5 (460V)*

Includes all of the above 230V (where applicable) plus:

- (49) 1012-086 screw type AB HXWHD#10-16X1/2
- (2) 1012-153 screw type AB HXWSHD#10-16X1/2
- (1) 910-2068 ERVF-C5 control board assembly
- (1) 3000-1634 wire assembly
- (1) 910-2074 transformer assembly
- (4) 7950-004 cable ties 7" ladder
- (1) 7950-012 push mount cable tie 6-1/8"
- (1) 4056A317 wiring diagram

# PERFORMANCE AND APPLICATION DATA – ERV-F\*5

## Summer Cooling Performance (Indoor Design Conditions 75°DB/62°WB)

Ambient O.D.		VENTILATION RATE 450 CFM 65% EFFICIENCY						VENTILATION RATE 375 CFM 66% EFFICIENCY						VENTILATION RATE 300 CFM 67% EFFICIENCY					
DB/WB	F	VLT	VLS	VLL	HRT	HRS	HRL	VLT	VLS	VLL	HRT	HRS	HRL	VLT	VLS	VLL	HRT	HRS	HRL
105	75	21465	14580	6884	13952	9477	4475	17887	12150	5737	11805	8018	3786	14310	9720	4590	9587	6512	3075
	70	14580	14580	0	9477	9477	0	12150	12150	0	8018	8018	0	9720	9720	0	6512	6512	0
	65	14580	14580	0	9477	9477	0	12150	12150	0	8018	8018	0	9720	9720	0	6512	6512	0
100	80	31590	12150	19440	20533	7897	12635	26325	10125	16200	17374	6682	10692	21060	8100	12960	14110	5427	8683
	75	21465	12150	9314	13952	7897	6054	17887	10125	7762	11805	6682	5123	14310	8100	6210	9587	5427	4160
	70	12352	12150	202	8029	7897	131	10293	10125	168	6793	6682	111	8235	8100	135	5517	5427	90
	65	12150	12150	0	7897	7897	0	10125	10125	0	6682	6682	0	8100	8100	0	5427	5427	0
	60	12150	12150	0	7897	7897	0	10125	10125	0	6682	6682	0	8100	8100	0	5427	5427	0
95	80	31590	9720	21870	20533	6318	14215	26325	8100	18225	17374	5345	12028	21060	6480	14580	14110	4341	9768
	75	21465	9720	11744	13952	6318	7634	17887	8100	9787	11805	5345	6459	14310	6480	7830	9587	4341	5246
	70	12352	9720	2632	8029	6318	1711	10293	8100	2193	6793	5345	1447	8235	6480	1755	5517	4341	1175
	65	9720	9720	0	6318	6318	0	8100	8100	0	5345	5345	0	6480	6480	0	4341	4341	0
	60	9720	9720	0	6318	6318	0	8100	8100	0	5345	5345	0	6480	6480	0	4341	4341	0
90	80	31590	7290	24300	20533	4738	15794	26325	6075	20250	17374	4009	13365	21060	4860	16200	14110	3256	10854
	75	21465	7290	14175	13952	4738	9213	17887	6075	11812	11805	4009	7796	14310	4860	9450	9587	3256	6331
	70	12352	7290	5062	8029	4738	3290	10293	6075	4218	6793	4009	2784	8235	4860	3375	5517	3256	2261
	65	7290	7290	0	4738	4738	0	6075	6075	0	4009	4009	0	4860	4860	0	3256	3256	0
	60	7290	7290	0	4738	4738	0	6075	6075	0	4009	4009	0	4860	4860	0	3256	3256	0
85	80	31590	4860	26730	20533	3159	17374	26325	4050	22275	17374	2672	14701	21060	3240	17820	14110	2170	11939
	75	21465	4860	16605	13952	3159	10793	17887	4050	13837	11805	2672	9132	14310	3240	11070	9587	2170	7416
	70	12352	4860	7492	8029	3159	4870	10293	4050	6243	6793	2672	4120	8235	3240	4995	5517	2170	3346
	65	4860	4860	0	3159	3159	0	4050	4050	0	2672	2672	0	3240	3240	0	2170	2170	0
	60	4860	4860	0	3159	3159	0	4050	4050	0	2672	2672	0	3240	3240	0	2170	2170	0
80	75	21465	2430	19035	13952	1579	12372	17887	2025	15862	11805	1336	10469	14310	1620	12690	9587	1085	8502
	70	12352	2430	9922	8029	1579	6449	10293	2025	8268	6793	1336	5457	8235	1620	6615	5517	1085	4432
	65	4252	2430	1822	2764	1579	1184	3543	2025	1518	2338	1336	1002	2835	1620	1215	1899	1085	814
	60	2430	2430	0	1579	1579	0	2025	2025	0	1336	1336	0	1620	1620	0	1085	1085	0
75	70	12352	0	12352	8029	0	8029	10293	0	10293	6793	0	6793	8235	0	8235	5517	0	5517
	65	4252	0	4252	2764	0	2764	3543	0	3543	2338	0	2338	2835	0	2835	1899	0	1899
	60	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

## Winter Heating Performance (Indoor Design Conditions 70°F DB)

Ambient O.D.	VENTILATION RATE					
	450 CFM 80% EFFICIENCY		375 CFM 81% EFFICIENCY		300 CFM 82% EFFICIENCY	
DB/°F	WVL	WHR	WVL	WHR	WVL	WHR
65	2430	1944	2025	1640	1620	1328
60	4860	3888	4050	3280	3240	2656
55	7290	5832	6075	4920	4860	3985
50	9720	7776	8100	6561	6480	5313
45	12150	9720	10125	8201	8100	6642
40	14580	11664	12150	9841	9720	7970
35	17010	13608	14175	11481	11340	9298
30	19440	15552	16200	13122	12960	10627
25	21870	17496	18225	14762	14580	11955
20	24300	19440	20250	16402	16200	13284
15	26730	21384	22275	18042	17820	14612

**LEGEND:**

- VLT = Ventilation Load - Total
- VLS = Ventilation Load - Sensible
- VLL = Ventilation Load - Latent
- HRT = Heat Recovery - Total
- HRS = Heat Recovery - Sensible
- HRL = Heat Recovery - Latent
- WVL = Winter Ventilation Load
- WHR = Winter Heat Recovery

**NOTE:** All performance data is based on operating intake and exhaust blower on the same speed.

# INSTALLATION OF FIELD-INSTALLED ERV-F\*5

## Basic Installation

**NOTE:** It is highly recommended that this ERV is installed into the unit **prior** to mounting the unit to the wall for improved access to fasteners!

### WARNING

**Electrical shock hazard.**

**Disconnect remote electrical power supply or supplies before servicing.**

**Failure to do so could result in electric shock or death.**

### WARNING

**Exposed moving parts.**

**Disconnect electrical power before servicing.**

**Failure to do so could result in severe injury or amputation.**

### CAUTION

**Cut hazard.**

**Wear gloves to avoid contact with sharp edges.**

**Failure to do so could result in personal injury.**

Disconnect all power to unit (see Figure 1).

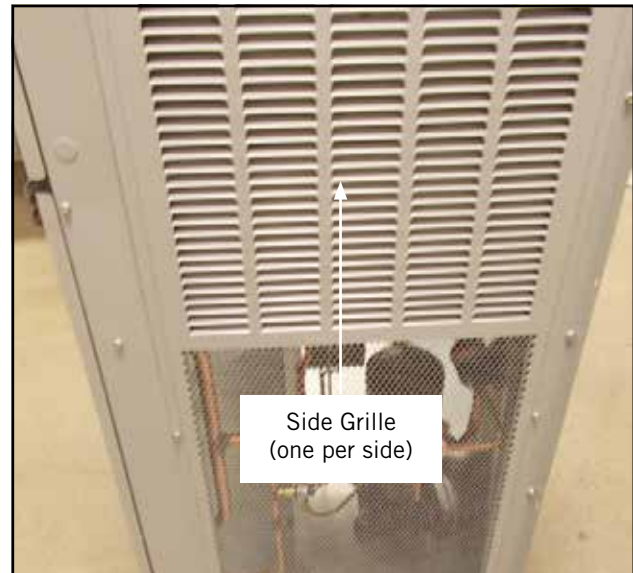
**FIGURE 1**  
Disconnect Power



**IMPORTANT:** Sheet metal has sharp edges. The use of personal protective equipment (PPE) is required.

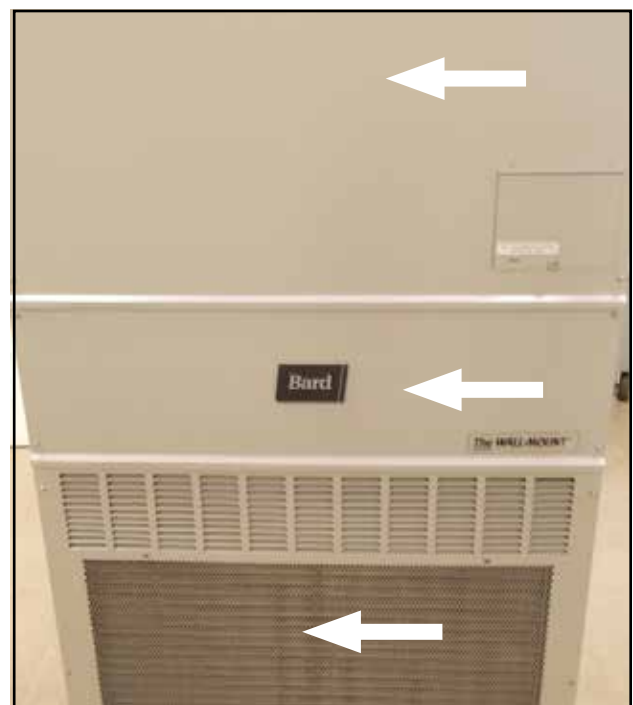
Remove both side grilles (see Figure 2).

**FIGURE 2**  
Remove Side Grilles



Remove all front panels on unit (see Figure 3).

**FIGURE 3**  
Remove Front Panels



Remove blank off plates (both sides) and discard (see Figure 4).

**FIGURE 4**  
**Remove Blank Off Plates (Both Sides)**



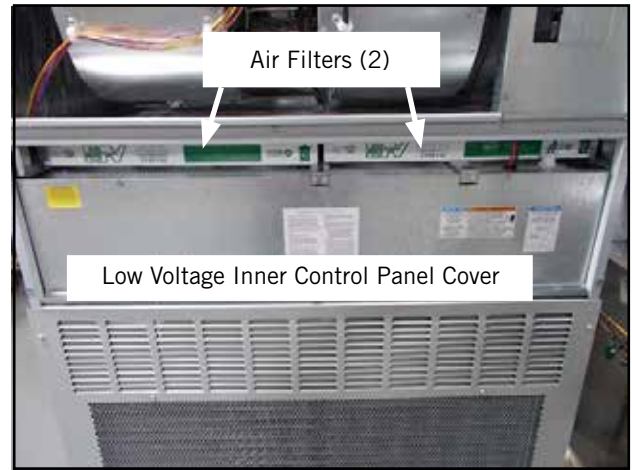
Remove exhaust blank off plate through return or through side intake opening and discard (see Figure 5).

**FIGURE 5**  
**Remove Exhaust Blank Off Plate**



Remove both air filters and the low voltage inner control panel cover (see Figure 6).

**FIGURE 6**  
**Remove Air Filters and Low Voltage Control Panel Cover**



Remove screws on left and right side from condenser partition insert (see Figure 7).

**FIGURE 7**  
**Remove Screws on Left and Right Side**



Remove screws from condenser partition insert (see Figure 8).

**FIGURE 8**  
**Remove Screws from Condenser Partition Insert**



Remove condenser partition insert through condenser section (see Figure 9).

**FIGURE 9**  
**Remove Condenser Partition Insert**



Remove two (2) screws under the control panel in the exhaust (see Figure 10).

**FIGURE 10**  
**Remove Screws from Under Control Panel**



Remove two (2) screws in the condenser section (see Figure 11).

**FIGURE 11**  
**Remove Screws in Condenser Section**





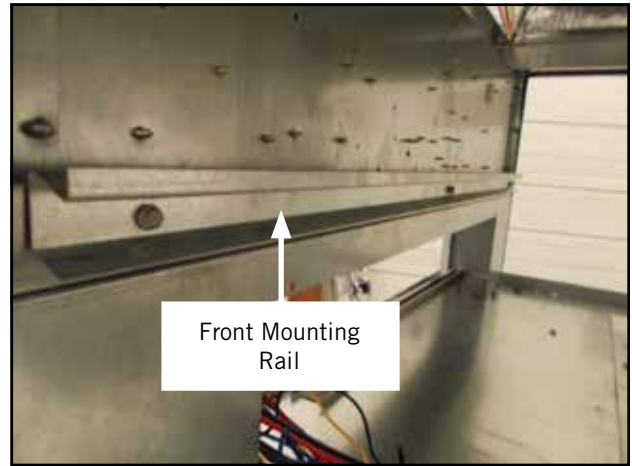
Remove the exhaust partition through the side intake opening as shown in Figure 12.

**FIGURE 12**  
**Remove Exhaust Partition**



Install the front mounting rail on the back of the control panel (see Figure 14).

**FIGURE 14**  
**Install Front Mounting Rail**



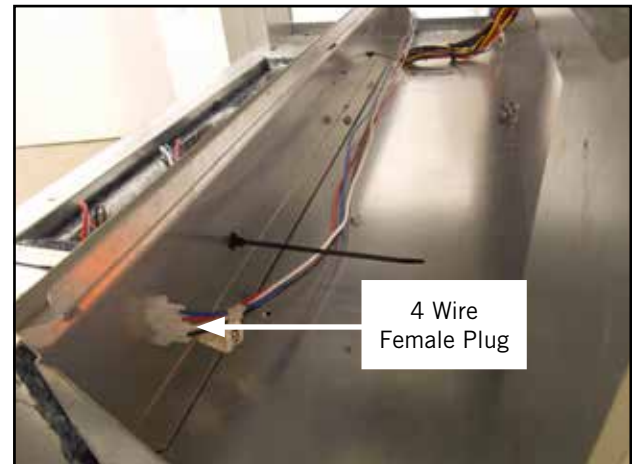
Install the exhaust blower mounting plate to the condenser partition and then install the exhaust blower assembly (see Figure 13).

**FIGURE 13**  
**Install Exhaust Blower**



Install the cassette support and 4 wire female plug (see Figure 15).

**FIGURE 15**  
**Install Cassette Support and 4 Wire Female Plug**



Install exhaust blower 4 pin plug into cassette support opening as shown in Figure 16.

**FIGURE 16**  
**Install Exhaust Blower Plug**



Run the wires from the 4 wire female plug to the front of the unit and through the hole on the left side up to the control panel (see Figure 17).

**FIGURE 17**  
**Run Wires Up to Control Panel**



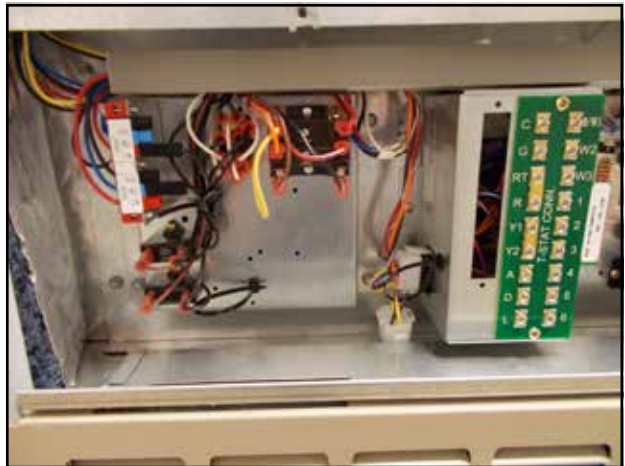
Feed wires through the hole and wire channel to the right side of the unit (see Figure 18).

**FIGURE 18**  
**Feed Wires to Left Side of Unit**



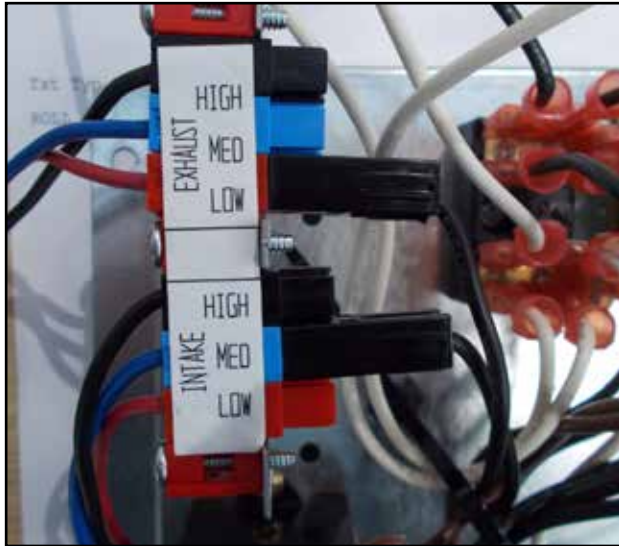
Install the ERV control board assembly on the left side of the control panel using four (4) #10 x 1/2 screws (provided) as shown in Figure 19.

**FIGURE 19**  
**Install Control Board Assembly**



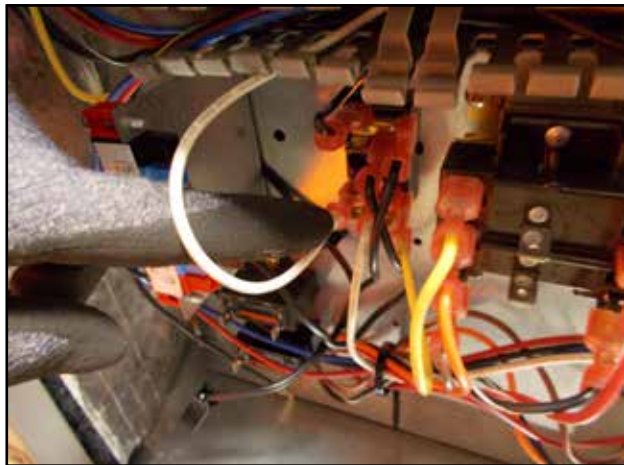
Insert each wire in the color corresponding plug for exhaust as shown in Figure 20.

**FIGURE 20**  
**Insert Wires into Plug**



White wire goes on the terminal block (see Figure 21).

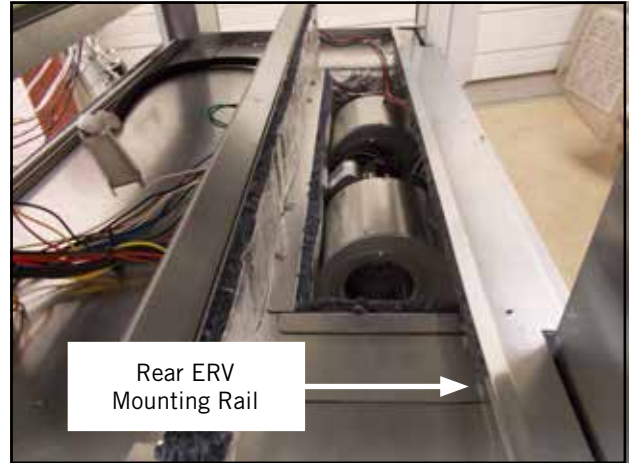
**FIGURE 21**  
**Connect White Wire to Terminal Block**



See Figures 36 – 40 on pages 20 – 24 for remaining cassette wire routing and transformer mounting and wire routing (460V models only).

Insert the rear ERV mounting rail as shown in Figure 22.

**FIGURE 22**  
**Insert Rear ERV Mounting Rail**



Insert cassettes by sliding the cassette frame into the front mounting rail and the rear ERV mounting rail (see Figure 23). The cassettes should also slide in on the cassette support.

**FIGURE 23**  
**Slide Cassette Frame into Mounting Rails**



Figure 24 shows installed cassettes with the rear ERV mounting rail.

**FIGURE 24**  
**Installed Cassette**



Upper blower assembly should slide over the cassettes without scraping them (as shown in Figure 26).

**FIGURE 26**  
**Upper Blower Assembly Over Cassettes**



Slide in upper blower assembly on the front mounting rail over the cassettes (see Figure 25).

**FIGURE 25**  
**Slide Upper Blower Assembly Over Cassettes**

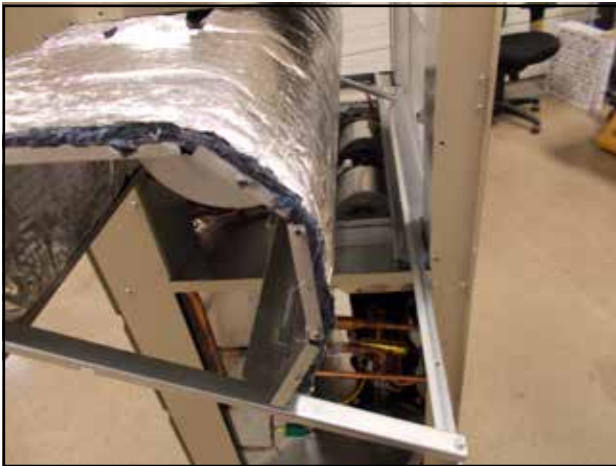


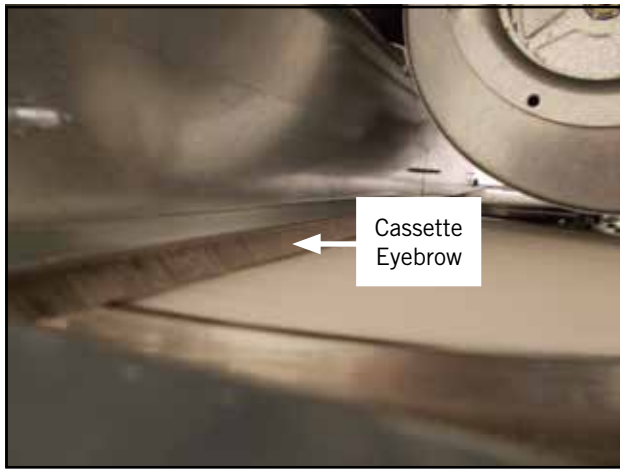
Figure 27 shows upper blower assembly installed.

**FIGURE 27**  
**Upper Blower Assembly Installed**



Cassette eyebrow should be adjusted to lightly touch the cassettes (see Figure 28).

**FIGURE 28**  
**Adjust Cassette Eyebrow**



Install the upper and lower side covers on left side as shown in Figure 29.

**FIGURE 29**  
**Install Upper and Lower Side Covers on Left Side**



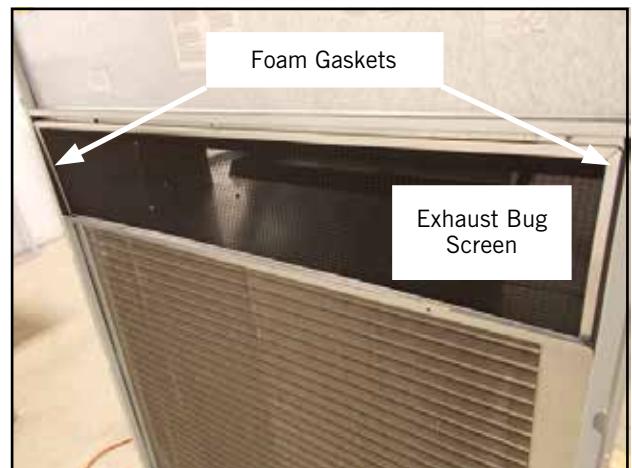
Install the upper and lower side covers on right side as shown in Figure 30.

**FIGURE 30**  
**Install Upper and Lower Side Covers on Right Side**



Install two (2) 1913-002-0808 foam gaskets to sides of cabinet (see Figure 31). Install the 7003-083 exhaust bug screen.

**FIGURE 31**  
**Install Bug Screen and Gaskets**



Re-install all front panels and both side grilles.  
Restore power to unit

## Control Wiring

The ERV-F comes from the factory with the low voltage control wires connected to the wall mount low voltage terminal strip. Care must be taken when deciding how to control the operation of the ventilator. When designing the control circuit for the ventilator, the following requirements must be met.

### Control Requirements

1. Indoor blower motor will automatically run whenever the ERV-F is run.
2. Select the correct motor speed tap in the ERV-F. Using Table 1, determine the motor speed needed to get the desired amount of ventilation air needed. For instance, do not use the high speed tap on a ERV-F\*5 if only 300 CFM of ventilation air is needed. Use the low speed tap instead (see **Ventilation Airflow** for information on moving the speed taps). Using the high speed tap would serve no useful purpose and significantly affect the overall efficiency of the air conditioning system. System operating cost would also increase.

**TABLE 1**  
**Ventilation Air (CFM)**

Model	High Speed (Black)	Medium Speed (Blue)	Low Speed (Red)
ERV-FA5 ERV-FC5	480	400	300

3. Run the ERV-F only during periods when the conditioned space is occupied. Running the ERV-F during unoccupied periods wastes energy, decreases the expected life of the ERV-F and can result in a large moisture buildup in the structure. The ERV-F removes 60-70% of the moisture in the incoming air, not 100% of it. Running the ERV-F when the structure is unoccupied allows moisture to build up in the structure because there is little or no cooling load. Thus, the air conditioner is not running enough to remove the excess moisture being brought in. Use a control system that in some way can control the system based on occupancy.



## IMPORTANT

***Operating the ERV-F during unoccupied periods can result in a buildup of moisture in the structure.***

## Recommended Control Sequences

Several possible control scenarios are listed below:

1. Use a programmable electronic thermostat with auxiliary terminal to control the ERV-F based on daily programmed occupancy periods. Bard markets and recommends Bard Part No. 8403-060 programmable electronic thermostat for air conditioner and heat pump applications.
2. Use a motion sensor in conjunction with a mechanical thermostat to determine occupancy in the structure. Bard recommends Bard Model CS9B\*-\*\*\*\* CompleteStat for this application.
3. Use a CO<sub>2</sub> control with dry contacts to energize the ERV-F when CO<sub>2</sub> levels rise above desired settings.
4. Use a DDC control system to control the ERV-F based on a room occupancy schedule to control the ERV-F.
5. Tie the operation of the ERV-F into the light switch. The lights in a room are usually on only when occupied.
6. Use a manual timer that the occupants turn to energize the ERV-F for a specific number of hours.
7. Use a programmable mechanical timer to energize the ERV-F and indoor blower during occupied periods of the day.

## Ventilation Airflow

The ERV-FA\* and ERV-FC\* are equipped with a 3-speed motor to provide the capability of adjusting the ventilation rates to the requirements of the specific application by changing motor speeds (see Table 1).

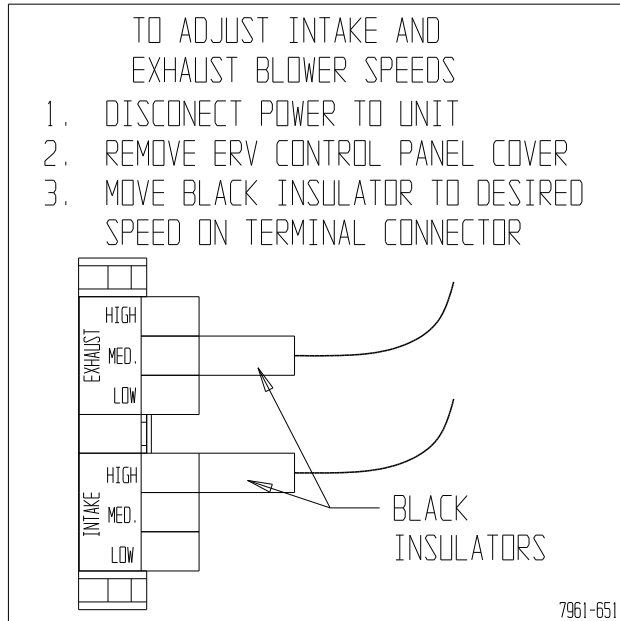


## WARNING

***Open disconnect to shut all power OFF before changing motor speeds. Failure to do so could result in injury or death due to electrical shock.***

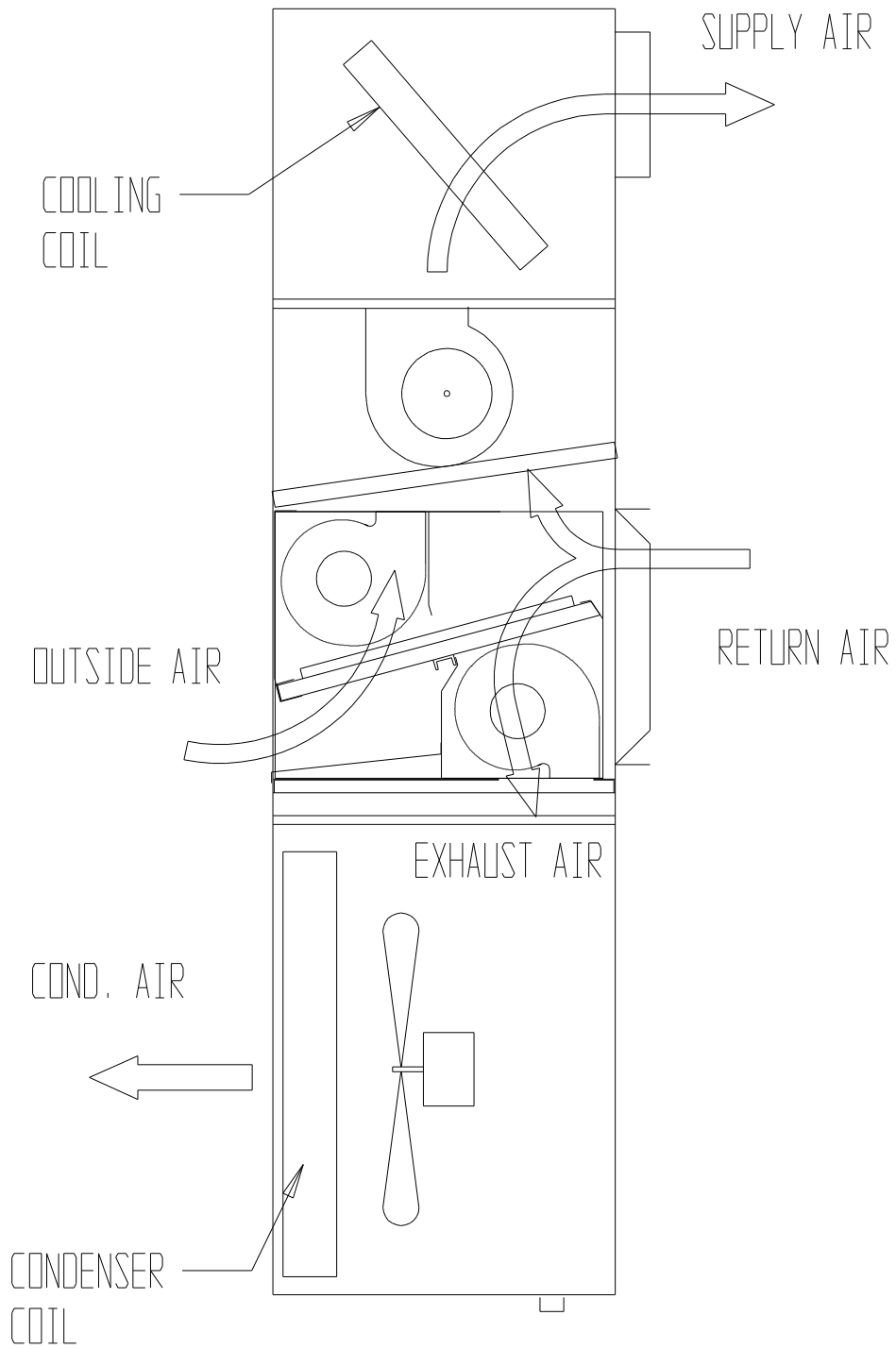
The units are set from the factory with the exhaust blower on the low speed and the intake blower on medium speed. Moving the speed taps located in the control panel can change the blower speed of the intake and exhaust (see Figure 32).

**FIGURE 32**  
**Speed Tap Label**



MIS-2120

**FIGURE 33**  
**Airflow Diagram**



MIS-490



# ENERGY RECOVERY VENTILATOR MAINTENANCE

## General Information

The ability to clean exposed surfaces within air moving systems is an important design consideration for the maintenance of system performance and air quality. The need for periodic cleaning will be a function of operating schedule, climate and contaminants in the indoor air being exhausted and in the outdoor air being supplied to the building. All components exposed to the airstream, including energy recovery wheels, may require cleaning in most applications.

Rotary counterflow heat exchanges (heat wheels) with laminar airflow are “self-cleaning” with respect to dry particles. Smaller particles pass through; larger particles land on the surface and are blown clear as the flow direction is reversed. For this reason, the primary need for cleaning is to remove films of oil-based aerosols that have condensed on energy transfer surfaces. Buildup of material over time may eventually reduce airflow. Most importantly, in the case of desiccant-coated (enthalpy) wheels, such films can close off micron-sized pores at the surface of the desiccant material, reducing the efficiency with which the desiccant can absorb and desorb moisture.

## Frequency

In a reasonably clean indoor environment such as a school, office building or home, experience shows that reductions of airflow or loss of sensible (temperature) effectiveness may not occur for 10 or more years. However, experience also shows that measurable changes in latent energy (water vapor) transfer can occur in shorter periods of time in commercial, institutional and residential applications experiencing moderate occupant smoking or with cooking facilities. In applications experiencing unusually high levels of occupant smoking, such as smoking lounges, nightclubs, bars and restaurants, washing of energy transfer surfaces, as frequently as every 6 months, may be necessary to maintain latent transfer efficiency. Similar washing cycles may also be appropriate for industrial applications involving the ventilation of high levels of smoke or oil-based aerosols such as those found in welding or machining operations, for example. In these applications, latent efficiency losses of as much as 40% or more may develop over a period of 1 to 3 years.

## Cleanability and Performance

In order to maintain energy recovery ventilation systems, energy transfer surfaces must be accessible for washing to remove oils, grease, tars and dirt that can impede performance or generate odors. Washing of the desiccant surfaces is required to remove contaminate buildups that can reduce absorption of

water molecules. The continued ability of an enthalpy wheel to transfer latent energy depends upon the permanence of the bond between the desiccant and the energy transfer surfaces.

Bard wheels feature silica gel desiccant permanently bonded to the heat exchange surface without adhesives; the desiccant will not be lost in the washing process. Proper cleaning of the Bard energy recovery wheel will restore latent effectiveness to near original performance.

## Maintenance Procedures

**NOTE:** *Local conditions can vary and affect the required time between routine maintenance procedures; therefore, all sites (or specific units at a site) may not have the same schedule to maintain acceptable performance. The following timetables are recommended and can be altered based on local experience.*

### Quarterly Maintenance

1. Inspect bug screen/prefilter and clean if necessary. This filter is located behind the front condenser grille. This is a nonmetallic filter and can be cleaned with soap and water only.
2. Inspect wall mount unit filters and clean or replace as necessary. These filters are located either in the unit, in a return air filter grille assembly or both. If in the unit they can be accessed by removing the front control panel on the front of the unit. If in a return air filter grille, hinge the grille open to gain access.
3. Inspect energy recovery ventilator for proper wheel rotation and dirt buildup. This can be done in conjunction with Item 2 above. Energize the energy recovery ventilator after inspecting the filter and observe for proper rotation and/or dirt buildup.
4. Recommended energy recovery wheel cleaning procedures follow: Disconnect all power to unit. Remove the front condenser grill and left or right side condenser grille of the wall mount unit to gain access to the energy recovery ventilator.
5. Remove the upper and lower side covers. Unplug amp connectors to cassette motors. Slide energy recovery cassette out of ventilator.
6. Use a shop vacuum with brush attachment to clean both sides of the energy recovery wheels.
7. Reverse shop vacuum to use as a blower and blow out any residual dry debris from the wheel.

**NOTE:** *Discoloration and staining of the wheel does not affect its performance. Only excessive buildup of foreign material needs to be removed.*

8. If any belt chirping or squealing noise is present, apply a small amount of LPS-1 or equivalent dry film lubricant to the belt.

### Annual Maintenance

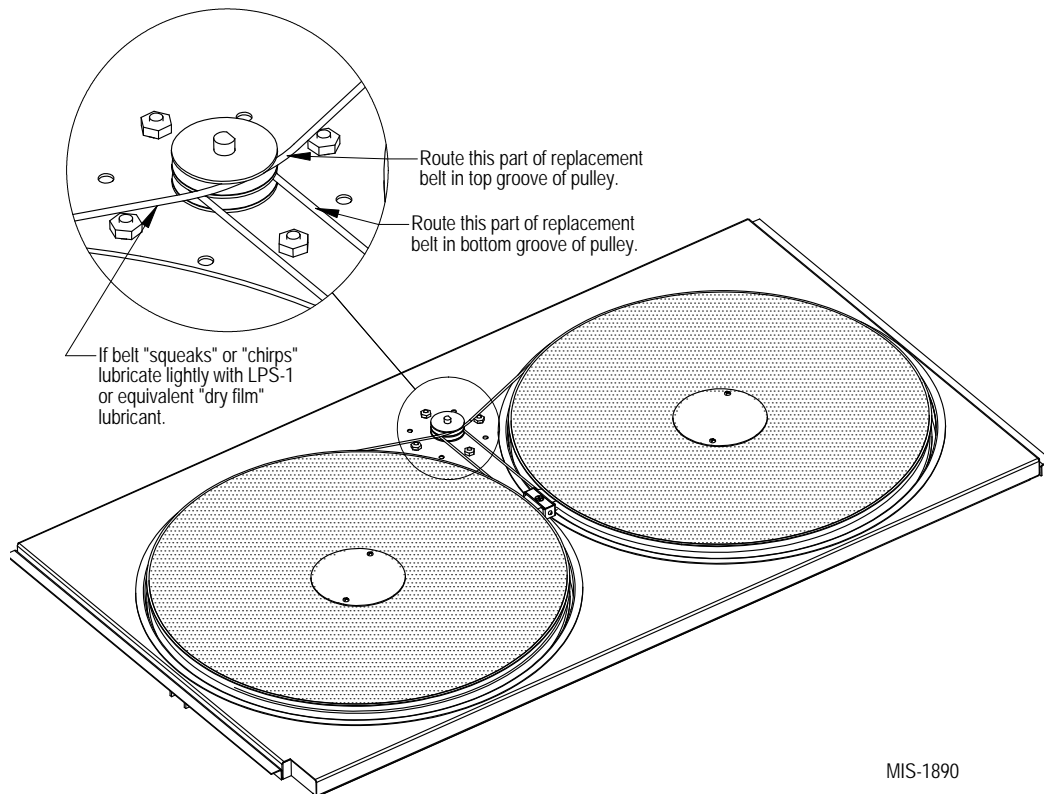
1. Inspect and conduct the same procedures as outlined under **Quarterly Maintenance**.
2. To maintain peak latent (moisture) removal capacity, it is recommended that the energy recovery wheels be sprayed with a diluted nonacid-based evaporator coil cleaner or alkaline detergent solution such as 409.

**NOTE:** Do not use acid-based cleaners, aromatic solvents, temperatures in excess of 170°F or steam. Damage to the wheel may result.

Do not disassemble and immerse the entire heat wheel in a soaking solution, as bearing and other damage may result.

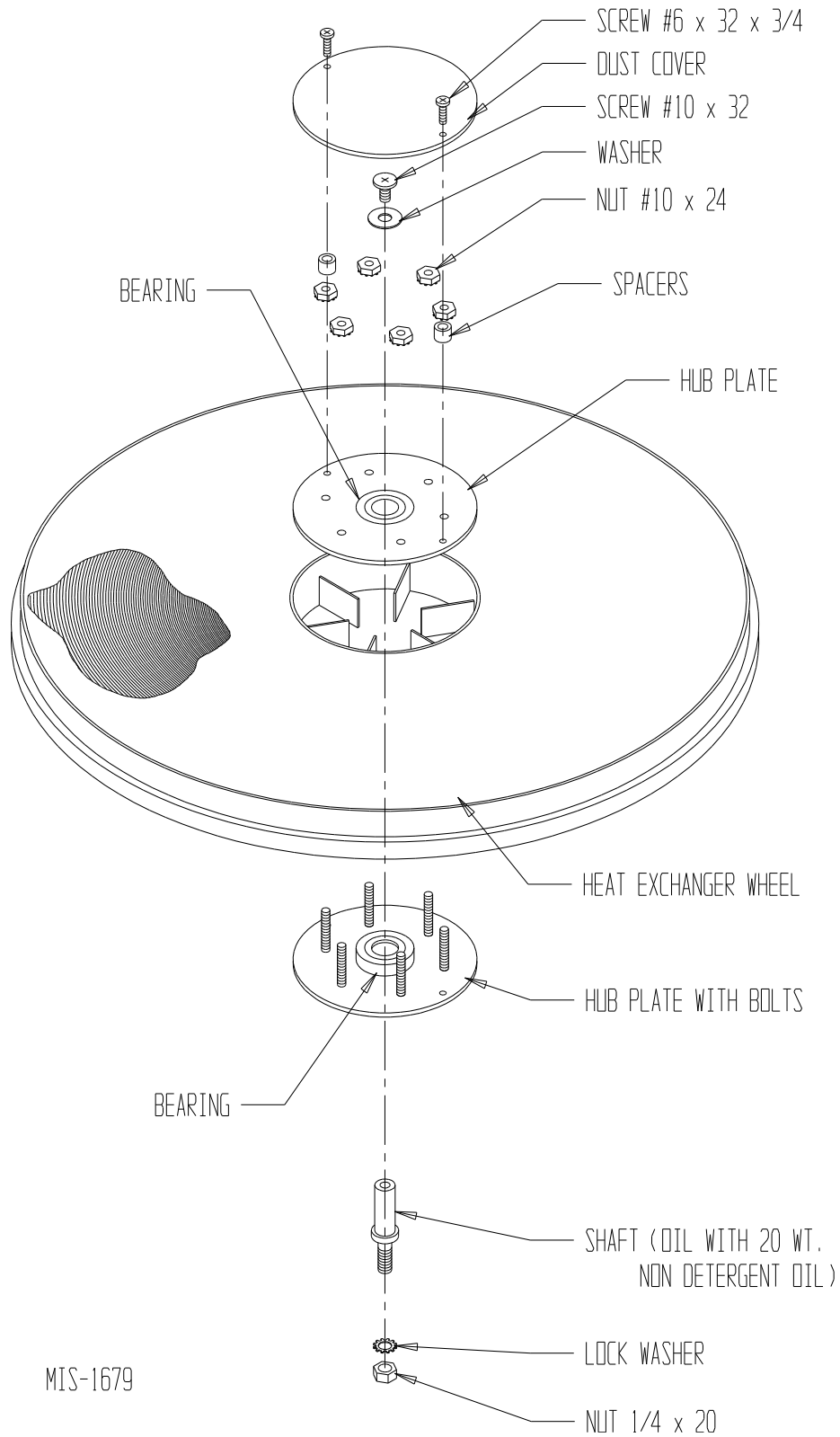
3. Rinse wheel thoroughly after application of the cleaning solution and allow to drain before re-installing.
4. No re-lubrication is required to heat wheel bearings of the drive motor, or to the intake and exhaust blower motors.
5. If any belt chirping or squealing noise is present, apply a small amount of LPS-1 or equivalent dry film lubricant to the belt.

**Figure 34**  
**Belt Replacement Instructions**



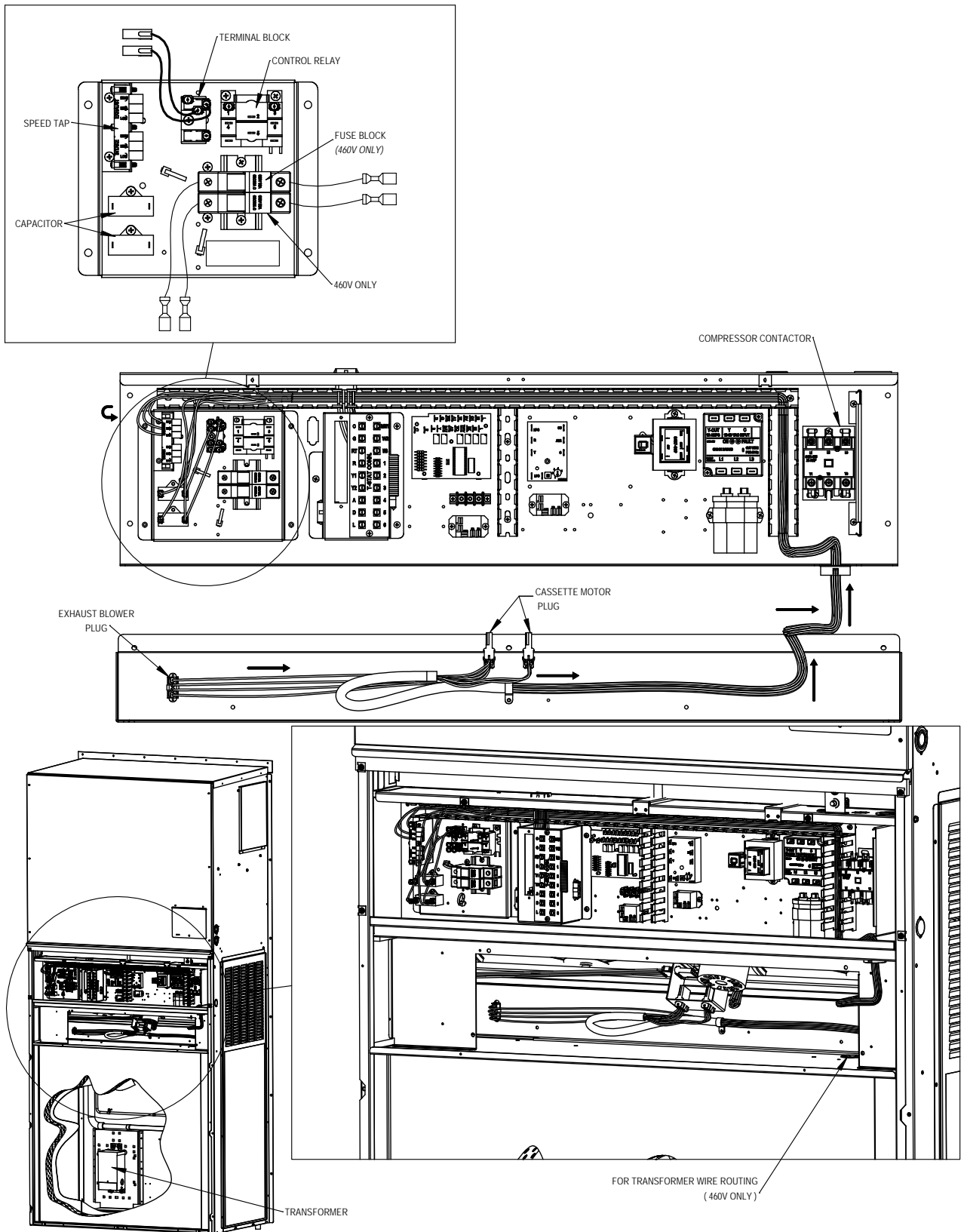
MIS-1890

**FIGURE 35**  
**Hub Assembly with Ball Bearings**



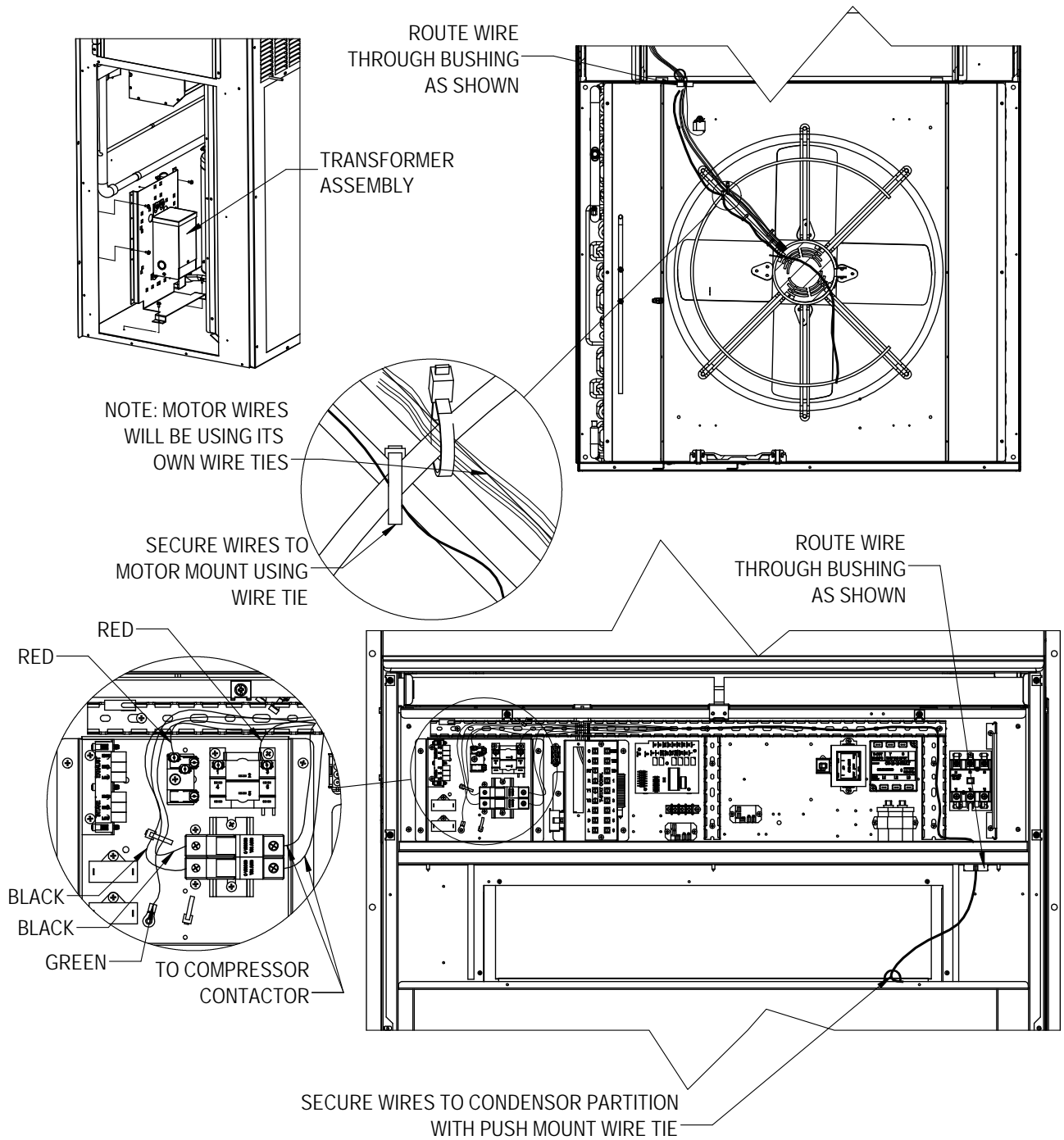
MIS-1679

**FIGURE 36**  
**Wire Routings**



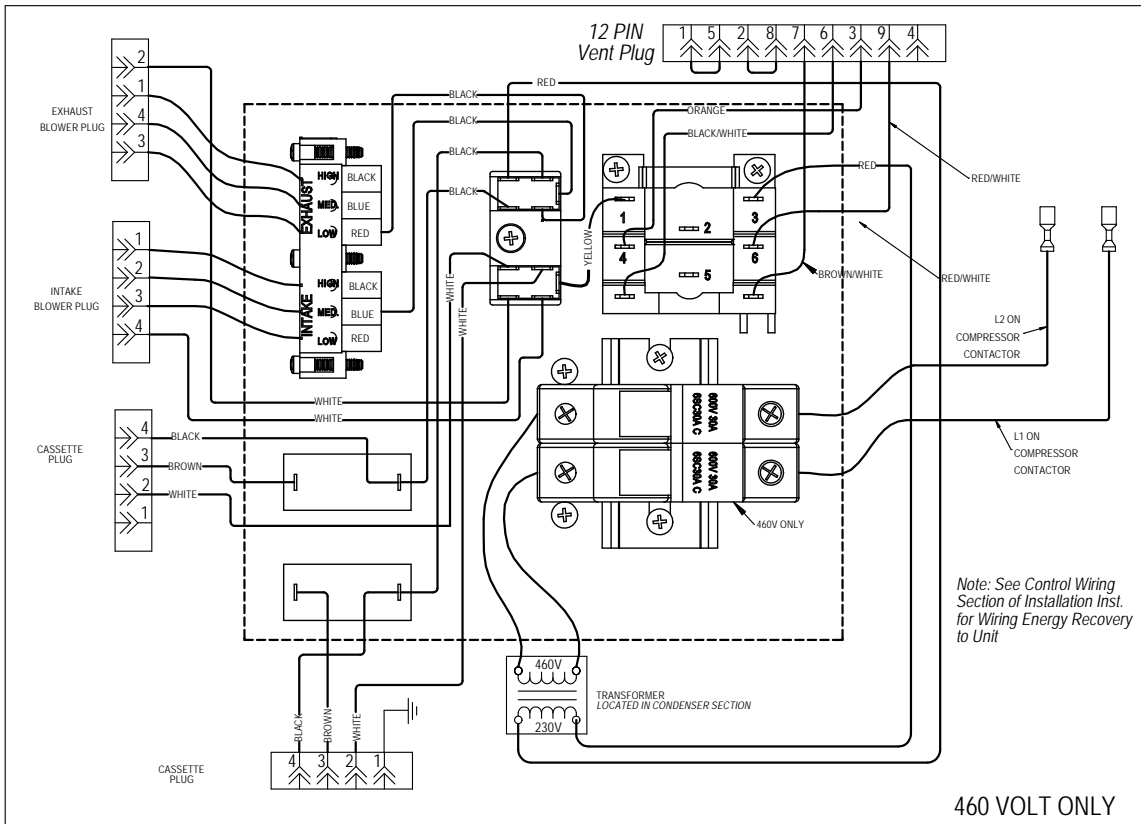
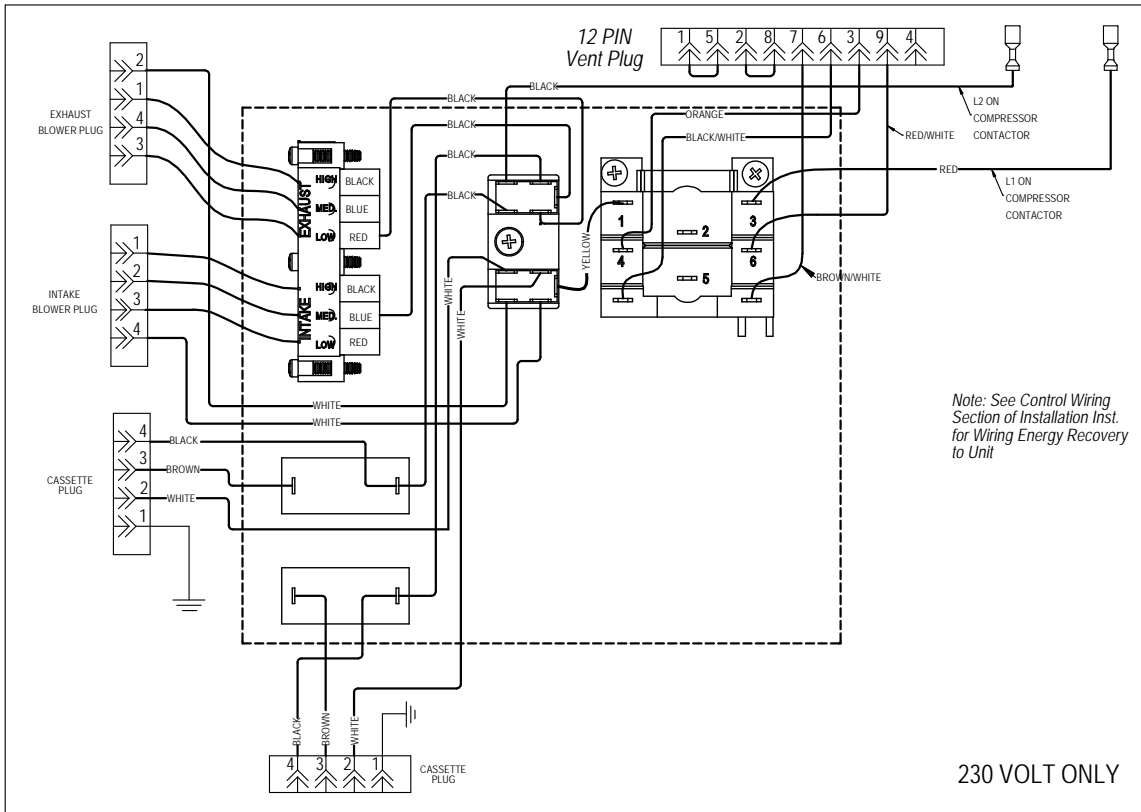
MIS-4048

**FIGURE 37**  
**Transformer Mounting and Wire Routing (460V Only)**



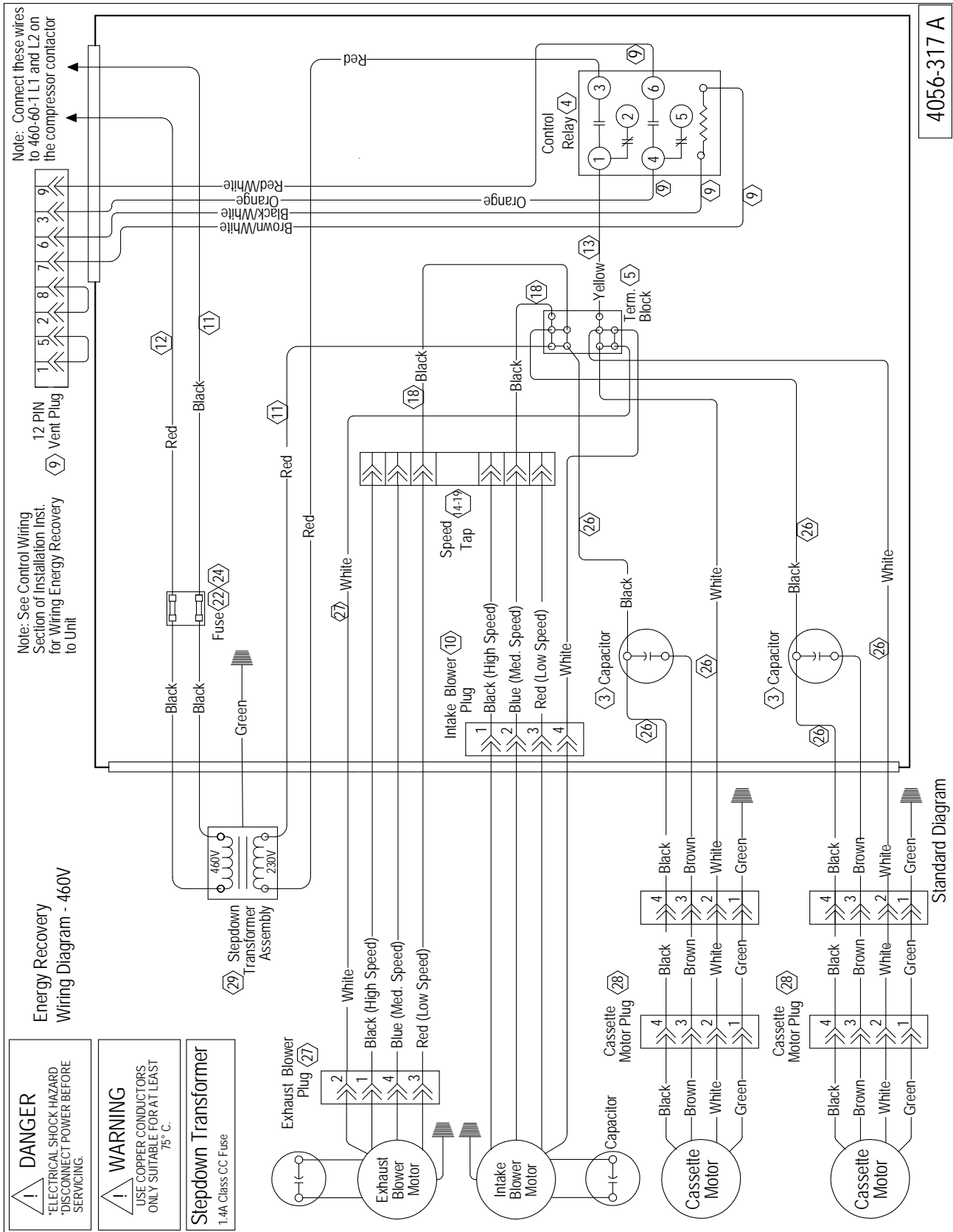
mis-4050

**FIGURE 38**  
**Wiring Diagrams**





**FIGURE 40**  
**460V Wiring Diagram**



4056-317 A