### REPLACEMENT PARTS MANUAL

### QTEC SERIES PACKAGED HEAT PUMP Models:

QH242 QH302 QH362 QH422 QH482 QH602

### **General Notes**

- Revised and/or additional pages may be issued from time to time.
- A complete and current manual consists of pages shown in the following contents section.

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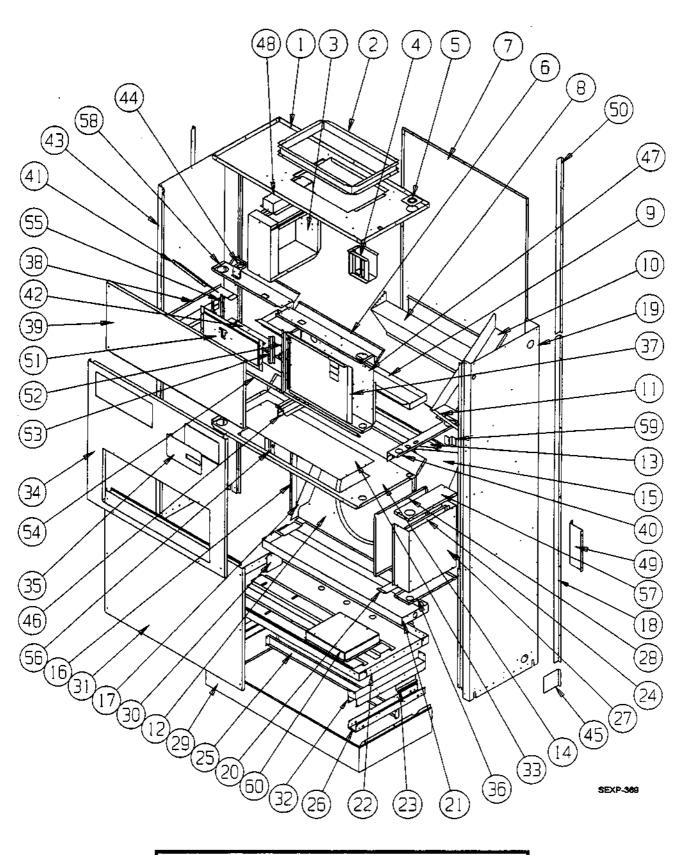


BARD MANUFACTURING COMPANY Bryan, Ohio 43506

Since 1914...Moving ahead, just as planned.

Manual: Supersedes: 2110-533C 2110-533B

File: Date: Tab 14 06-29-01



This Exploded View is referenced in Tables on Page 2, 3,4 & 5

			4, B A, LB		A, LB	,, O	Α, LB	0	A, B A, LB	
Drawing	<b>5</b> -4N-	<b>.</b>	QH242-A, [ QH242LA,	QH242-C QH242LC	QH302-A, OH302LA,	QH302-C QH302LC	QH382-A, - QH362LA,	QH362-C QH362LC	QH422-A, QH422LA,	QH422-C QH422LC
No.	Part No. 506-225	<u>Description</u>			<u> </u>				<u>aa</u>	<u> </u>
2	110-044	Top Assembly	1 X	X	X	Х	X	X	_ X	X
3	See Page 12	Outlet Duct Flange	2	2	2	2	2	2	2	_2
4	117-187	Heater Package Assembly (Optional)	X	X	X	X	Х	X	X	Х
5	136-359	Low Voltage Box Assembly (Optional)	<del>- X</del>	X	X	X	X	X	X	Х
6	534-191	T. K. O. Plate  Evaporator Coil Shield – Right	X	X	X	X	X	X	X	Х
7	508-133	Back Assembly	X	X	X	X	X	X	X	X
8	538-106	Fresh Air Damper Assembly		X	X	X	X	Х	X	X
9	523-104	Evaporator Drain Pan Assembly	X	X	Ÿ	X	X	Х	Х	X
10	134-154	Wire Channel	X	Ϋ́	X	X	X	X	X	X
11	140X277	Right Evaporator Support		Ÿ	X	X	X	X	X	X
12	124-032	Fan Shroud Back	X	X	X	X	. X	Ϋ́	X	X
13	142-055	Condenser Coil Fill	╅	<del>l</del>	X	X	X	X	X	X
14	520-346	Condenser Coll Fill Condenser Partition Assembly	<del>1                                    </del>	x	x	Ŷ	X	X	X	X
15	124X043	Fan Shroud Right Side	<del>  x</del>	x	<del>\hat{x}</del>	ŵ	X	Ŷ	X	X
16	124Y043	Fan Shroud Left Side	<del>1 ŝ</del>	x	<del>x</del>	ŵ	x	X	X	X
17	140-229	Condenser Coil Support	2	2	2	2	2	2	X	X
18	135-177-* Φ	Side Trim - Lower	1 2	2	2	2	2	2	2	2
19	500-392-* Φ	Right Side Assembly	<del>l ź</del>	χ	X	X	X	X	2 X	2 X
20	140-227	Subcooling Loop Hold Down	3	3	3	3	3	3	3	3
21	123-094	Condenser Drain Pan Assembly	<del>l x</del>	X	X	X	X	X	X	X
22	527-309-X	Lower Base Assembly	<del>1 x</del>	Î	x	x	x	<del>-</del>	x	$\hat{\mathbf{x}}$
23	102-415	Pile Seal Offset	1 2	2	2	2	2	2	2	2
24	117-240	Lower Control Panel Plate	T X	X	X	X	_ X	X	X	X
25	135-189	Base Shield	<del>l x</del>	X	X.	X	X	X	x	x
26	140-276	Lower Roller Support	2	2	2	2	2	2	2	$\frac{}{2}$
27	See Page 7	Control Panel Components	X	X	X	X	X	X	X	X
28	133-164	Control Panel Door – Lower	X	X	X	X	X	X	X	$\hat{\mathbf{x}}$
29	534-155-6	Base Trim Assembly	X	X	X	X	X	X	X	X
30	140-230	Drain Pan Support	L X	X	X	X	X	X	X	Ϋ́
31	552-332-* ①	Condenser Door Assembly	X	Х	Х	Х	X	X	X	X
32	140-280	Upper Roller Support	2	2	2	2	2	2	2	2
33	536-351	Condenser Blank Off Plate	X	X	×	X	X	X	X	X
34	552-330-* ①	Filter Door Assembly	X	Х	Х	Х	X	Х	X	X
35	152-336-* ①	Circuit Breaker Door	X	Х	Х	Х	Х	Х	X	X
36	116-238	Lower Control Panel Bottom	X	_X	. X.	Х	Χ	X	Х	X
37	132-166	Pull Disconnect Door Inner		X		Х		X		X
37	132-165	Circuit Breaker Door Inner	X.		Х		Х	[	Х	
38	113-281	Left Filter Bracket	X	Х	Х	Х	Х	Χ	Х	X
39	552-331-* ①	Blower Door Assembly	X	Х	Χ	Χ	Χ	X	Х	Χ
<u> </u>		Continued on Page 3								

① Exterior cabinet parts are manufactured with various color options. To insure that you receive the proper color, you must include the complete models and serial number of the unit for which parts are being ordered.

### **CABINET COMPONENTS**

Drawing No.	Part No.	Description	QH242-A, B QH242LA, LB	GH242-C GH242LC	QH302-A, B QH302LA, LB	QH302-C QH302LC	QH362-A, -B QH362LA, LB	QH382-C QH382LC	QH422-A, B QH422LA, LB	QH422-C QH422LC
40	113-282	Continued from Page 2								
41	140Y277	Right Filter Bracket	X	X	X	X	X	X	<u> </u>	Х
42	117-243	Left Evaporator Support	X	X	X	X	Х	X	X	Х
43	500-391-* ©	Relay Control Panel	Х	X	<u> </u>	Х	Х	X	Х	X
44		Left Side Assembly	X	X	X	_x	Х	×	Х	X
	113-142	Expansion Valve Mounting Plate	X.	Х	X	_X	X	×	X	X
45	135-165-* ①	Base Trim Extension	2	2	2	2	2	2	2	2
46	112X283	Center Right Filter Bracket	Х	X	Х	X	X	X	X	Х
46	112Y283	Center Left Filter Bracket	X	. Х	Х	Х	Х	Х	[ x .	Lx. I
47	See Page 17	Pull Disconnect Assembly		X		X		X		X
47	See Page 15	Circuit Breaker Box Assembly	X		_X		Lx		X	li
48	112-229	Heatstrip Bracket	X	X	X	X	Х	X	X	X
49	112-234	Mounting Bracket	2	2	2	2	2	2	2	2
50	135-178-* O	Side Trim - Upper	_2	2	2	2	2	2	2	2
51	See page 13	Thermostat Mounting Plate	Х	X	Х	Х	X	X	X	X
52	104-1096	Left Thermostat Support Angle	X	_ X	X	X	Х	X	Х	Х
53	103-442	Thermostat Support Offset	2	2	2	2	2	2	2	2
54	104-1097	Front Filter Angle	X	X	X	X	x	X	X	x
55	104-1096	Right Thermostat Support Angle	X	X	X	$\overline{\mathbf{x}}$	X	X	Ŷ	$\hat{\mathbf{x}}$
56	<u>102-434</u>	Sleeve Offset	Х	Х	X	X	X	X	$\hat{\mathbf{x}}$	χ̈́
57	117-237	Lower Control Panel Top	Х	X	X	X	X	$\hat{\mathbf{x}}$	<del>-</del> Ŷ	$\hat{\mathbf{x}}$
58	534-190	Evaporator Coil Shield - Left	X	χÌ	$\hat{\mathbf{x}}$	$\hat{\mathbf{x}}$	Ŷ	$\hat{x}$	<del>-</del> x	$\hat{\mathbf{x}}$
59	103-443	Door Latch Offset	X	X	X	X	Ŷ	$\hat{\mathbf{x}}$	x	x
60	140-282	Transformer Support		Х		$\hat{\mathbf{x}}$	<u> </u>	X	<del>-``</del>	$\frac{\hat{x}}{x}$

Exterior cabinet parts are manufactured with various color options. To insure that you receive the proper color, you must include the complete models and serial number of the unit for which parts are being ordered.

rawing No.	Part No.	Description	QH482-A, -B QH482LA, LB QH602-A, -B	QH482-C QH482LC QH602-C
1	506-226	Top Assembly	I X	l X
_ 2	110-044	Outlet Duct Flange	2	2
3	See Page 12	Heater Package Assembly (Optional)	X	X
4	117-187	Low Voltage Box Assembly (Optional)	X	X
5	136-359	T. K. O. Plate	X	X
6	534-19 <u>5</u>	Evaporator Coil Shield - Right	X	X
7	508-149	Back Assembly	X	<del>- X</del>
8	538-106	Fresh Air Damper Assembly	X	Ŷ
9	523-105	Evaporator Drain Pan Assembly	X	$\frac{\hat{x}}{\hat{x}}$
10	134-154	Wire Channel	X	X
11	140X277	Right Evaporator Support	X	X
12	124-046	Fan Shroud Back	X	X
13	143-066	Condenser Coil Fill	X	X
14	520-347	Condenser Partition Assembly	X	X
15	<u>12</u> 4-041	Fan Shroud Right Side	X	X
16	124-045	Fan Shroud Left Side	X	$\frac{\hat{x}}{\hat{x}}$
17	140-229	Condenser Coil Support		2
18	135-177-* ®	Side Trim - Lower		2
19	500-392-*①	Right Side Assembly	X	X
20	140-227	Subcooling Loop Hold Down	3	3
21	123-099	Condenser Drain Pan Assembly	X	X
22	527-294	Lower Base Assembly	X	X
23	102-415	Pile Seal Offset	2	2
24	117-240	Lower Control Panel Plate	X	X
25	134-194	Base Shield	X	X
26	140-276	Lower Roller Support	2	2
27	Şee Page 7	Control Panel Components	X	X
28	133-164	Control Panel Door - Lower	X	X
29	534-174-6	Base Trim Assembly		
30	140-230	Drain Pan Support	X	X
31	552-334-* ①	Condenser Door Assembly	X	X
32	140-280	Upper Roller Support	2	2
33	536-351	Condenser Blank Off Plate		
34	552-335-* ①	Filter Door Assembly	X	X
35	152-336-* <b>①</b>	Circuit Breaker Door	X	$\frac{\hat{x}}{x}$
36	116-238	Lower Control Panel Bottom	X	X
37	132-166	Pull Disconnect Door Inner		$\frac{\hat{x}}{\hat{x}}$
37	132-165	Circuit Breaker Door Inner	X	
38	113-281	Left Filter Bracket	X	X
39	552-333-* ①	Blower Door Assembly	X	<u>X</u>

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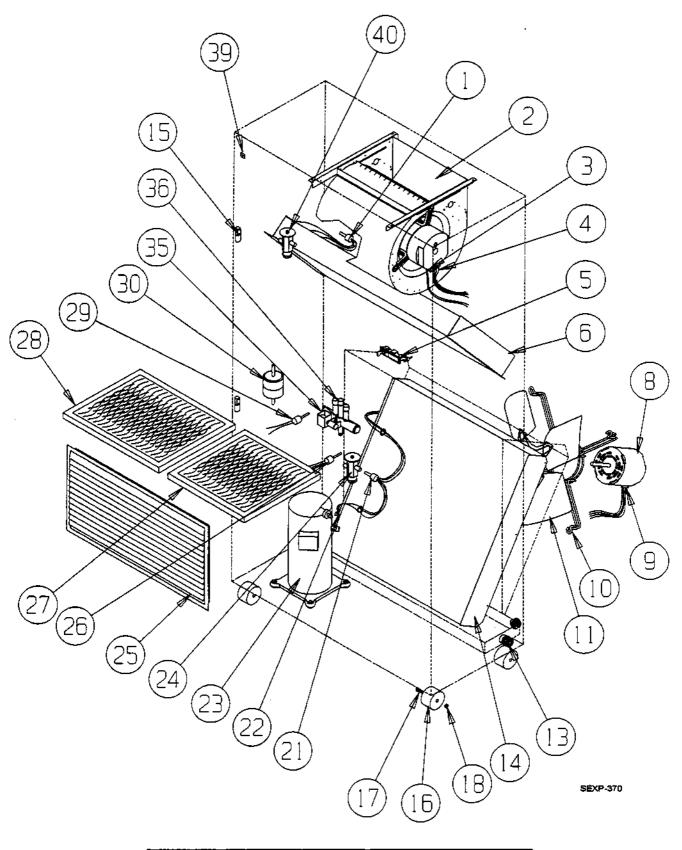
### **CABINET COMPONENTS**

Drawing No.	Part No.	Description	QH482-A, -B QH482LA, LB QH602-AB	CH482-C CH482LC CH602-C
40	113-286	Continued from Page 4		<del></del>
41	113-280 140Y277	Right Filter Bracket	<u> X</u>	X
42		Left Evaporator Support	X	Х
42	116-243 500-393-* Φ	Relay Control Panel	X	X
		Left Side Assembly	X	Х
44 45	113-142	Expansion Valve Mounting Plate	X	Х
	134-165-* ①	Base Trim Extension	2	2
46	112X283	Center Right Filter Bracket	X	X
46 47	112Y283	Center Left Filter Bracket	X	X
	See Page 17	Pull Disconnect Assembly	<b></b>	Х
47	See Page 15	Circuit Breaker Box Assembly	X	
48	112-229	Heatstrip Bracket	X	X
49	112-234	Mounting Bracket	2	2
50	135-178-*①	Side Trim - Upper	2	2
51	See page 1	Thermostat Mounting Plate	X	Х
52	104-1096	Left Thermostat Support Angle	X	Х
53	103-442	Thermostat Support Offset	X	X
54	104-1101	Front Filter Angle	X	Х
55	104-1096	Right Thermostat Support Angle	X	Х
56	102-434	Sieeve Offset	X	X
57	117-237	Lower Control Panel Top	X	X
58	534-190	Evaporator Coil Shield - Left	X	X
59	103-443	Door Latch Offset	X	X
60	140-282	Transformer Support		X

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### **FUNCTIONAL COMPONENTS**



This Exploded View is referenced in Tables on pages 8, 9,10 & 11

5-015 5-020 225-001 225-002 225-004 0-1145 0-1046 0-1042 -049 0-090 0-038 1-037 0-1141 0-001 0-050 0-003 0-096 0-005 0-005 0-005	Description  Distributor Cooling  Distributor Cooling  Blower Assembly  Blower Assembly  Blower Assembly  Wire Harness High Voltage  Wire Harness Low Voltage  Wire Harness Low Voltage  Keylatch/Circuit Breaker Door  Evaporator Coil  Evaporator Coil  Motor  Motor  Motor  Wire Harness  Motor Mount  Fan Blade  Drain Fitting  Condenser Coil  Hinge  Wheel	X X X X X X X X X X X X X X X X X X X	X X X X X X X X X X X X X X X X X X X	X X X X X X X X X X X X X X X X X X X	X X X X X X X X X X X X X X X X X X X	XXXX XXXX X X XXXXX	× × × × × × × × × × × × × × × × × × ×	X X X X X X X X X X X X X X X X X X X	X X X X X X X X X X X X X X X X X X X	X X X X X X X X X X X X X X X X X X X	X X X X X X QH422-A	X X X X X X QH422-B	× × × × × × × × × × × × × × × × × × ×
5-015 5-020 225-001 225-002 225-004 0-1145 0-1046 0-1042 -049 1-089 1-090 1-038 1-037 1-1141 1-001 1-050 1-003 1-095 1-096 1-095 1-095 1-095	Distributor Cooling Distributor Cooling Blower Assembly Blower Assembly Blower Assembly Blower Assembly Wire Harness High Voltage Wire Harness Low Voltage Wire Harness Low Voltage Keylatch/Circuit Breaker Door Evaporator Coil Evaporator Coil Motor Motor Wire Harness Motor Mount Fan Blade Drain Fitting Condenser Coil Condenser Coil Hinge Wheel	X X X X X X X X	X X X X X X X	X X X X X X	x x x x x	X X X X X	X X X X X	x x x x x	x x x x x	X X X X	X X X	X X X	X X X X
3-020 225-001 225-002 225-004 0-1145 0-1046 0-1042 -049 1-089 1-090 1-038 3-037 1-1141 1-001 1-050 1-095 1-096 1-095	Distributor Cooling Blower Assembly Blower Assembly Blower Assembly Wire Harness High Voltage Wire Harness Low Voltage Wire Harness Low Voltage Keylatch/Circuit Breaker Door Evaporator Coil Evaporator Coil Motor Motor Wire Harness Motor Mount Fan Blade Drain Fitting Condenser Coil Hinge Wheel	X X X X X X X X	X X X X X X X	X X X X X X	x x x x x	X X X X X	X X X X X	x x x x x	x x x x x	X X X X	X X X	X X X	X X X X
225-001 225-002 225-004 0-1145 0-1046 0-1042 0-049 0-038 0-037 0-1141 0-050 0-003 0-095 0-096 0-035	Blower Assembly Blower Assembly Blower Assembly Blower Assembly Wire Harness High Voltage Wire Harness Low Voltage Wire Harness Low Voltage Keylatch/Circuit Breaker Door Evaporator Coil Evaporator Coil Motor Motor Wire Harness Motor Mount Fan Blade Drain Fitting Condenser Coil Condenser Coil Hinge Wheel	x x x x x x x x	X X X X X X	X X X X X	X X X X	X X X X	X X X X	x x x x x	x x x x	X X X X	X X X	X X X	X X X X
225-002 225-004 0-1145 0-1046 0-1042 -049 0-090 0-038 0-037 0-1141 0-050 0-003 0-096 0-005 0-035	Blower Assembly Blower Assembly Wire Harness High Voltage Wire Harness High Voltage Wire Harness Low Voltage Keylatch/Circuit Breaker Door Evaporator Coil Evaporator Coil Motor Motor Wire Harness Motor Mount Fan Blade Drain Fitting Condenser Coil Hinge Wheel	x x x x x x x x	X X X X X X	X X X X X	X X X X	X X X X	X X X X	x x x x	X X X X	X X X	X X X	X X	X X X X
225-004 0-1145 0-1046 0-1042 0-089 0-090 0-038 0-037 0-1141 0-001 0-050 0-003 0-096 0-005	Blower Assembly Wire Harness High Voltage Wire Harness High Voltage Wire Harness Low Voltage Wire Harness Low Voltage Keylatch/Circuit Breaker Door Evaporator Coil Evaporator Coil Motor Motor Wire Harness Motor Mount Fan Blade Drain Fitting Condenser Coil Condenser Coil Hinge Wheel	X X X X X X X	X X X X X X	X X X X X	X X X X	X X X X	X X X X	x x x x	X X X X	X X X	X X X	X X	X X X
0-1145 0-1046 0-1042 0-049 0-089 0-090 0-038 0-037 0-1141 0-001 0-050 0-003 0-096 0-005	Wire Harness High Voltage Wire Harness High Voltage Wire Harness Low Voltage Keylatch/Circuit Breaker Door Evaporator Coil Evaporator Coil Motor Motor Wire Harness Motor Mount Fan Blade Drain Fitting Condenser Coil Condenser Coil Hinge Wheel	X X X X X X X	X X X X X X	X X X X X	X X X X	X X X X	X X X X	x x x x	X X X X	X X X	X X X	X X	X X X
0-1046 0-1042 -049 1-089 1-038 1-037 1-1141 1-001 1-050 1-003 1-095 1-096 1-005 1-005	Wire Harness High Voltage Wire Harness Low Voltage Keylatch/Circuit Breaker Door Evaporator Coil Evaporator Coil Motor Motor Wire Harness Motor Mount Fan Blade Drain Fitting Condenser Coil Condenser Coil Hinge Wheel	X X X X X X X	X X X X X X	X X X X X	X X X X	X X X X	X X X X	X X X	X X X	X X	X	X X	X X X
0-1042 -049 1-089 1-038 1-037 -1141 1-001 -050 -003 -095 -096 -005	Wire Harness Low Voltage Keylatch/Circuit Breaker Door Evaporator Coil Evaporator Coil Motor Motor Wire Harness Motor Mount Fan Blade Drain Fitting Condenser Coil Hinge Wheel	X X X X X X X	X X X X X X	X X X X X	X X X X	X X X X	X X X	X X X	X X X	x	X	X	X
-049 1-089 1-090 1-038 1-037 1-1141 1-001 1-050 1-003 1-095 1-096 1-005 1-035	Keylatch/Circuit Breaker Door Evaporator Coil Evaporator Coil Motor Motor Wire Harness Motor Mount Fan Blade Drain Fitting Condenser Coil Condenser Coil Hinge Wheel	X X X X X X	X X X X X	X X X X X	X X X X	X X X X	X X X	X X X	x x x	x	X	X	X
I-089 I-090 I-038 I-037 I-1141 I-001 I-050 I-003 I-095 I-096 I-005	Evaporator Coil Evaporator Coil Motor Motor Wire Harness Motor Mount Fan Blade Drain Fitting Condenser Coil Condenser Coil Hinge Wheel	X X X X 1	X X X X	X X X X	X X X	X X X	X X X	X X	x	х			х
0-090 1-038 1-037 1-1141 1-001 1-050 1-003 1-095 1-096 1-005 1-035	Evaporator Coil Motor Motor Wire Harness Motor Mount Fan Blade Drain Fitting Condenser Coil Condenser Coil Hinge Wheel	X X X X 1	X X X X	X X X	X X X	X X	X X X	X	х		x	Х	
I-038 I-037 I-1141 I-001 I-050 I-003 I-095 I-096 I-005 I-035	Motor Motor Wire Harness Motor Mount Fan Blade Drain Fitting Condenser Coil Condenser Coil Hinge Wheel	X X X 1	X X X	X X X	X X	X	X	X	х		Х	Х	
3-037 3-1141 3-001 3-050 3-003 3-095 3-096 3-005 3-035	Motor Wire Harness Motor Mount Fan Blade Drain Fitting Condenser Coil Condenser Coil Hinge Wheel	X X X 1	X X X	X X X	X X	X	X	Х		Х			
-1141 -001 -050 -003 -095 -096 -005 -035	Wire Harness Motor Mount Fan Blade Drain Fitting Condenser Coil Condenser Coil Hinge Wheel	X X X 1	X X X	X X	X X	X	Х	Х					
-001 -050 -003 -095 -096 -005	Motor Mount Fan Blade Drain Fitting Condenser Coll Condenser Coll Hinge Wheel	X X 1 X	X X	X X	Х	X	Х		$\sim$		x I	Х	ĺ
-050 -003 -095 -096 -005 -035	Fan Blade Drain Fitting Condenser Coil Condenser Coil Hinge Wheel	X 1 X	X 1	Х						Х	Х	X	Х
-003 -095 -096 -005 -035	Drain Fitting Condenser Coil Condenser Coil Hinge Wheel	1 X	1	$\overline{}$	Х	V		X	X	Х	х	X	Х
-095 -096 -005 -035	Condenser Coil Condenser Coil Hinge Wheel	Х		1		_ ^	X	X	X	Х	Х	X	Х
-096 -005 -035	Condenser Coil Hinge Wheel		X		1	1	1	1	1	1	1	1	1
-005 -035	Hinge Wheel	2		Х	Х	Х	X				$\neg$		
-035	Wheel	2			. !			х	хI	_x	х	х	Х
			2	2	2	2	2	2	2	2	2	2	2
-120		4	4	4	4	4	4	4	4	4	4	4	4
	Bolt - Shoulder	4	4	4	4	4	4	4	4	4	4	4	4
-224	Nut - Locking	4	4	4	4	4	4	4	4	4	4	4	4
	Distributor - Heating	Х	X	X	Х	Х	Х				$\neg$		
	Distributor - Heating			- 1				X	х	X	X	х	Х
1257 Ī	Defrost Sensor	X	_X	X	х	X	X	X	Х	Х	X	X	Х
-171	Compressor	X		$\Box$							$\neg$		
-201	Compressor		Х					i	ĺ	- 1	- 1		
-202	Compressor			X									i
-172	Compressor				Х								
-203	Compressor				l	Х	ļ		- 1				
-204	Compressor		- 1	- 1	ľ		Х	ŀ	i				
-175 (	Compressor		ſ	- 1				Х		ĺ	- 1		
-1 <del>6</del> 3 (	Compressor								х	-	1	- 1	
-1 <del>6</del> 4 (	Compressor						l	- 1		x ]	1	ł	
-177 (	Compressor									ı	Х		1
-205 (	Compressor								- 1			Χ	- 1
-206 (	Compressor					]							Х
-137	TXV Heating	Х	Х	X									
					×	Х	Χİ						
								Х	_x _	X	X	х	Х
		Х	Х	X	Х	Х	X		Х	Х	Х	Х	Χ
		Х	Х	Х	Х	Х	X	Х	Х	X	Х	X	Х
		Х	X	X	X	X	X	Х	х	X	X	X	Х
			Х	- X ]	Χİ	X	X	Χİ	Χ	X	X	x	Х
			X				Х		Х	X	Х	X	Х
-034 I			X				X		Х	X		X	Х
-034 J	Filter 2" Fiberglass (Ontional)	X	X	Х	×	×	X	X	Х	X	Х	×	Х
-034 F -010 A -033 F		∣ y 1	_X	<u> </u>	X	X.	χl		Υl	χl	Y	х	Х
	164 177 205 206 137 138 102 034 1055 1009 032 034 010	164 Compressor 177 Compressor 205 Compressor 206 Compressor 137 TXV Heating 138 TXV Heating 102 TXV Heating 1034 Return Air Grille 1055 High Pressure Control 1009 Air Fitter 1032 Fitter 2" Fiberglass (Optional) 1034 Fitter 1035 Air Fitter 1036 Fitter 2" Fiberglass (Optional) 1037 Fitter 1038 Fitter 1039 Fitter 1039 Air Fitter 1030 Fitter 2" Fiberglass (Optional) 1040 Fitter 1050 Fitter 2" Fiberglass (Optional)	164	164	164	164	164	164	164   Compressor	164   Compressor	164	164   Compressor	164

### **FUNCTIONAL COMPONENTS**

Drawing No.	Part No.	Description	0H242-A 0H242LA	QH242-B QH242LB	QH242-C QH242LC	2H302-A	GH302-B GH302LB	QH302-C QH302LC	QH362-A QH362LA	QH362-B QH362LB	QH362-C QH362LC	2H422-A	2H422-B	QH422-C QH422LC
110.	ran ito.		tinued from							<del>~</del>	1	<del></del>	<u> </u>	<u> </u>
29	8406-061	Low Pressure Control	ΙX	X	ĪΧ	X	X	X	X	X	X	X	х	X
30	5201-009	Filter / Drier	X	Х	Х	X	Х	X	Х	Х	Х	X	Х	X
35	5650-020	Reversing Valve	×	Х	Х					T				
35	5650-021	Reversing Valve	l.			Ιx	Х	х		i		1		
35	5650-025	Reversing Valve							х	X	Х	X	X	l x l
36	5650-022	Solenoid Coil	×	X	Х	X	Х	Х	Х	X	Х	X	X	X
39	1012-315	"U" Clip Fastener	10	10	10	10	10	10	10	10	10	10	10	10
40	5651-137	TXV Cooling	T X	X	X							<u> </u>		
40	5651-138	TXV Cooling				X	Х	х	I				1	
40	5651-102	TXV Cooling							X	X.	X	Х	X	x
NS	1804-0108	Low Ambient Control	X	X	Х	X	X	X	X	X	Х	X	Х	X

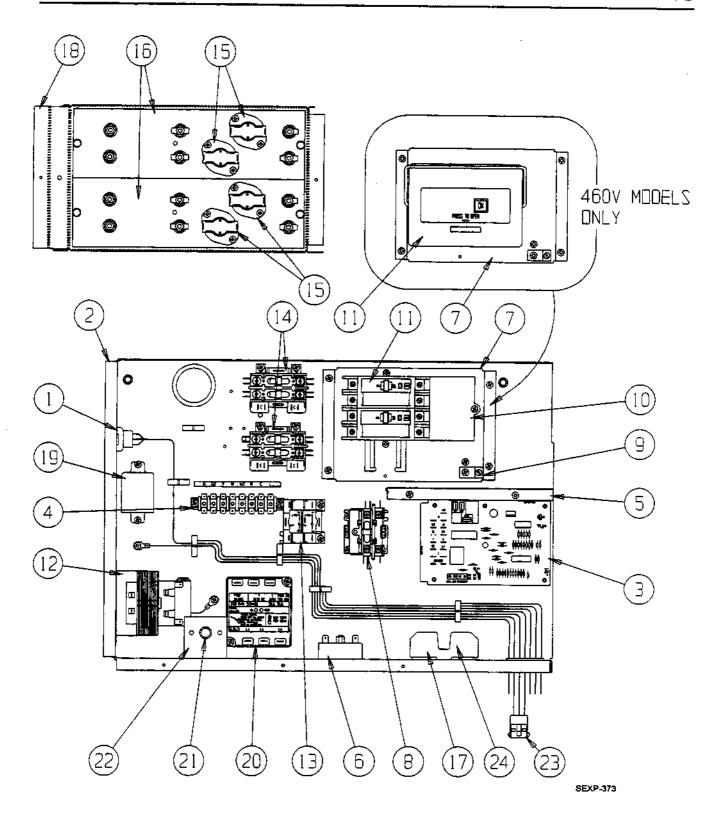
Drawing No.	Part No.	Description	GH242-A	QH242-B	QH242-C	QH302-A	QH302-B	QH302-C	QH362-A	QH362-B	<b>дН362-</b> С	QH422-A	QH422-B	QH422-C
NS	4100-105	Wiring Diagram	X			X			Х			Х		
NS	4100-207	Wiring Diagram		Х			Х			X			X	
NS	4100-307	Wiring Diagram			X.			Х			X			X

Drawing No.	Part No.	Description	QH242LA	QH242LB	QH242LC	QH302LA	QH302LB	QH302LC	QH362LA	QH362LB	QH362LC	QH422LA	QH422LB	QH422LC
NS	4100-106	Wiring Diagram	T X			Х		1	X		I	X	L	<u> </u>
NS	4100-208	Wiring Diagram		Х			Х			X			X	
NS	4100-308	Wiring Diagram			X			Ιx			l x		]	X

			QH482-A QH482LA	QH482-B QH482LB	QH482-C QH482LC	QH602-A	QH602-B	QH602-C
Drawing			<del>-</del> <del>-</del> <del>-</del> <del>-</del> <del>-</del> <del>-</del> <del>-</del> <del>-</del> <del>-</del> <del>-</del>	<b>₹</b> ₹	養養	桑	章	臺
No.	Part No.	Description	ਰੋ ਰੋ	ਰ ਰ	ट ट	Ġ	ð	ð
[ 1	5625-022	Cooling Distributor	X	X	Х		T -	T
1	5625-018	Cooling Distributor	L		l	lх	Ιx	X
2	900-225-005	Blower Assembly	X	X	X		<u> </u>	
2	900-254-001	Blower Assembly		1		×	Х	l x
3	3000-1145	Wire Harness High Voltage			X			X
3	3000-1046	Wire Harness High Voltage	X	l x	ĺ	Х	Х	
4	3000-1042	Wire Harness Low Voltage	X	X	X	Х	X	X
5	1171-049	Keylatch/Circuit Breaker Door	X	Х	X	X	X	X
6	5060-095	Evaporator Coll	X	X	Х			
6	5060-108	Evaporator Coil				X	Х	X
8	8103-038	Motor			Х			X
8	8103-021	Motor	X	х		Х	×	
9	3000-1141	Wire Harness	X	X	Х	X	X	X
10	8200-001	Motor Mount	X	X	Х	Х	X	X
11	5151-050	Fan Blade	X	X	X	X	X	X
13	6094-003	Drain Fitting	1	1	1	1	1	
14	5051-104	Condenser Coil	X	Х	Х	X	Х	×
15	5400-005	Hinge	2	2	2	2	2	2
16	1171-035	Wheel	4	4	4	4	4	4
17	1012-129	Bolt - Shoulder	4	4	4	4	4	4
18	1012-224	Nut - Locking	4	4	4	4	4	4
21	5625-007	Distributor - Heating	X	X	Х	X	X	X
22	910-1257	Defrost Sensor	X	X	Х	X	Х	X
23	8000-218	Compressor				X		
23 <mark>(==</mark> )	8000-221	Compressor		1			х	! !
23	8000-222	Compressor		! i				l x [
23 21	8000-150	Compressor	X					
7/-	8000-162	Compressor		X				
23 ′	8000-248	Compressor			х			
24	5651-103	TXV Heating	Х	Х	Х			
24	5651-163	TXV Heating				х	Х	x
25	7051-039	Return Air Grille	X	X	X	X	Х	Х
26	8406-055	High Pressure Control	X	Х	X	Х	X	Х
27	7004-009	Alr Filter	X	Х	X	X	Х	X
27	7004-032	Filter 2" Fiberglass (Optional)	X	X	х	X	х	x
27	7004-034	Filter 2" Pleated (Optional)	X	Х	x	X	х	x
28	7004-011	Air Filter	X	Х	Х	X	Х	X
28	7004-036	Filter 2" Fiberglass (Optional)	X	×	х	Х	х	х
28	7004-037	Filter 2" Pleated (Optional)	X	X	X	х	X	x
29	8406-061	Low Pressure Control	X	X	Х	Х	X	X
30	5201-009	Fitter / Drier	Х	Х	×	Х	Х	X
35	5650-025	Reversing Valve	X	Х	X	X	Х	X
36	5650-022	Salenaid Cail	X	X	X	Х	Х	X
39	1012-315	"U" Clip Fastener	10	10	10	10	10	10
40	5651-103	TXV Cooling	X	Х	X			
NS	1804-0108	Low Ambient Control	X	х	X	×	Х	X

### **FUNCTIONAL COMPONENTS**

Drawing No	Part No.	Description	QH482-A	QH482-B	QH482-C	QH482LA	CH482LB	CH482LC	QH802-A	QH602-B	QH602-C
NS	4100-105	Wiring Diagram	T X	T			Π		X	T	
NS	4100-207	Wiring Diagram		X						1 x	
NS	4100-307	Wiring Diagram		T	X		<b></b>				T X
NS	4100-106	Wiring Diagram	1			X				1	
NS	4100-208	Wiring Diagram				T	X		<u> </u>	1	П
NS	4100-308	Wiring Diagram		T	Τ			Ιx		$\overline{}$	$\square$



This Exploded View is referenced in Tables on pages 13,14,15,16,17 & 18

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21A-S03HD	×	×	×	×	×	×	×	×	×		1 .	××	×	×	6	Γ
QH602-A10	L×	×	×	×	×	×	×	×	×			××	×	×	2	1
OHAS2LA10		×	×	×	×	×	×	×	×			×	×	×	2	1
QH242LA10 QH302LA10 QH362LA10 QH322LH0	×	×	×	×	×	×	×	×	×			×	×	×	2	1
QH482LA05	$\times$	×	×	×	×	×	×	×	×			×	×	×	-	1
QH362LA05 QH422LA05	×	×	×	×	×	×	×	×	×			×	×	×	_	
QH302LA05	×	×	×	×	×	×	×	×	×		×		×	×	-	
QH242LA05	×	×	×	×	×	×	Х	×	×		×		×	×	+	
QH482-A15	×	×	×	×	×	X	Χ	×	×	×		××	×	2	က	
21A-S3EHD 21A-S24HD	×	×	×	×	×	×	X	X	×	×	×	×	×	2	3	
QH482-A10	×	×	×	×	X	Χ	X	×	X	×		××	×	×	2	
01A-S36HD 01A-S24HD	×	×	×	×	×	X	X	×	×	×	×	×	×	×	2	
OH242-A10 OH302-A10	×	×	×	×	×	×	×	×	×	×	×	×	×	×	2	
QH482-A05	×	×	X	X	X	×	×	×	×	X	×	×	X	X	1	
QH362-A05 QH422-A05	×	×	×	×	×	×	×	×	×			×	×	×	1	14
QH242-A05 QH302-A05	×	×	×	×	×	×	×	×	×			×	×	×	1	Page 1
Z0A-208HD	×	×	×	×	×	×	×	×	×			×	X			t uo
Z0A-S84HD	×	×	×	×	×	×	×	×	×		:	×	Х			Confinued on
SOA-SSPHD	×	×	×	×	×	×	×	×	×			×	×			JÜN
QH362-A0Z	×	×	×	×	×	×	×	×	×			×	×			õ
Z0A-S⊅£HØ Z0A-S0£HØ	×	×	×	×	×	×	×	×	×		×		×			
Description	Wire Set P2	Control Panel	Heat Pump Control	Terminal Bloce	Box Partition	Low Pressure TDR	Circuit Breaker Base	Contactor	Ground Lug	Jumper Bar Base	Circuit Breaker 2 Pole 25A Ckt A Circuit Breaker 2 Pole 30A Ckt A Circuit Breaker 2 Pole 35A Ckt A	Circuit Breaker 2 Pole 40A CKt A Circuit Breaker 2 Pole 50A CKt A Circuit Breaker 2 Pole 50A CKt B Circuit Breaker 2 Pole 60A CKt B	Transformer	Contactor 2 Pole 20A	Limits Limits	
Part No.	3000-1149	116-241	8201-069	8607-022	116-242	8201-078	126-267	8401-007 8401-016	8611-006	8615-047	8615-039 8615-137 8615-038	8615-040 8615-040 8615-040 8615-041	8407-035	8401-006	8402-100 8402-131	
Drawing No.	-	2	3	4	5	9	7	ဆဆ	6	10	<u> </u>	=====	12	4	15	

This Table references Exploded View on Page 12

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			<b></b>													
GH602-A15		××	×	×	×	×	×		×				×			
OLA-SO3HQ	ŀ	×	×	×	×	×	×		×			×				
OH482LA10	1	×	×	×	×	×	×	×	×	Ĺ		Ĺ	Ĺ	×		
QH242LA10 QH302LA10 QH362LA10 QH422LA10		×	×	×	×	×	×	×	×					×		
QH482LA05		×	×	X	X	X	X	×	×						×	
QH362LA05 QH422LA05		×	×	X	×	×	×	×	×	i					×	
QH302LA05		×	Х	×	X	X	X	×	×						×	
QH242LA05		×	X	×	×	×	X	X	X						×	
QH482-A15		$\times \times$	X	×	X	X	X		×				×			
QH362-A15 QH422-A15		××	×	×	×	×	×		×				×			
QH482-A10			Х	X	X	X	Х		X			×				
OLA-S3EHD OLA-S214D		×	×	×	×	×	×		×			×				
QH242-A10 QH302-A10		×	×	×	×	×	×		×			×				
QH482-A05		×	×	×	×	×	×		×							×
30A-S3EHD 30A-SSÞHD	13	×	×	×	×	×	×		×		×					
30A-S4SHD 30A-S0EHD	Page	×	×	×	×	×	×		×		×					
QH602-A0Z					×	×	×			×						
Z0A-S814D	ad fr				×	X	×			×						
Z0A-SS\$HQ	inu				×	×	×			×						
Z0A-S8EH.0	Continued from				×	×	×			×						
S0A-S42HD S0A-S0EHD	•				×	×	×			×		,				
Description		Heat Strip 5KW Heat Strip 10 KW	Heat Strip Wrapper	Relay	Indicator Light	Bracket	Wire Set	Staging Relay SR	Heat Strip Cover	Wiring Diagram	Wing Diagram	Wing Diagram	Wiring Diagram	Wiring Diagram	Wiring Diagram	Wiring Diagram
Part No.		8604-103 8604-104	116-191	8201-048	8611-094	112-225	3000-1148	8201-015	132-145	4101-100	4101-101	4101-102	4101-103	4101-104	4101-105	4101-106
Drawing No.		16 16	18	19	21	22	23	NS	NS	SN	SN	NS	NS	SN	NS	NS

This Table references Exploded View on Page 12

NS = Not Shown

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									_								
GH602-B15	×	×	×	×	×	×	×		×				×	×	×	4	
QH602-B09	×	×	×	×	×	×	×	_	×				×	×	×	2	
QH482LB09	×	×	×	×	×	×	×	<u> </u>	×		<u>×</u>			×	×	7	
OH422LB09 OH362LB09 OH302LB09 OH242LB09	×	×	×	×	×	×	×		×		×			×	×	2	
QH482LB06	$\times$	×	×	×	×	×	×		×		×			×	×	2	
ÖH4551B06 ÖH3651B06	×	×	×	×	×	×	×		×	×	(			×	×	2	
GH305FB06 GH245FB06	×	×	×	×	×	×	×		×	×				×	×	2	
OH482-815 OH422-815 OH362-815	×	×	×	×	×	×	×		×		•••	·	×	×	X	4	
QH302-B12	×	×	×	×	X	×	X		X				×	×	2	4	
QH422-B09 QH482-B09	×	×	×	×	×	X	X		×			_	×	×	2	2	
QH362-B09	×	×	X	×	X	X	X		X			>	<b>`</b>	×	×	2	
QH242-809 QH242-809	×	×	×	×	×	×	×		×			×	•	×	×	2	
ÖH48Z-B06 ÖH36Z-B06 ÖH36Z-B06	×	×	×	X	X	×	×		×			×		×	X	2	16
<b>ФН305-В0</b> е	×	×	X	×	×	×	×		×	_	×		·	×	×	2	Page
OH242-B06	×	X	X	X	X	X	X		×		×			X	X	2	9
QH482-80Z	×	×	×	×	×	×	×		×		×			×			no pen
QH362-802	×	×	×	×	×	×	×		×	×				×			Continued
QH302-B0Z	X	X	X	Х	Х	Х	Х		X	×				×			_
QH242-B0Z	×	X	×	×	×	X	×		×	×				×			
							e			le 20A le 25A le 30A	35A 40A	e 45A	ole 60A		JA.		
lo. Description	1049 Wire Set PL2	41 Control Panel	069 Heat Pump Control	022 Terminal Block	42 Box Partition	078 Low Pressure TDR	57 Circuit Breaker Base	002 Contactor	006 Ground Lug	054 Circuit Breaker 3 Pole 20A 051 Circuit Breaker 3 Pole 25A 052 Circuit Breaker 3 Pole 30A				035 Transformer	006 Contactor 2 Pole 20A	100 Limits 131 Limits	
Drawing No. Part No. Description		116-241 Control Panel	8201-069 Heat Pump Control	8607-022 Terminal Block	116-242 Box Partition	8201-078 Low Pressure TDR	126-267 Circuit Breaker Bas	8401-002 Contactor	8611-006 Ground Lug	8615-054 Circuit Breaker 3 Pol 8615-051 Circuit Breaker 3 Pol 8615-052 Circuit Breaker 3 Pol				8407-035 Transformer	8401-006 Contactor 2 Pole 20	8402-100 Limits 8402-131 Limits	

QH602-815

QH602-B09

**CH485**FB00

OH4221B06 OH3621B06

OH305FB00 OH545FB00 OH485FB00

QH422LB06

OH3021806 OH3021806

GH242LB06

QH422-B15

QH362-B15

QH482-B09

QH422-B09

QH362-B09

QH302-B09

QH422-B06 QH422-B06

QH362-B06

OH305-B06

**CHS45-809** 

QH602-B0Z

OH482-B0Z OH362-B0Z OH362-B0Z

CHS45-B0S

Description

Part No.

Drawing No. NS ≈ Not Shown

GH602-C15	×	×	×	×	×	×	×	×	×	×	×	×	×	4	
ФН305-С03	×	×	×	×	×	×	×	×	×	×	×	×	×	~	
GH485FC09 GH455FC09 GH305FC09 GH545FC09	×	×	×	×	×	×	×	×	×	×	×	×	×	2	
OH485FC06 OH455FC06 OH365FC06 OH305FC06 OH545FC06	×	×	×	×	×	×	×	×	×	×	×	×	×	2	
OH482-015 OH362-015 OH362-015	×	×	×	×	×	×	×	×	X	×	×	×	×	2	
QH302-C12	×	X	×	×	X	×	×	×	X	×	×	X	5	4	
QH482-C09 QH362-C09 QH302-C09 QH302-C09	×	×	×	×	×	X	×	X	X	×	X	X	X	4	
OH482-C06 OH362-C06 OH302-C06 OH342-C06	X	X	×	×	×	X	×	X	X	X	X	X	×	2	Page 18
QH602-C0Z	×	×	×	×	×	×	×	×	×	×	×	×	×	2	on P
OH485-C05 OH435-C05 OH305-C05 OH545-C05	×	×	×	×	×	×	×	×	×	×	×	×			Continued on
Description	Wire Set PL2	Control Panel	Heat Pump Control	Terminal Block	Box Partition	Low Pressure Bypass TDR	Pull Disconnect Base	Contactor	Ground Lug	Pull Disconnect	Transformer	Relay OMR	Contactor 3 Pole 25A	Limits Limits	
Part No.	3000-1049	116-241	8201-069	8607-022	116-242	8201-078	126-269	8401-002	8611-006	8615-053	8407-035	8201-009	8401-002	8402-100 8402-131	
Drawing No.	4	2	3	4	2	9	7	8	6	7	12	13	14	15 15	

This Table references Exploded View on Page 12

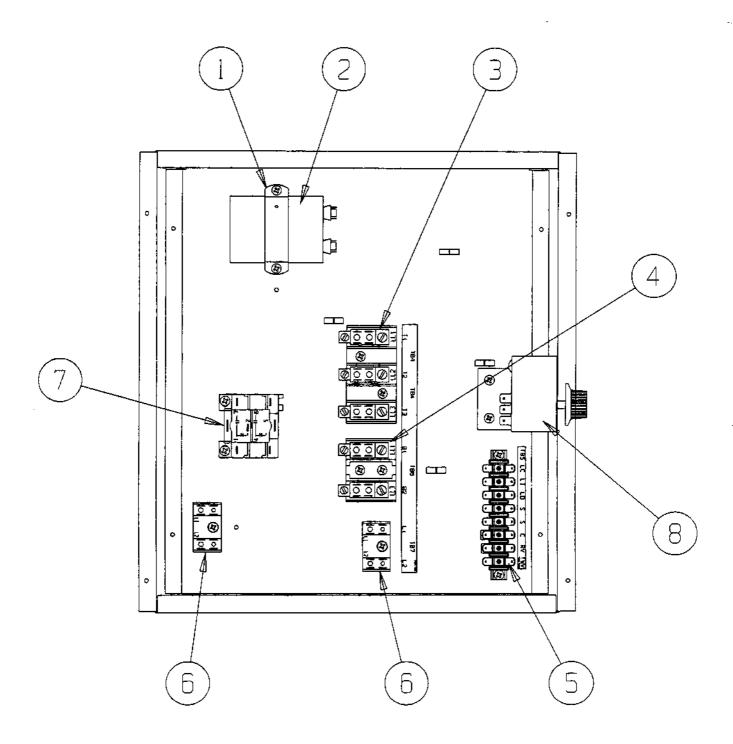
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)	QH602-C15	Г	××	×	×	×	×	×	×	×	0 0	××	Π	Ι×	Τ		×	1	
, 	<b>СН305-</b> С08	1	×	×	×	×	×	×	×	×	22	××		×	Τ	×	$\top$	1	
	OH48SFC06 OH4SSFC06 OH30SFC06 OH30SFC06 OHS4SFC06		×	×	×	×	×	×	×	×	2.2	××	×	×					×
	ÖH485FC09 ÖH455FC09 ÖH395FC09 ÖH305FC09 ÖH545FC09		×	×	×	×	×	×	×	×	2.2	××	×	×			i		×
	ОН485-С12 ОН362-С12 ОН362-С12		××	×	×	×	×	×	×	×	2	××		×			×		
	ФН305-С15		2	×	×	×	×	×	×	×	2 2	××		×	Γ	Τ		×	
	QH482-C09 QH302-C09 QH302-C09 QH302-C09		×	×	×	×	×	×	×	×	2 2	××		×		×			
	QH482-C06 QH302-C06 QH302-C06 QH302-C06	Page 17	×	×	×	×	×	×	×	×	2	××		×	•	×			
	ØH602-C0Z	from		×			×	×	×	×	2	××			×				
	QH482-C0Z QH302-C0Z QH302-C0Z QH482-C0Z	Continued fi		×			×	×	×	×	2 2	××			×				
	Description		Heat Strip 6KW 480V Heat Strip 9KW 480V	Fuse Holder	Heat Strip Wrapper	Relay	Phase Monitor	Indicator Light	Bracket	Wire Set PL3	Fuses Class CC 7A (1) Fuses Class CC 5A (2) Fuses Class CC 3.2A (3)	Transformer Stepdown 1.0 KVA Transformer Stepdown 1.5 KVA Transformer Stepdown 2.0 KVA	Staging Relay SR	Heat Strip Cover	Wiring Diagram	Wiring Diagram	Wiring Diagram	Wiring Diagram	Wiring Diagram
	Part No.		8604-107 8604-108	8614-041	116-191	8201-048	8201-085	8611-094	112-225	3000-1148	8614-042 8614-046 8614-047	8407-052 8407-053 8407-054	8201-015	132-145	4101-300	4101-301	4101-302	4101-303	4101-304
	Drawing No.		16 16	17	92	19	20	21	22	23	24 24 24	SN SN SN SN SN SN SN SN SN SN SN SN SN S	SN	SN	SN	SN	SN	SN	SN

① 7 Amp fuses used with 2.0 KVA transformer. ② 5 Amp fuses used with 1.5 KVA transformer. ③ 3.2 Amp fuses used with 1KVA transformer.

NS = Not Shown

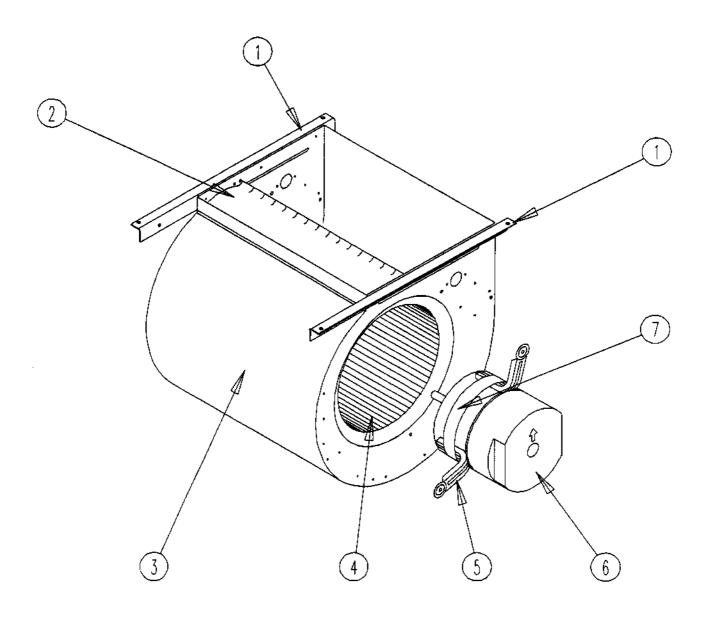
### LOWER CONTROL PANEL COMPONENTS



sexp-374

Drawing No.	Part No.	Descr <u>iptio</u> n	QH242-A, LA	QH302-A, LA	QH362-A, LA	QH422-A, LA	QH482-A, LA	QH602-A	GH302-B, LA GH302-B, LA GH362-B, LA GH422-B, LA GH482-B, LA GH602-B, LA	0H242.c, LA 0H382.c, LA 0H322.c, LA 0H482.c, LA 0H602.c, LA
1	8552-008	Capacitor Strap	X	x	х	х	х	х	· ·	
2 2 2 2 2 2 2	8552-003 8552-002 8552-050 8552-052 8552-063 8552-062 8552-076	Capacitor Strap  Fan Capacitor Compressor Capacitor Compressor Capacitor Compressor Capacitor Compressor Capacitor Compressor Capacitor Compressor Capacitor	×	х	х	X	×	×	X	X
3	8607-014	Terminal Block 3 Ter							X	X
4	8607-013	Terminal Block 2 Ter	Х	Х	Х	X	X	Х		X
5	8607-022	Terminal Block 8 Pos	X	Х	х	х	Х	х	Х	Х
6	8607-017	Terminal Block 2 Ter	Х	Х	Х	Х	Х	х	Х	×
7	8201-032	Low Ambient Bypass Relay (Opt.)	х	х	X	X	X	х	X	X
8	8408-034	Outdoor Thermostat ①	х	х	х	X	Х	Х	x	X

O Optional on standard models. Standard on low ampacity models.

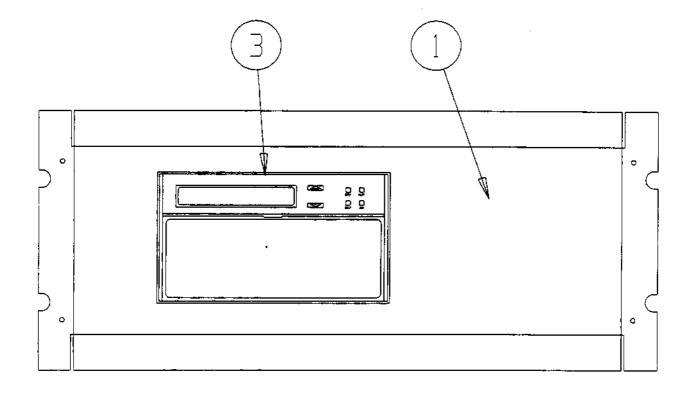


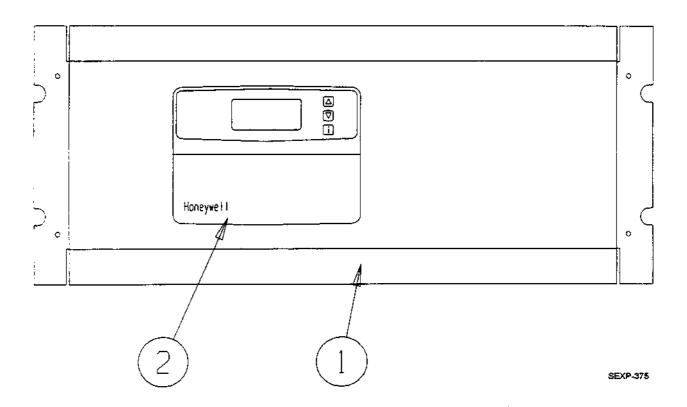
SEXP-245

### **BLOWER ASSEMBLY COMPONENTS**

Drawing No.	Part No.	Description	900-226-001	900-225-002	900-226-004	900-226-006	900-254-001
1	104-980	Blower Angle	2	2	2	2	2
2	144-131	Diffuser	х	Х	Х	Х	Х
3	151-110	Blower Housing	x	х	Х	Х	Х
4	5152-061	Blower Wheel	X	Х	Х	Х	Х
5	8200-034	Motor Mount Arm	3	3	3	3	3
6 6 6 6	8106-035-0003 8106-035-0004 8106-035-0005A 8106-035-0013 8107-009-0024	Motor Motor Motor Motor Motor	х	×	×	x	x
7	8200-033	Motor Mount Band	Х	X	Х	X	Х

### **OPTIONAL CLIMATE CONTROLS**



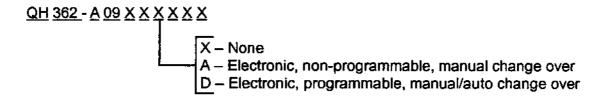


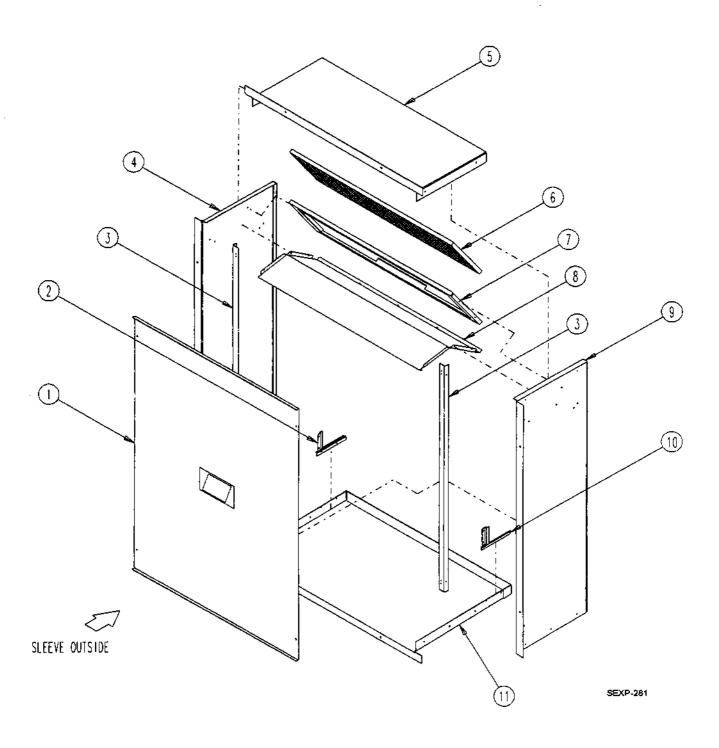
				1242, QI 1362, QI		QH482, QH602			
Drawing No.	Part No.	Description	Option X	Option A	Option D	Option X	Option A	Option D	
1	127-313-* <b>①</b>	Thermostat Plate	×			Х			
1	127-308-* <b>①</b>	Thermostat Plate	ı	X	X		Х	X	
2	8403-042	Electronic / Non-Programmable / Manual / Auto Change Over		Х		Х			
3	8403-034	Electronic / Programmable / Manual / Auto Change Over			х			Х	
NS	3000-1157	Wire Harness, Low Voltage Terminal Strip to PL2	x			х	_		
NS	3000-1156	Wire Harness, Thermostat to PL2		x			x	[	
NS	3000-1155	Wire Harness, Thermostat to PL2			Х			×	
NS	8607-019	Low Voltage Terminal Strip	Х	Х		Х	Х		
NS	4102-020	Wiring Diagram	Х			Х			
NS	4102-021	Wiring Diagram		Х			Х		
NS	4102-022	Wiring Diagram	_L		Х			x	

① Exterior cabinet parts are manufactured with various color options. To insure that you receive the proper color, you must include the complete models and serial number of the unit for which parts are being ordered.

NS Not Shown

CLIMATE CONTROL OPTION NOMENCLATURE AS SHOWN IN UNIT MODEL NUMBER





### **WALL SLEEVE CABINET COMPONENTS**

Drawing No.	Part No.	Description	CWS42	QWS42-16	CWS48	QWS48-16
1	142-056	Cover	×	×	]	
1	142-068	Cover	1		×	Х
2	136Y361	Left Side Seal Angle	X	X	×	X
3	104-988	Angle	2	2	2	2
4	110Y045	Left Side	X		×	
4	110Y048	Left Side		l x	^	Ιx
5	110-047	Тор	X	<u> </u>	<del> </del>	
5 5 5	110-050	Top		l x	1	1
5	110-056	Тор			l x	!
5	110-070	Тор		l		X
. 6	7003-044	Mist Eliminator	х	Х	Х	Х
7	130-120	Filter Tray	X	Х		
7	130-128	Filter Tray	'	1	×	×
8	120-305	Partition	X			
8	120-309	Partition		х		li
8	120-322	Partition			х	]
8	120-348	Partition				Х
9	110X045	Right Side	X		Х	
Ø	110X048	Right Side		х		х
10	136X361	Right Side Seal Angle	X	Х		
10	136-404	Right Side Seal Angle			x	X
11	111-046	Base	Х			
11	111-049	Base		Х		
11	111-055	Base			X	
11	111-071	Base				X